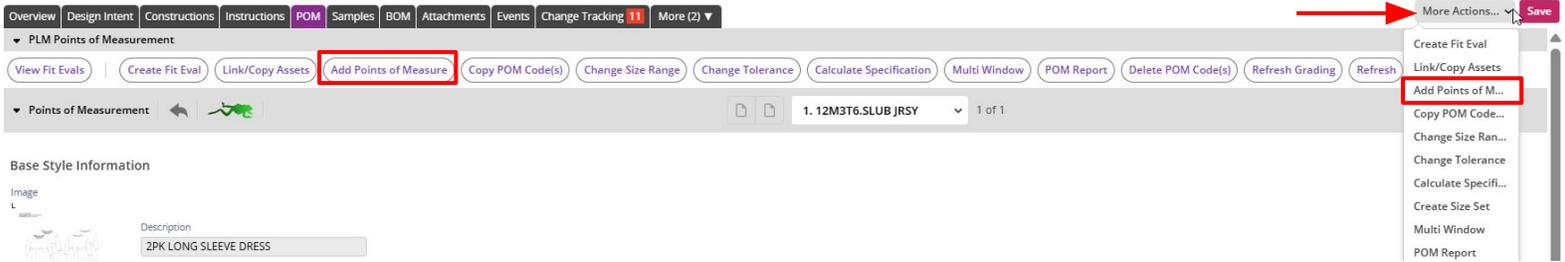
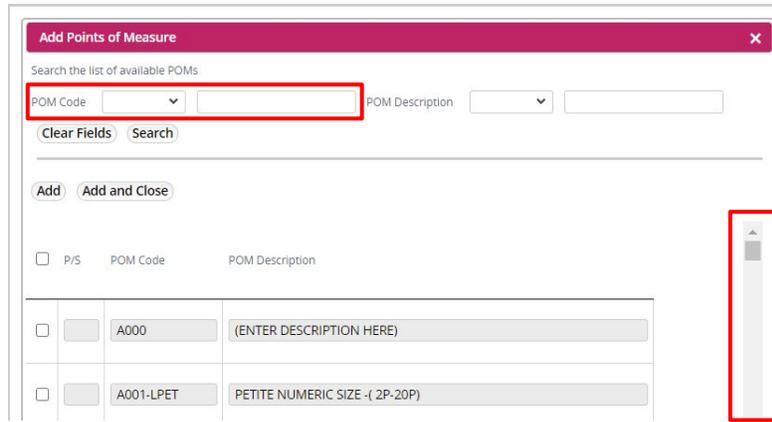


ADDING POINTS OF MEASURE

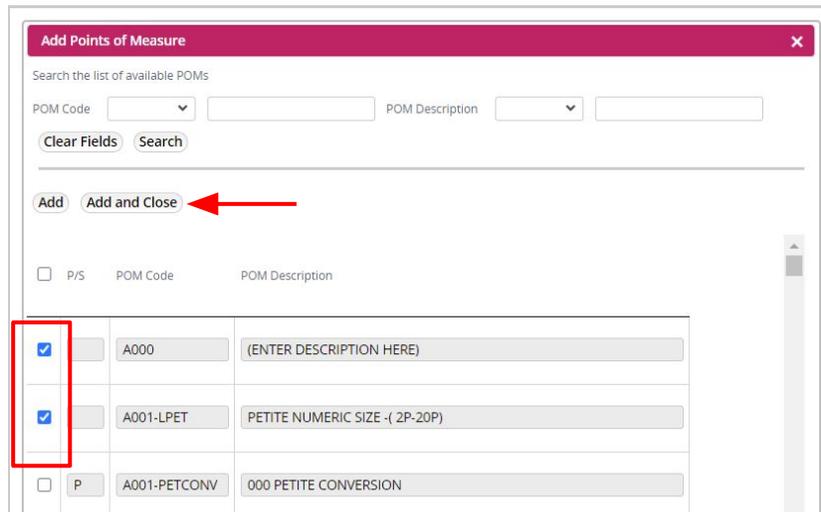
1. Navigate to the POM tab. Click More Actions > Add Points of Measure **OR** click the hot key at the top.



2. The Add Points of Measure search window will open. Search for a POM by entering POM code to search for specific POM and click Search **OR** use the scroll bar on the right hand side to scroll through the list of POMs.



3. Click the box to the far left to select POM.
Note: Multiple POMs can be selected at one time.
4. Once desired POMs are selected, click **Add** (to keep Add POM window open to select more POM codes) **OR** click **Add and Close** (to close Add POM window) at the top of the Add Points of Measure window.



ADDING POINTS OF MEASURE (CONT'D)

Size Code	000	00	2	4	6	[8]	10	12	14	16	18	20
Active Ind	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>								
Sample Size	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

WARNING: If your sample size is **NOT** the base size* of the grade table, **BEST PRACTICE** is to use “add and close” when adding the **SAME** POM code multiple times, then all grading will be visible.

Add Points of Measure ✕

Search the list of available POMs

POM Code POM Description

Code	POM Description	Tol(-)	Tol(+)	Grading	Spec Meas
A400H	*WAIST@TOP EDGE-RLXD 1/2 MEAS	-1/4	1/4	-1 1/2 -1 -1/2 0 1/2 1 1/4 2 2 3/4 3 3/4	
A400H	*WAIST@TOP EDGE-RLXD 1/2 MEAS	-1/4	1/4	-1 1/2 -1 -1/2 0 1/2 1 1/4 2 2 3/4 3 3/4	

WARNING: When adding the **SAME** POM code multiple times using “add”, the grading will only be visible on 1 row.

Add Points of Measure ✕

Search the list of available POMs

POM Code POM Description

Code	POM Description	Tol(-)	Tol(+)	Grading	Spec Meas
A400H	*WAIST@TOP EDGE-RLXD 1/2 MEAS	-1/4	1/4	-1 1/2 -1 -1/2 0 1/2 1 1/4 2 2 3/4 3 3/4	
A400H	*WAIST@TOP EDGE-RLXD 1/2 MEAS	-1/4	1/4	0	

WARNING: See section **REFRESH GRADING** for how to refresh grade for a non base size as another work around.

*Check with management to confirm your sample vs. base size if you have questions.

ADDING POINTS OF MEASURE (CONT'D)

- Selected POMs will be added to the bottom of the POM page.
- POMs can be rearranged by hovering cursor over POM. Once POM is highlighted, click mouse and hold to drag up or down the page.

Note: Click on the far left box to select multiple POMs to be moved.

<input type="checkbox"/>	220	<input type="checkbox"/>		A616	FRT PKT FROM SS@BTM OF WB RLXD	-1/4
<input type="checkbox"/>	230	<input type="checkbox"/>		A619	FRT PKT FROM BTM OF WB@SS	-1/4
<input checked="" type="checkbox"/>		<input type="checkbox"/>		A000	(ENTER DESCRIPTION HERE)	
<input checked="" type="checkbox"/>		<input type="checkbox"/>		A001-LA000-2	LADIES ALPHA SIZES XXS(00) XS(0-2) S(4-6) M(8-10) L(12-14) XL(16-18) XXL(20)	

- A highlighted bar will appear above the small text box of selected POMs to show where the POMs will be placed once mouse is released. To place POMs, release mouse.

<input type="checkbox"/>		A475	A000	(ENTER DESCRIPTION HERE)		
<input type="checkbox"/>		A476	A001-LA000-20	LADIES ALPHA SIZES XXS(00) XS(0-2) S(4-6) M(8-10) L(12-14) XL(16-18) XXL(20)		
<input type="checkbox"/>		A476		FLY LENGTH BLW WB SEAM	-1/8	1/8

Spec Meas 4 3/4
Grading 0

- Once POMs are in place, to quickly apply sort order and maintain POM placement, click More Actions > Refresh.

Sort	QA	P/S	Img	HTM	Code	POM Description	Tol(3)	Tol(4)	Size Code	14W	16W	18W	20W	22W	24W	26W	28W	30W	32W	34W	
<input type="checkbox"/>		P			A250	ACROSS SHOULDER	-3/8	3/8	Grading	-1	0	1	2	3	4						
<input type="checkbox"/>		S			A253	XFRT PLCKMT #1 FM HPS	0	0	Spec Meas	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	21 1/2						
<input type="checkbox"/>		P			A250	ACROSS SHOULDER	-3/8	3/8	Grading	-1	0	1	2	3	4						
<input type="checkbox"/>		S			A254	ACROSS FRONT	-3/8	3/8	Spec Meas	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	21 1/2						
<input type="checkbox"/>		S			A254	ACROSS FRONT	-3/8	3/8	Grading	-1	0	1	2	3	4						
<input type="checkbox"/>		S			A254	ACROSS FRONT	-3/8	3/8	Spec Meas	15	16	17	18	19	20						
<input type="checkbox"/>		S			A254	ACROSS FRONT	-3/8	3/8	Grading	-1	0	1	2	3	4						
<input type="checkbox"/>		S			A254	ACROSS FRONT	-3/8	3/8	Spec Meas	15	16	17	18	19	20						
<input type="checkbox"/>		S			A154A	BK YOKE HEIGHT@CB	-1/4	1/4	Grading	0	0	0	0	0	0						
<input type="checkbox"/>		S			A154A	BK YOKE HEIGHT@CB	-1/4	1/4	Spec Meas	6	6	6	6	6	6						

- POM sort order will update.

Sort	QA	P/S	Img	HTM	Code	POM Description	Tol(3)	Tol(4)	Size Code	14W	16W	18W	20W	22W	24W	26W	28W	30W	32W	34W	
<input type="checkbox"/>		P			A250	ACROSS SHOULDER	-3/8	3/8	Grading	-1	0	1	2	3	4						
<input type="checkbox"/>		S			A253	XFRT PLCKMT #1 FM HPS	0	0	Spec Meas	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	21 1/2						
<input type="checkbox"/>		P			A250	ACROSS SHOULDER	-3/8	3/8	Grading	-1	0	1	2	3	4						
<input type="checkbox"/>		S			A254	ACROSS FRONT	-3/8	3/8	Spec Meas	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	21 1/2						
<input type="checkbox"/>		S			A254	ACROSS FRONT	-3/8	3/8	Grading	-1	0	1	2	3	4						
<input type="checkbox"/>		S			A254	ACROSS FRONT	-3/8	3/8	Spec Meas	15	16	17	18	19	20						
<input type="checkbox"/>		S			A254	ACROSS FRONT	-3/8	3/8	Grading	-1	0	1	2	3	4						
<input type="checkbox"/>		S			A254	ACROSS FRONT	-3/8	3/8	Spec Meas	15	16	17	18	19	20						
<input type="checkbox"/>		S			A154A	BK YOKE HEIGHT@CB	-1/4	1/4	Grading	0	0	0	0	0	0						
<input type="checkbox"/>		S			A154A	BK YOKE HEIGHT@CB	-1/4	1/4	Spec Meas	6	6	6	6	6	6						