KOHĽS

All Sizes Sweater Weight Process - CTD Process

KOHL'S TECHNICAL DESIGN | Effective SP26 for Wmns, SU26 for Mens/Kids



The Why



To ensure garment quality & fit consistency, **total sweater weight for all sizes** will now be captured on the POM Page, within the Tech

Pack, in PLM.

Benefits include:

- Minimizing discrepancies between fit approval and in-store quality
- Improving accuracy in bulk execution
- Enhancing customer satisfaction by delivering consistent quality

Reminder: Sweater Standards

Sweater Standards Guid to best set your style for

success.

As a reminder, follow the SWEATER STANDARDS - Identify Sweater Metrics to drive consistency

STAGE	DESIGN	PRODUCTION	KTD	CTD
DEVELOPMENT	☐ Provide yarn: quality, fiber content, size, gauge, and ends ☐ Provide stitch with knit-down and/or reference sample		☐ Identify stitch in design intent page ☐ Capture Gauge, Ends, SPI/CPI, weight in POMs*	CS sample tag
ASHO/COUNTER SAMPLE	☐ Confirm Mill ID, yarn quality, fiber content, size, gauge and ends ☐ Confirm sample tension and handfeel	□ Advise contracted sweater weight on repeat styles or when available □ Confirm vendor, COP and approval dates	 □ Update any changes in stitch, gauge, and ends □ Enter SPI/CPI and Weight in fit comments and POMs. □ Verify CFT alignment before moving forward. 	□Include content, yarn size, gauge, ends and sample weight on tag
FIT SAMPLE(S)		☐ Advise any changes to contracted weight following corrected fit sample	☐ Capture SPI/CPI and weight in fit comments and POMs.**	☐ Confirm contracted weight, SPI/CPI and
PRE-PRODUCTION SAMPLE			□ Align weight with PD	sample weight in vendor comments. Include more robust info at PP size set from CTD/FTD

Sweater **Standards**

SPEAKER NAME | Title of Position

Process



KTD Steps

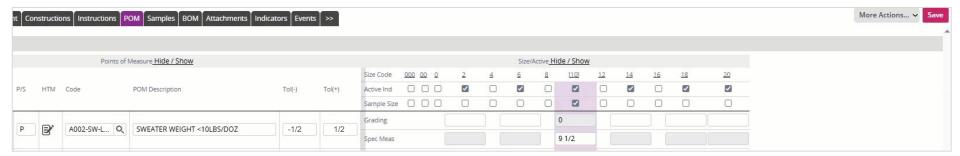
- ☐ KTD adds applicable Sweater Weight POM Code to POM page
 - For Sweater Weight <10lbs/doz (+/-0.5 lb/doz), POM Code A002-SW-LBS1</p>
 - ☐ For Sweater Weight >10lbs/doz (+/-1 lbs/doz), POM Code A002-SW-LBS2
- ☐ KTD verifies base size CPI & SPI.
- ☐ **After fit approval,** KTD enters base size weight on POM page and updates POM code description to reflect the colorway (mid-tone color is recommended*)

*We need partnership from CTD to send fittable counter and fit samples in a mid-tone color for this process



CTD Steps

- ☐ At Fit stage, CTD adds weight to sample tag and verifies:
 - ☐ Sweater Weight for Base Size
 - ☐ CPI + SPI for Base Size
- ☐ At PP stage, CTD adds weight to sample tag and verifies:
 - Sweater Weight for All Sizes
 - □ CPI + SPI for All Sizes (CPI + SPI should remain consistent across all sizes)
- ☐ CTD enters graded sweater weights into POM page (demo below)



Next Steps: Inspection Updates

- QA team is partnering with Inspectorio to build the sweater weight POMs into the digital inspection system
- Goal is for sweater weights for **all** sizes to be weighed/confirmed during inspection process
- Result: weights are documented in the tech pack + validated on the inspection side



For questions on Inspections, contact MR-QA.PI@kohls.com

Thank You



Technical Design Training & Standards Team

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