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Dimensional Change to Home Laundering, Dry Cleaning or Hand Wash	Flammability	16 CFR 1610			
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ATICL 158 (5 cycles) for all gauges (max.) APAPEARANCE ASTM TS-008 Modified Tide * Powder Detergent From Stretchability ATICC/ASTM TS-008 Modified Tide * Powder Detergent ATICC/ASTM TS 015 ATICC/AST	should not exceed 2%)				
ATCC/ASTM TS-008 Modified Tide * Powder Detergent Must meet all applicable Kohl's Appearance Evaluation Requirements for the * Powder Detergent Minimum of 7lbs or 50 % elongation of seams. ATCC/ASTM TS 015 Minimum of 7lbs or 50 % elongation of seams. ATCC/ASTM TS 015 Minimum of 7lbs or 50 % elongation of seams. A) Applies to all Rings/Silders 16 CFR 1500.51-53 Pt. F (Saf Q) Minimum of 7lbs or 50 % elongation of seams. A) REQUIREMENT (for all garments): No detachment at 25 lbs. DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs. B) REQUIREMENT: Over 5T - Adult: No detachment at 17 lbs. for 10 seconds Exceptions: Buttons: 20lbs DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs. C) REQUIREMENT: No detachment at 5 lbs. DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs. D) REQUIREMENT: No detachment at 5 lbs. DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs. D) REQUIREMENT: S lbs. for 10 seconds minimum As Received and after 5 washes Additional Pilling Testing Requirement ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) Lompleted by Yarn Mill @ Pre Yarn Development Stage 1. Complete by vendor @ Pre Production Stage 3. Complete by vendor @ Pre Production Stage 3. Complete by vendor @ Pre Production Stage		AATCC 158 (5 cycles) for all gauges (max.)		7.7.1	
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DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs. C) REQUIREMENT: No detachment at 5 lbs. DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs. D) REQUIREMENT: 5 lbs. for 10 seconds minimum Oracle 4.0 Additional Pilling Testing Requirement ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) Complete by vendor @ Pre Production Stage 3. Complete by vendor @ Bulk Garment Production	C) Applies to Blackie Hanney Leans		1 '		
C) REQUIREMENT: No detachment at 5 lbs. DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs. D) REQUIREMENT: 5 lbs. for 10 seconds minimum Filling Kohl's Durability Evaluation As Received and after 5 washes Additional Pilling Testing Requirement ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) C) REQUIREMENT: 5 lbs. for 10 seconds minimum Grade 4.0 ICI Pilling Box: 2hrs / 7,200 Cycles Requirement: 3.0 1. Completed by Yarm Mill @ Pre Yarn Development Stage 2. Complete by Varn Mill @ Pre Yarn Development Stage 3. Complete by Vendor @ Bulk Garment Production	C) Applies to Plastic Hanger Loops			oint at which the trim	fails, or if there is no detachment at 50 lbs
C) REQUIREMENT: No detachment at 5 lbs. DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs. D) REQUIREMENT: 5 lbs. for 10 seconds minimum Grade 4.0 As Received and after 5 washes Additional Pilling Testing Requirement ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) C) REQUIREMENT: No detachment at 5 lbs. DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs. D) REQUIREMENT: 5 lbs. for 10 seconds minimum Grade 4.0 ICI Pilling Box: 2hrs / 7,200 Cycles Requirement: 3.0 1. Completed by Yarm Mill @ Pre Yarn Development Stage 2. Complete by Varm Mill @ Pre Yarn Development Stage 3. Complete by Vendor @ Bulk Garment Production	D) Over 5T-Adult: Fragile Trims: Beads, Rhinestones, et		I 2.12 Report the p		,
DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs. D) REQUIREMENT: 5 lbs. for 10 seconds minimum Filling Kohl's Durability Evaluation As Received and after 5 washes Additional Pilling Testing Requirement ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) Complete by vendor @ Pre Production Stage 3. Complete by vendor @ Bulk Garment Production	,		1 .		
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5 lbs. for 10 seconds minimum Kohl's Durability Evaluation As Received and after 5 washes Additional Pilling Testing Requirement ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) Completed by Yarm Mill @ Pre Yarn Development Stage Complete by vendor @ Pre Production Stage Complete by vendor @ Bulk Garment Production Sometimes of the seconds minimum Grade 4.0 ICI Pilling Box: 2hrs / 7,200 Cycles Requirement: 3.0 Complete by Yarm Mill @ Pre Yarn Development Stage Complete by Vendor @ Pre Production Stage Complete by Vendor @ Bulk Garment Production			DAIA UNLY: Keport the p	onit at which the trim	ians, or it there is no detachment at 50 lbs.
5 lbs. for 10 seconds minimum Kohl's Durability Evaluation As Received and after 5 washes Additional Pilling Testing Requirement ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) Completed by Yarm Mill @ Pre Yarn Development Stage Complete by vendor @ Pre Production Stage Complete by vendor @ Bulk Garment Production Sometimes of the seconds minimum Grade 4.0 ICI Pilling Box: 2hrs / 7,200 Cycles Requirement: 3.0 Complete by Yarm Mill @ Pre Yarn Development Stage Complete by Vendor @ Pre Production Stage Complete by Vendor @ Bulk Garment Production			D) REQUIREMENT:		
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Additional Pilling Testing Requirement ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) ICI Pilling Box (Also known as BS 5811 or ISO 12945-1) ICI Pilling Box: 2hrs / 7,200 Cycles Requirement: 3.0 1. Completed by Yarn Mill @ Pre Yarn Development Stage 2. Complete by vendor @ Pre Production Stage 3. Complete by vendor @ Bulk Garment Production	Pilling		Grade 4.0		
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3. Complete by vendor @ Bulk Garment Production	Additional Pilling Testing Requirement	ICI Pilling Box (Also known as BS 5811 or ISO 12945-1)	1. Completed by Yarn Mill @ P		
	Analytical Test				

Formaldehyde			
rormanuchyuc	Kohl's TM-5 (only for 4 years and up)	Negative, If Spot Test is Positive, proceed with step 2	
	JIS L 1041:2000 –	Children over 4 years & Adults = 75 ppm max.	
	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method	Children's 0-5T = 20 ppm max.	
Attachment Strength 0-5T*	16 CFR 1500.51-53 Pt. F (Saf Q)	0-5T: No detachment at 17lbs for 10 seconds (no exceptions)	
Applies to ALL trims		**Must test in original state, after 1 wash, and after 5 washes	
No fragile trims allowed pH Value	AATCC 81	All Calaminus F O S O (rang talawanas)	
	AAICC 81	All Colorways: 5.0-8.0 (zero tolerance)	
Colorfastness Properties Colorfastness to Crocking	AATCC 8/116	All Cabertan January Bahard balanch	
Color lastriess to Crocking	<u> </u>	All fabrics (except listed below):	
	Original State	Dry 4.0	
	16 11 6 11 · · · · · · · · · · · · · · ·	Wet 3.0	
	If results fail in original state, perform after 1 Wash/Dry Cycle	Pigment Dyed/Printed, Lightly Brushed, Sand Washed, Piled, Sulphur, Denim, Indigo & Silk blends:	
	(minimum)	Dry 3.5	
	(111111111)	Wet 2.0	
Colorfastness to Chlorine AND Non-Chlorine Bleach	AATCC/ASTM TS-001	Shade Change: Grade 4 min	
ADDITIONAL COLORWAY TESTING	70 (CC)/ISTW 13 001	Shade change. Grade 4 min	
Flammability	16 CFR 1610	Class 1	
Tallillability	10 CI N 1010	Test non-exempt fabrics must be tested in every color	
Formaldehyde	Kohl's TM-5 (only for 4 years and up)	Negative, If Spot Test is Positive, proceed with step 2	
,	JIS L 1041:2000 –	Children over 5T & Adults = 75 ppm max.	
	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method	Children's 0-5T = 20 ppm max.	
pH Value	AATCC 81	All Colorways: 5.0-8.0 (zero tolerance)	
Appearance Retention	AATCC/ASTM TS-008 Modified	Must meet all applicable Kohl's Appearance Evaluation Requirements	
	AATCC LP2		
	Tide ® Powder Detergent		
Colorfastness to Crocking	AATCC 8/116	All fabrics (except listed below):	
	Original State If results fail in original state, perform after 1 Wash/Dry	Dry 4.0	
	Cycle (minimum)	Wet 3.0	
	cycle (minimum)	Pigment Dyed/Printed, Lightly Brushed, Sand Washed, Piled, Sulphur, Denim, Indigo & Silk	
		blends:	
		Dry 3.5	
		Wet 2.0	
Colorfastness to Chlorine AND Non-Chlorine Bleach	AATCC/ASTM TS-001	Shade Change: Grade 4 min	
Pilling	Kohl's Durability Evaluation	Grade 4.0	
REQUIRED WHERE APPLICABLE AT ADDITIONAL COST	As Received and after 5 washes		
Kohls Durability Evaluation *	Kohl's Durability Evaluation	Fragile trims, heat transfer & screen prints - Must meet all applicable Kohl's Durability	
Norths Burdshirey Evaluation	Tide ® Powder Detergent	Evaluation Requirements	
Colorfastness to Water *	AATCC 107	Shade Change : Grade 4 min	
(Color block fabrics & contrast trims)		Self Staining: Grade 4 min	
		Multi Fiber Staining: Grade 4 min	
Colorfastness to Chlorinated Pool water * (swimwear	AATCC 162	Shade Change : Grade 3.5 min	
only)	ACTNA D 404C	Development 450 lbs area	
Resistance to Unsnapping/Snapping Buttons (Children's of ALL ages)	ASTM D 4846	Requirement = 1.5-8 lbs. max.	
Colorfastness to Saliva *	64LFGB B 82.92-3, Part 1	Staining : Grade 4.0 min.	
(0-36 months only)	0.12. 00 0 02.32 0) . d. c 1	Stanning . Grade 4.0 min.	
(0-36 months only) Top Stop Attachment Strength	ASTM D 2061;22.2	Open End Zippers (2 & 3 Part Zipper Tab)	
Top Stop Attachment Strength (Children's of ALL ages) Zipper Tab Twist		Open End Zippers (2 & 3 Part Zipper Tab)	
Top Stop Attachment Strength (Children's of ALL ages) Zipper Tab Twist (Children's Sizes 0-5T)	ASTM D 2061;22.2 ASTM F 963-08	Open End Zippers (2 & 3 Part Zipper Tab) Requirement = Refer to protocol 306 – Zippers All Decorative (3 or more parts) Zipper Pulls must meet 4.0 in./lbs. minimum	
Top Stop Attachment Strength (Children's of ALL ages) Zipper Tab Twist (Children's Sizes 0-5T) Pile Retention	ASTM D 2061;22.2 ASTM F 963-08 ASTM D4685	Open End Zippers (2 & 3 Part Zipper Tab) Requirement = Refer to protocol 306 – Zippers All Decorative (3 or more parts) Zipper Pulls must meet 4.0 in./lbs. minimum Face: 250 Cycles, Grade 3.5 min.	
Top Stop Attachment Strength (Children's of ALL ages) Zipper Tab Twist (Children's Sizes 0-5T) Pile Retention (Velvet, Velveteen, Velour, Corduroy, Faux Fur)	ASTM D 2061;22.2 ASTM F 963-08 ASTM D4685 Modified Option B	Open End Zippers (2 & 3 Part Zipper Tab) Requirement = Refer to protocol 306 – Zippers All Decorative (3 or more parts) Zipper Pulls must meet 4.0 in./lbs. minimum Face: 250 Cycles, Grade 3.5 min. Face: 50 Cycles, Grade 3.0 min.	
Top Stop Attachment Strength (Children's of ALL ages) Zipper Tab Twist (Children's Sizes 0-5T) Pile Retention (Velvet, Velveteen, Velour, Corduroy, Faux Fur) Nickel Content – as per kohls safety policy	ASTM D 2061;22.2 ASTM F 963-08 ASTM D4685 Modified Option B Kohl's TM-18	Open End Zippers (2 & 3 Part Zipper Tab) Requirement = Refer to protocol 306 – Zippers All Decorative (3 or more parts) Zipper Pulls must meet 4.0 in./lbs. minimum Face: 250 Cycles, Grade 3.5 min. Face: 50 Cycles, Grade 3.0 min. Negative	
Top Stop Attachment Strength (Children's of ALL ages) Zipper Tab Twist (Children's Sizes 0-5T) Pile Retention (Velvet, Velveteen, Velour, Corduroy, Faux Fur) Nickel Content – as per kohls safety policy Leather Thickness	ASTM D 2061;22.2 ASTM F 963-08 ASTM D4685 Modified Option B Kohl's TM-18 ASTM D 1813	Open End Zippers (2 & 3 Part Zipper Tab) Requirement = Refer to protocol 306 – Zippers All Decorative (3 or more parts) Zipper Pulls must meet 4.0 in./lbs. minimum Face: 250 Cycles, Grade 3.5 min. Face: 50 Cycles, Grade 3.0 min. Negative ± 10% max deviation from contracted thickness	
Top Stop Attachment Strength (Children's of ALL ages) Zipper Tab Twist (Children's Sizes 0-5T) Pile Retention (Velvet, Velveteen, Velour, Corduroy, Faux Fur) Nickel Content – as per kohls safety policy	ASTM D 2061;22.2 ASTM F 963-08 ASTM D4685 Modified Option B Kohl's TM-18 ASTM D 1813 48 hr @ 500 C/90% RH;	Open End Zippers (2 & 3 Part Zipper Tab) Requirement = Refer to protocol 306 – Zippers All Decorative (3 or more parts) Zipper Pulls must meet 4.0 in./lbs. minimum Face: 250 Cycles, Grade 3.5 min. Face: 50 Cycles, Grade 3.0 min. Negative	
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Top Stop Attachment Strength (Children's of ALL ages) Zipper Tab Twist (Children's Sizes 0-ST) Pile Retention (Velvet, Velveteen, Velour, Corduroy, Faux Fur) Nickel Content – as per kohls safety policy Leather Thickness Spew (Leather & Suede) Blocking of Finish	ASTM D 2061;22.2 ASTM F 963-08 ASTM D4685 Modified Option B Kohl's TM-18 ASTM D 1813 48 hr @ 500 C/90% RH;	Open End Zippers (2 & 3 Part Zipper Tab) Requirement = Refer to protocol 306 – Zippers All Decorative (3 or more parts) Zipper Pulls must meet 4.0 in./lbs. minimum Face: 250 Cycles, Grade 3.5 min. Face: 50 Cycles, Grade 3.0 min. Negative ± 10% max deviation from contracted thickness	
Top Stop Attachment Strength (Children's of ALL ages) Zipper Tab Twist (Children's Sizes 0-5T) Pile Retention (Velvet, Velveteen, Velour, Corduroy, Faux Fur) Nickel Content – as per kohls safety policy Leather Thickness Spew (Leather & Suede) Blocking of Finish (Leather & Suede)	ASTM D 2061;22.2 ASTM F 963-08 ASTM D4685 Modified Option B Kohl's TM-18 ASTM D 1813 48 hr @ 500 C/90% RH; Then 6 hr @ -200C	Open End Zippers (2 & 3 Part Zipper Tab) Requirement = Refer to protocol 306 – Zippers All Decorative (3 or more parts) Zipper Pulls must meet 4.0 in./lbs. minimum Face: 250 Cycles, Grade 3.5 min. Face: 50 Cycles, Grade 3.0 min. Negative ± 10% max deviation from contracted thickness No visible spew No sticking together of surface	
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Soluble Heavy Metals *	ASTM F 963-17	Children's Toys = Defined as a consumer product designed or intended by the manufacturer for	
Applies to Children's Toys		a child, for use by the child when the child plays. Required for children's toys of ALL ages	
		Mercury - 60 ppm	Barium - 1000 ppm
		Antimony - 60 ppm	Cadmium - 75 ppm
		Arsenic - 25 ppm	Chromium - 60 ppm
		Selenium - 500 ppm	Lead - 90 ppm
Lead, Cadmium and Phthalate*	Lead and Cadmium	Washington Children's Safe Products Act	
	EPA SW 846		
Applicable to children product including:	Method # 3050B/3051 (Mod.) / CPSCCH-E1003-09.1/ CPSC-	-	
	CHE1002-08.1 / CPSC-CHE1001-08.1	≤ 40 ppm (Cadmium)	
- Child car seats	21.11.11	≤ 0.1% (DEHP, BBP, DBP, DINP, DIDP, DnHP, DnOP, DIBP, DnPP or DCHP) (individually or in	
- Clothing	Phthalate	combination)	
- Cosmetics for children under the age of 12 - Jewelry for children under the age of 12	CPSC-CHC1001-09.3		
- Products to help a child with sucking or teething, to		Note: Actual test would be performed on below suggested accessible materials.	
facilitate sleep, relaxation, or the feeding of a child			
industrial of the recalling of a district			In
		Substances	Suggested materials
		Lead	Follow CPSC lead
		Cadmium	Follow CPSC lead
		Phthalates	Coating and Plasticized materials
		The Washington standard	cannot be enforced for products to which a federal standard applies.

(*) asterisk = ALL COLORWAYS MUST BE TESTED

PRICING AND ADDITIONAL NOTE: *Please refer to Kohl's preferred third party labs for individual pricing and samples needed.

PROTOCOL VERSION

DESCRIPTION OF CHANGE

PROTOCOL VERSION	DESCRIPTION OF CHANGE	DATE REVISION / APPROVED BY
202-5	Formaldehyde – Modified JIS method to Water	May 2013
	Extraction. Updated Children 0-4T reg. from 0.05	Vinoth
	Absorbency to 20 ppm.	
	2. Dimensional Change – Changed req. for Knits from 7%	
	to 6%.	
	3. Lead in Surface Coating – Updated Adult req. from	
	600ppm to 90 ppm.	
	4. Heavy Metals – Updated year of test method from	
	2008 to 2011. Test applies to both coating and substrate.	
	5. Pilling – Changed test method from ICI-ISO 12945-1 to	
	Durability Evaluation up to 5 washes. Rating from 3.5 to 4.0	
	6. Added Leather and Suede Tests to Optional Testing	
	Section.	
	7. Added pH Value.	
	8. Crocking – Added Leather & Suede. Updated	
	Pigment/Indigo dry crocking req. from 3.0 to 4.0.	
	9. incorporated silver/ gold/ platinum standards	
	10. seam strength revised test method	
202-6	Removed the garment weight for additional colorway for all	April 2014
	sweaters	Vinoth
202-7	Removed pricing for testing/took out Intertek/added	November 2014
	approved lab statement	Leah Gross-Hutchison
202-8	Change garment color requirements to medium colorway	December 2014
	, ,	Michelle Zydek
202-9	Sweater weight updated to lbs/doz. Size request change to	September 2015
	base colorway. Ph for white updated	Michelle Zydek
202-10	Lead, Cadmium and Phthalate in Washington Children's	August 2016
	Safe Products Act	Becky Becker
202-11	1) Attachment Strength - Added "(Must test in original	February 2017
	state, after 1 wash, and after 5 washes)" for sizes 0-5T.	Becky Becker
	2) Fragile Trims - updated size ranges to include 5T	
	3) Formeldehyde - updated size ranges to include 5T	
	4) Zipper Tab Twist - updated size ranges to include 5T	
202-12	1) Blocking of Finish (Leather or Suede) ASTM D 6116 -	April 2017
	added MOD	Becky Becker
202-13	1) Updated crocking requirements to read: "Pigment	May 2017
	Dyed/Printed, Lightly Brushed, Sand Washed, Piled,	Becky Becker
	Sulphur, Denim, Indigo & Silk blends"	
202-14	1) Updated the Pile Retention testing requirements with	June 2017
	"(For Faux Fur and Trim with Pile Only)".	Becky Becker
202-15	1) Updated pH req to 5.0-8.0 ALL COLORWAYS	September 2018
		Jackie Deppisch
202-16	Updated soluble metals to be most recent test method	September 2018
		Charlene Swanson
202-17	1) Updated Phthalates in each plasticized part/material	October 2018
	such as PVC, Vinyl	Becky Becker
202-18	1) Updated Tracking Label to include information for Adult	March 2019
	Tracking label requirements	Jackie Deppisch
202-19	1) Separated Adult & Children's Tracking Label & marked	March 2019
	Adults as DATA ONLY	Jackie Deppisch
202-20	1) Updated Pile Retention to ASTM D4685	March 2019
	2) Updated Colorfastness to saliva to be most current	Charlene Swanson
202-21	1) Updated Phthalates requirement to CPSC-CH-C1001-09.4	April 2019
	(Mod	Becky Becker
İ	2) Updated Hand Wash to AATCC LP2	

202-22	Updated attachment strength requirements	June 2019		
202-22	opuated attachment strength requirements	June 2019 Jackie Deppisch		
202-23	Updated attachment strength requirements, separated out	August 2019		
	by children's and adults	Elizabeth Armstrong		
202-24	Revised attachment strength requirements	August 2019		
202-24	Nevised attachment strength requirements	Elizabeth Armstrong		
202-25	1) Updated dry cleaning to be up to 3 cycles instead of 1	December 2019		
202-25	cycle (AATCC 158)	Charlene Swanson		
	2) Removed "Ultra" from Tide detergent from Dimentional	Chanche Swanson		
	Stability, Appearance Retention and Durability Evaluation			
202-26	Updated Adult Tracking Label to be PASS/FAIL instead of	March 2020		
	DATA.	Jackie Deppisch		
202-27	1) Added Magnetic Closure test line	March 2021		
	-,	Charlene Swanson		
202-28	1) Updated Tiering	August 2021		
	, , , , , , , ,	Jackie Deppisch		
202-29	1) Updated formatting	September 2021		
	2) Updated email for adult tracking label	Charlene Swanson		
202-30	Added test line for all performance claims	March 2022		
		Becky Becker		
202-31	1) Added Softlines Regulatory Supplemental Protocol	November 2022		
		Kevin Makocy		
202-32	Removed Shrinkage % 3x3 as all should fall into the gauge	June 2024		
	requirements	Elizabeth Armstrong		
202-33	Updated growth % to 1% growth allowed and removed two	October 2024		
	separate rows to avoid confusion	Elizabeth Armstrong		
202-34	1. Updated Total Lead in Substrate requirement to be 90	January 2025		
	ppm instead of 100 ppm, per labs advisement/MN Law &	Jackie Deppisch		
	include ADULTS in requirement			
	Updated Phthalates to include DNOP and DIDP per labs			
	advisement/ MN Law			
202-35	Updare Dimensional Stability/KAR number of washes to be	June 2025		
	5 instead of 3 to match with the KAR/Durability SOP	Jackie Deppisch		
	document	Clinabath Assessmen		
202-36	Added the additional pilling testing requirement to protocol	Elizabeth Armstrong Dec 2025		
202-30	protocoi	Dec 2020		
L				