

**KOHL'S**

# All Sizes Sweater Weight Process - CTD Process

**KOHL'S TECHNICAL DESIGN** | Effective SP26 for Wmns, SU26 for Mens/Kids



## The Why



To ensure garment quality & fit consistency, **total sweater weight for all sizes** will now be captured on the POM Page, within the Tech Pack, in PLM.

Benefits include:

- Minimizing discrepancies between fit approval and in-store quality
- Improving accuracy in bulk execution
- Enhancing customer satisfaction by delivering consistent quality

# Reminder: Sweater Standards

As a reminder, follow the [Sweater Standards Guide](#) to best set your style for success.

## SWEATER STANDARDS - Identify Sweater Metrics to drive consistency

STAGE	DESIGN	PRODUCTION	KTD	CTD
DEVELOPMENT	<div><input type="checkbox"/> Provide yarn: quality, fiber content, size, gauge, and ends</div> <div><input type="checkbox"/> Provide stitch with knit-down and/or reference sample</div>		<div><input type="checkbox"/> Identify stitch in design intent page</div> <div><input type="checkbox"/> Capture Gauge, Ends, SPI/CPI, weight in POMs*</div>	<div><input type="checkbox"/> Capture weight on the CS sample tag</div>
ASHO/COUNTER SAMPLE	<div><input type="checkbox"/> Confirm Mill ID, yarn quality, fiber content, size, gauge and ends</div> <div><input type="checkbox"/> Confirm sample tension and handfeel</div>	<div><input type="checkbox"/> Advise contracted sweater weight on repeat styles or when available</div> <div><input type="checkbox"/> Confirm vendor, COP and approval dates</div>	<div><input type="checkbox"/> Update any changes in stitch, gauge, and ends</div> <div><input type="checkbox"/> Enter SPI/CPI and Weight in fit comments and POMs.</div> <div><input type="checkbox"/> Verify CFT alignment before moving forward.</div>	<div><input type="checkbox"/> Include content, yarn size, gauge, ends and sample weight on tag</div>
FIT SAMPLE(S)		<div><input type="checkbox"/> Advise any changes to contracted weight following corrected fit sample</div>	<div><input type="checkbox"/> Capture SPI/CPI and weight in fit comments and POMs.**</div> <div><input type="checkbox"/> Align weight with PD</div>	
PRE-PRODUCTION SAMPLE				<div><input type="checkbox"/> Confirm contracted weight, SPI/CPI and sample weight in vendor comments. Include more robust info at PP size set from CTD/FTD</div>

\* Weigh pre-development sample if available

\*\* Communicate discrepancies with CFT

## Sweater Standards

SPEAKER NAME | Title of Position

# Process



# KTD Steps

- ❑ **KTD** adds applicable Sweater Weight POM Code to POM page
  - ❑ For Sweater Weight  $\leq 10\text{lbs/doz}$  ( $\pm 0.5\text{ lb/doz}$ ), POM Code **A002-SW-LBS1**
  - ❑ For Sweater Weight  $> 10\text{lbs/doz}$  ( $\pm 1\text{ lbs/doz}$ ), POM Code **A002-SW-LBS2**
- ❑ **KTD** verifies base size CPI & SPI
- ❑ **After fit approval**, **KTD** enters base size weight on POM page and updates POM code description to reflect the colorway (mid-tone color is recommended\*)

***\*We need partnership from CTD to send fittable counter and fit samples in a mid-tone color for this process***

Example

Points of Measure <a href="#">Hide / Show</a>						Size/Active <a href="#">Hide / Show</a>													
P/S	HTM	Code	POM Description	Tol(-)	Tol(+)	Size Code	000	00	0	2	4	6	8	10	12	14	16	18	20
P		A002-SW-LBS1	SWEATER WEIGHT <10LBS/DOZ	-1/2	1/2	Active Ind				<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
						Sample Size				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
						Grading								0					
						Spec Meas								9 1/2					

# CTD Steps

- ❑ At Fit stage, CTD adds weight to sample tag and verifies:
  - ❑ Sweater Weight for Base Size
  - ❑ CPI + SPI for Base Size
- ❑ At PP stage, CTD adds weight to sample tag and verifies:
  - ❑ Sweater Weight for All Sizes
  - ❑ CPI + SPI for All Sizes (*CPI + SPI should remain consistent across all sizes*)
- ❑ CTD enters graded sweater weights into POM page (demo below)

nt Constructions Instructions **POM** Samples BOM Attachments Indicators Events >> More Actions... Save

Points of Measure Hide / Show

P/S	HTM	Code	POM Description	Tol(-)	Tol(+)	Size Code	000	00	0	2	4	6	8	10	12	14	16	18	20
						Active Ind	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
						Sample Size	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P		A002-SW-L...	SWEATER WEIGHT <10LBS/DOZ	-1/2	1/2	Grading							0						
						Spec Meas							9 1/2						

## Next Steps: Inspection Updates

- ❑ QA team is partnering with Inspectorio to build the sweater weight POMs into the digital inspection system
- ❑ Goal is for sweater weights for **all** sizes to be weighed/confirmed during inspection process
- ❑ **Result: weights are documented in the tech pack + validated on the inspection side** ✓



For questions on Inspections, contact [MR-QA.PI@kohls.com](mailto:MR-QA.PI@kohls.com)



# Thank You

**KOHL'S**

Technical Design Training & Standards Team

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