KOHL'S

Women's Extended Size Process

KOHL'S TECHNICAL DESIGN | NOV 2026

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WOMEN'S EXTENDED SIZE PROCESS

PURPOSE:

- Streamline the process, add efficiencies
- Reduce approval time on extended sizes
- Reduce sampling cost
- Reduce the amount of change, rejected samples
- Empower the CTDs
- Establish a global conversion standard
- Ensure global fit consistency



WOMEN'S EXTENDED SIZE PROCESS - Process Highlights

Sizes that ***always require*** a fit sample:

- Missy-Reg
- Plus takedowns from Missy
- Exclusive Plus/Petites

Sizes that ***always require*** a PP sample:

- Missy-Reg
- Plus takedowns from Missy
- Exclusive Plus/Petites
- Petite Sweaters
- Missy Petite - Exaggerating styling details, CTD Level 1 vendor
- Curvy/Straight (Missy/Plus)

Sizes that ***may bypass*** a fit sample:

- Petite/Tall (Missy/Plus)
- Curvy/Straight (Missy/Plus)
- Short/Long

Sizes that ***may bypass*** a PP sample:

- Missy Petite Standard Conversion
- Plus Petite/Tall
- Petite Curvy (Missy/Plus)
- Short/Long (Missy/Plus)

Women’s (Missy)

Petite, Curvy, Straight, Shorts, Longs & Talls

WOMEN'S EXTENDED SIZE PROCESS - Dress Forms

Regular (Missy)
Size 8: KOS-WMS0008-1509
Size 10: KOS-WMS0010-1509
Size 12: KOS-WMS0012-1604



Missy Petite
Size 8: KOS-WPT0008-1604
Size 10: KOS-WPT0010-1604
Size 12: KOS-WPT0012-1604



Missy Curvy
Size 8: KOS-WMS08FC-1604
Size 10: KOS-WMS10FC-1903 *(digital only)*
Size 12: KOS-WMS12FC-1903 *(digital only)*



Petite Curvy
Size 8: KOS-WPT08FC-1604
Size 10: Not Available
Size 12: Not available



*** Base (fitting) size may vary between 8, 10, or 12 - depending on the brand, see Kohls Dress Form & Digital Avatars on K-link**
Resources > Private and Exclusive Brands > Global Technical Design > Apparel Resource Tools > Fit Tools subheading

WOMEN'S EXTENDED SIZE PROCESS - New Style Development

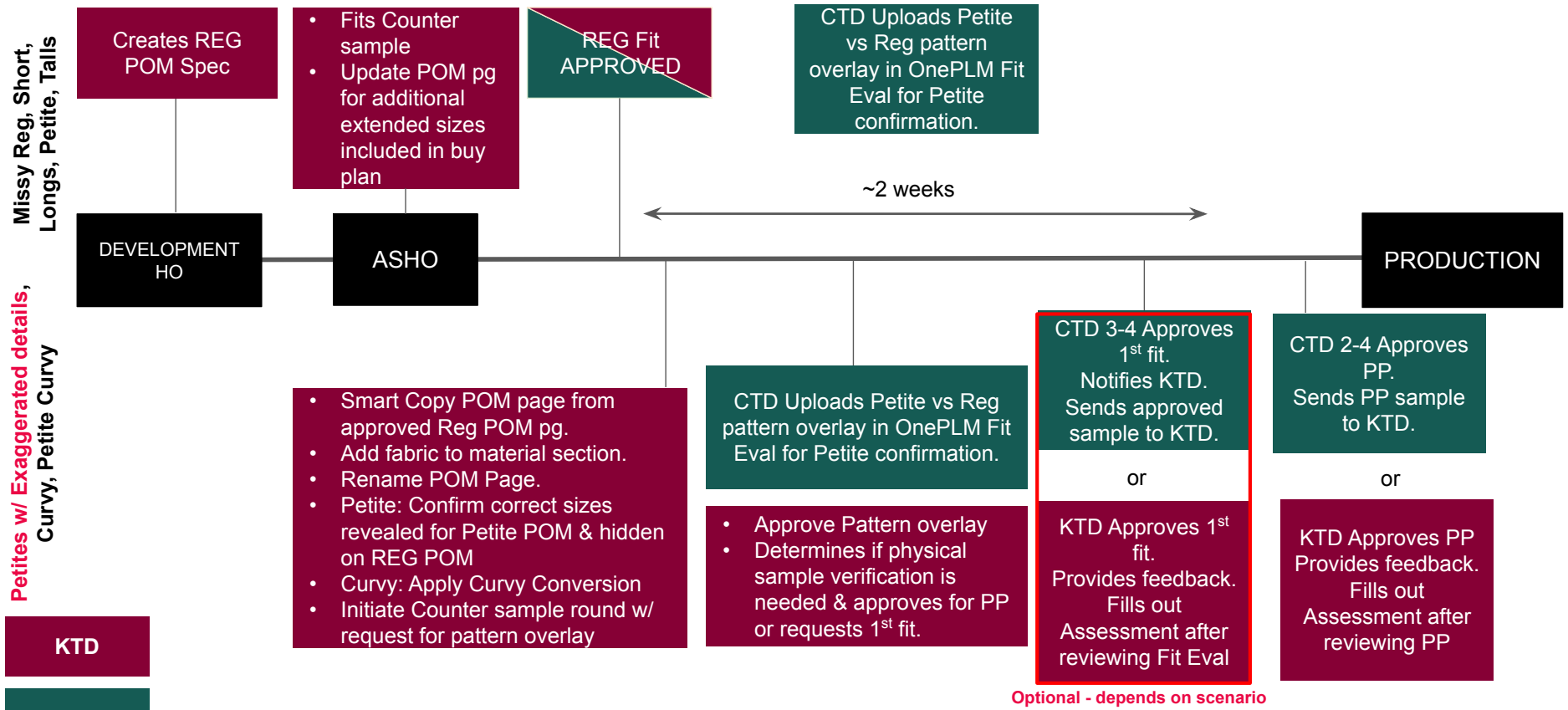
Special Size Range	Costing POM/Spec Timing	Fit Approval Procedure	Required Samples
Petites **Petite Curvy** Same styling as Missy Reg w/ styling details that should follow standard conversion *	Cost based on petite spec shown with Reg sizes on POM page and following same grade as Reg.	**Vendors CTD level 2 & UP:** • After Reg/Reg Curvy Fit approval, KTD sends threaded message to CTD to upload petite vs reg pattern overlay for approval. • Petite/Petite Curvy conversion applied to final Missy Reg/Reg Curvy pattern following petite pattern adjustment guidelines • CTD uploads Missy to Petite Pattern Comparison in Reg Fit approved Fit evaluation for review & approval. • KTD/CTD Level 3 & UP: approve Petite pattern comparison within the Reg Fit approval fit comment. CTD Level 2 defers to KTD. • KTD initiates **Reg PP sample round** after Petite pattern overlay approved. • CTD uploads approved Petite PP pattern on OnePLM Attachments Tab	• No sample required. • Vendor may choose to make a PP sample for factory audit purposes but does not have to record in OnePLM unless requested by KTD.
		Vendors CTD level 1 & Sweaters: Initial 1st season, choose 1-2 styles to verify understanding, then follow Historical Vendor process above. • KTD Initiate Petite Fit Eval from Reg/Petite POM page request pattern comparison for approval at Counter Sample round. (**Sweaters** = Approve Counter sample & go straight to PP sample) • Vendor CTD upload Missy to Petite pattern comparison in Counter Sample round. • KTD approve Petite pattern comparison and mark Counter Sample = Approved. • Initiate Petite PP sample for KTD physical sample confirmation. • CTD uploads approved Petite PP pattern on OnePLM Attachments Tab	• PP sample required
Petites **Petite Curvy** Same stying as Missy Reg w/ exaggerated styling details as *standard conversion may need to change* for correct proportions.	Cost based on petite spec shown with Reg sizes on POM page and following same grade as Reg. Exaggerated styling details include: • large neck openings • dropped shoulder/dolman • cropped or longer tunic/dress body lengths • fuller sweeps on skirts & dresses • oversize ease over body • specific/marketed inseams	**Petites w/ Exaggerated Styling Details:** • **After Reg style is fit approved**, KTD: smart copy REG POM page to create Petite POM page with only Petite sizes revealed. • Petite POM page - KTD Change base size from 8R/10R/12R to 8P/10P/12P • KTD: Hide Petite sizes on REG POM page. • KTD: Create Petite Fit Evaluation from Petite POM pg. • KTD: reviews either 3D or physical sample to compare proportions between Reg & Petite. Whichever method is more efficient for reviewing. • If standard Petite conversion is still applicable for exaggerated styling, approve and note that separate Petite spec is not required for future seasons. • If Petite proportions need to be adjusted, revise Petite specs for proportion adjustments and request PP sample for confirmation. Add POM A000 – "Petite spec does not follow standard conversion" to POM page.	• Fit Sample for confirming conversion • PP sample

WOMEN'S EXTENDED SIZE PROCESS - New Style Development

Special Size Range	Costing POM/Spec Timing	Fit Approval Procedure	Required Samples
Petites: Exclusive style details	POM page created at time of Design Hand-off.	Follows regular fit approval process	• Fit sample reviewed by KTD w/ Design - if design aesthetic is not already established • PP sample
Curvy: Same styling as Missy Reg	Cost based on Curvy conversion or historical style. Curvy POM page will be created off of fit approved Reg POM page by KTD.	**Known Fabrics:** Reference CTD OnePLM Manual for additional training Resources > Private and Exclusive Brands > Global Technical Design > CTD OnePLM Manual After Reg style is fit approved, KTD ***smart copy*** REG POM page to create Curvy POM page. Update ***POM page description*** and Size Indicator. • KTD apply appropriate Curvy Conversion to Curvy POM Base size spec • KTD ***Create Fit Evaluation***-Curvy from Curvy POM page. • KTD determine if fabrication stretch requires physical sample verification of conversion. (see Unknown fabrics below). • KTD ***Initiate Counter Sample round*** & request Missy to Curvy Pattern comparison • CTD upload Missy to Curvy Pattern Comparison Counter Sample round on fit evaluation for KTD for review & approval. • Counter sample = approved for approved pattern comparison • ***Initiate a PP sample*** for physical sample confirmation. • Add POM A000 – "Curvy spec follows Rigid OR High Stretch Conversion" to POM page. • CTD uploads approved Curvy PP pattern to OnePLM Attachments Tab	• No fit sample required. • PP sample required • New fabric or other exceptions: Fit sample may be required
		Unknown Fabrics OR Styling that cannot follow the standard curvy conversion: • Counter Sample = Not Approved after reviewing curvy pattern comparison. • Initiate Fit sample for fabric confirmation. Fit sample = approved. • Initiate PP sample • CTD uploads approved Curvy PP pattern to OnePLM Attachments Tab	• Fit Sample Required • PP sample required
Short, Long, & Tall	Additional POMs are added to Reg POM page when extended size is requested * Tall is smart copied from approved REG POM page and conversion applied	• Shorts, Longs, & Talls are a mathematical conversions applied to final pattern/marker for production. • Initial sample w/ New Direct Vendor: Review Reg vs Short, Long, or Tall pattern comparison to verify correct pattern application. Upload and record on Reg Fit evaluation after Reg fit approval & before initiating Reg PP sample request.	No samples required

*** Carry-Over styles:** Costing POM is copied from previously approved season and fit approval given if no changes to fit, vendor, fabric.
If Petite follows standard conversion - no exaggerated styling details, Missy & Petite Approval are given together on the Missy Fit Evaluation based on Fit approval from previous season

WOMEN'S EXTENDED SIZE PROCESS - (Missy) Reg Flowchart



*** Reference Managing Style Complexity - section *Managing Size Extensions* for Flowcharts of all the Women's categories**

Resources > Private and Exclusive Brands > Global Technical Design > Apparel Resource Tools > Fit Sample Policy & Apparel Sample Tags subheading

WOMEN'S EXTENDED SIZE PROCESS - Threaded Message Template

Exceptions

- Some Petite or Curvy take-down styles may require Kohl's TD approval (See examples of curvy exceptions on next pages). Kohl's TD initiates fit sample request and proceeds to approval per standard fit process protocol.
- Petite seasonal bottoms may have an exclusive inseam length. Inseam and Leg Opening will be adjusted, not following standard conversion. Kohl's TD will provide the updated specs and may still allow for CTD Fit Approval ownership.
  - Need to add POM Code A000 - Petite spec does not follow standard conversion

KTD: *Threaded Message for Extended size request:*

Option 1: Petite style with exaggerated styling details that needs to be verified for spec conversion.

Copy and Paste Threaded message to CTD: *Style # _____ is Adopted as Petite and Reg is fit approved. Petite conversion needs to be verified for exaggerated styling details. A separate Petite POM page has been created and materials are added. Proceed with Petite vs Missy Reg pattern overlay for TD Approval After pattern overlay approval, proceed to 1st fit and compare Petite sample against Reg Approved fit sample to confirm if additional adjustments should be made for Petite proportion.*

Option 2: Curvy style – known fabric stretch properties, No sample required

Copy and Paste Threaded message to CTD: *Style # _____ is also being Adopted as Curvy. Curvy POM page is created and materials are added. Upload Curvy Pattern vs Reg Pattern overlay for Kohl's TD approval. After pattern overlay approved, copy & paste in Fit Eval:* FIT APPROVED *based on curvy pattern overlay. Proceed with Pre-Production Sample for approval.*

Option 3: Curvy style – unknown fabric stretch properties *OR* Styling that cannot follow the standard curvy pattern conversion

Copy and Paste Threaded message to CTD: *Style # _____ is also being Adopted as Curvy. Curvy POM page is created and materials are added. Upload Curvy Pattern vs Reg Pattern overlay for Kohl's TD approval. Proceed to 1st fit sample for fit approval (KTD or CTD level3) reviewing fit on available curvy dressform.*

CTD: *Threaded Message for Pattern Overlay:*

Option 1: Most extended sizes.

Copy and Paste Threaded message to KTD: *Extended Size vs Reg Pattern Overlay has been uploaded to the Fit Evaluation for KTD approval. Please confirm next steps after Extended Size pattern is approved.*

Option 2: CTD Level 3 Missy Petite/Petite Curvy Standard Conversion:

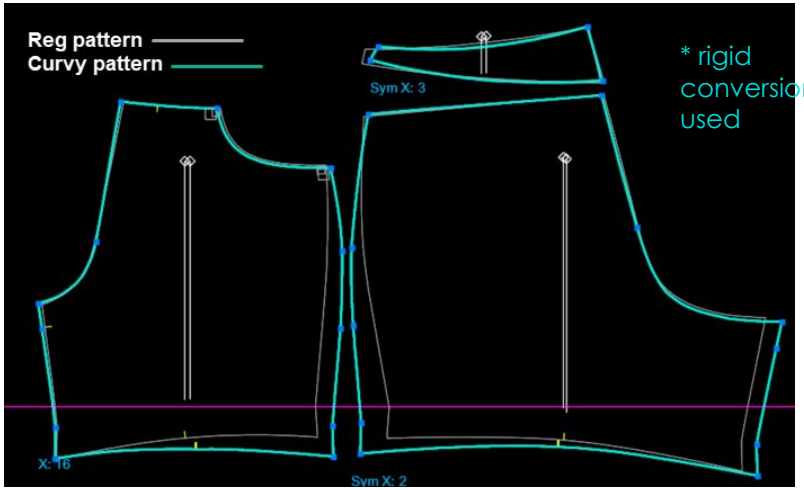
Copy and Paste Threaded message to KTD: *Petite/Petite Curvy vs Reg/Reg Curvy Pattern Overlay has been approved. Reg PP sample has been initiated.*

WOMEN'S EXTENDED SIZE PROCESS - Examples of Curvy Conversion Exceptions

SHORTS EXAMPLE:

Reasons why curvy standard conversion could not be followed:

- **Short styling:** Added more thigh/leg opening adjustment than standard curvy conversion due to short inseam.
- **Straight-cut relaxed waistband:** Reduced waist ¼" and added more back yoke shaping on curvy pattern to avoid gapping at back waist.
- **Sideseam Length:** Added more length for curvy fit leg coverage due to more seat projection on curvy body.
- **Rise Angle:** Fit intent has straighter side seam and more rise angle that changed where we applied the curvy adjustment.



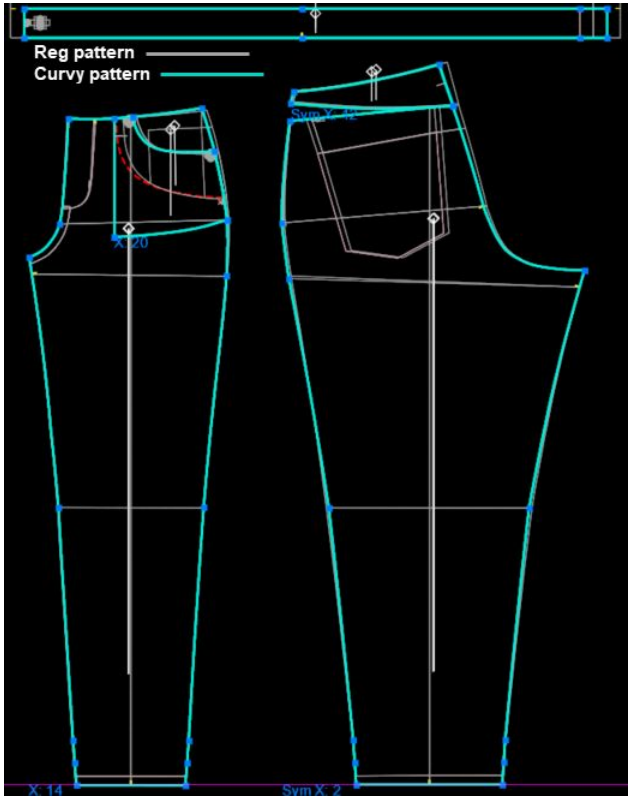
* rigid conversion used



WOMEN'S EXTENDED SIZE PROCESS - Examples of Curvy Conversion Exceptions

Styles with Straight side seam fit intent and relaxed waists do not lend itself to curvy fit and may not follow the curvy pattern conversion.
Reasons why curvy standard conversion could not be followed:

- **Boyfriend Fit:** Fit intent is a Men's fit instead of traditional women's fit. The pattern shaping therefore does not work well for the standard curvy conversion
- **Straight-cut relaxed waistband:** need more back yoke shaping on curvy pattern to avoid gapping at back waist. May need to reduce the waist for curvy fit to avoid gapping.
- **Side seam:** Pattern side seam is cut straight with more angle in the front/back rise than traditional women's fit pattern. The curvy fit may require different shaping to maintain integrity of the fit intent. This fit already had relaxed hip/thigh ease in REG so did not need to increase hip/thigh as much for CURVY fit.





KTD Expectations:

- Petite: Ensure REG POMs with variable Petite conversions are using the correct POM code in Womens Reg POM page for correct Petite conversion
  - Example - Neck width, Dress length, Inseam Length
- Alert PM team: Any time Womens Reg is significantly updated during fit process for styling/fit intent and confirm if Petite is being dropped or becoming exclusive
  - Tops: Changing from regular length to tunic (tunics don't work in petites)
  - Tops: Changing to a large exaggerated neckline (large neck opening usually don't work in petites)
- If Womens Reg styling/fabric/fit intent is changing significantly during fit process and may cause concern about CTD Petite approval. It is OK for Kohl's TD to revoke CTD approval ownership with an explanation to the CTD.
  - Example- Changing from known fabric to new/exclusive, details getting exaggerated, etc.
- Refresh the Womens Reg grade table for current grade updates
- Follow fit process protocol if KTD has approval ownership
- Document CTD Assessment/feedback

CTD Expectations:

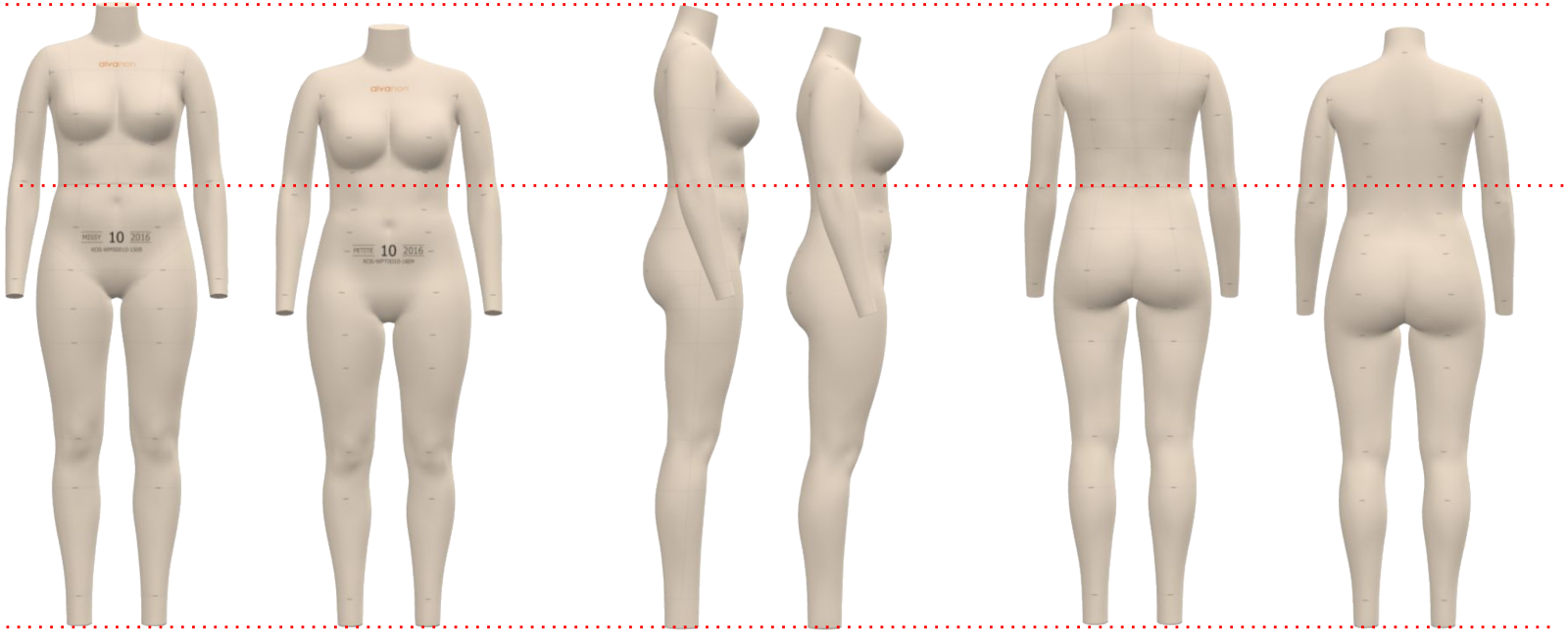
- Alert KTD when Extended size order has been received or added with confirmation of next steps (if the extended size is not already set up with next steps in OnePLM).
- Alert KTD if Petite proportions cannot be maintained with current POM grading/conversion
  - Example - patch pocket sizes may need to be scaled differently for Petite proportion

WOMEN'S EXTENDED SIZE PROCESS - (Missy) Reg to Petite

Petite size is a grade adjustment down from the Missy Reg Pattern

Differences when converting Missy to Petite:

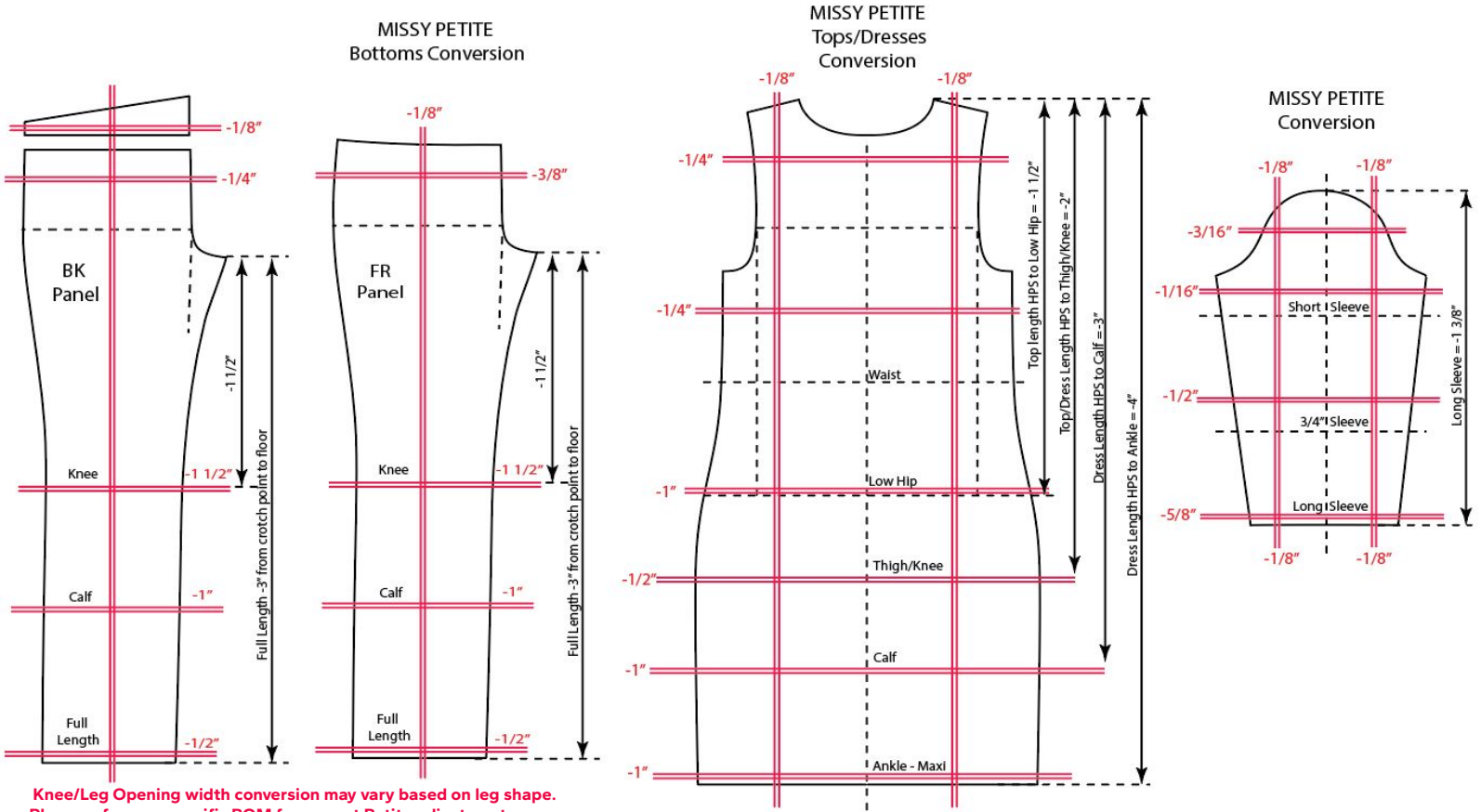
- Petite height: Shorter in torso/ body, inseam & arm length.
- Petite width/circumference: Adjusted at different points 1/4" to 1/2" (Bust, Waist, Hip, Etc)



WOMEN'S EXTENDED SIZE PROCESS - (Missy) Reg to Petite Pattern Adjustment

See the Women's Extended Size Conversions chart on K-link for conversion of (Missy) Reg to Petite

Resources > Private and Exclusive Brands > Global Technical Design > Apparel Body Charts, Grading, Extended Sizes > Womens subheading

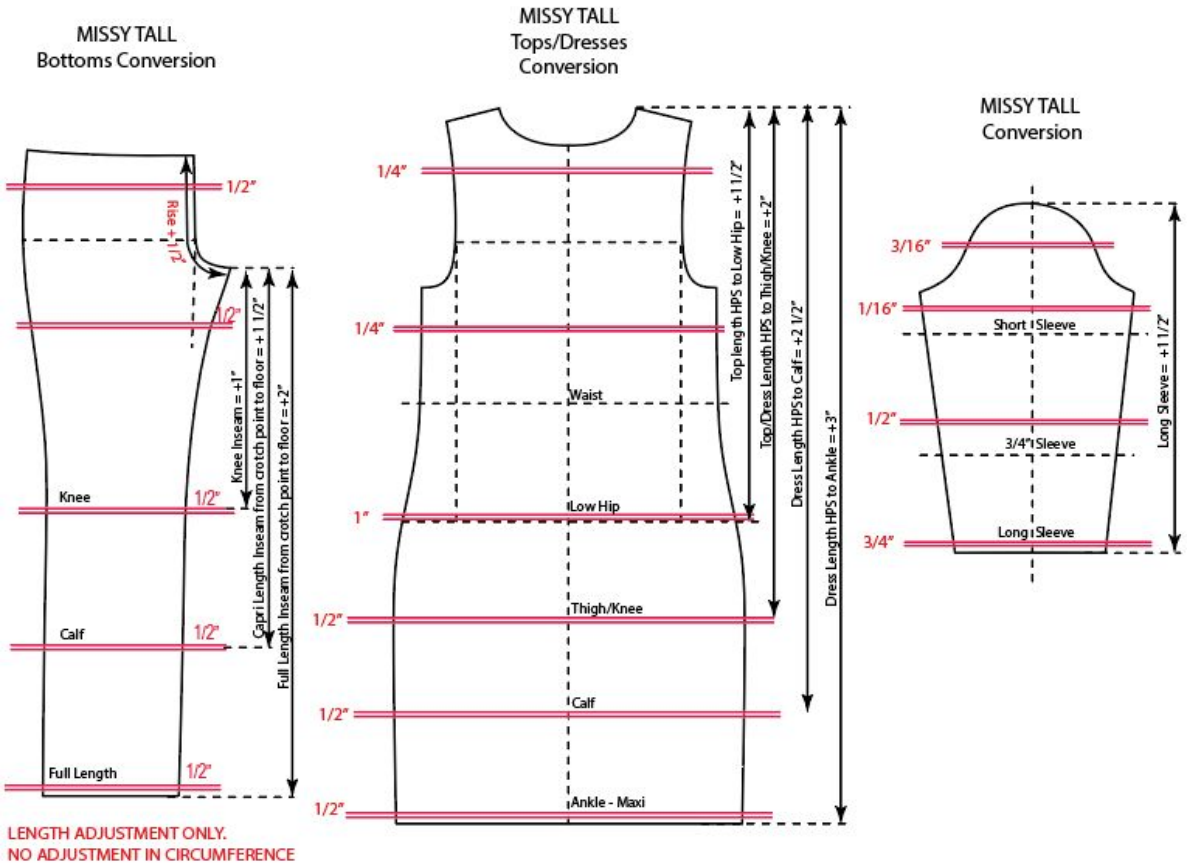


Knee/Leg Opening width conversion may vary based on leg shape.
Please reference specific POM for correct Petite adjustment

WOMEN'S EXTENDED SIZE PROCESS - (Missy) Reg to Tall Pattern Adjustment

See Women's Extended Size Conversions chart on K-link for conversion of (Missy) Reg to Tall

Resources > Private and Exclusive Brands > Global Technical Design > Apparel Body Charts, Grading, Extended Sizes > Womens subheading

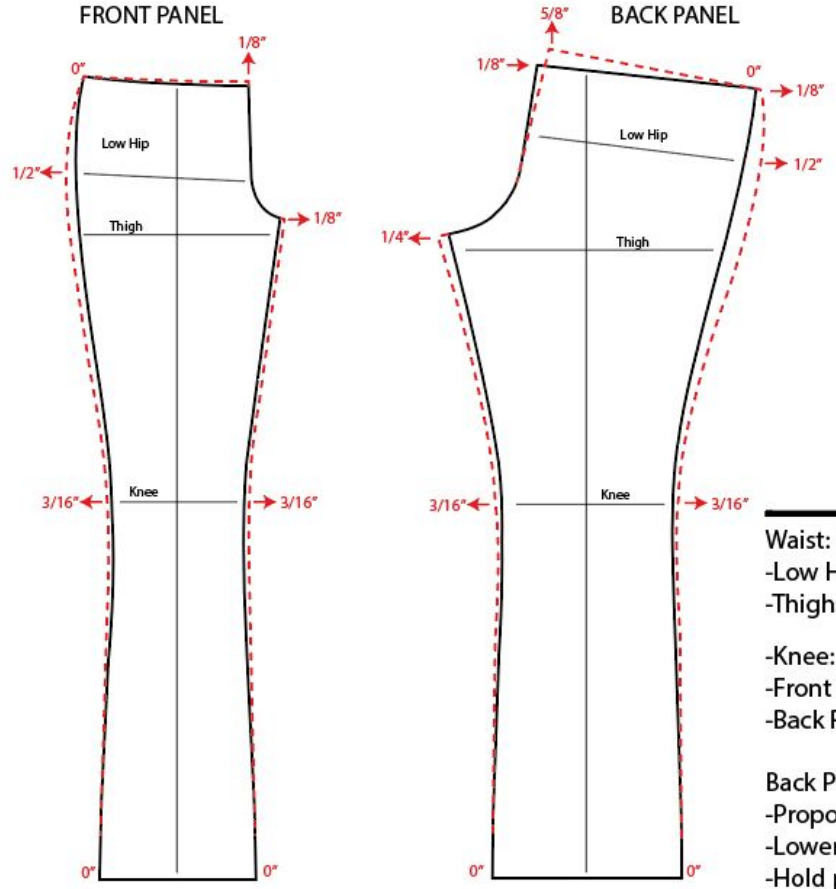


WOMEN'S EXTENDED SIZE PROCESS - (Missy) Reg to Curvy Pattern Adjustment

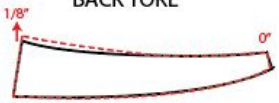
RIGID FABRIC

See Women's Extended Size Conversions chart on K-link for conversion of (Missy) Reg to Curvy

Resources > Private and Exclusive Brands > Global Technical Design > Apparel Body Charts, Grading, Extended Sizes > Womens subheading



**Adjust WB Accordingly



***If style does not have bk yoke:
Vendor to add additional 1/8" to bk rise.

Pls note pattern shown is for reference only, pls apply adjustments shown to most recent/approved Reg pattern called out in TP.

Reg vs. Curvy Conversion

for Rigid Fabrications

Waist: 0"
-Low Hip: +2" (Full Circumference)
-Thigh: +1 3/8" ((Full Circumference: due to rounding to nearest 1/8" for spec, the thigh spec is only adjusted 5/8" on half)
-Knee: +3/4" (Full Circumference)
-Front Rise: +1/4"
-Back Rise: +1" (Add 7/8" to bk panel + 1/8" to yoke)

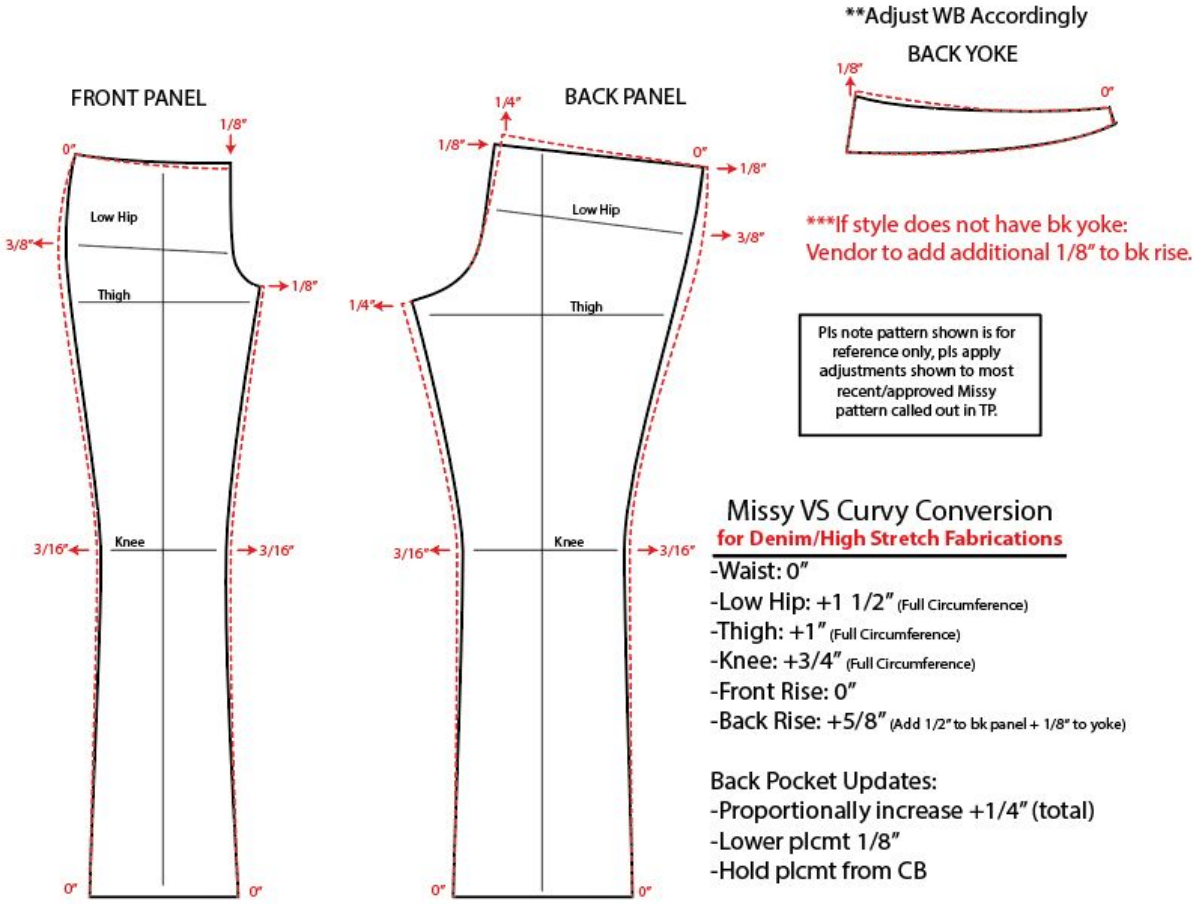
Back Pocket Updates:
-Proportionally increase +1/4" (total)
-Lower plcmt 1/8"
-Hold plcmt from CB

WOMEN'S EXTENDED SIZE PROCESS - (Missy) Reg to Curvy Pattern Adjustment

HIGH STRETCH FABRIC

See Women's Extended Size Conversions chart on K-link for conversion of (Missy) Reg to Curvy

Resources > Private and Exclusive Brands > Global Technical Design > Apparel Body Charts, Grading, Extended Sizes > Womens subheading



**Adjust WB Accordingly

BACK YOKE

***If style does not have bk yoke:
Vendor to add additional 1/8" to bk rise.

Pls note pattern shown is for reference only, pls apply adjustments shown to most recent/approved Missy pattern called out in TP.

Missy VS Curvy Conversion

for Denim/High Stretch Fabrications

-Waist: 0"
-Low Hip: +1 1/2" (Full Circumference)
-Thigh: +1" (Full Circumference)
-Knee: +3/4" (Full Circumference)
-Front Rise: 0"
-Back Rise: +5/8" (Add 1/2" to bk panel + 1/8" to yoke)

Back Pocket Updates:
-Proportionally increase +1/4" (total)
-Lower plcmt 1/8"
-Hold plcmt from CB

WOMEN'S EXTENDED SIZE PROCESS - Petite to Petite Curvy

There are multiple ways to convert to Petite Curvy.

OPTION 1:

Convert from
Missy Curvy to Petite Curvy

Execute by revealing Petite Curvy sizes on Missy Curvy POM page

OPTION 2:

Convert from
Petite to Petite Curvy

Execute by using the "Reg to Curvy" Conversion



PETITE CURVY

OnePLM

Extended Size Tech Spec Updates

For additional OnePLM Instructions see CTD OnePLM Manual on K-Link

Update POM page-Adding Missy Petite Sizes to Reg POM page

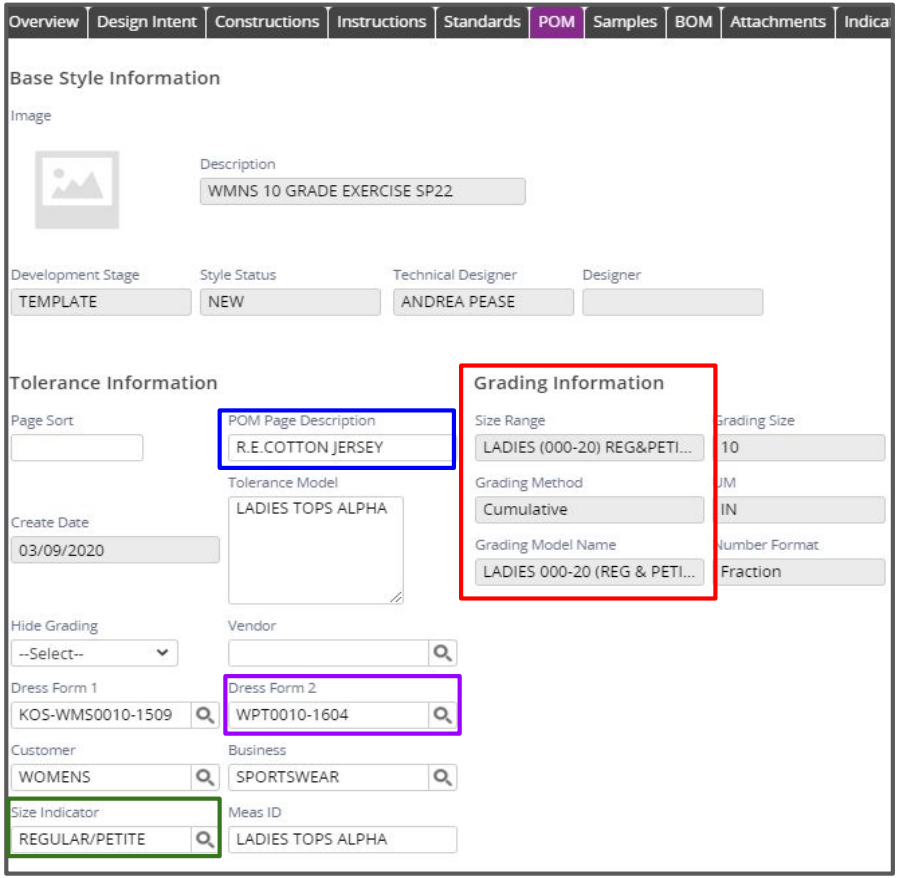
***Process is same for Reg Curvy & Petite Curvy**

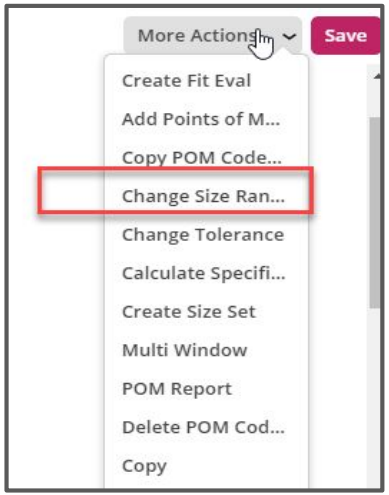
- **'Change Size Range'** to activate new petite sizes available within POM page
- Select "Ladies (000-20) Reg & Petite"
- Grading Model Name should update to new (Reg & Petite) model
- **Add Petite dress form number into Dress Form 2 box** (for standard conversion)
- **Rename POM Page Description** following the ***POM Page Naming Convention*** in the CTD OnePLM Manual

Resources > Private and Exclusive Brands > Global Technical Design > CTD OnePLM Manual > Points of Measure subheading

  - Add R.E. for Reg and Petite at the beginning of the POM Page description for combined sizing on same POM page.
    - Example: R.E.Cotton Jersey

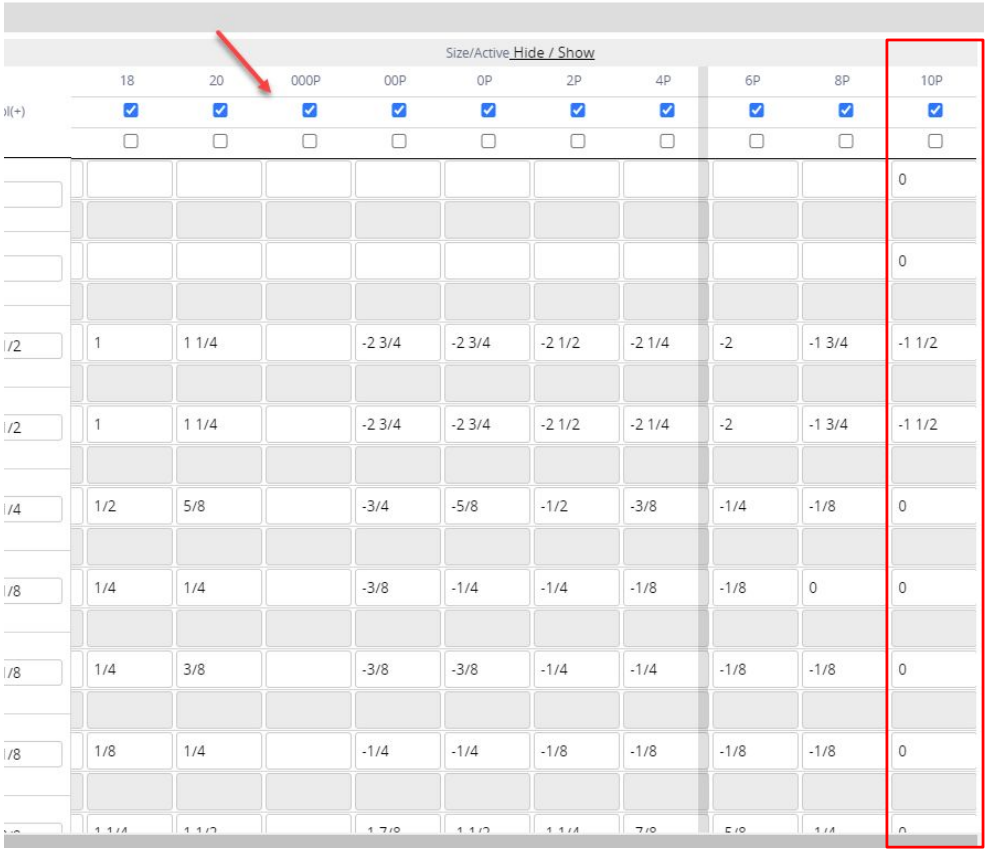
- **Change Size Indicator** from Regular to Regular/Petite





Update POM page- Missy Petite- Standard Conversion

- The Petite size range will populate after size 20 within the Missy POM page
  - Sizes 000P-20P are available
- No need to convert for size 8 or 12 base size. Petite conversion will populate correctly or all base sizes.
- Create fit eval for base Missy size only

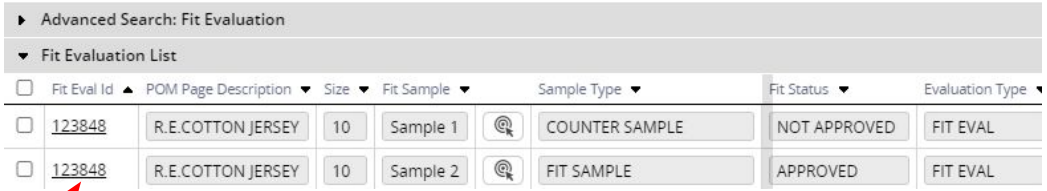


***Missy Petite process only.**
Plus Petite will continue to be smart copied from Plus and converted to Plus Petite manually.

Update Reg Fit Eval- Missy Petite Pattern Approval - CTD Level 2-3 No Petite sample required

APPLIES TO FOLLOWING PETITE STYLES:

- Follows same styling as Missy Reg
- NO exaggerated styling details - follows the standard Missy to Petite pattern conversion
- **Vendor has CTD level 2 or 3**
- **No Petite PP sample required**

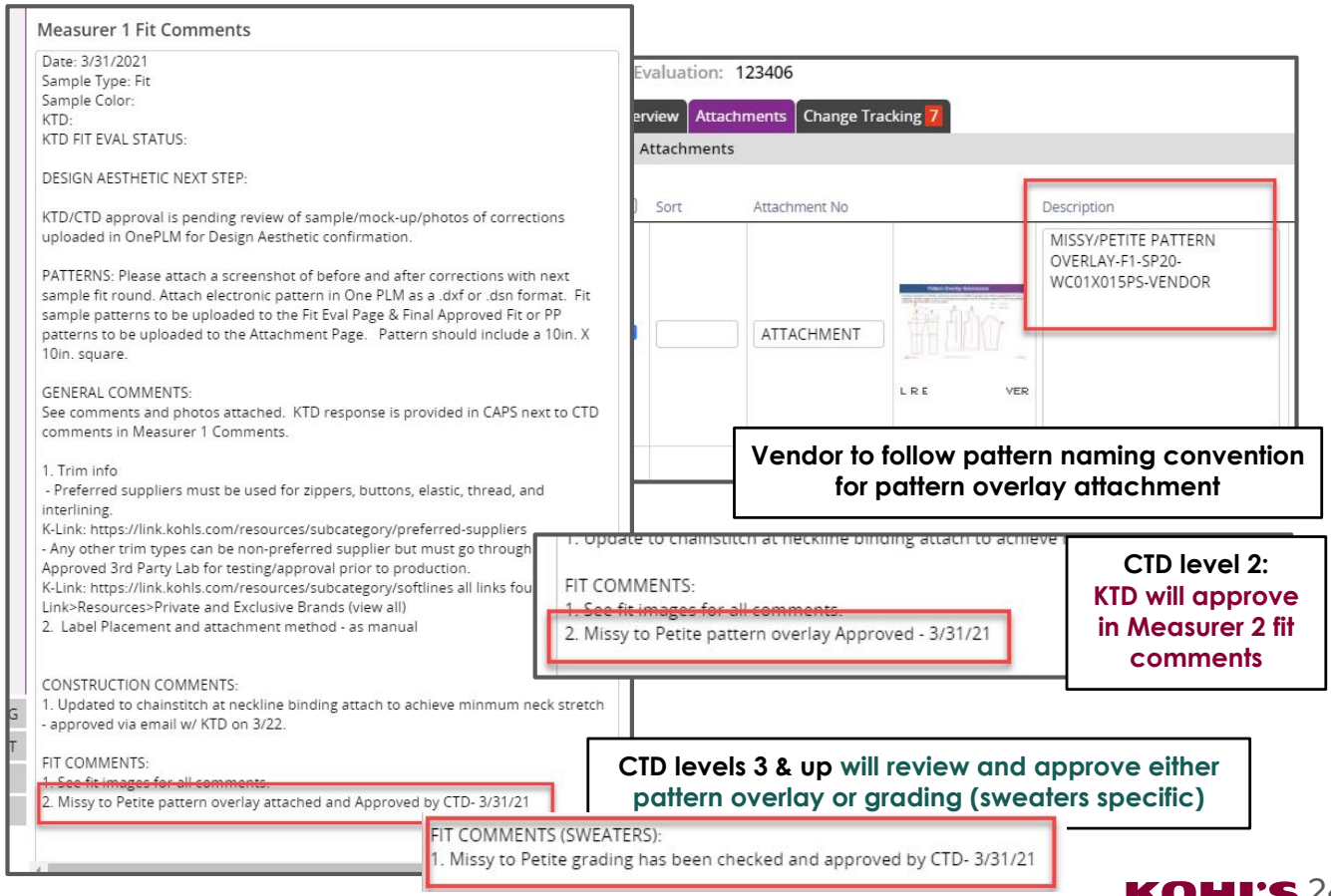


Petite pattern file and overlay are uploaded in the same Fit Evaluation as Missy REG on the Fit Approval Sample round before initiating the REG PP sample request.

WOMEN'S EXTENDED SIZE PROCESS - OnePLM updates

Update Reg Fit Eval- Missy Petite Pattern Approval - CTD Level 2-3 No Petite sample required

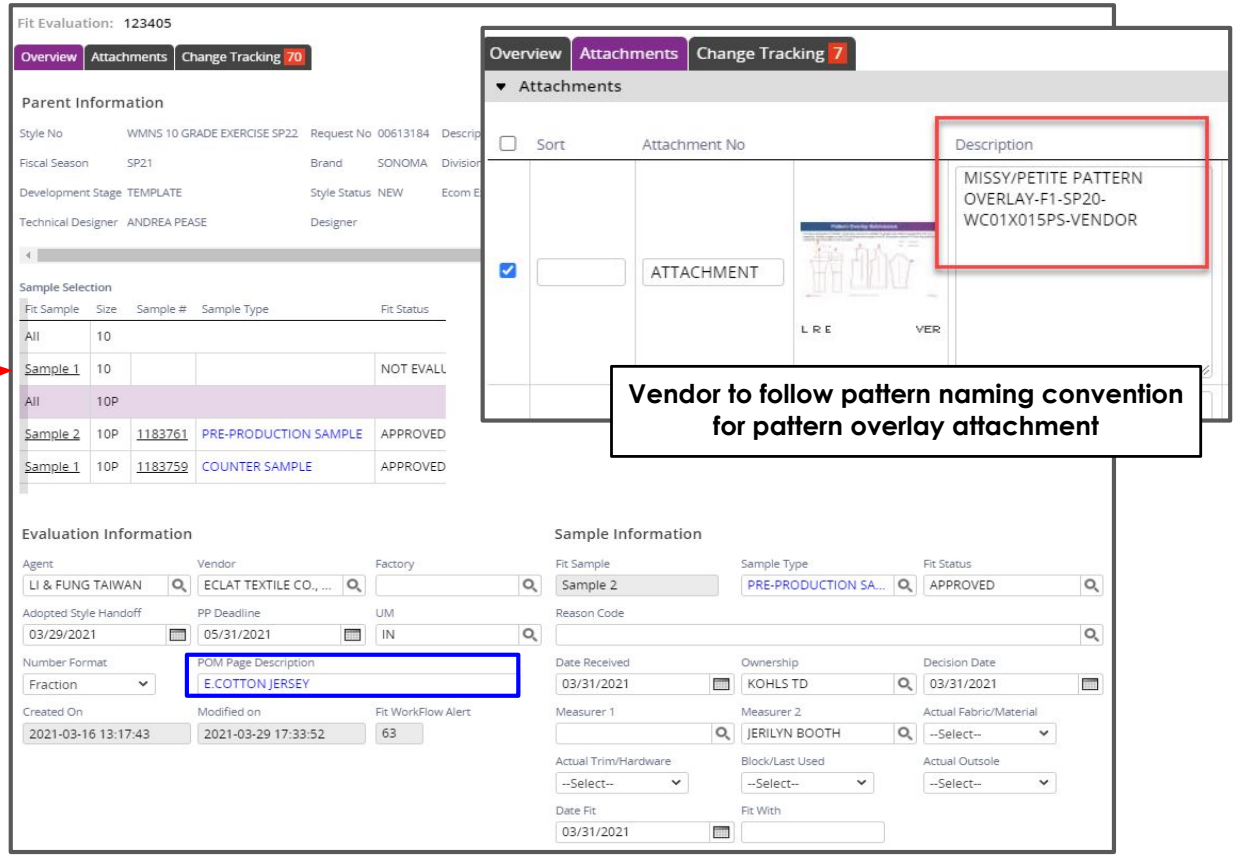
- **Once Missy/Reg size is fit approved, CTD will upload Missy to Petite pattern overlay image into Attachments tab of the REG Fit Evaluation:**
  - **CTD levels 3 and up will attach graded Petite pattern file and will document approval within Missy/Reg approved sample fit comments, then initiate Reg PP sample.**
  - **CTD level 2 will attach Reg to Petite overlay image w/ Petite pattern file and will defer to KTD for approval**
    - **KTD will document approval within Missy/Reg approved fit sample comments**
- **CTD to advise KTD via threaded message that pattern overlay is available for review and/or approval**
- KTD/CTD should initiate Missy/Reg PP sample round **after** Petite pattern overlay approved.



WOMEN'S EXTENDED SIZE PROCESS - OnePLM updates

Create Petite Fit Eval- Missy Petite- for PP approval w/ CTD Level 1 & Sweaters

- **Once Missy/Reg size is fit approved. KTD creates a separate Petite Fit Evaluation for recording Petite PP sample.**
- Petite Fit Evaluation will be created from Reg/Petite POM page, but has a **separate POM Page description (E) on the Fit Evaluation to differentiate as Petite size.**
- Petite Fit Evaluation will default to Base size 10 for sample 1. KTD Marks 'Not Evaluated' and initiates a Counter Sample in size 10P for recording Reg to Petite Pattern Overlay approval.
- **KTD sends threaded message to request CTD Level 1 upload Reg vs Petite pattern overlay to attachments tab of Counter Sample Round.**
- **CTD sends threaded message to alert KTD when pattern overlay & pattern file has been uploaded.**
- **KTD reviews pattern overlay and if approved, marks Counter Sample round as 'Approved' then initiates Pre-Production Sample for approval.**

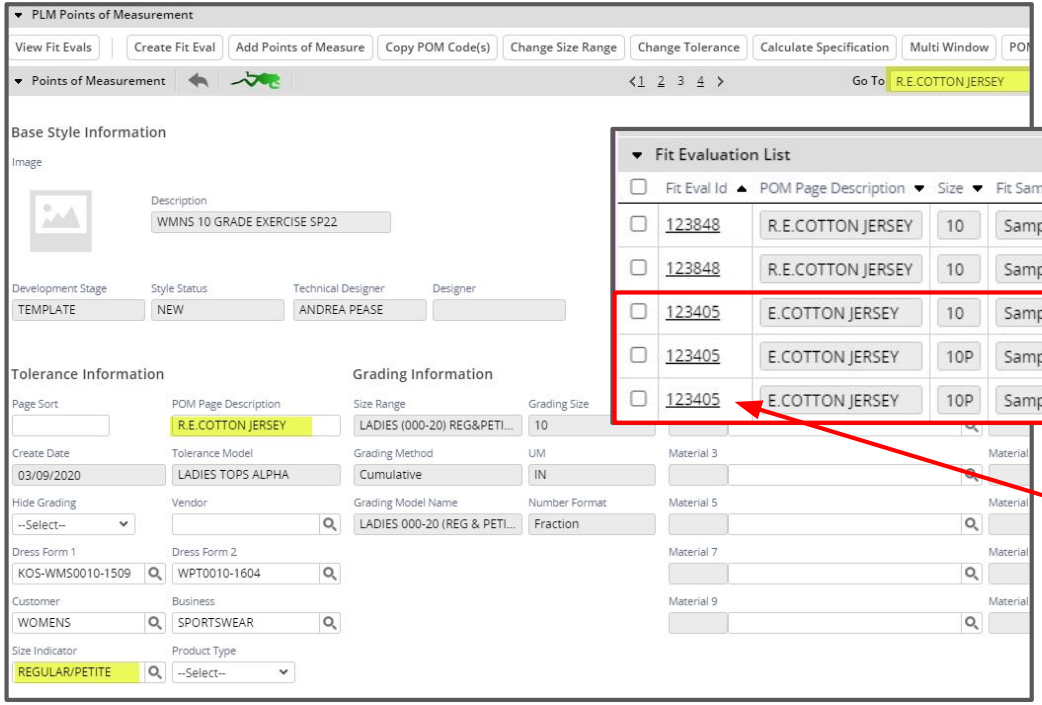


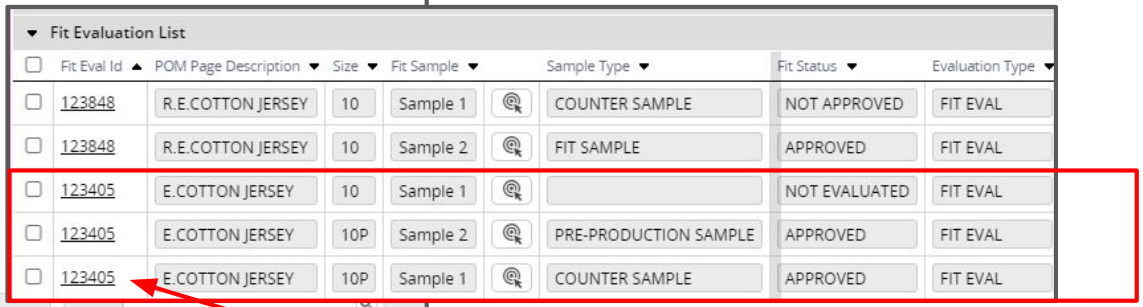
WOMEN'S EXTENDED SIZE PROCESS - OnePLM updates

Create Petite Fit Eval- Missy Petite- for PP approval w/ CTD Level 1 & Sweaters

APPLIES TO FOLLOWING PETITE STYLES:

- Follows same styling as Missy Reg
- NO exaggerated styling details - follows the standard Missy to Petite pattern conversion
- **Vendor has CTD level 1**
- **All Sweaters**
- **Petite PP sample required**





Missy Reg & Petite Fit Evaluations are generated from the SAME POM page.

Petite pattern file and overlay are uploaded to the a separate Petite Fit Evaluation that is pulling from same POM page as the Missy Reg.

WOMEN'S EXTENDED SIZE PROCESS - OnePLM updates

Create Missy Petite Pom Page-'Exaggerated Details'

After Missy/Reg is fit approved, KTD:

- Update size range & Size Indicator on Reg POM page
- Hide petite sizes on Missy/Reg POM page
- Smart copy Missy/Reg POM page and rename following the *POM Page Naming Convention* in the CTD OnePLM Manual

Resources > Private and Exclusive Brands > Global Technical Design > CTD OnePLM Manual > Points of Measure subheading

  - Update base size to 8P, 10P or 12P
  - Reveal only petite sizes
  - Change Dressform from Regular to Petite form
  - Change Size Indicator from Regular to Petite
  - Replace A001-LA Ladies Alpha Sizes w/ A001-LP Ladies Petite Alpha POM

- Create fit eval from Petite POM page. Mark Counter Sample Not Evaluated and request 1st fit.

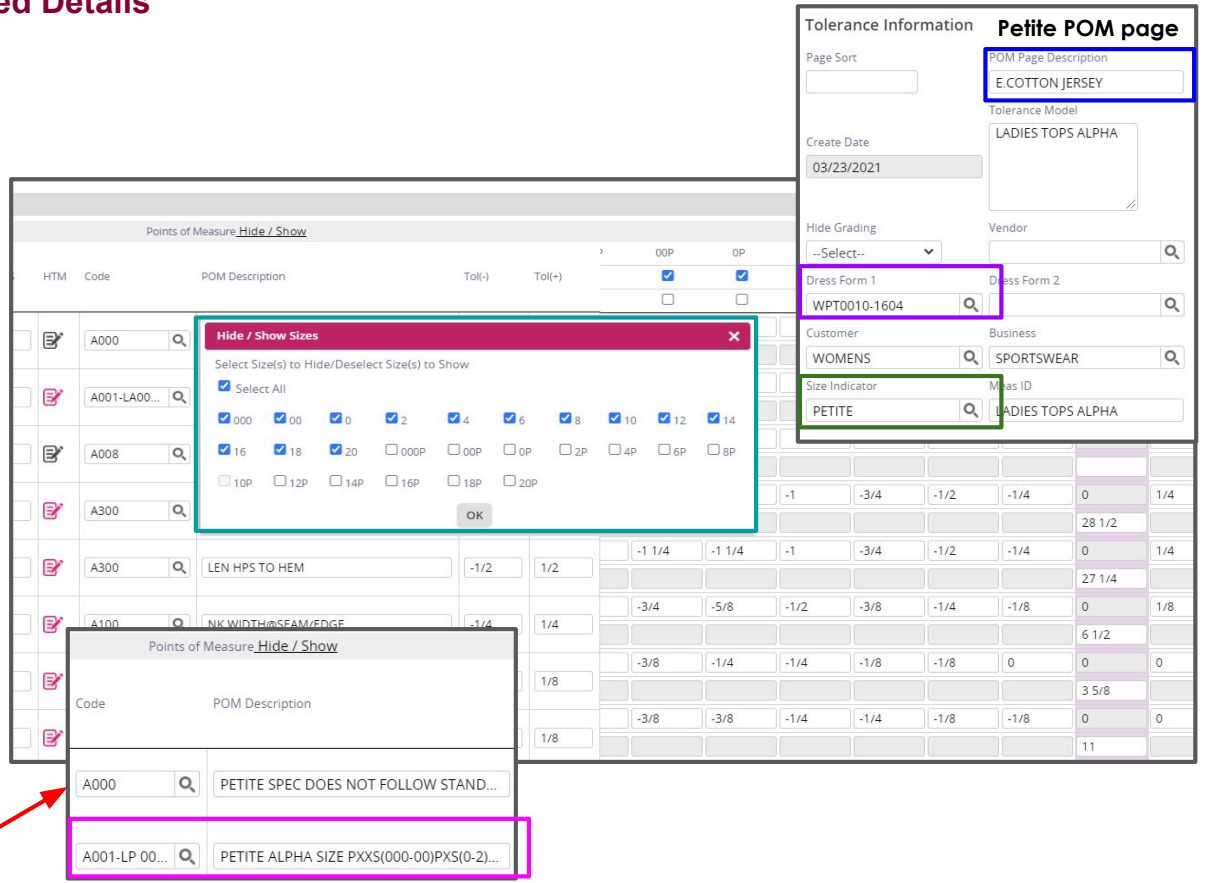
TD/CTD Level 3 & up

  - Reviews Petite sample with either 3D or physical sample to compare proportions between Reg & Petite

CTD Levels 0-2:

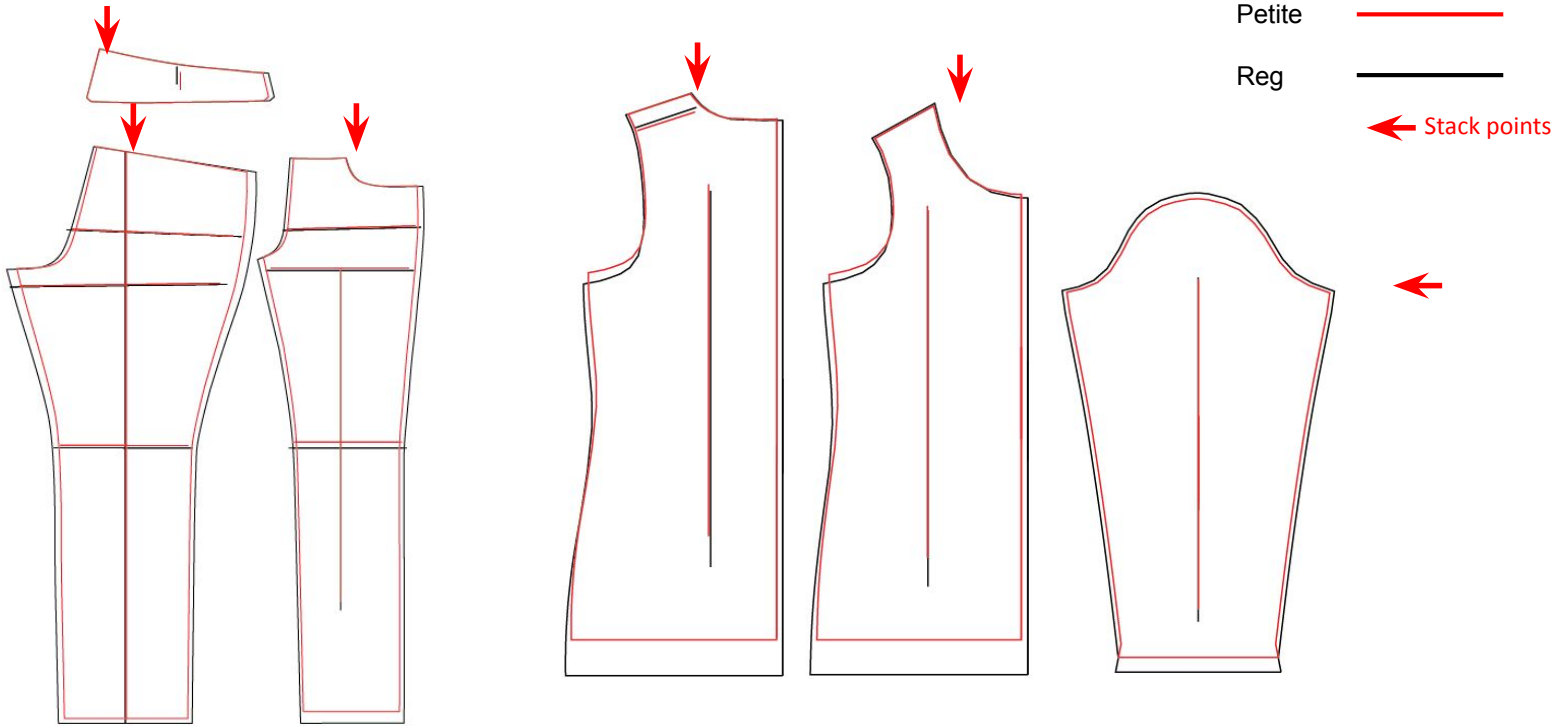
  - Submit sample or 3D asset to KTD for review/approval

- If standard Petite conversion is still applicable for exaggerated styling, approve.
  - Add POM A000 - "Petite spec follows standard conversion, combine with REG POM page next season"
- If Petite proportions need to be adjusted, revise specs and request PP sample for confirmation.
  - Add POM A000 – "Petite spec does not follow standard conversion" to POM page.



Pattern Overlay Example

Provide a screenshot of pattern conversion overlay to validate the extended size pattern shape before proceeding with any sampling.



Extended Size Exceptions: Comparing photos of PP samples

When comparing Extended size PP sample back to the Reg/Plus approval, always try to compare side by side on dress form as in shown example:

Womens Reg and Petite should have the same fit aesthetic and look the same when on the form.

- Compare side by side on the form.
- Front/Side/Back comparison images should be uploaded on the Fit Eval Attachment page

Missy Petite





Neckline shapes look the same, and there is the same amount of space from neck trim edge to neckline seam on the form

Same amount of ease over body



Sleeve length hits at the same place on the form. (Both samples hit ¼" past end of arm)

Body length hits at same place on the form.

*Note: the low hip tick mark on the dress form has a ¼" discrepancy from the missy to the petite (the petite tick mark is ¼" too low). Follow the conversion.

Women's Plus

Plus Petite, Plus Curvy, Plus Straight, Shorts, Longs, & Talls

WOMEN'S EXTENDED SIZE PROCESS - Plus Dress Forms

Plus (Regular)
KOS-WPL0018-1511



Plus Petite
Not Available

Plus Curvy
KOS-WPL018C-1805



Plus Straight
KOS-WPL018-1805



WOMEN'S EXTENDED SIZE PROCESS - Plus New Style Development

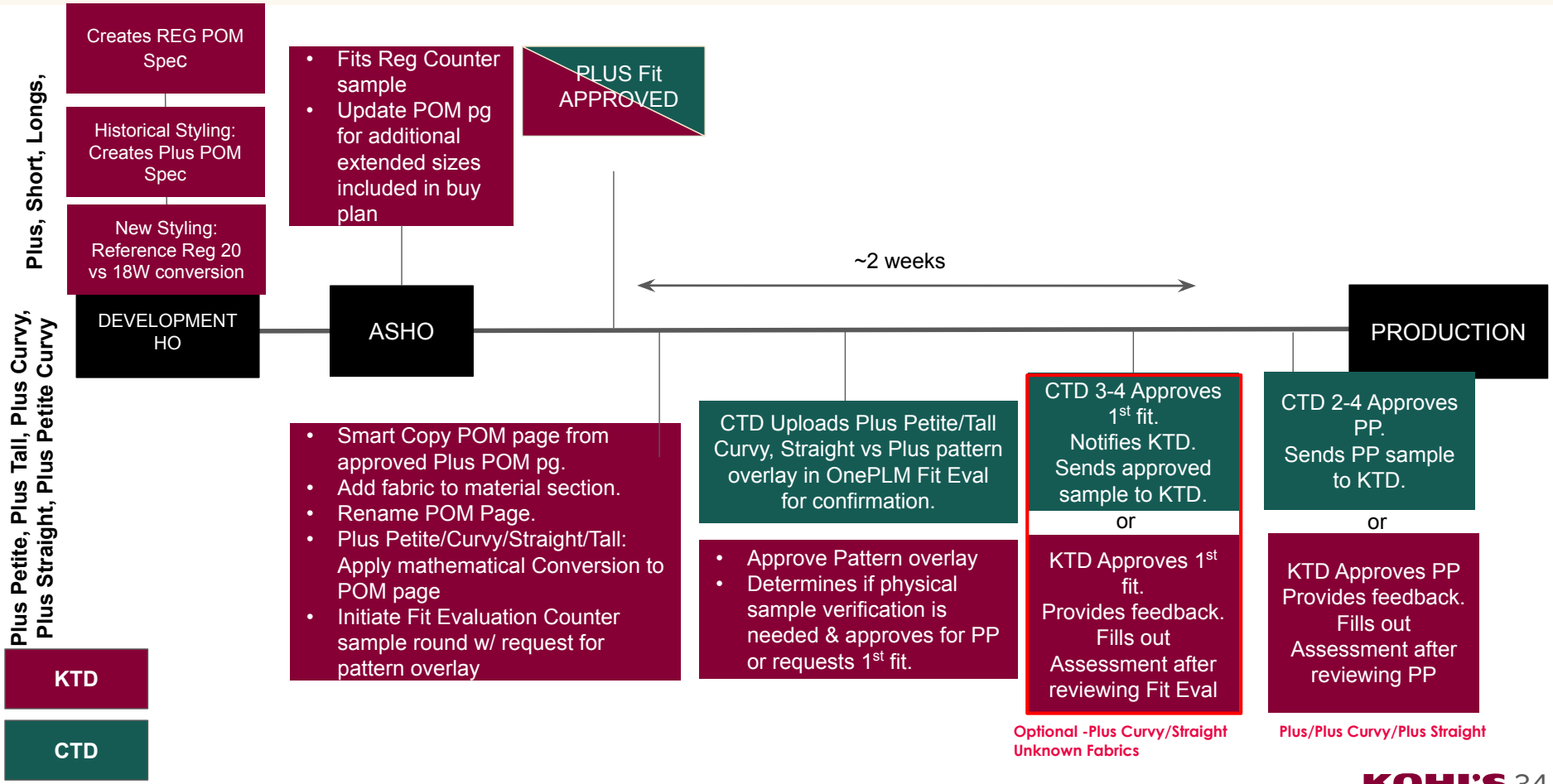
Special Size Range	Costing POM/Spec Timing	Fit Procedure	Required Samples
Women's Plus: Same styling as Missy Reg	**New styles based on historical fit/styling:** POM page is created. **New style aesthetics not following historical fit/styling:** • Follow conversion spec from Size XXL with Plus Grade on Attachments tab. • Plus POM will be created after REG ASHO/Counter Sample comments finalizing Design/Fit intent details.	Initially Fit by Kohls TD, then empowered to CTD no later than PP stage.	• Fit sample required • PP sample required
Women's Plus: Exclusive Styling	POM page created at time of Design Hand-off	Initially Fit by Kohls TD, then empowered to CTD no later than PP stage.	• Fit sample reviewed by KTD w/ Design - if design aesthetic is not already established • PP sample required
Plus Curvy/Straight: Same styling as Plus	Cost based on provided conversion or historical style. Curvy/Straight POM page will be created off of fit approved Plus POM page.	**Known Fabrics:** Reference CTD OnePLM Manual for additional training Resources > Private and Exclusive Brands > Global Technical Design > CTD OnePLM Manual • After Plus style is fit approved, KTD ***smart copy*** PLUS POM page to create Plus Curvy/Straight POM page. Update ***POM page description*** and Size Indicator. • KTD apply Plus Curvy/Straight Conversion to Plus Curvy/Straight POM Base size spec (CTD Level 3 have KTD verify this step). • KTD ***Create Fit Evaluation***-Plus Curvy/Straight Fit Evaluation from Plus Curvy/Straight POM page. • KTD determine if fabrication stretch requires physical sample verification of conversion. (see Unknown fabrics below). • KTD ***Initiate Counter Sample round*** & request Plus to Plus Curvy/Straight Pattern comparison • CTD upload Plus to Plus Curvy/Straight Pattern Comparison Counter Sample round on fit evaluation for KTD for review & approval. • Counter sample = approved for approved pattern comparison • ***Initiate a PP sample*** for physical sample confirmation. • Plus Curvy: Add POM A000 – "Curvy spec follows Rigid OR High Stretch Conversion" to POM page. • CTD uploads approved Plus Curvy PP pattern to OnePLM Attachments Tab	• No fit sample required. • PP sample required

WOMEN'S EXTENDED SIZE PROCESS - Plus New Style Development

Special Size Range	Costing POM/Spec Timing	Fit Procedure	Required Samples
Plus Curvy/Straight: Same styling as Plus	Cost based on provided conversion or historical style. Curvy/Straight POM page will be created off of fit approved Plus POM page.	**Unknown Fabrics:** • Counter Sample = Not Approved after reviewing curvy/straight pattern comparison. • Initiate Fit sample for fabric confirmation. Fit sample = approved. • Initiate PP sample • CTD uploads approved Curvy/Straight PP pattern to OnePLM Attachments Tab	• Fit sample required • PP sample required
Women's Plus Petites / Plus Petite Curvy / Plus Tall: Same styling as Plus	Cost based conversion spec shown for Plus and following same size/grade as Plus. Plus Petite/ Plus Petite Curvy POM page will be created off of fit approved Plus POM page.	• Plus Petite/Plus Petite Curvy/Plus Tall mathematical conversion applied to final Plus pattern. • Plus to Plus Petite/Plus Petite Curvy/Plus Tall Pattern Comparison uploaded for KTD for review & approval.	• Pattern overlay required • No sample required.
Women's Plus, Short, Long	Additional POMs are added to Plus POM page when extended size is requested	Shorts, Longs, & Talls are a mathematical conversion applied to final pattern/marker for production.	No samples required.

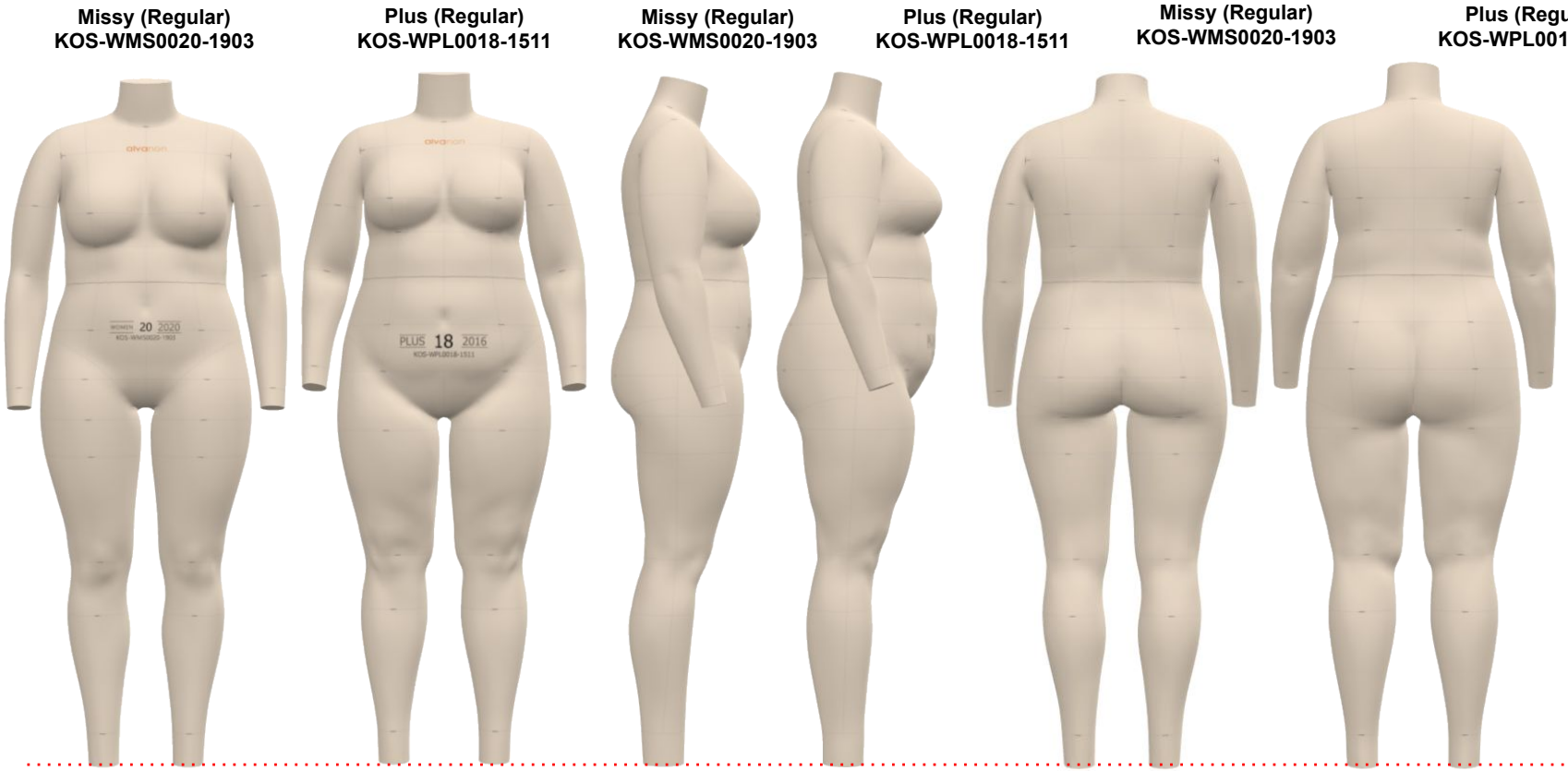
Carry-Over styles: Costing POM is copied from previously approved season and fit approval given if no changes to fit, vendor, fabric

WOMEN'S EXTENDED SIZE PROCESS - Plus Flowchart



WOMEN'S EXTENDED SIZE PROCESS - Missy Reg size 20 vs Plus 18

Plus has different bust-waist-hip ratio and overall shape than size Missy 20 requiring a different pattern starting point



PLUS POM Costing Guidance - for New Styling w/ No Historical reference

Cost Plus based on:

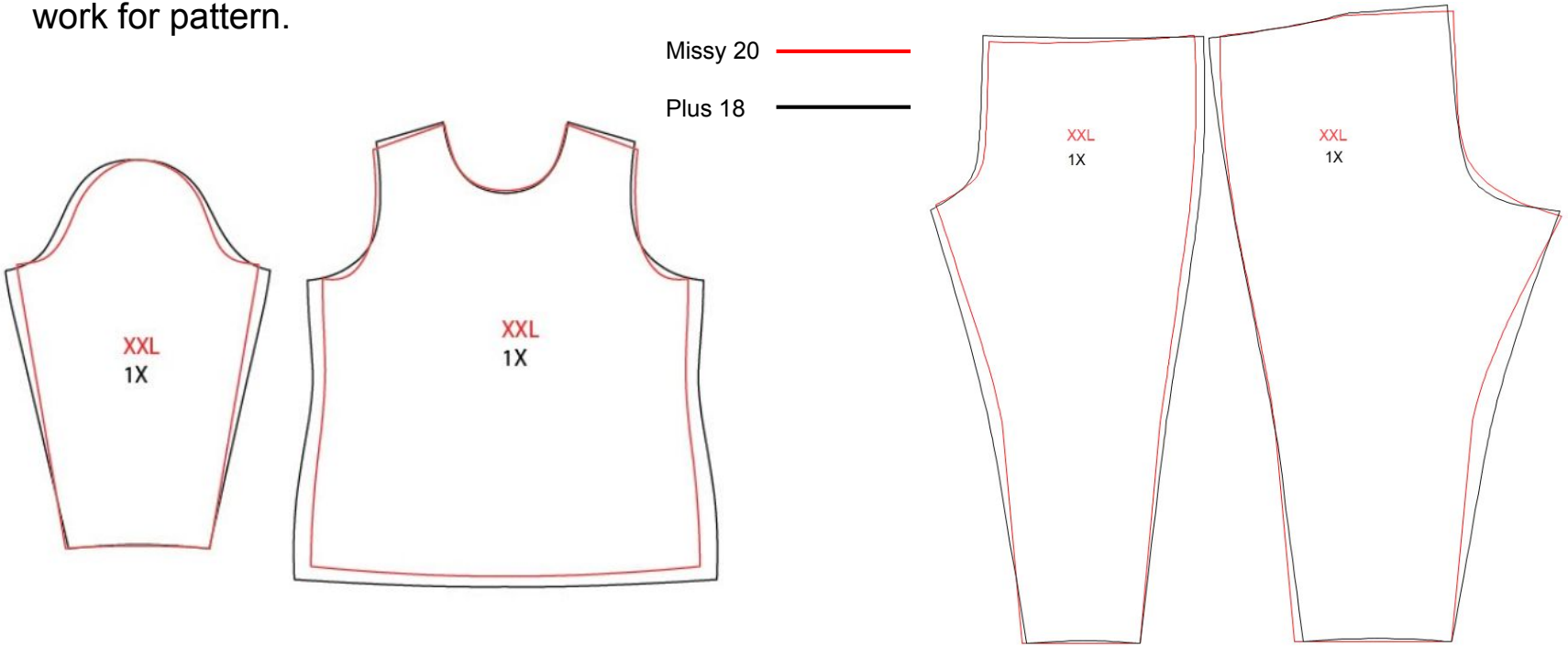
- Size XXL given on REG POM page *with* Plus Grade/POM conversion shown in attachment (by category)
- Plus POM page will be created after REG ASHO/Counter Sample comments finalizing Design/Fit intent details

POM Page Description:				P.SZ18.COSTING				
Brand	SONOMA	**Division**	INTIMATES	**Customer**	WOMENS	**Tech Desig**		
Grade Table	LADIES PLUS							
P/S	POM Code	POM Description		TOL (-)	TOL (+)	18W	22W	26W
P	A001-LAP14-30	LADIES PLUS ALPHA SIZES 0X(14W) 1X(16W-18W) 2X(20W-22W) 3X(24W-26W) 4X(28W-30W)						
	A000	REFERENCE SZ XXL & 1X CONVERSION ON ATTACHMENTS FOR COSTING GUIDANCE						

Missy XXL(20) Pattern vs. Plus 18

Goal:

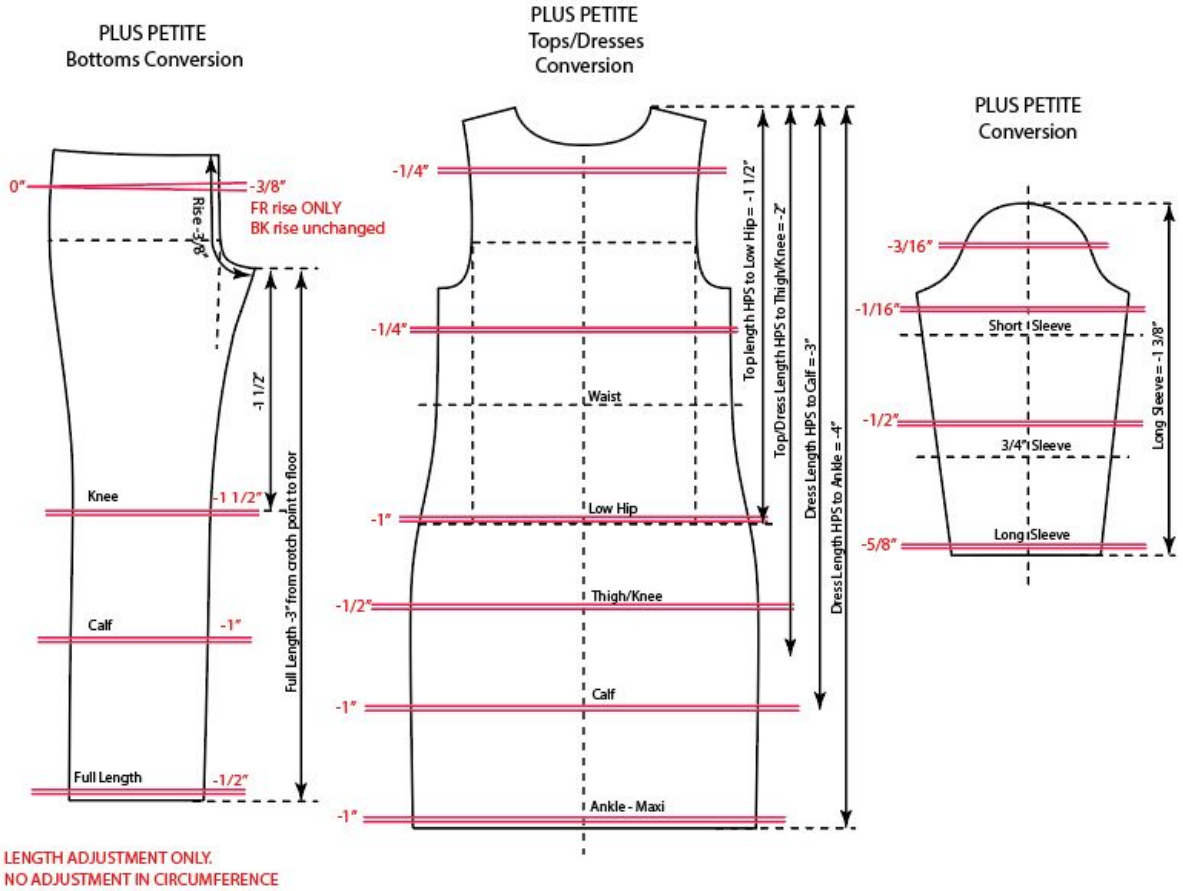
Develop and execute well balanced and proportionate fit for the Plus customer. Similar to Missy, start pattern development with a proven Plus body since proportions are different, conversion doesn't always work for pattern.



WOMEN'S EXTENDED SIZE PROCESS - Plus Reg to Plus Petite Pattern Adjustment

See Women's Extended Size Conversions chart on K-link for conversion of Plus to Plus Petite

Resources > Private and Exclusive Brands > Global Technical Design > Apparel Body Charts, Grading, Extended Sizes > Womens subheading

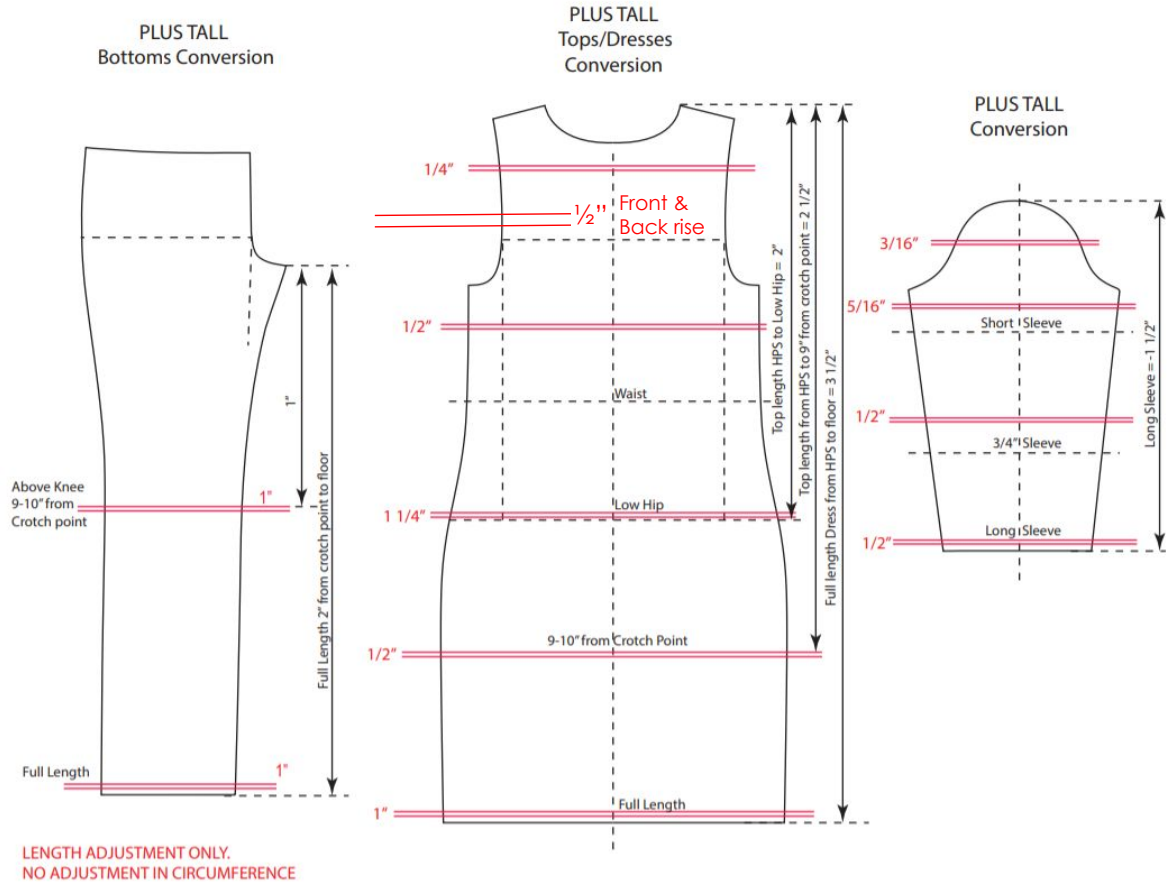


LENGTH ADJUSTMENT ONLY.
NO ADJUSTMENT IN CIRCUMFERENCE

WOMEN'S EXTENDED SIZE PROCESS - Plus Reg to Plus Tall Pattern Adjustment

See Women's Extended Size Conversions chart on K-link for conversion of Plus to Plus Tall

Resources > Private and Exclusive Brands > Global Technical Design > Apparel Body Charts, Grading, Extended Sizes > Womens subheading



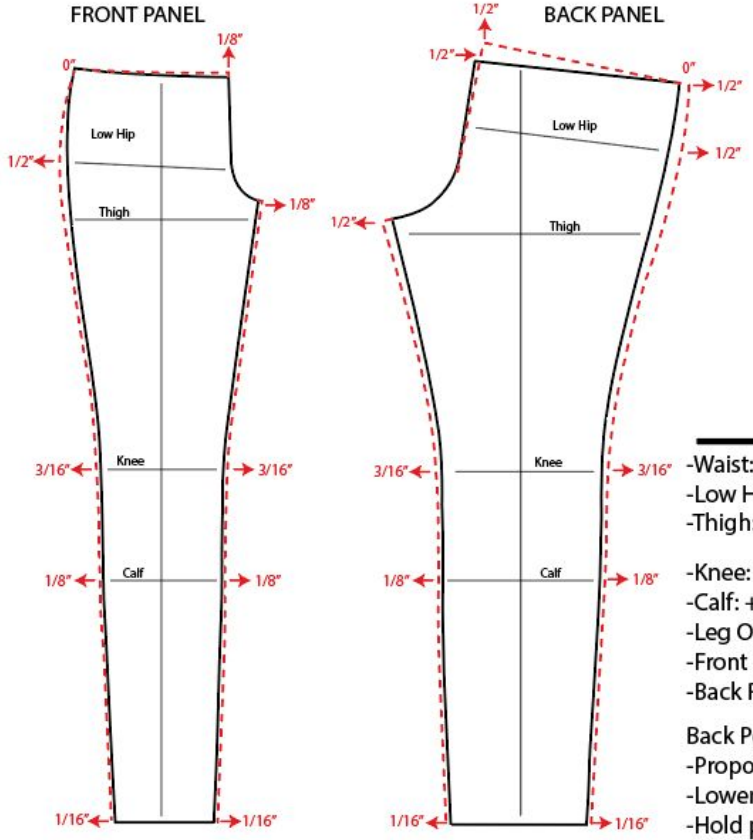
WOMEN'S EXTENDED SIZE PROCESS - Plus Reg to Plus Curvy Pattern Adjustment

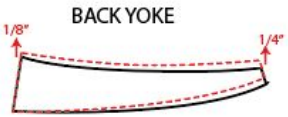
RIGID FABRIC-STRAIGHT OR BOOT-CUT

See Women's Extended Size Conversions chart on K-link for conversion of Plus to Plus Curvy

Resources > Private and Exclusive Brands > Global Technical Design > Apparel Body Charts, Grading, Extended Sizes > Womens subheading

*Adjust WB accordingly





***If style does not have bk yoke:
Vendor to add additional 1/8" to bk rise.

Pls note pattern shown is for reference only, pls apply adjustments shown to most recent/approved Plus pattern called out in TP.

Plus VS Plus Curvy Conversion

for Rigid Fabrications

- -Waist: 0"
- -Low Hip: +2" (Full Circumference)
- -Thigh: +1 5/8" (Full Circumference: due to rounding to nearest 1/8" for spec, the thigh spec is only adjusted 3/4" on half)
- -Knee: +3/4" (Full Circumference)
- -Calf: +1/2" (Full Circumference)
- -Leg Opening: +1/4" (Full Circumference)
- -Front Rise: +1/4"
- -Back Rise: +1 1/8" (Add 1" to bk panel + 1/8" to yoke)

Back Pocket Updates:
- -Proportionally increase +1/4" (total)
- -Lower plcmt 1/8"
- -Hold plcmt from CB

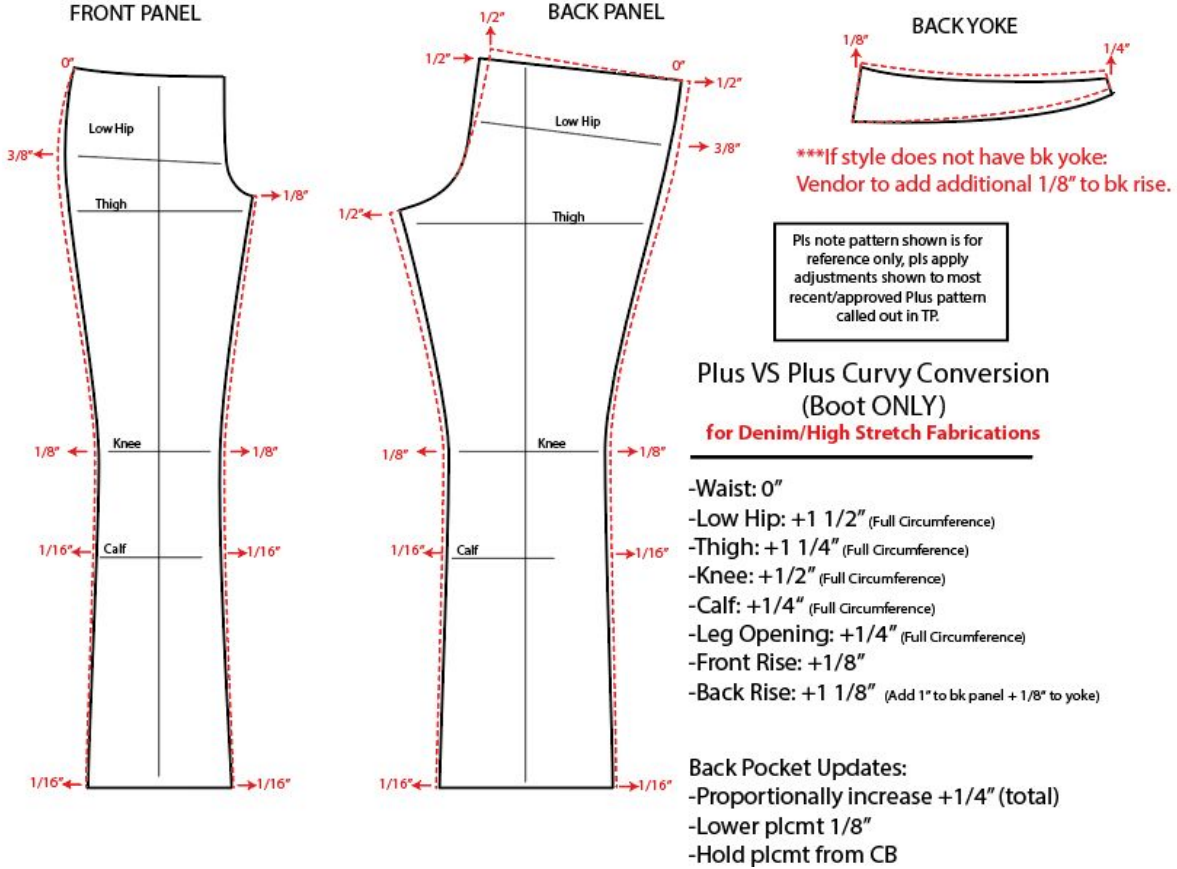
WOMEN'S EXTENDED SIZE PROCESS - Plus Reg to Plus Curvy Pattern Adjustment

HIGH-STRETCH FABRIC-BOOT-CUT

See Women's Extended Size Conversions Plus to Plus Curvy for measurement conversion

Resources > Private and Exclusive Brands > Global Technical Design > Apparel Body Charts, Grading, Extended Sizes > Womens subheading

**Adjust WB Accordingly



***If style does not have bk yoke:
Vendor to add additional 1/8" to bk rise.

Pls note pattern shown is for reference only, pls apply adjustments shown to most recent/approved Plus pattern called out in TP.

Plus VS Plus Curvy Conversion (Boot ONLY)

for Denim/High Stretch Fabrications

-Waist: 0"
-Low Hip: +1 1/2" (Full Circumference)
-Thigh: +1 1/4" (Full Circumference)
-Knee: +1/2" (Full Circumference)
-Calf: +1/4" (Full Circumference)
-Leg Opening: +1/4" (Full Circumference)
-Front Rise: +1/8"
-Back Rise: +1 1/8" (Add 1" to bk panel + 1/8" to yoke)

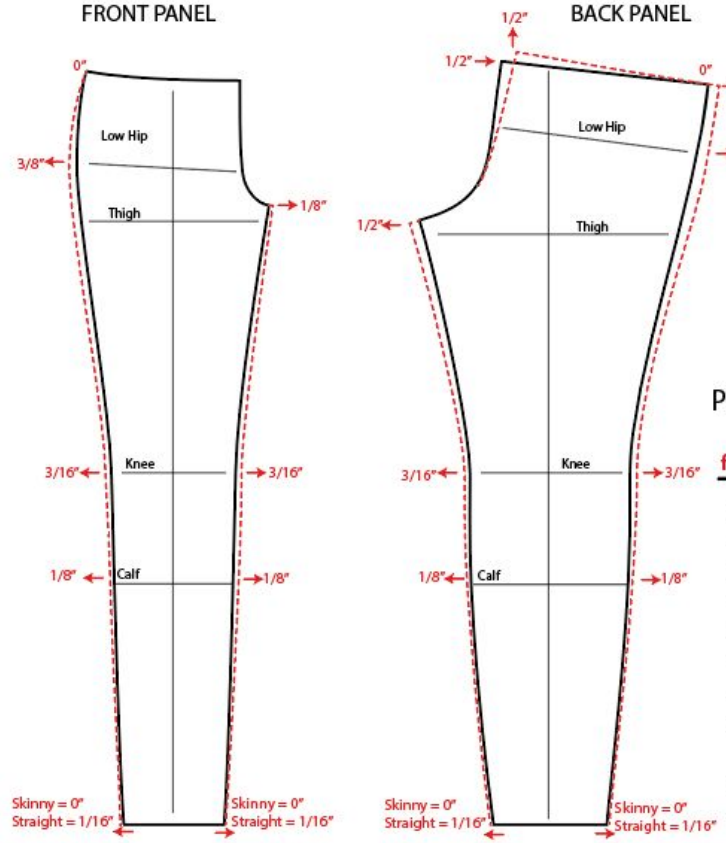
Back Pocket Updates:
-Proportionally increase +1/4" (total)
-Lower plcmt 1/8"
-Hold plcmt from CB

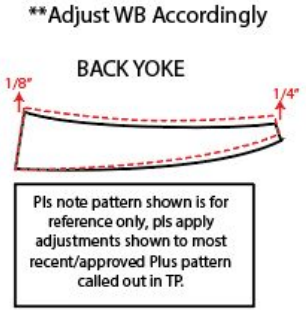
WOMEN'S EXTENDED SIZE PROCESS - Plus Reg to Plus Curvy Pattern Adjustment

HIGH-STRETCH FABRIC-STRAIGHT/SKINNY

See Women's Extended Size Conversions Plus to Plus Curvy for measurement conversion

Resources > Private and Exclusive Brands > Global Technical Design > Apparel Body Charts, Grading, Extended Sizes > Womens subheading





***If style does not have bk yoke:
Vendor to add additional 1/8" to bk rise.

Plus VS Plus Curvy Conversion (Skinny/Straight

for Denim/High Stretch Fabrications

-Waist: 0"
-Low Hip: +1 1/2" (Full Circumference)
-Thigh: +1 1/4" (Full Circumference)
-Knee: +3/4" (Full Circumference)
-Calf: +1/2" (Full Circumference)
-Leg Opening: Skinny = 0" / Straight= 1/4" (Full Circumference)
-Front Rise: +1/8"
-Back Rise: +1 1/8" (Add 1" to bk panel + 1/8" to yoke)

Back Pocket Updates:
-Proportionally increase +1/4" (total)
-Lower plcmt 1/8"
-Hold plcmt from CB

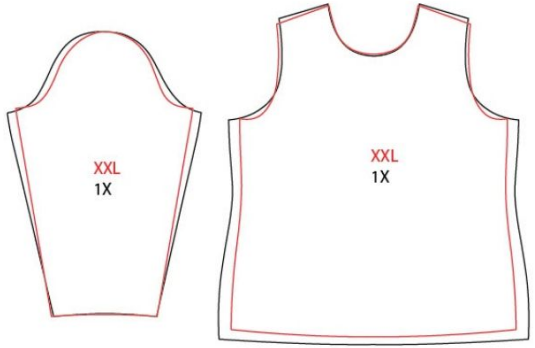
REG 20 vs PLUS 18

COSTING CONVERSIONS

PLUS TEK GEAR ACTIVE KNIT TOP Average Spec Differences XXL vs 1X

Table	LADIES PLUS	Reference 20 on REG POM pg & apply adjustment below for 1X spec						
POM Code	POM Description	TOL (-)	TOL (+)	18W	22W	26W	30W	34W
A001-LAP14-34	LADIES PLUS ALPHA 0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(			1X	2X XXL 20	3X	4X	5X
A300	LEN HPS TO HEM > 26" (REG LGTH=28" OR CRTOCH)	-1/2	1/2	0	+1/2	2	3	4
A300	LEN HPS TO HEM </=26" (CROP LGTH)	-1/2	1/2	0	1 +1	2	3	4
A100	NK WIDTH@SEAM/EDGE	-1/4	1/4	0	1/4	1/2	3/4	1
A110	FRT NK DROP@SEAM/EDGE	-1/8	1/8	0	1/8	1/4	3/8	1/2
A120	BK NK DROP@SEAM/EDGE	-1/8	1/8	0	1/8	1/8	1/4	3/8
A250	ACROSS SHOULDER	-3/8	3/8	0	1 3/4	2	3	4
A253	XFRT/BK PLCMT #" FM HPS	0	0	0	1/8	1/4	3/8	1/2
A254	ACROSS FRONT	-3/8	3/8	0	1 3/4	2	3	4
A255	ACROSS BACK	-3/8	3/8	0	1 3/4	2	3	4
A260H	CHEST 1" BLW AH RLXD-1/2 MEAS	-1/2	1/2	0	2 +1	4	6	8
A272HPS	WAIST PLCMT FM HPS	0	0	0	1/2	7/8	1 1/8	1 3/8
A270H	WAIST RLXD-TOPS-1/2 MEAS	-1/2	1/2	0	2 +1	4	6	8
A290H	SWEEP RLXD@EDGE HEM-1/2 MEAS	-1/2	1/2	0	+1 2 1/2	4	6	8
A330	ARMHOLE DROP-FROM HPS	-1/4	1/4	0	1/4	1/2	3/4	1
A340H	UA/MUSCLE 1" BLW AH-1/2 MEAS	-1/4	1/4	0	5/8 +1/2	1 1/8	1 5/8	2 1/4
A352H-1B	SLV OPENING RLXD-1/2 MEAS S/SLV	-3/8	3/8	0	5/8 +1/2	1 1/8	1 5/8	2 1/8
A360-1B	SLV LEN FROM CB NK-S/SLV	-3/8	3/8	0	5/8	1 3/8	2 1/8	2 7/8
A352H-4W	SLV OPENING RLXD-1/2 MEAS. L/SLV	-1/4	1/4	0	1/4	1/2	3/4	1
A360-4W	SLV LEN FROM CB NK-L/SLV	-1/2	1/2	0	3/4 -1/4	1 1/2	2 1/4	3

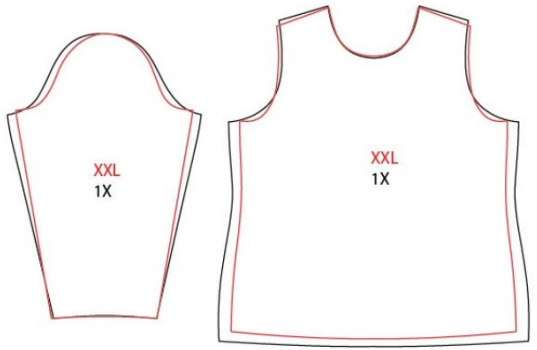
*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).



PLUS SONOMA and C&B KNIT TOPS Average Spec differences XXL vs 1X

M1	KOS-WPL0018-1511				FORM2			
Table	LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec							
POM Code	POM Description	TOL (-)	TOL (+)	18W	22W	26W	30W	34W
A001-LAP14-34	LADIES PLUS ALPHA 0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(3			1X XXL 20	2X	3X	4X	5X
A300	LEN HPS TO HEM > 26" (REG LGTH=28" OR CRTOCH)	-1/2	1/2	0	+3/4	2	3	4
A300	LEN HPS TO HEM </=26" (CROP LGTH)	-1/2	1/2	0	1	2	3	4
A100	NK WIDTH@SEAM/EDGE	-1/4	1/4	0	-1/4	1/2	3/4	1
A110	FRT NK DROP@SEAM/EDGE	-1/8	1/8	0	1/8	1/4	3/8	1/2
A120	BK NK DROP@SEAM/EDGE	-1/8	1/8	0	1/8	1/8	1/4	3/8
A250	ACROSS SHOULDER	-3/8	3/8	0	-3/8	2	3	4
A253	XFRT/BK PLCMT #" FM HPS	0	0	0	1/8	1/4	3/8	1/2
A254	ACROSS FRONT	-3/8	3/8	0	+3/8	2	3	4
A255	ACROSS BACK	-3/8	3/8	0	+1/8	2	3	4
A260H	CHEST 1" BLW AH RLXD-1/2 MEAS	-1/2	1/2	0	+3/4	4	6	8
A272HPS	WAIST PLCMT FM HPS	0	0	0	-1/2	7/8	1 1/8	1 3/8
A270H	WAIST RLXD-TOPS-1/2 MEAS	-1/2	1/2	0	+1	4	6	8
A290H	SWEEP RLXD@EDGE HEM-1/2 MEAS	-1/2	1/2	0	+1 1/2	4	6	8
A330	ARMHOLE DROP-FROM HPS	-1/4	1/4	0	+1/2	1/2	3/4	1
A340H	UA/MUSCLE 1" BLW AH-1/2 MEAS	-1/4	1/4	0	+1/2	1 1/8	1 5/8	2 1/4
A352H-1B	SLV OPENING RLXD-1/2 MEAS S/SLV	-3/8	3/8	0	+1/4	1 1/8	1 5/8	2 1/8
A360-1B	SLV LEN FROM CB NK-S/SLV	-3/8	3/8	0	+1 3/4	1 3/8	2 1/8	2 7/8
A352H-4W	SLV OPENING RLXD-1/2 MEAS. L/SLV	-1/4	1/4	0	-1/4	1/2	3/4	1
A360-4W	SLV LEN FROM CB NK-L/SLV	-1/2	1/2	0	-1/4	1 1/2	2 1/4	3

*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).



PLUS SWEATERS (Sonoma & C&B) Average Spec differences XXL vs 1X

M1	KOS-WPL0018-1511							
Table	LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec				FORM2			
POM Code	POM Description	TOL (-)	TOL (+)	18W	22W	26W	30W	34W
A001-LAP14-34	LADIES PLUS ALPHA 0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(3			1X	2X XXL 20	3X	4X	5X
A300	LEN HPS TO HEM > 26" (REG LGTH=28" OR CRTOCH)	-1/2	1/2	0	+3/4	2	3	4
A300	LEN HPS TO HEM </=26" (CROP LGTH)	-1/2	1/2	0	+1 1/2	2	3	4
A100	NK WIDTH@SEAM/EDGE	-1/4	1/4	0	1/4	1/2	3/4	1
A110	FRT NK DROP@SEAM/EDGE	-1/8	1/8	0	1/8	1/4	3/8	1/2
A120	BK NK DROP@SEAM/EDGE	-1/8	1/8	0	1/8	1/8	1/4	3/8
A250	ACROSS SHOULDER	-3/8	3/8	0	-3/8	2	3	4
A253	XFRT/BK PLCMT #" FM HPS	0	0	0	1/8	1/4	3/8	1/2
A254	ACROSS FRONT	-3/8	3/8	0	1	2	3	4
A255	ACROSS BACK	-3/8	3/8	0	1	2	3	4
A260H	CHEST 1" BLW AH RLXD-1/2 MEAS	-1/2	1/2	0	+1	4	6	8
A272HPS	WAIST PLCMT FM HPS	0	0	0	1/2	7/8	1 1/8	1 3/8
A270H	WAIST RLXD-TOPS-1/2 MEAS	-1/2	1/2	0	2	4	6	8
A290H	SWEEP RLXD@EDGE HEM-1/2 MEAS	-1/2	1/2	0	+1	4	6	8
A330	ARMHOLE DROP-FROM HPS	-1/4	1/4	0	1/4	1/2	3/4	1
A340H	UA/MUSCLE 1" BLW AH-1/2 MEAS	-1/4	1/4	0	+1/4	1 1/8	1 5/8	2 1/4
A352H-1B	SLV OPENING RLXD-1/2 MEAS S/SLV	-3/8	3/8	0	5/8	1 1/8	1 5/8	2 1/8
A360-1B	SLV LEN FROM CB NK-S/SLV	-3/8	3/8	0	5/8	1 3/8	2 1/8	2 7/8
A352H-4W	SLV OPENING RLXD-1/2 MEAS. L/SLV	-1/4	1/4	0	+1/4	1/2	3/4	1
A360-4W	SLV LEN FROM CB NK-L/SLV	-1/2	1/2	0	+1/4	1 1/2	2 1/4	3
A331	AH Straight fm Shoulder Pt				-1/4			

*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).

PLUS WOVEN TOPS (Sonoma & C&B) Average Spec differences XXL vs 1X

M1	KOS-WPL0018-1511					FORM2			
Table	LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec								
POM Code	POM Description	TOL (-)	TOL (+)	18W	22W	26W	30W	34W	
A001-LAP14-34	LADIES PLUS ALPHA 0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(3			1X	2X XXL 20	3X	4X	5X	
A300	LEN HPS TO HEM > 26" (REG LGTH=28" OR CRTOCH)	-1/2	1/2	0	+3/4	2	3	4	
A300	LEN HPS TO HEM </=26" (CROP LGTH)	-1/2	1/2	0	1	2	3	4	
A100	NK WIDTH@SEAM/EDGE	-1/4	1/4	0	+1/4	1/2	3/4	1	
A110	FRT NK DROP@SEAM/EDGE	-1/8	1/8	0	1/8	1/4	3/8	1/2	
A120	BK NK DROP@SEAM/EDGE	-1/8	1/8	0	1/8	1/8	1/4	3/8	
A250	ACROSS SHOULDER	-3/8	3/8	0	+1/4	2	3	4	
A253	XFRT/BK PLCMT #" FM HPS	0	0	0	1/8	1/4	3/8	1/2	
A254	ACROSS FRONT	-3/8	3/8	0	+1/4	2	3	4	
A255	ACROSS BACK	-3/8	3/8	0	+1/4	2	3	4	
A260H	CHEST 1" BLW AH RLXD-1/2 MEAS	-1/2	1/2	0	+3/4	4	6	8	
A272HPS	WAIST PLCMT FM HPS	0	0	0	+1/2	7/8	1 1/8	1 3/8	
A270H	WAIST RLXD-TOPS-1/2 MEAS	-1/2	1/2	0	+3/4	4	6	8	
A290H	SWEEP RLXD@EDGE HEM-1/2 MEAS	-1/2	1/2	0	+3/4	4	6	8	
A330	ARMHOLE DROP-FROM HPS	-1/4	1/4	0	+1/4	1/2	3/4	1	
A340H	UA/MUSCLE 1" BLW AH-1/2 MEAS	-1/4	1/4	0	+1/4	1 1/8	1 5/8	2 1/4	
A352H-1B	SLV OPENING RLXD-1/2 MEAS S/SLV	-3/8	3/8	0	+1/4	1 1/8	1 5/8	2 1/8	
A360-1B	SLV LEN FROM CB NK-S/SLV	-3/8	3/8	0	+1	1 3/8	2 1/8	2 7/8	
A352H-4W	SLV OPENING RLXD-1/2 MEAS. L/SLV	-1/4	1/4	0	1/4	1/2	3/4	1	
A360-4W	SLV LEN FROM CB NK-L/SLV	-1/2	1/2	0	+1/2	1 1/2	2 1/4	3	

*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).

PLUS DRESSES (Sonoma & C&B) Average Spec differences XXL vs 1X

M1	KOS-WPL0018-1511				FORM2			
Table	LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec							
POM Code	POM Description	TOL (-)	TOL (+)	18W	22W	26W	30W	34W
A001-LAP14-34	LADIES PLUS ALPHA 0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(3			1X	2X XXL 20	3X	4X	5X
A300	LEN HPS TO HEM > 26" (REG LGTH=28" OR CRTOCH)	-1/2	1/2	0	+1 (maxi) +1/2 (Knee Length)	2	3	4
A300	LEN HPS TO HEM </=26" (CROP LGTH)	-1/2	1/2	0	1	2	3	4
A100	NK WIDTH@SEAM/EDGE	-1/4	1/4	0	+1/4	1/2	3/4	1
A110	FRT NK DROP@SEAM/EDGE	-1/8	1/8	0	1/8	1/4	3/8	1/2
A120	BK NK DROP@SEAM/EDGE	-1/8	1/8	0	1/8	1/8	1/4	3/8
A250	ACROSS SHOULDER	-3/8	3/8	0	+1/4	2	3	4
A253	XFRT/BK PLCMT #" FM HPS	0	0	0	1/8	1/4	3/8	1/2
A254	ACROSS FRONT	-3/8	3/8	0	+1/4	2	3	4
A255	ACROSS BACK	-3/8	3/8	0	+1/4	2	3	4
A260H	CHEST 1" BLW AH RLXD-1/2 MEAS	-1/2	1/2	0	+3/4	4	6	8
A272HPS	WAIST PLCMT FM HPS	0	0	0	+3/4	7/8	1 1/8	1 3/8
A270H	WAIST RLXD-TOPS-1/2 MEAS	-1/2	1/2	0	+1	4	6	8
A290H	SWEEP RLXD@EDGE HEM-1/2 MEAS	-1/2	1/2	0	+1	4	6	8
A330	ARMHOLE DROP-FROM HPS	-1/4	1/4	0	+1/4	1/2	3/4	1
A340H	UA/MUSCLE 1" BLW AH-1/2 MEAS	-1/4	1/4	0	+1/4	1 1/8	1 5/8	2 1/4
A352H-1B	SLV OPENING RLXD-1/2 MEAS S/SLV	-3/8	3/8	0	+1/4	1 1/8	1 5/8	2 1/8
A360-1B	SLV LEN FROM CB NK-S/SLV	-3/8	3/8	0	+1/4	1 3/8	2 1/8	2 7/8
A352H-4W	SLV OPENING RLXD-1/2 MEAS. L/SLV	-1/4	1/4	0	1/4	1/2	3/4	1
A360-4W	SLV LEN FROM CB NK-L/SLV	-1/2	1/2	0	+1/2	1 1/2	2 1/4	3

*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).

PLUS TEK GEAR ACTIVE BOTTOM Average Spec Differences XXL vs 1X

Table	LADIES PLUS	Reference 20 on REG POM pg & apply adjustment below for 1X spec							
POM Code	POM Description	TOL (-)	TOL (+)	18W	22W	26W	30W	34W	
A001-LAP14-34	LADIES PLUS ALPHA 0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(				1X XXL 20	2X	3X	4X	5X
A400H	WAIST@TOP EDGE-RLXD 1/2 MEAS	-1/2	1/2	0	+1/4	4	6	8	
A401H	WAIST@TOP EDGE-EXTD-1/2 MEAS	0	1/2	0	+1/2	4	6	8	
A412H	LOW HIP #" FM TOP EDGE-1/2 MEAS	-1/2	1/2	0	+3/4	4	6	8	
A425H	THIGH@1" BLW CROTCH PT-1/2 MEAS	-1/4	1/4	0	+1/2	2 1/2	3 3/4	5	
A430H	KNEE #" FM CROTCH POINT-1/2 MEAS	-1/4	1/4	0	+1/2	1	1 1/2	2	
A438H-08P	LEG OPENING RLXD-FULL LENGTH 1/2 MEAS	-1/4	1/4	0	+1/2	3/4	1 1/8	1 5/8	
A450	FRT RISE TO TOP EDGE	-1/4	1/4	0	+3/4	1 1/2	2 1/4	3	
A460	BK RISE TO TOP EDGE	-1/4	1/4	0	+1 3/4	1 1/2	2 1/4	3	
A500-3K-NG	INSEAM-KNEE-NG	-1/2	1/2	0	+1 1/2	0	0	0	
A500-9P-NG	INSEAM-FULL LENGTH-NG	-1/2	1/2	0	0	0	0	0	
A506	SKIRT LENGTH CB TOP EDGE	-1/2	1/2	0	+1/2	1/2	3/4	1	
A000	COMPRESSION STYLES have greater change from XXL to 20 See compression differences below.								
A400H	WAIST@TOP EDGE-RLXD 1/2 MEAS	-1/2	1/2	0	+1/2	4	6	8	
A401H	WAIST@TOP EDGE-EXTD-1/2 MEAS	0	1/2	0	2	4	6	8	
A412H	LOW HIP #" FM TOP EDGE-1/2 MEAS	-1/2	1/2	0	+1/2	4	6	8	
A438H-08P	LEG OPENING RLXD-FULL LENGTH 1/2 MEAS	-1/4	1/4	0	+3/4	3/4	1 1/8	1 5/8	
A425H	THIGH@1" BLW CROTCH PT-1/2 MEAS	-1/4	1/4	0	1 1/4	2 1/2	3 3/4	5	
A430H	KNEE #" FM CROTCH POINT-1/2 MEAS	-1/4	1/4	0	+5/8	1	1 1/2	2	
A450	FRT RISE TO TOP EDGE	-1/4	1/4	0	+1/2	1 1/2	2 1/4	3	
A460	BK RISE TO TOP EDGE	-1/4	1/4	0	+1/4	1 1/2	2 1/4	3	

Updated 12/1/20

*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).



PLUS SONOMA LEGGING BOTTOM Average Spec differences XXL vs 1X

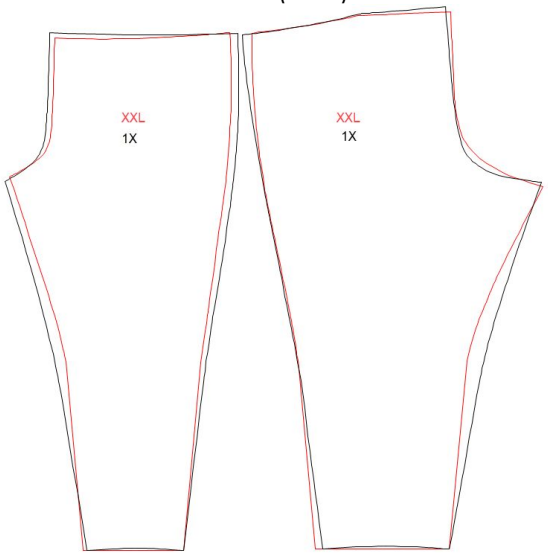
FORM1	KOS-WPL0018-1511								
Table	LADIES PLUS	Reference 20 on REG POM pg & apply adjustment below for 1X spec							
POM Code	POM Description	TOL (-)	TOL (+)	18W	22W	26W	30W	34W	
A001-LAP14-34	LADIES PLUS ALPHA 0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(				1X XXL 20	2X	3X	4X	5X
A400H	WAIST@TOP EDGE-RLXD 1/2 MEAS	-1/2	1/2	0	-3/4	4	6	8	
A401H	WAIST@TOP EDGE-EXTD-1/2 MEAS	0	1/2	0	-2/2	4	6	8	
A412H	LOW HIP #" FM TOP EDGE-1/2 MEAS	-1/2	1/2	0	-3/4	4	6	8	
A425H	THIGH@1" BLW CROTCH PT-1/2 MEAS	-1/4	1/4	0	0 1/4	2 1/2	3 3/4	5	
A430H	KNEE #" FM CROTCH POINT-1/2 MEAS	-1/4	1/4	0	0 1/2	1	1 1/2	2	
A438H-08P	LEG OPENING RLXD-FULL LENGTH 1/2 MEAS	-1/4	1/4	0	-1/2 3/8	3/4	1 1/8	1 5/8	
A450	FRT RISE TO TOP EDGE	-1/4	1/4	0	+1 3/4	1 1/2	2 1/4	3	
A460	BK RISE TO TOP EDGE	-1/4	1/4	0	+2 3/4	1 1/2	2 1/4	3	
A500-3K-NG	INSEAM-KNEE-NG	-1/2	1/2	0	0	0	0	0	
A500-9P-NG	INSEAM-FULL LENGTH-NG	-1/2	1/2	0	0	0	0	0	

*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).

PLUS C&B/SONOMA KNIT BOTTOM Average Spec differences XXL vs 1X

FORM1	KOS-WPL0018-1511								
Table	LADIES PLUS	Reference 20 on REG POM pg & apply adjustment below for 1X spec							
POM Code	POM Description	TOL (-)	TOL (+)	18W	22W	26W	30W	34W	
A001-LAP14-34	LADIES PLUS ALPHA 0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(				1X XXL 20	2X	3X	4X	5X
A400H	WAIST@TOP EDGE-RLXD 1/2 MEAS	-1/2	1/2	0	2 0	4	6	8	
A401H	WAIST@TOP EDGE-EXTD-1/2 MEAS	0	1/2	0	2 -1/2	4	6	8	
A412H	LOW HIP #" FM TOP EDGE-1/2 MEAS	-1/2	1/2	0	+3/4	4	6	8	
A425H	THIGH@1" BLW CROTCH PT-1/2 MEAS	-1/4	1/4	0	1 1/4 +1/2	2 1/2	3 3/4	5	
A430H	KNEE #" FM CROTCH POINT-1/2 MEAS	-1/4	1/4	0	1/2 +1/2	1	1 1/2	2	
A438H-08P	LEG OPENING RLXD-FULL LENGTH 1/2 MEAS	-1/4	1/4	0	3/8 -1/2	3/4	1 1/8	1 5/8	
A450	FRT RISE TO TOP EDGE	-1/4	1/4	0	+3/4	1 1/2	2 1/4	3	
A460	BK RISE TO TOP EDGE	-1/4	1/4	0	+3/4	1 1/2	2 1/4	3	
A500-3K-NG	INSEAM-KNEE-NG	-1/2	1/2	0	0 0	0	0	0	
A500-9P-NG	INSEAM-FULL LENGTH-NG	-1/2	1/2	0	0 0	0	0	0	
A506	SKIRT LENGTH CB TOP EDGE	-1/2	1/2	0	+1/4	1/2	3/4	1	

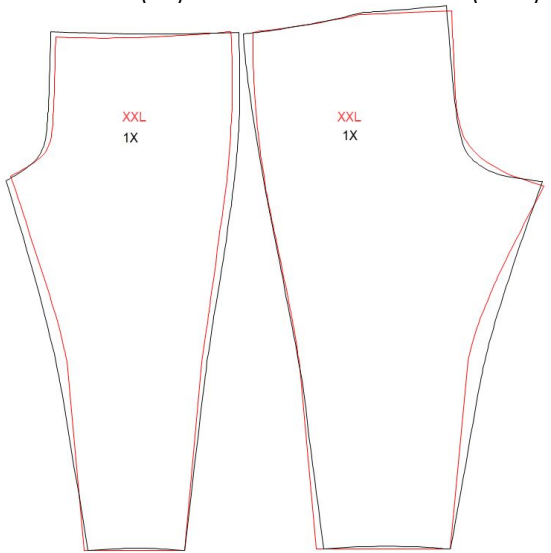
*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).



PLUS C&B/SONOMA WOVEN BOTTOM Average differences XXL vs 1X

FORM1	KOS-WPL0018-1511							
Table	LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec							
POM Code	POM Description	TOL (-)	TOL (+)	18W	22W	26W	30W	34W
A001-LAP14-34	LADIES PLUS ALPHA 0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(				XXL 20			
A400H	WAIST@TOP EDGE-RLXD 1/2 MEAS	-1/2	1/2	0	2 +1/2	4	6	8
A401H	WAIST@TOP EDGE-EXTD-1/2 MEAS	0	1/2	0	2	4	6	8
A412H	LOW HIP #" FM TOP EDGE-1/2 MEAS	-1/2	1/2	0	2 +1	4	6	8
A425H	THIGH@1" BLW CROTCH PT-1/2 MEAS	-1/4	1/4	0	1 1/4 +1/2	2 1/2	3 3/4	5
A430H	KNEE #" FM CROTCH POINT-1/2 MEAS	-1/4	1/4	0	1/2 +1/2	1	1 1/2	2
A438H-08P	LEG OPENING RLXD-FULL LENGTH 1/2 MEAS	-1/4	1/4	0	3/8 0	3/4	1 1/8	1 5/8
A450	FRT RISE TO TOP EDGE	-1/4	1/4	0	3/4 +1	1 1/2	2 1/4	3
A460	BK RISE TO TOP EDGE	-1/4	1/4	0	3/4 +2	1 1/2	2 1/4	3
A500-3K-NG	INSEAM-KNEE-NG	-1/2	1/2	0	0 0	0	0	0
A500-9P-NG	INSEAM-FULL LENGTH-NG	-1/2	1/2	0	0 0	0	0	0
A506	SKIRT LENGTH CB TOP EDGE	-1/2	1/2	0	1/4 +1	1/2	3/4	1

*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).



Thank You

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Change Tracking

6/2025	- WOMEN'S EXTENDED SIZE PROCESS - Threaded Message Template - Added Exceptions section - WOMEN'S EXTENDED SIZE PROCESS - Examples of Curvy Conversion Exceptions: New slide added to show examples of styles where standard curvy conversion cannot be followed and why fit sample would need to be requested - WOMEN'S EXTENDED SIZE PROCESS - (Missy) Reg to Curvy Pattern Adjustment HIGH STRETCH FABRIC - Added bk yoke visual & clarification of splitting bk rise with 1/8" at bk yoke ht on - Added bk yoke visual & clarification of splitting bk rise with 1/8" at bk yoke ht. Increased bk rise from 1/2" to 5/8". Increased Thigh from 3/4" to 1". - WOMEN'S EXTENDED SIZE PROCESS - Plus Reg to Plus Curvy Pattern Adjustment RIGID FABRIC-STRAIGHT OR BOOT-CUT - Removed skinny from Rigid option. Added back yoke adjustment and adjusted seam from 1/8 to 1/2". Remove 1/8" from top of waist and added to back yoke instead. Changed thigh from 1 3/8 to 1 5/8 - WOMEN'S EXTENDED SIZE PROCESS - Plus Reg to Plus Curvy Pattern Adjustment HIGH-STRETCH FABRIC-BOOT-CUT - Added back yoke adjustment and adjusted bk yk seam from 1/8 to 1/2". Remove 1/8" from top of waist and added to back yoke instead. Changed Thigh from 1" to 1 1/4" - WOMEN'S EXTENDED SIZE PROCESS - Plus Reg to Plus Curvy Pattern Adjustment HIGH-STRETCH FABRIC-STRAIGHT/SKINNY - Added back yoke adjustment and shifted bk yk seam from 1/8 to 1/2". Remove 1/8" from top of waist and added to back yoke instead. Changed Thigh from 1" to 1 1/4". Added Straight leg opening adjustment to maintain leg proportions for Plus
11/4/26	- Updated to the Kohl's berry format - WOMEN'S EXTENDED SIZE PROCESS - Examples of Curvy Conversion Exceptions - Added example of the approved curvy fit that does not follow the standard curvy conversion - WOMEN'S EXTENDED SIZE PROCESS - (Missy) Reg to Petite Pattern Adjustment - Added callout on the Petite conversion for the knee/leg opening for wide leg. - Added Change Tracking slide at end - Links to K-link were updated to the landing pages with the path, eliminating outdated files being linked.

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