Plain Paper Greeting Cards With Envelope _Without Sound Module_ Charms_ Ornaments 701-G

			701-0	
Performance Test	Test Method	Samples	Test Principle/Requirements	Rating (Section or exec. Summary which failed items can be referenced)
Labeling / Packaging Review	FPLA 16 CFR 500 & 19 CFR 134	All Samples	Should be legibly marked with the following information: Distributor's name, trademark or other means of identification of the manufacturer or packer & address (City, State & Zip) Product identification Net quantity of the contents in terms of weight, measure or numerical count (Metric & US Standard) or a combination so as to give accurate information and facilitate value comparison by the consumer Country of origin (if imported)	
Verify Label Claims	Visual Check	All Samples	The labeling must comply and valid with all claims.	
Import Permit (For Natural Materials Only)	US Department of Agriculture Animal and Plant Health Inspection Service (APHIS), Plant Protection and Quarantine (PPQ)	All Samples	Product shall not have prohibited materials present per US Department of Agriculture, Animal and Plant Health Inspection Service (APHIS), Plant Protection and Quarantine (PPQ) Documentation and/ or proper permit (s) for specific product shall be supplied along with Testing Request form and samples. Permit information may be found at: https://www.aphis.usda.gov/wps/portal/aphis/home/ It is the vendor's responsibility for the compliance to relevant requirements.	Pass/Fail
Adult Tracking Label: **If space limitations exist, contact Kohl's Quality Assurance & Product Integrity teams to discuss minimum required information mr.qa.pi@kohls.com	Kohl's Requirement	All Samples	Can be included on packaging when necessary: Kohl's Assigned Factory Number Manufacture Date (Month/Year) UPC #	
PHYSICAL CHARACTERISTICS	S			
Dimensions (in./ cm)	Std. Measure	1 Sample	As claimed/ measured (+5% /-0%)	Claim: Actual:
Weight (oz./ g)	Std. Measure	1 Sample	As claimed/ measured (+5% /-0%)	Claim: Actual:
Grammage (Applicable to Greeting Card & Envelope Only)	TAPPI T410	1 Sample	As claimed/ measured (+5% /-0%)	Claim: Actual:
Thickness (Applicable to Greeting Card & Envelope Only)	TAPPI T411	1 Sample	As claimed/ measured (+5% /-0%)	Claim: Actual:
Smoothness	TAPPI T479	1 Sample	Record BEKK seconds for both sides of paper.	
CONSTRUCTION QAULITIES	S			
Kohl's Workmanship Review	Visual Check / Actual Use	All Samples	All components shall be provided as claimed and shall not be deformed or fractured. All hardware shall be provided All welds shall be smoothly finished and free from pits and splatter All components shall not contain any burrs or sharp edges (test by touch or sight) Product shall not contain any loose components or unsecured fastening where rigidity is required Shall be free from: - print smear and/or ink transfer	
			- improper printing sequence and/or incompleteness of printing pattern - worn, damaged and/or torn paper or cardboard.	
			No notice able color with off on the uninted of the	
PERFORMACE				
PERFORMACE Abrasion Resistance of Printed Materials by Sutherland Rub Tester	ASTM D5264	1 Sample	No noticeable color rub-off on the printed gift box specimen after 50 strokes. Rub against white A4 copy paper receptor. Under 2 lbs top loading at speed of 106 cycles per minute	
Abrasion Resistance of Printed Materials by Sutherland Rub	ASTM D5264 TAPPI T 403 (Mod) TAPPI T494 (Mod)	1 Sample 1 Sample 1 Sample	specimen after 50 strokes. Rub against white A4 copy paper receptor. Under 2 lbs top loading at speed of 106	

Tear Strength	TAPPI T414 (Mod)	1 Sample	Min 160 g		
*Effects of Extreme Temperature	Kohl's TM 30	1 Sample	No damage after 24 hours at 0°F and 24 hours at 120°F.		
*Effects of Humidity	Kohl's TM 31	1 Sample	No change after 24 hours @ 95% RH & 100°F		
*Compression Test (Applicable to Reusable Storage Box Only)	ASTM F963	1 Sample	Min. 15 lb.		
ANALYTICAL					
*Lead In Scrapable Surface Coating	CPSC-CH-E1003- 09	1 Sample	≤90 ppm (0.009% by weight)		
*Lead in Substrate Material (Accessible Component)	CPSC-CH-E1001- 08 and/or	1 Sample	≤100 ppm (0.010% by weight).		
(Applicable to All Children's Products)	CPSC-CH-E1002- 08	1 Gample	(CPSA)		
Refer to protocol Hardlines Regulatory Supplement for additional State & Federal Regulations	Refer to Protocol 1800	All Samples	All samples shall be reviewed against the requirements of the Hardlines Regulatory Supplemental Protocol (State Regulation Only) to determine if additional testing or labeling is required		

ADDITIONAL NOTE:

In addition to this protocol, any products designed for, intended for or appealing primarily to children, requires additional testing per Kohl's Testing Protocol # 601.

KOHL'S, AGENT'S & VENDORS USE ONLY

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PROTOCOL VERSION	DESCRIPTION OF CHANGE	Revised By	Approved By	
		Simon Leung	Ro Jain	
701-A	Initial Release	August 3, 2011	August 3, 2011	
		Candy Chan	Jeetendra Shelatkar	
701-B	Updated colorfastness and lead content pricing	Jul 30, 2014	Aug. 4, 2014	
		Teana Robinette March 14,	Teana Robinette March 14,	
701-C	Updated grammar and redundant tests	2019	2019	
		Jackie Deppisch April 24,	Jackie Deppisch April 24,	
701-D	Added Import Permit & Adult Tracking Label Requirements	2019	2019	
		Elizabeth Armstrong	Elizabeth Armstrong	
701-E	Removed 'data only" from adult tracking label	June 16, 2020	June 16, 2020	
	·	Violet Nelson	Violet Nelson	
701-F	Tranferred protocol from word to google sheets	June 7, 2023	June 7, 2023	
	Added 1800 Hardlines Regulatory Supplement for additional	Isaac Grossman	Isaac Grossman	
701-G	State & Federal Regulations	February 2025	February 2025	

^{*}Please refer to Kohl's preferred third party labs for individual pricing and samples.