	Weekend Comments / Vuite	-38		
Garmont Washed D	Washed Garments (Knits enim, Wet Processed, Resin, Chemically t	<u> </u>	ma/ Stone/ Sand Blasted	Lote
PERFORMANCE	TEST METHOD	Teateu, Cureu, Over Dyeu, Elizyi	REQUIREMENT	ett.
abel Verification	TEST WEITIOD		REQUIREIVIEWI	
abel Review	Textile Fiber Products Identification Act 16 CFR 303 Wool Product Labeling Act-16 CFR 300 Fur Products Labeling Act-16 CFR 301 Fur Product Identification Act – 15 U.S.C.69	Fiber Content, Care, Country of Origin, Manu Number must meet Federal Standards If label is not sewn to garment, artwork of th	- · · · · · · · · · · · · · · · · · · ·	
racking Label:	Consumer Product Safety Improvement Act of 2008	Refer to Kohl's Tracking Label Section in the	Labeling Guideline Policy.	
Children's product: ALL ages	(CPSIA) SEC. 103	Retailer's Name (Kohl's) Style Number/Name Factory Number Date (Month/Year)	teacing district 1 only.	
Adult Tracking Label:	Kohl's Requirement	Refer to Kohl's Tracking Label Section in the provided: PASS/FAIL: Kohl's Assigned Factory Number Manufacture Date (Month/Year) UPC #	Labeling Guideline Policy. Followin.	g information must be
iber Content	AATCC 20/20A	One Fiber Only: No Tolerance		
[For filled garments, garments with lining, faux fur trim, etc., if previously not tested]	Textile Fiber Products Identification Act 16 CFR 303 Wool Product Labeling Act-16 CFR 300 Fur Products Labeling Act – 16 CFR 301 Fur Product Identification Act – 15 U.S.C.69	Two or More Fibers: +/- 3% max deviation fro Functional Fibers i.e. Spandex: +/- 2% max de		nt
Performance Claims Protocol (401)	Refer to Protocol 401	All samples shall be reviewed against the requirements of the Performance Claims Protocol to determine additional testing or labeling is required		ns Protocol to determine if
Softlines Regulatory Supplemental Protocol	Refer to Protocol 501	All samples shall be reviewed against the req determine if additional testing or labeling is		ry Supplemental Protocol 1
Construction Quality			<u> </u>	
Monofilament Thread	Visual	No monofilament thread allowed		
applicable to children only) Drawstrings and/or Ties	ASTM F 1816-97	Must Comply with Kohl's Safety Requirement	t where specified	
Children's of ALL ages)	1.2			
ragile Trims	Visual	Sizes 0-5T: Must comply with Kohl's Safety Re		
ipper Guard	Visual	Sizes over 5T & Adult: Report Actual Findings Present – Refer to Product Safety Policy	i	
look & Loop Fasteners	Visual	Must have rounded corners – Refer to Produ	ct Safety Policy	
harp Points & Sharp Edges	CPSC 16 CFR 1500.48 - 49	No sharp points or sharp edges – Refer to Pro		
Physical Properties				
(arn Size Count	ASTM D 1059 Knit: ASTM D 3887, AATCC/ASTM TS-002 Woven: ASTM D 3775	Tolerance +/- 5 % Max Tolerance +/- 5 % Max		
abric Weight	ASTM D 3776 Modified	Deviation from Contracted weight (gsm / oz	per sq yd):+/- 5% maximum	
lammability	16 CFR 1610	Class 1		
		Test non-exempt fabrics must be tested in ev	ery color	
Dimensional Change to Home Laundering, Dry	AATCC 150 , AATCC 158 (3 cycles)	Wovens	Tier 1	Tier 2
leaning or Hand Wash Differential shrinkage between different	AATCC LP2 (Length X Width)	Shrinkage %	3x3	2x2
abrications should not exceed 2 %)	Tide * Powder Detergent	Growth % Knits	1x1	1x1
	(Maximum)	FIBER CONTENT	FABRIC TYPE	SHRINK
		100% COTTON	Jersey	6x6
			Interlock, 1x1 rib, 2x2 rib	6x6
		CVC & Cotton Rich Stretch	Thermal (waffle) Jersey	6x6 6x6
		STOCK CONTOUR STEELIN	Interlock, 1x1 rib, 2x2 rib	6x6
			meeriock, initial, exerib	UAU
			Fleece, French Terry	6x6
		-	Fleece, French Terry Thermal (waffle)	6x6 6x6
		100% POLY	Fleece, French Terry Thermal (waffle) Jersey, Interlock	6x6 6x6 5x5
		100% POLY	Fleece, French Terry Thermal (waffle)	6x6 6x6
			Fleece, French Terry Thermal (waffle) Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry	6x6 6x6 5x5 6x6 5x5
		100% POLY POLY/COTTON	Fleece, French Terry Thermal (waffle) Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey, Interlock	6x6 6x6 5x5 6x6 5x5
			Fleece, French Terry Thermal (waffle) Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry	6x6 6x6 5x5 6x6 5x5
		POLY/COTTON	Fleece, French Terry Thermal (waffle) Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry	6x6 6x6 5x5 6x6 5x5 5x5 5x5
			Fleece, French Terry Thermal (waffle) Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey, Interlock 1x1 rib, 2x2 rib, Thermal	6x6 6x6 5x5 6x6 5x5 5x5
	Dry Cleaning (3 cycles)	POLY/COTTON 100% Rayon, Rayon/Spandex, Poly/Rayon, Poly/Rayon/Spandex	Fleece, French Terry Thermal (waffle) Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey Jersey	6x6 6x6 5x5 6x6 5x5 5x5 5x5 6x6 5x5
	Dry Cleaning (3 cycles)	POLY/COTTON 100% Rayon, Rayon/Spandex, Poly/Rayon,	Fleece, French Terry Thermal (waffle) Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey Jersey	6x6 6x6 5x5 6x6 5x5 5x5 5x5 6x6 5x5
ppearance Retention	AATCC/ASTM TS-008 Modified	POLY/COTTON 100% Rayon, Rayon/Spandex, Poly/Rayon, Poly/Rayon/Spandex All Fabrics	Fleece, French Terry Thermal (waffle) Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey Jersey 1x1 rib, 2x2 rib Jersey 1x1 rib, 2x2 rib	6x6 6x6 5x5 6x6 5x5 5x5 6x6 5x5 6x6 5x5
	AATCC/ASTM TS-008 Modified Tide® Powder Detergent	POLY/COTTON 100% Rayon, Rayon/Spandex, Poly/Rayon, Poly/Rayon/Spandex All Fabrics Allow 1% Growth Only	Fleece, French Terry Thermal (waffle) Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey 1x1 rib, 2x2 rib Evaluation Requirements	6x6 6x6 5x5 6x6 5x5 5x5 6x6 5x5 6x6 5x5
	AATCC/ASTM TS-008 Modified	POLY/COTTON 100% Rayon, Rayon/Spandex, Poly/Rayon, Poly/Rayon/Spandex All Fabrics Allow 1% Growth Only Must meet all applicable Kohl's Appearance	Fleece, French Terry Thermal (waffle) Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey 1x1 rib, 2x2 rib Evaluation Requirements	6x6 6x6 5x5 6x6 5x5 5x5 6x6 5x5 6x6 5x5
Appearance Retention Fensile Strength (Wovens)	AATCC/ASTM TS-008 Modified Tide * Powder Detergent ASTM D 5034	POLY/COTTON 100% Rayon, Rayon/Spandex, Poly/Rayon, Poly/Rayon/Spandex All Fabrics Allow 1% Growth Only	Fleece, French Terry Thermal (waffle) Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey, Interlock 1x1 rib, 2x2 rib, Thermal Fleece, French Terry Jersey 1x1 rib, 2x2 rib Evaluation Requirements	6x6 6x6 5x5 6x6 5x5 5x5 6x6 5x5 6x6 5x5

		>9oz/ sq yd	60x40	75 x 50
Tear Strength (Wovens)	ASTM D 1424		Tier 1	Tier 2
	lbs.(min)	< /= 3.0 oz/sq yd	1.5x1.0	2.0 x 1.5
		3.1 to 6 oz sq /yd	2.0x1.5	2.5x2.0
		6.1 to 9 oz/sq yd	2.5x2.0	3.0x2.0
		>9oz/ sq yd	3.5 x 3.0	3.5 x 3.0
Seam Strength /slippage	ASTM D 1683		Tier 1	Tier 2
(Wovens)	(Functional Seams)	< /= 3.0 oz/sq yd	20/15	20/15
	lbs.(min)	3.1 to 6 oz sq /yd	25/15	30/20
	Record seam slippage at 1/4" opening of seam	6.1 to 9 oz/sq yd	25/20	35/20
		9.1 to 10 oz / sq yd	40/20	50/20
		10.1 to 12 oz/ sq yd	50/20	50/20
		Functional Pockets- Seam Strength	15	15
Desire Character (Walls)	ACTAA D 2700	Non-Functional Pockets- Seam Strength	Data	Data
Bursting Strength (Knits)	ASTM D 3786 lbs/sq.in (min)	> 12 oz/ sq yd	Tier 1	Tier 2
	103/34.11 (11111)		60/20 30	60/20 40
		= 4 oz/sq yd</td <td>40</td> <td>50</td>	40	50
		> 4 oz/ sq yd	15	15
Coam Strongth (Knits)	ASTM D 3786	Lace, mesh etc	Tier 1	Tier 2
Seam Strength (Knits)	lbs/sq.in (min)	4/-40/		
	100/34.11 (11111)	< /= 4.0 oz / sq yd > 4.0 oz/ sq yd	30 40	40 45
		> 4.0 oz/ sq yd Lace, mesh etc	40 15	45 15
Attachment Strength*	16 CFR 1500.51-53 Pt. F	A) REQUIREMENT (for all garments):	13	1.5
A) Applies to all Rings/Sliders	(Saf Q)	No detachment at 25 lbs.		
Ty replies to all times/sinders	(Sui Q)	DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs.		
			,	
B) Applies to Buttons, Snaps, Small Parts, Belt Loops,		B) REQUIREMENT:		
Zipper Tab, etc.		Over 5T - Adult: No detachment at 17 lbs. fo	or 10 seconds	
		Exceptions:		
C) Applies to Hanger Loops		Buttons: 20lbs DATA ONLY: Report the point at which the tr	im fails or if there is no detachme	nt at EO lbs
C) Applies to haliger Loops		DATA ONLY. Report the point at which the ti	initialis, of it there is no detachine	iit at 50 ibs.
D) Over 5T-Adult: Fragile Trims: Beads, Rhinestones,		C) REQUIREMENT:		
etc		No detachment at 5 lbs.		
		DATA ONLY: Report the point at which the tr	im fails, or if there is no detachme	nt at 50 lbs.
		D) REQUIREMENT: 5 lbs. for 10 seconds minimum		
		5 lbs. for 10 seconds minimum		
Analytical Test				
Formaldehyde	Kohl's TM-5 (only for 4 years and up)	Nametica If Coat Test is Desitive assessed wi	** ** * * * * * * * * * * * * * * * *	
		Negative, If Spot Test is Positive, proceed wi	tn step 2	
		Children's 0-5T = 20 ppm max		
Attachment Strength (1-5T*	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method	Children's 0-5T = 20 ppm max.	s (no excentions)	
Attachment Strength 0-5T* Applies to ALL trims		Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds		
Applies to ALL trims	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method	Children's 0-5T = 20 ppm max.		
Applies to ALL trims No fragile trims allowed pH Value	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds		
Applies to ALL trims No fragile trims allowed pH Value Colorfastness Properties	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance)		
Applies to ALL trims No fragile trims allowed ph Value Colorfastness Properties Colorfastness to Crocking	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, and		
Applies to ALL trims No fragile trims allowed pH Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance)		
Applies to ALL trims No fragile trims allowed pth Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet	4.0 3.0	
Applies to ALL trims No fragile trims allowed ph Value Colorfastness Properties Colorfastness to Crocking **For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 second **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry	4.0 3.0	
Applies to ALL trims No fragile trims allowed ph Value Colorfastness Properties Colorfastness to Crocking **For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds ***Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sanc	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed ph Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment***	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, San dry wet wet	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed ph Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment***	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds ***Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sanc	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed pol Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, San dry wet wet	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed Ph Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sanc dry wet Shade Change: Grade 4 min	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed Ph Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed pth Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sanc dry wet Shade Change: Grade 4 min	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed Pit Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed pht Value Colorfastness Properties Colorfastness to Crocking **For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 —	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sandy wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ex Negative, If Spot Test is Positive, proceed wit Children over 4 years & Adults = 75 ppm max	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0 very color th step 2	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed Pit Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl'S TM-5 (only for 4 years and up) JIS L 1041:2000 — Sec. 5.3.1 (2) Method B, JIS Water Extraction Method	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ex Negative, If Spot Test is Positive, proceed wit Children over 4 years & Adults = 75 ppm max Children's 0-5T = 20 ppm max.	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0 very color th step 2	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed Pit Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sant dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ev Negative, If Spot Test is Positive, proceed wi Children over 4 years & Adults = 75 ppm max. Requirement: 5.0 - 8.0 (No tolerance)	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0 very color th step 2 x.	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed pht Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81 AATCC/ASTM TS-008 Modified	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ex Negative, If Spot Test is Positive, proceed wit Children over 4 years & Adults = 75 ppm max Children's 0-5T = 20 ppm max.	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0 very color th step 2 x.	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed Ph Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde PH Value Appearance Retention	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81 AATCC/ASTM TS-008 Modified Tide *Powder Detergent*	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in extended in experiment in Special Spec	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0 very color th step 2 x.	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed pth Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde pH Value Appearance Retention Colorfastness to Crocking	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl'S TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in extended in extended to the control of the cont	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0 very color th step 2 x. Evaluation Requirements (Refer K.	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed pht Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of frocking on BOTH the inside and outside of the garment *** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde pht Value Appearance Retention Colorfastness to Crocking ***For Burnout or Garment Dyed products, please	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116 Original State	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sanc dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ex Negative, If Spot Test is Positive, proceed wi Children over 4 years & Adults = 75 ppm max Children's 0-5T = 20 ppm max. Requirement: 5.0 - 8.0 (No tolerance) Must meet all applicable Kohl's Appearance All fabrics (except listed below);	4.0 3.0 4.0 3.0 4.0 3.0 4.0 4.0 3.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed Pht Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of forocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde PH Value Appearance Retention Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of forocking on BOTH the inside	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl'S TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ex Negative, If Spot Test is Positive, proceed wi Children over 4 years & Adults = 75 ppm max Children's 0-5T = 20 ppm max. Requirement: 5.0 - 8.0 (No tolerance) Must meet all applicable Kohl's Appearance All fabrics (except listed below): dry wet	4.0 4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0 very color th step 2 x. Evaluation Requirements (Refer K. 4.0 3.0	ndigo & Silk blends:
Applies to ALL trims No fragile trims allowed Pht Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of forocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde PH Value Appearance Retention Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of forocking on BOTH the inside	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sandy wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ex Negative, If Spot Test is Positive, proceed with Children's 0-5T = 20 ppm max. Requirement: 5.0 - 8.0 (No tolerance) Must meet all applicable Kohl's Appearance All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sandy wet Pigment Dyed/Printed, Lightly Brushed, Sandy	d 4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0 very color th step 2 x. Evaluation Requirements (Refer K. 4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir	ndigo & Silk blends: AR SOP)
Applies to ALL trims No fragile trims allowed Pht Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of forocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde PH Value Appearance Retention Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of forocking on BOTH the inside	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ex Negative, If Spot Test is Positive, proceed wit Children over 4 years & Adults = 75 ppm max Children's 0-5T = 20 ppm max. Requirement: 5.0 - 8.0 (No tolerance) Must meet all applicable Kohl's Appearance All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry	4.0 4.0 3.0 4.0 4.0 3.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0 4.0 4	AR SOP)
Applies to ALL trims No fragile trims allowed Pol Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde pH Value Appearance Retention Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment***	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 8/1 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sanc dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ex Negative, If Spot Test is Positive, proceed wi Children over 4 years & Adults = 75 ppm max Children's 0-5T = 20 ppm max. Requirement: 5.0 - 8.0 (No tolerance) Must meet all applicable Kohl's Appearance All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sanc dry wet Wet	d 4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0 very color th step 2 x. Evaluation Requirements (Refer K. 4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir	AR SOP)
Applies to ALL trims No fragile trims allowed Pol Value Colorfastness Properties Colorfastness to Crocking ***** Colorfastness to Crocking **** Colorfastness to Crocking **** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde PH Value Appearance Retention Colorfastness to Crocking ****For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Crocking ****For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 8/11 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, at Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ex Negative, If Spot Test is Positive, proceed wit Children over 4 years & Adults = 75 ppm max Children's 0-5T = 20 ppm max. Requirement: 5.0 - 8.0 (No tolerance) Must meet all applicable Kohl's Appearance All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry	4.0 3.0 4.0 3.0 4.0 3.0 4.0 3.0 4.0 3.0 4.0 3.5 2.0 very color th step 2 x. Evaluation Requirements (Refer K. 4.0 3.0 4.0 3.0 4.0 3.0 4.0 3.0 5.0 5.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0 6	AR SOP) Andigo & Silk blends:
Applies to ALL trims No fragile trims allowed Pit Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of forocking on BOTH the inside and outside of the garment *** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde PH Value Appearance Retention Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of forocking on BOTH the inside and outside of the garment *** Colorfastness to Chlorine AND Non-Chlorine Bleach	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 ASTM D 5034	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ex Negative, If Spot Test is Positive, proceed wit Children over 4 years & Adults = 75 ppm max Children's 0-5T = 20 ppm max. Requirement: 5.0 - 8.0 (No tolerance) Must meet all applicable Kohl's Appearance All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min	d 4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir very color th step 2 x. Evaluation Requirements (Refer K. 4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 Tier 1	AR SOP) adigo & Silk blends: Tier 2
Applies to ALL trims No fragile trims allowed pht Value Colorfastness Properties Colorfastness to Crocking ***** Colorfastness to Crocking **** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde PH Value Appearance Retention Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of forocking on BOTH the inside and outside of the garment*** Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of forocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 8/11 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ev Negative, If Spot Test is Positive, proceed wi Children over 4 years & Adults = 75 ppm max. Requirement: 5.0 - 8.0 (No tolerance) Must meet all applicable Kohl's Appearance All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0 Very color th step 2 x. Evaluation Requirements (Refer K. 4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 2.0 Tier 1 20 x 15	AR SOP) ndigo & Silk blends: Tier 2 20x20
Applies to ALL trims No fragile trims allowed pht Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of frocking on BOTH the inside and outside of the garment *** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde PH Value Appearance Retention Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test of crocking on BOTH the inside and outside of the garment *** Colorfastness to Chlorine AND Non-Chlorine Bleach	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 ASTM D 5034	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sant dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ev Negative, If Spot Test is Positive, proceed wi Children over 4 years & Adults = 75 ppm max. Requirement: 5.0 - 8.0 (No tolerance) Must meet all applicable Kohl's Appearance All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sant dry wet Shade Change: Grade 4 min	4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir th step 2 x. Evaluation Requirements (Refer K. 4.0 d Washed, Piled, Sulphur, Denim, Ir 3.5 2.0 Tier 1 20 x 15 25x20	AR SOP) Indigo & Silk blends: Tier 2 20x20 30x25
Applies to ALL trims No fragile trims allowed pth Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde pH Value Appearance Retention Colorfastness to Crocking ****For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment***	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 ASTM D 5034	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sant dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in extended to the company of the	4.0 4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 2.0 Evaluation Requirements (Refer K. 4.0 3.0 d Washed, Piled, Sulphur, Denim, Ir 1.0 Tier 1 20 x 15 25x20 40 x35	AR SOP) Tier 2 20x20 30x25 45 x 40
Applies to ALL trims No fragile trims allowed Pit Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde PH Value Appearance Retention Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach Tensile Strength (Wovens)	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl'S TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 ASTM D 5034 Ibs. (min)	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sant dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ev Negative, If Spot Test is Positive, proceed wi Children over 4 years & Adults = 75 ppm max. Requirement: 5.0 - 8.0 (No tolerance) Must meet all applicable Kohl's Appearance All fabrics (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sant dry wet Shade Change: Grade 4 min	4.0 3.0 3.0 3.0 3.5 3.5 2.0 Authorized Refer K. Evaluation Requirements (Refer K. 4.0 3.0 4.0 3.0 4.0 3.0 4.0 3.0 5.5 2.0 Tier 1 20 x 15 25x20 40 x35 60x40	AR SOP) Tier 2 20x20 30x25 45 x 40 75 x 50
Applies to ALL trims No fragile trims allowed pht Value Colorfastness Properties Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach ADDITIONAL COLORWAY TESTING Flammability Formaldehyde pht Value Appearance Retention Colorfastness to Crocking ***For Burnout or Garment Dyed products, please make sure to test c/f crocking on BOTH the inside and outside of the garment*** Colorfastness to Chlorine AND Non-Chlorine Bleach	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method 16 CFR 1500.51-53 Pt. F (Saf Q) AATCC 81 AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 16 CFR 1610 Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 – Sec. 5.3.1 (2) Method B, JIS Water Extraction Method AATCC 81 AATCC/ASTM TS-008 Modified Tide * Powder Detergent AATCC 8/116 Original State If results fail in original state, perform after 1 Wash/Dry Cycle AATCC/ASTM TS-001 ASTM D 5034	Children's 0-5T = 20 ppm max. 0-5T: No detachment at 17lbs for 10 seconds **Must test in original state, after 1 wash, ai Requirement: 5.0 - 8.0 (No tolerance) All fabrics. (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min Class 1 Test non-exempt fabrics must be tested in ev Negative, If Spot Test is Positive, proceed wi Children over 4 years & Adults = 75 ppm max. Requirement: 5.0 - 8.0 (No tolerance) Must meet all applicable Kohl's Appearance All fabrics. (except listed below): dry wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min All fabrics. (except listed below): wet Pigment Dyed/Printed, Lightly Brushed, Sand dry wet Shade Change: Grade 4 min < /= 3.0 oz/sq yd 3.1 to 6 oz sq /yd 6.1 to 9 oz/sq yd < 9oz/sq yd < 9oz/sq yd	4.0 3.0 4.0 3.0 4.0 3.0 4.0 3.0 4.0 4.0 3.0 4.0 4.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0 6.0 6	AR SOP) Tier 2 20x20 30x25 45 x 40 75 x 50 Tier 2
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		, , , , , , , , , , , , , , , , , , , ,		
Seam Strength/Slippage	ASTM D 1683		Tier 1	Tier 2
(wovens)	(Functional Seams)	< /= 3.0 oz/sq yd	20/15	20/15
	lbs. (min)	3.1 to 6 oz sq /yd	25/15	30/20
	Record seam slippage at 1/4" opening of seam	6.1 to 9 oz/sq yd	25/20	35/20
		9.1 to 10 oz / sq yd	40/20	50/20
		10.1 to 12 oz/ sq yd	50/20	50/20
		Functional Pockets- Seam Strength	15	15
		Non-Functional Pockets- Seam Strength	Data	Data
Bursting Strength (Knits)	ASTM D 3786	Non-i diretional Fockets- Seam Strength	Tier 1	Tier 2
bursting Strength (Kints)	Ibs/sq.in (min)	> 12 oz/sq.vd	60/20	60/20
	105/34.111 (11111)	> 12 oz/ sq yd	·	
		= 4 oz/ sq yd</td <td>30</td> <td>40</td>	30	40
		> 4 oz/ sq yd	40	50
		Lace, mesh etc	15	15
Seam Strength (Knits)	ASTM D 3786		Tier 1	Tier 2
	lbs/sq.in (min)	< /= 4.0 oz / sq yd	30	40
		> 4.0 oz/ sq yd	40	45
		Lace, mesh etc	15	15
REQUIRED WHERE APPLICABLE AT ADDITIONAL COST				
Kohl's Durability Evaluation *	Kohl's Durability Evaluation	Fragile trims, heat transfer & screen prints -	Must meet all applicable Kohl's	Durability Evaluation
	Tide * Powder Detergent	Requirements	1404/1 6 11 11 1	
After wash Garment Weight	ASTM D 3776 Modified	After wash garment weight loss must not ex	ceed 10 % loss from the original	weight.
(Burn Out Garments)	ACTNA D AGAC	Paguirament - 1 5 8 lb-		
Resistance to Unsnapping/Snapping Buttons	ASTM D 4846	Requirement = 1.5-8 lbs. max.		
(Children's of ALL ages) Colorfastness to Saliva *	CALECD D 92 02 2 Do-+ 4	Staining : Grade 4 E min		
	64LFGB B 82.92-3, Part 1	Staining : Grade 4.5 min.		
(0-36 months only)	AATCC 15	Shada Changa : Grade 4		
Colorfastness to Perspiration – Acid Only * (Activewear, Intimates, Linings)	AATCC 15	Shade Change : Grade 4 min		
(Activewear, Intimates, Linings)		Self Staining : Grade 4 min		
Ton Ston Attachment Streeth	ACTNA D 2004.22.2	Multi-fiber Staining: Grade 4 min		
Top Stop Attachment Strength	ASTM D 2061;22.2	Open End Zippers (2 & 3 Part Zipper Tab)	**	
(Children's of ALL ages) Zipper Tab Twist	ASTM F 963-08	Requirement = Refer to protocol 306 – Zipper		
Zipper Tab Twist (Children's Sizes 0-5T)	A31IVI F 963-U8	All Decorative (3 or more parts) Zipper Pulls	must meet 4.0 in./ibs. minimun	ı
Pile Retention	ASTM D4685	Face: 250 Cycles, Grade 3.5 min.		
(Velvet, Velveteen, Velour, Corduroy, and Faux Fur)	Option B	Back: 50 Cycles, Grade 3.5 min.		
Nickel Content – as per kohl's safety policy	Kohl's TM-18	Negative		
Leather Thickness	ASTM D 1813	± 10% max deviation from contracted thickness	ess	
Cnow	48 hr @ 50o C/90% RH;	No visible spour		
Spew (Leather & Suede)	Then 6 hr @ -20oC	No visible spew		
		No atializa to eath as of a sefera		
Blocking of Finish (Leather & Suede)	ASTM D 6116	No sticking together of surface		
Colorfastness to Water *	AATCC 107	Shade Change : Grade 4.0 min		
(Color block fabrics & contrast trims)	AAICC 107	Self Staining: Grade 4.0 min		
(Color block Jabrics & contrast trims)		Multi-fiber Staining: Grade 4.0 min		
Colorfastness to Sea Water *	AATCC 106	Shade Change : Grade 3.5 min		
(Swimwear Only)	AATCC 100	Self Staining: Grade 4.0 min		
(Swiiiwedi Gilly)		Multi-fiber Staining: Grade 4.0 min		
Colorfastness to Chlorinated Pool Water *	AATCC 162	Shade Change: Grade 3.5 min		
(Swimwear Only)				
Colorfastness to Light *	AATCC 16.3-2012	All Colors (except listed below):		
(Outerwear/Activewear/ Swimwear)	10 AFU & 20 AFU	Shade Change:		
		10 AFU: Grade 4.0 min		
		20 AFU: Grade 3.5 min		
		Neons/Brights/Whites/Pastels:		
		Shade Change:		
		10 AFU: Grade 3.0 min		
		20 AFU: Grade 2.0 min		
Stretch & Recovery /Tension & Elongation	ASTM D4964-96(2012) E1	To be recorded as data:		
**For garments containing Spandex	Modification: Take two 7.0 inch long width specimens	Report modulus at 30%, 50% & 70%.		
** Loose fitting- Note fit on test report	from a large area of the garment, align the panels with	Growth: Report after 60 seconds		
** If performance claim, refer to 401 protocol	face side out, stitch the two panels and parallel to the	Recovery: Report after 60 seconds		
(Comfort Stretch/ Performance Stretch/ Super	width of the specimen. Place another stitch at 5.0 inch	PASS/FAIL:		
Stretch)	from the first stitch, to create 5.0 inch loop circumference	Report Elongation at 10 lbs		
	specimen	Recovery: 85% minimum after 30 minutes		
	**If garment submission is too small - take the largest size possible	Growth: 7 % maximum after 30 minutes		
Lead Content in Surface Coating – Scrapeable in	CPSC-CH-E1003-09.1	Children of ALL Ages		
each color *	Cr3C-Cn-£1005-09.1	9		
each color		<90 ppm (0.009% total weight) Adults		
		<90 ppm max (0.009% total weight) from Spi	ring 2014	
		Refer to Kohl's Product Safety Policy for addi		te Testing
Total Lead in Substrate Material *	CPSC-CH-E1002-08.1/CPSC-CH-E1001-08.1	Children's of ALL ages & Adults-		
(Accessible components)	3. 30 3 21332 33.1/61 30 611 21301 30.1	≤ 90 ppm max (0.009% total weight)		
,		Refer to Kohl's Product Safety Policy for addi	tional requirement on Composi	te Testing
Philliplan and a second	Community of the land of the l	· · ·	<u> </u>	
Phthalates content	Consumer Product Safety Improvement Act of 2008 / 16	Children's toys and childcare articles, before		
	CFR 1307 / CPSC-CH-C1001-09.4 (Mod	concentrations of more than 0.1% BBP, DBP,	DEHP, DINP, DIBP, DPENP, DHEX	P, אטוט, DNOP, or DCHP
		individually.		
		Component toeting in allered		
		Component testing is allowed.		
		Compositing up to 3 like materials is allowed		
		Droduct manufactured and importedf *		
Calabla Harra Mahala *	ACTAN FOCO AT	Product manufactured and imported as of A		
	ASTM F 963-17	Children's Toys = Defined as a consumer prod	duct designed or intended by th	
	ASTM F 963-17	Children's Toys = Defined as a consumer produse by the child when the child plays. Requir	duct designed or intended by the ed for children's toys of ALL age	
	ASTM F 963-17	Children's Toys = Defined as a consumer procuse by the child when the child plays. Requir Mercury - 60 ppm Barium - 100	duct designed or intended by the ed for children's toys of ALL age 0 ppm	
	ASTM F 963-17	Children's Toys = Defined as a consumer procuse by the child when the child plays. Requir Mercury - 60 ppm Barium - 100 Antimony - 60 ppm Cadmium - 75	duct designed or intended by the ed for children's toys of ALL age 0 ppm 5 ppm	
Soluble Heavy Metals * Applies to Children's Toys	ASTM F 963-17	Children's Toys = Defined as a consumer procuse by the child when the child plays. Requir Mercury - 60 ppm Barium - 100	duct designed or intended by the ed for children's toys of ALL age 0 ppm 5 ppm	

Lead, Cadmium and Phthalate*	Lead and Cadmium	Washington Children's Safe Products Act		
Applicable to children product including: - Child car seats - Clothing - Cosmetics for children under the age of 12 - Jewelry for children under the age of 12 - Products to help a child with sucking or teething, to	EPA SW 846 Method # 3050B/3051 (Mod.) / CPSCCH-E1003-09.1/ CPSC-CHE1002-08.1 / CPSC-CHE1001-08.1 Phthalate CPSC-CHC1001-09.3 under the age of 12		≤ 90 ppm (lead) ≤ 40 ppm (Cadmium) ≤ 0.1% (DEHP, BBP, DBP, DINP, DIDP, DnHP, DnOP, DIBP, DnPP or DCHP) (individually or in combination) Note: Actual test would be performed on below suggested accessible materials.	
facilitate sleep, relaxation, or the feeding of a child		Substances	Suggested materials	
		Lead	Follow CPSC lead	
		Cadmium	Follow CPSC lead	
		Phthalates	Coating and Plasticized materials	
		The Washington standard cannot	be enforced for products to which a federal standard applies.	

(*) asterisk = ALL COLORWAYS MUST BE TESTED

PRICING AND ADDITIONAL NOTE: *Please refer to Kohl's preferred third party labs for individual pricing and samples needed.

PROTOCOL VERSION	DESCRIPTION OF CHANGE	DATE REVISION / APPROVED BY
203-5	Formaldehyde – Modified JIS method to Water	September 2013/ Vinoth
	Extraction. Updated Children 0-4T req. from 0.05	
	Absorbency to 20 ppm.	
	Crocking – Updated dry crocking req. from 3.0 to 4.0.	
	Lead in Surface Coating – Updated Adult req. from	
	600ppm to 90 ppm.	
	4. Heavy Metals – Updated year of test method from	
	2008 to 2011. Test applies to both coating and substrate.	
	Added Leather and Suede Tests to Optional Testing Section.	
	6. Perspiration – Removed Self Staining. Method	
	modified to evaluate self staining through multifiber strip.	
	7. Light – Updated test method to AATCC 16.3-2012.	
	Changed Neon req.	
	20 AFU – 2.5 to 2.0	
	8.Stretch & Recovery (Wovens) – Updated to include both	
	Recovery and Growth reg.	
	9. Added silver/gold/platinum standards.	
03-6	Removed pricing for testing/took out Intertek/added	October 6th 2014/Nov. 31 2014/Leah Gross-Hutchison
03 0	approved lab statement	October of 2014/10v. 31 2014/ Ecan Gross Haterison
03-8	Added note to c/f crocking for burnouts and garment dyed	May 2016/ Jackie Deppisch
	products	, , , , , , , , , , , , , , , , , , , ,
03-9	Lead, Cadmium and Phthalate in Washington Children's	August 2016 - Becky Becker
	Safe Products Act	
03-10	1) Attachment Strength - Added "(Must test in original	February 2017 - Becky Becker
	state, after 1 wash, and after 5 washes)" for sizes 0-5T.	
	2) Fragile Trims - updated size ranges to include 5T	
	3) Formaldehyde - updated size ranges to include 5T	
203-11	4) Zipper Tab Twist - updated size ranges to include 5T 1) pH value - Added white requirement: 5.0-7.0	April 2017 - Charlene Swanson / Becky Becker
.03-11	2) Blocking of Finish (Leather or Suede) ASTM D 6116 -	April 2017 - Charlette Swansoff / Becky Becker
	added MOD	
203-12	Updated crocking requirements to read: "Pigment	5/2017 Becky Becker
.05 12	Dyed/Printed, Lightly Brushed, Sand Washed, Piled,	57 EVET DECKY DECKET
	Sulphur, Denim, Indigo & Silk blends"	
203-13	Updated dim stability requirements	8/20/2018 Elizabeth Armstrong
	2) Updated pH requirements	, , , <u></u>
203-14	Updated soluble heavy metals to harmonized version	September 2018/Charlene Swanson
	2) Updated format	
203-15	1) Updated Phthalates in each plasticized part/material	October 2018 - Becky Becker
	such as PVC, Vinyl	
	Added dimensional stability dry cleaning info back on	
203-16	Updated Tracking Label to include Adult Tracking Label	March 2019 Jackie Deppisch
	information	
203-17	1)Separated Adult & Children tracking label & marked	March 2019 Jackie Deppisch
	Adult Tracking Label as DATA ONLY	
203-18	1) Updated Pile Retention to ASTM D4685	March 2019/Charlene Swanson
203-19	2) Updated Colorfastness to saliva to be most current	April 2010 India Deparinh
	1) Updated S&R requirements	April 2019-Jackie Deppisch
203-20	1) Updated handwash test method to AATCC LP2	April 2019 - Becky Becker
	2) Updated Phthalates requirement to CPSC-CH-C1001- 09.4 (Mod	
102.21	-	May 2010/Jackin Donnisch
03-21	1) Added Tension & Elongation testing	May 2019/Jackie Deppisch
03-22	1) Updated Attachment strength requirements	June 2019/ Jackie Deppisch
202 22	Updated Attachment strength requirements, split out	Aug 2019 - Elizabeth Armstrong
203-23	adult from children	A . 2040 FP shall Associate
03-24	1) Revised attachment strength requirements	Aug 2019 - Elizabeth Armstrong
203-25	1) Updating Stretch & Recovery	Nov 2019-Jackie Deppisch
	2) Removed "Ultra" from Tide detergent	
203-26	3) Removed "Plastic" from hanger loops 1) Updated dry cleaning to be up to 3 cycles (AATCC 158)	December 2019/Charlene Swanson
203-20	for dimensional stability	December 2013/Charlene Swanson
203-27	Updated separate section of dry cleaning to be 3 cycles	January 2020/Charlene Swanson
-03 2.	as well	January 2020/ Citationic Swanson
203-28	Updated to combine S&R and T&E testing into one TM	February 2020/ Jackie Deppisch
	Updated Adult Tracking Label to a REQUIREMENT	. co. do. , 2020/ suchic Deppiser
203-29	1)Updated Adult Tracking Label as PASS/FAIL	February 2020/ Jackie Deppisch
	2) Updated S&R TM	, con a seguin
203-30	Updated Stretch & Recovery requirements	March 2020/Charlene Swanson
203-31	1) Updated Stretch & Recovery requirements	April 2020/Charlene Swanson
203-32	1) Updated S&R requirements	January 2021/ Jackie Deppisch
:== ==	2) Updated Tensile Strength requirements	January Louis Judice Deppine
203-33	1) Updated Tiers	August 2021/ Jackie Deppiisch
		· · · · · · · · · · · · · · · · · · ·

203-34	1) Removed "ultra" tide detergent 2) Updated additional colorway testing for tear strength, seam strength/slippage, tensile strength, bursting strength 3) Updated email for adult tracking label	October 2021/Charlene Swanson
203-35	1) Added test line for all performance claims	March 2022 / Becky Becker
203-36	1) Added Reference to Protocol 501	October 2022 / Kevin Makocy
203-37	Added Woven Yarn Count Test Method ASTM D 3775 Added Softlines Regulatory Supplemental Protocol	March 2023 / Violet Nelson
203-38	Updated Total Lead in Substrate requirement to be 90 ppm instead of 100 ppm, per labs advisement/MN Law & include ADULTS in requirement Updated Phthalates to include DNOP and DIDP per labs advisement/ MN Law	January 2025/ Jackie Deppisch