

All Private and Exclusive brands must follow measurement guidelines unless specified in the TP.



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The Kohl's How To Measure Guide is used both internally and externally to correctly demonstrate how Kohl's private label & exclusive brand merchandise is measured. It is necessary to use the correct measuring tools when following the measuring guidelines for all products in order to remain consistent with our specification requests.

The How To Measure Guide contains Point of Measure (POM), along with its short description, a long description of how to measure and an illustration. The descriptions for each point may not always work for every situation. In these cases, the Technical Designer may revise or clarify the description by adding, removing or rewriting the description.

This guide should be used in collaboration with the measurement specification sheet, which outlines the correct POMs to be used for that particular garment.

- All measurements are given in the nearest 1/8 of an inch
- Measurements are taken on wearer's left side of garment

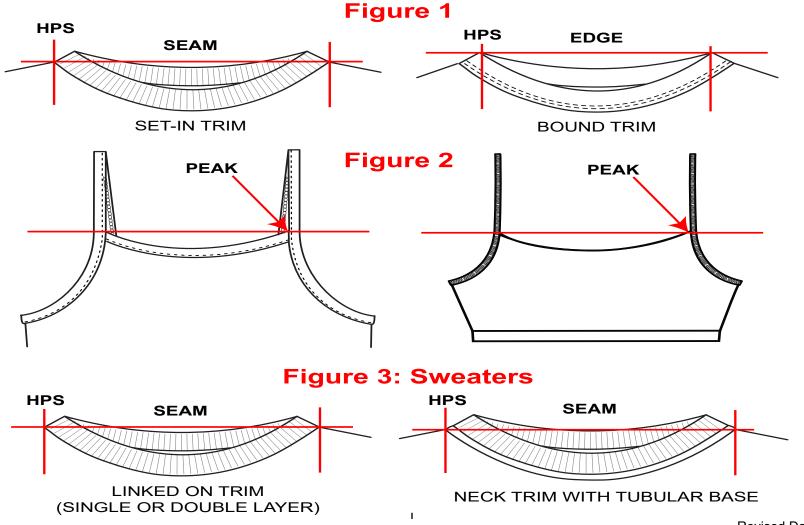


- Measurements are taken on front of garment, unless otherwise specified.
- Measurements are taken on the outside of garment, unless otherwise specified.
- Fasteners, such as zippers, snaps, buttons, etc. should be closed when measurements are taken, unless otherwise specified.
- Descriptions using the term "HPS" meaning *High Point Shoulder* reference the point at the shoulder and neck intersection where the natural fold of the garment falls. It may be a folded edge or a seam. Garments with collars or set-in neck trim, refer to the neck intersection point as the seam. Garments with bound neck trim, refer to the neck intersection point as the top of the trim (see figure 1). Descriptions using the term "peak" references to the point where the strap joins the body of the garment (see figure 2). This is only referenced on a camisole or tank type top.
- Circumference measurements
- KNIT/SWEATER/WOVEN garment measurements are recorded in HALF CIRCUMFERENCE, noted as EITHER "H" or "1/2 Measurement"

Example: POM A260, A260**H** SW (Sweater) CHEST 1" BELOW ARMHOLE RE-LAXED



• Please note wherever there is a seam/edge, you will be measuring from the seam with the exceptions of any bound edge finishes. If the garment is bound, you should be measuring from the edge. (Figure 1-3)





Use of Placement POMs

• If a POM requires a placement for measuring that DOES NOT GRADE, the Tech Designer should replace the # in the POM description with the actual number to locate where to measure.

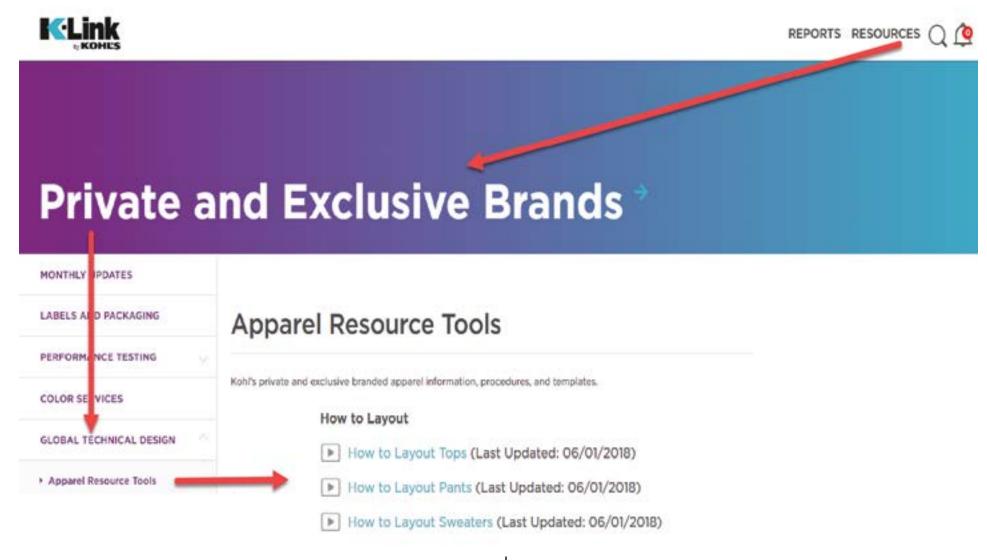
If a POM requires a GRADED placement for measuring, then a second POM for placement should accompany the original POM.

Example:

- HOOD WIDTH AT #" FM HIGHEST PT If placement does not grade the TD should replace # with actual number. If the distance is 3", POM description will read HOOD WIDTH AT 3" FM HIGHEST PT. The Number 3 will replace the # sign.
- If placement grades the TD should use HOOD PLCMT FROM HIGHEST PT along with HOOD WIDTH AT #" FM HIGHEST PT. The #" remains in the POM unchanged.



How to Lay out Tops, Pants, & Sweaters: See K-Link Resources





HOW TO MEASURE GUIDE

FOR PRIVATE & EXCLUSIVE BRAND APPAREL

How To Measure Abbreviations

• AH Armhole

• X Across

• @ At

• BK Back

• BLW Below

BND Back Neck Drop

BTM/BTTM Bottom

• BTTN Button

• BTW Between

• BH Buttonhole

• CB Center Back

• CD Construction Details

CF Center Front

CIRC Circumference

• DBL Double

DEV ONLY Development Only

• EMB Embroidery

EXCL Excluding

FF SHAPING Full Fashion Shaping

• FM From

FND Front Neck Drop

FNR Full Needle Rib

• FRT Front

GG/gg Gauge Knit/Sweaters

• GG Gore Grade (Intimates)

HF SHAPING Hidden Fashion Shaping

HPS High Point Shoulder

H/S Head Stretch

• HT Height

INCL Including

• INT Intimates

• LEN Length

• L/SLV Long Sleeve

MEAS Measurement



How To Measure Abbreviations

NG No Grade

• NK Neck

OS Outseam

PLCMT Placement

PLKT Placket

PKT Pocket

• PT Point

RLXD Relaxed

SA Seam Allowance

SHLDR Shoulder

SLV Sleeve

SLVLSS Sleeveless

S/SLV Short Sleeve

• SD Side

• SS Side Seam

• STR Straight

• 3/4 SLV Three-Quarter Sleeve

UA Upperarm

WB Waistband

WST Waist

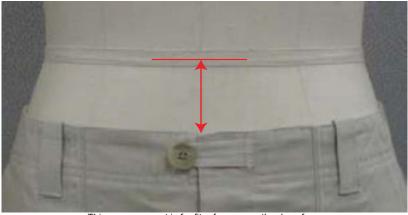
WORDS THAT SHOULD NOT BE ABBREVIATED

Seam

Stitch



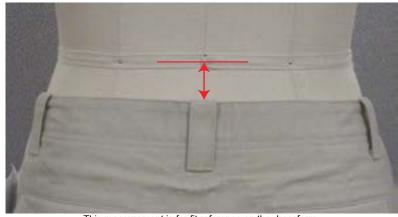
POM A003 WAIST POSITION ON FORM AT CENTER FRONT



This measurement is for fit reference on the dressform.

Measure from Center of waist tape on dressform to top edge of garment waist at Center Front.

POM A004 WAIST POSITION ON FORM AT CENTER BACK



This measurement is for fit reference on the dressform.

Measure from Center of waist tape on dressform to top edge of garment waist at Center Back.

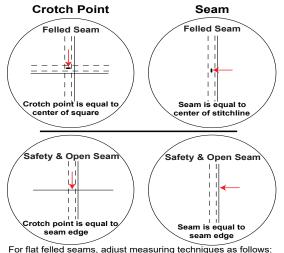
POM A005 WAIST POSITION ON FORM AT SIDE SEAM



This measurement is for fit reference on the dressform.

Measure from Center of waist tape on dressform to top edge of garment waist at Side Seam.

POM A009 HOW TO MEASURE FLAT FELLED SEAMS



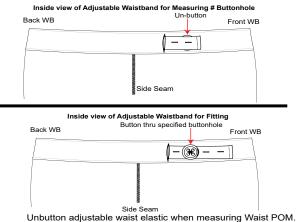
For flat felled seams, adjust measuring techniques as follows

Crotch Point: Measure to center of stitchline square

Seam: Measure to center of stitchline



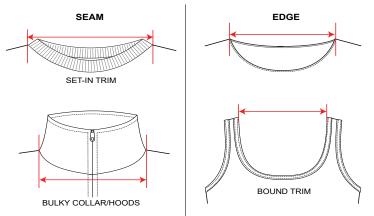
POM A011 ADJUSTABLE WAIST ELASTIC



Unbutton adjustable waist elastic when measuring Waist POM.

Button adjustable elastic on buttonhole as specified from end when fitting on dressform.

POM A100, POM A100 SW (Sweater), POM A100 TA (Tank) NECK WIDTH AT SEAM OR EDGE

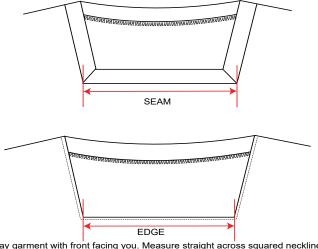


Place measuring tape under the garment. HPS must lay flat.

SET-IN COLLAR/NECK TRIM: Measure straight from seam to seam at High Point Shoulder.

BOUND/FACED NECK OPENING: Measure straight from edge to edge at High Point Shoulder.

POM A102 SQUARE NK WIDTH AT SEAM OR EDGE

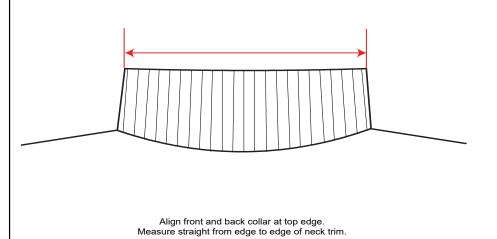


Lay garment with front facing you. Measure straight across squared neckline:

SET-IN NECK TRIM: Measures straight across at trim seam from seam to seam

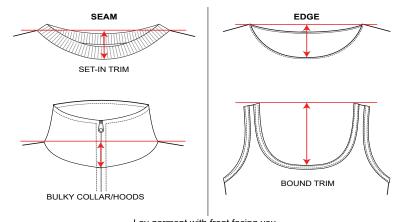
BOUND/FACED NECK OPENING: Measure straight across neck opening edge from edge to edge

POM A103 NECK WIDTH AT COLLAR EDGE





POM A110, POM A110SW FRONT NECK DROP AT SEAM OR EDGE

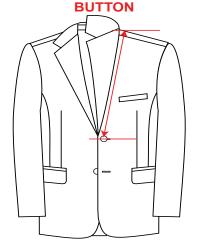


Lay garment with front facing you.

Measure straight from imaginary line at HPS straight to CF neck:

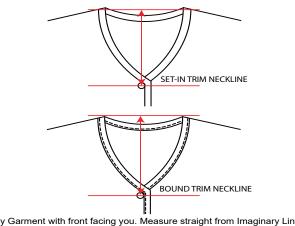
SET-IN COLLAR/NECK TRIM: Measure straight from High Point Shoulder line to collar or trim seam BOUND/FACED NECK OPENING: Measure straight from High Point Shoulder line to edge or neck opening.

POM A112BZ (Blazer) FRONT NECK DROP TO CENTER OF 1ST



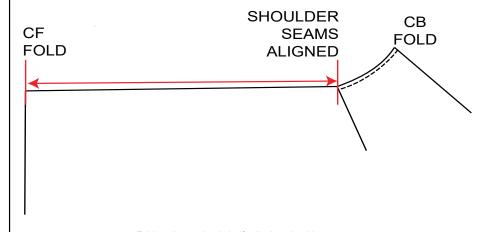
Lay Garment with front facing you. Measure from High Point of Shoulder to Center of 1st Button.

POM A112, A112SW FRONT NECK DROP TO CENTER OF 1ST BUTTON



Lay Garment with front facing you. Measure straight from Imaginary Line at High Point Shoulder to Center of 1st Button.

POM A114 FRONT NECK DROP - COWL NECK FOLDED

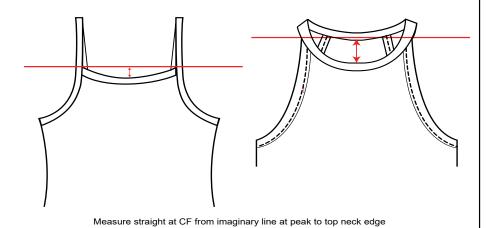


Fold neck opening in half, aligning shoulder seams.

Measure straight at neck edge from Center Front foldline to shoulder seam.

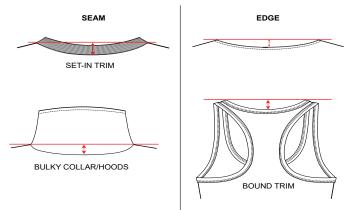


POM A115, A115NG FRONT NECK DROP - CAMI





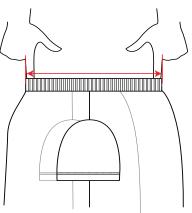
POM A120 BACK NECK DROP AT SEAM OR EDGE



Lay garment with back facing you. Measure straight from imaginary line at HPS straight to CB neck:

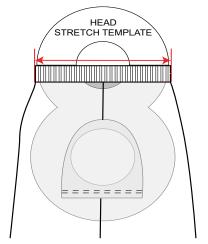
SET-IN COLLAR/NECK TRIM: Measure straight from High Point Shoulder line to collar or trim seam BOUND/FACED NECK OPENING: Measure straight from High Point Shoulder line to edge or neck opening

POM A122 MINIMUM HEAD STRETCH



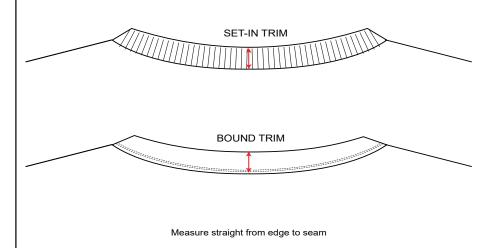
Align shoulder seam. Using your index fingers, extend neckline to maximum width without breaking stitches and measure from edge to outside edge. Open placket or keyhole opening if present.

POM A123 MINIMUM HEAD STRETCH WITH TEMPLATE



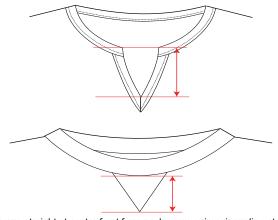
Using Kohl's specified Minimum Head Stretch Template, insert end of template meeting required spec measurement inside garment. Open placket or keyhole opening if present. Pass entire end of template through neck opening. Check for broken stitches.

POM A124 NECK TRIM HEIGHT



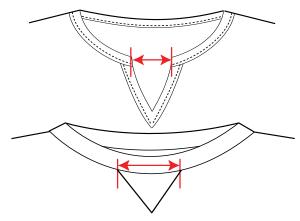


POM A125 FRONT NOTCH HEIGHT EXCLUDING OR INCLUDING TRIM



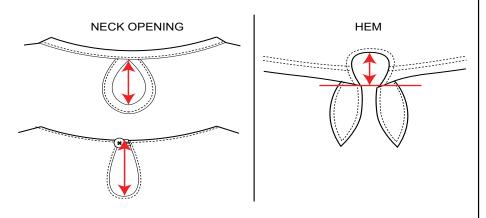
Measure straight at center front from neck seam or imaginary line at edge of neckline to edge of notch. For multi needle stitching - do not include stitch.

POM A125A FRONT NOTCH WIDTH EXCLUDING OR INCLUDING TRIM



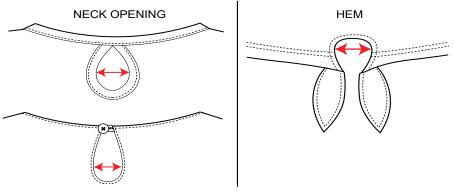
Measure straight from edge to edge or seam to seam at widest point

POM A126 KEYHOLE HEIGHT AT INSIDE EDGE



Measure straight from edge to edge at deepest point of keyhole opening

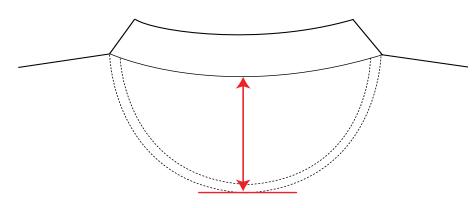
POM A126A KEYHOLE WIDTH AT INSIDE EDGE



Measure straight from edge to edge at widest point of keyhole opening

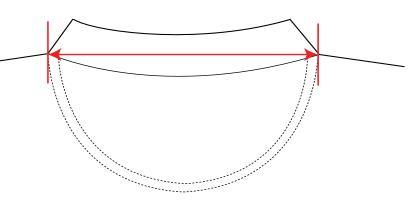


POM A127 HALF MOON HEIGHT



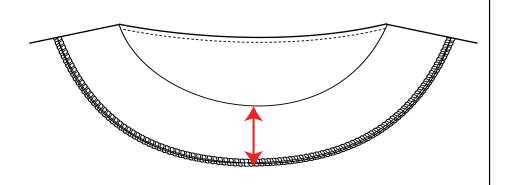
Measure straight at center back from neckline seam to bottom stitchline

POM A127A HALF MOON WIDTH



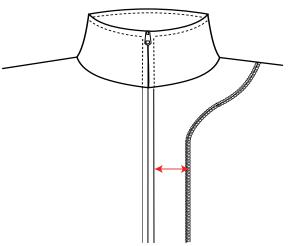
Measure straight from stitchline to stitchline at widest point

POM A128 NECK FACING HEIGHT



Measure from the neckline seam to the edge

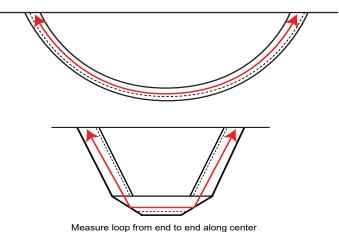
POM A128A CENTER FRONT FACING WIDTH



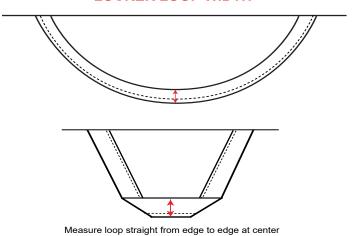
Measure straight from seam or fold at center front to edge of facing





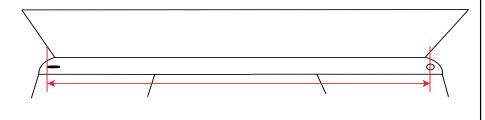


POM A129A LOCKER LOOP WIDTH

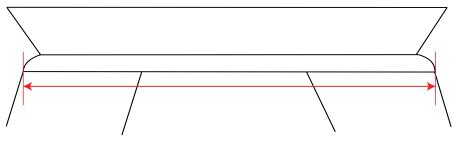


POM A130 COLLAR STAND LENGTH FROM BUTTON TO BUTTONHOLE

POM A131 COLLAR STAND LENGTH AT NECK SEAM



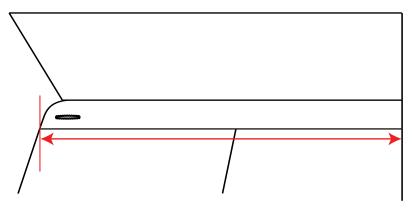
Measure straight from center of button to outer edge of buttonhole opening



Measure along neck seam from edge to edge of collar stand

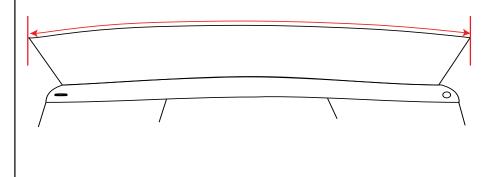


POM A131H COLLAR STAND LENGTH AT NECK SEAM - 1/2 MEASUREMENT



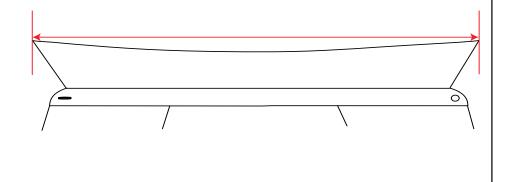
Fold collar stand in half Align left & right edges of collar Measure along neck seam from edge of collar stand to fold

POM A132 COLLAR LENGTH AT TOP EDGE



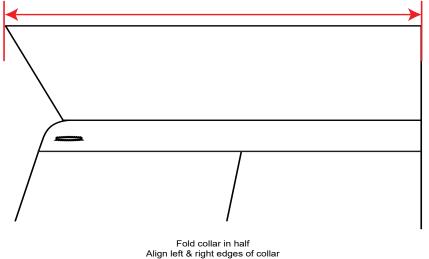
Measure along top edge of collar from point to point

POM A132A COLLAR LENGTH AT TOP EDGE - STRAIGHT



Measure straight at top edge of collar from point to point - straight across

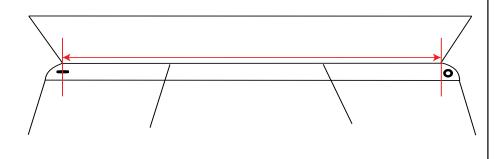
POM A132H COLLAR LENGTH AT TOP EDGE - 1/2 MEASUREMENT



Measure along top of collar from edge of collar to fold

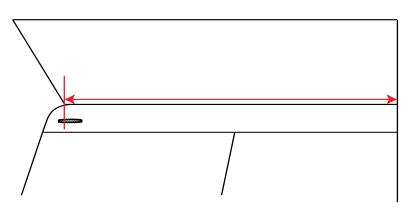


POM A133 COLLAR LENGTH AT COLLAR SEAM



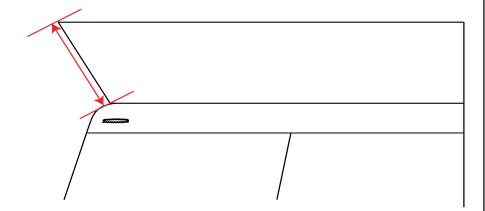
Measure along collar seam from edge to edge

POM A133H COLLAR LENGTH AT COLLAR SEAM - 1/2 MEASUREMENT



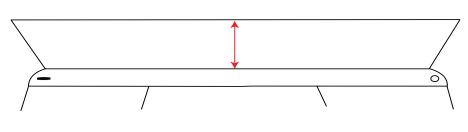
Fold collar stand in half Align left & right edges of collar Measure along collar seam from edge to fold

POM A135 COLLAR POINT LENGTH



Measure straight from point of collar to neck seam or collar stand seam unless otherwise specified

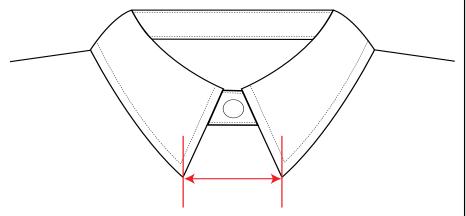
POM A135A COLLAR HEIGHT AT CB



Measure straight from top edge of collar to collar stand/neckline seam at Center Back

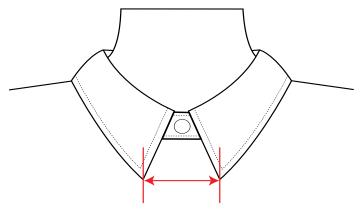


POM A136 COLLAR POINT SPREAD - FLAT



Button neckline and fold collar down Measure relaxed, from point to point of collar

POM A136A COLLAR POINT SPREAD - ON FORM

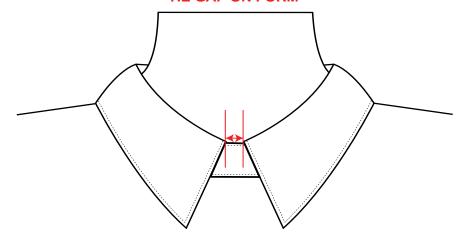


Take measurement on dressform

Button neckline and fold collar down

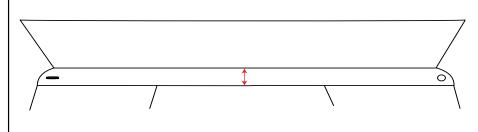
Measure the distance from point to point of collar

POM A136B TIE GAP ON FORM



With garment on form, Measure at Center Front between collar edges at collar/stand seam, with neckline buttoned and collar folded down

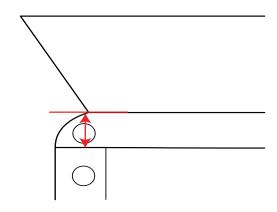
POM A137 COLLAR STAND HEIGHT AT CB



Measure straight from collar stand seam to neckline seam at Center Back

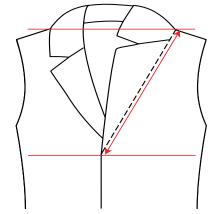


POM A137A COLLAR STAND HEIGHT AT CENTER FRONT



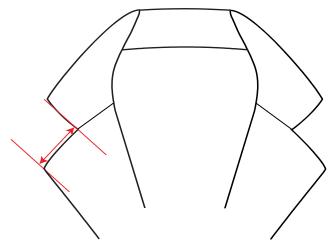
Measure straight from collar stand edge to neckline seam at Center Front

POM A138 FRONT NECKLINE LENGTH AT SEAM



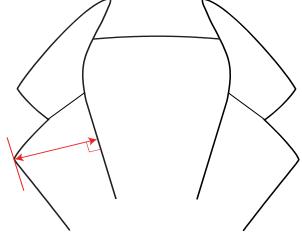
Fold collar up, measure along collar seam from High Point Shoulder to edge

POM A138A LAPEL POINT LENGTH



Measure straight from edge at collar and lapel join to lapel point

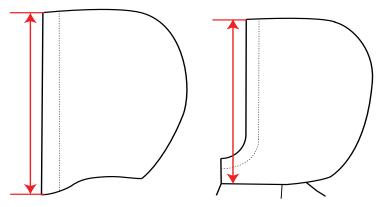
POM A138B LAPEL WIDTH



Lay garment flat with lapel folded Measure at a right angle from fold to lapel point

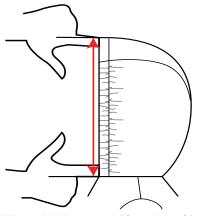


POM A140 HOOD OPENING - RELAXED



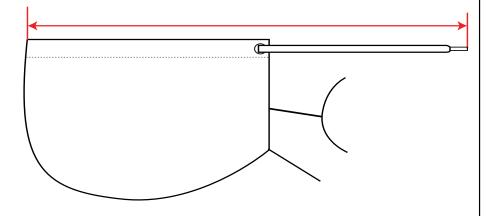
Align neck seam and front edges of the hood . Measure opening straight from neck seam to top of hood fold

POM A140A HOOD OPENING - EXTENDED



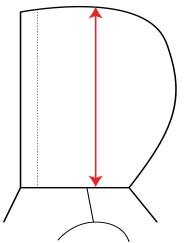
Align neck joining seam and front edges of the hood
Using your index fingers, extend hood opening to maximum width without breaking stitches and
measure from outside edge to outside edge

POM A140B HOOD DRAWCORD LENGTH - FULL CIRCUMFERENCE



Measure along drawcord from finished end to fold of hood at crown, with ends knotted, if applicable Double measurement

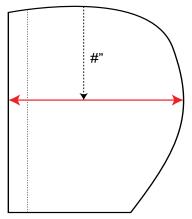
POM A141 HOOD HEIGHT AT HIGH POINT SHOULDER



Align neck joining seam and front edges of the hood Measure straight from neck seam at High Point Shoulder intersect to top edge of hood

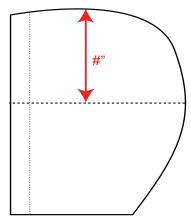


POM A142H HOOD WIDTH #" FROM HIGHEST POINT



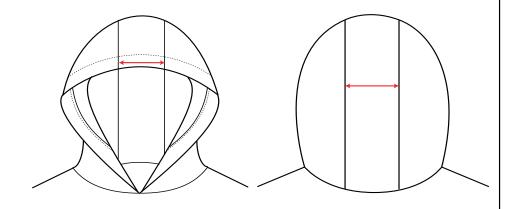
Align neck joining seam and front edges of the hood Measure straight from edge to edge at specified number of inches from highest point

POM A142X HOOD WIDTH PLACEMENT FROM HIGHEST POINT



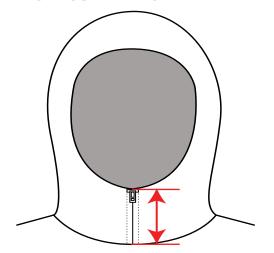
Measure straight down from the highest point to determine placement of hood width

POM A143 HOOD PANEL WIDTH



 $\label{eq:measure} \text{Measure straight from seam to seam}$ For hoods with elastic, fully extend and measure from seam to seam at front edge

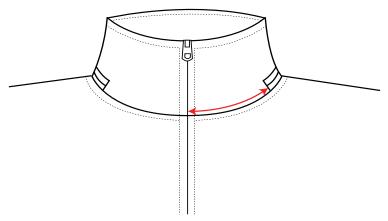
POM A144 HOOD THROAT GUARD HEIGHT AT CENTER FRONT



Measure straight from edge of throat guard to neckline seam

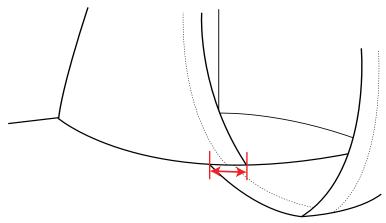


POM A145 PACKABLE HOOD OPENING FROM CENTER FRONT



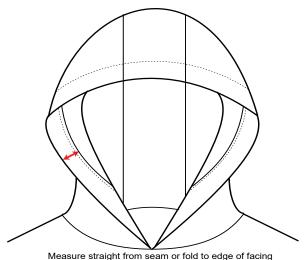
Measure along neck seam from Center Front to packable hood opening edge

POM A146 HOOD OVERLAP AT CENTER FRONT NECK



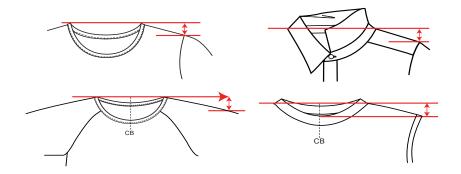
Measure along neck seam from edge to edge of hood opening

POM A148 HOOD FACING/HEM WIDTH





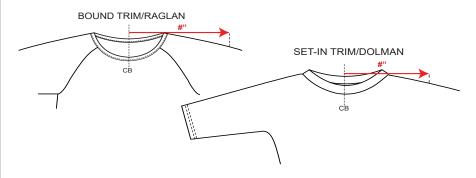
POM A150 SHOULDER SLOPE - DEVELOPMENT ONLY



SET IN/SLEEVELESS: Measure distance from imaginary line at HPS to shoulder point at armhole seam/edge

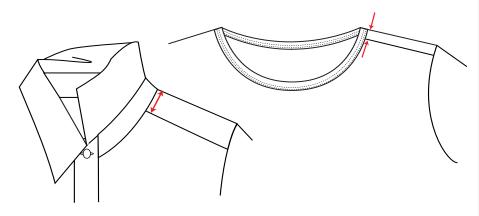
RAGLAN/DOLMAN: Measure distance from imaginary line at HPS to sleeve edge, at specified distance from CB. See POM A150A

POM A150A SHOULDER SLOPE PLACEMENT FROM CENTER BACK DEVELOPMENT ONLY



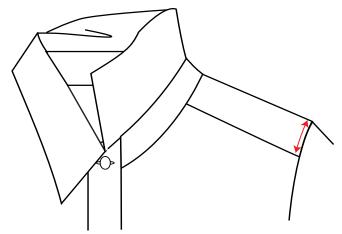
Place a ruler at HPS level and measure specified distance from CB, to locate shoulder slope placement.

POM A151, A151A FORWARD SHOULDER SEAM AT HIGH POINT SHOULDER



Measure along neck seam from High Point Shoulder to forward shoulder seam

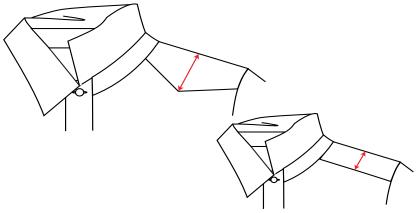
POM A151B FORWARD SHOULDER SEAM AT ARMHOLE SEAM



Measure along armhole curve seam from natural fold of shoulder to forward shoulder seam

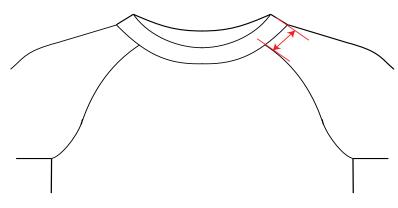


POM A151C FORWARD SHOULDER SEAM AT DEEPEST POINT/CENTER



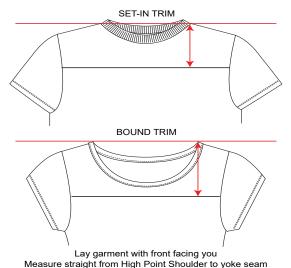
Measure at deepest point or Center of forward shoulder seam Straight from natural fold of shoulder to forward shoulder seam

POM A151D RAGLAN SEAM FROM HIGH POINT SHOULDER DEVELOPMENT ONLY

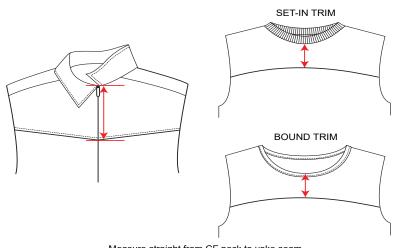


Measure along neck seam from High Point Shoulder to Raglan Seam

POM A152 FRONT YOKE HEIGHT AT HIGH POINT SHOULDER



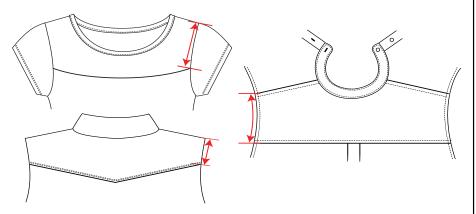
POM A152A FRONT YOKE HEIGHT AT CENTER FRONT



Measure straight from CF neck to yoke seam SET-IN COLLAR/NECK TRIM: Measure from collar/trim seam BOUND/FACED NECK OPENING: Measure from edge of neck opening

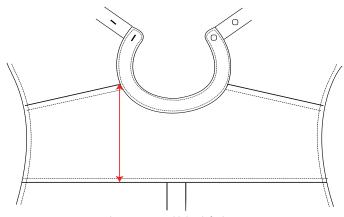


POM A153A YOKE HEIGHT AT ARMHOLE SEAM



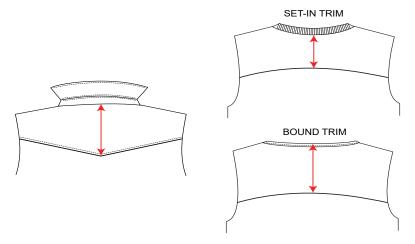
Measure along armole seam from shoulder seam to yoke seam

POM A154 BACK YOKE HEIGHT AT SHOULDER/NECK SEAM



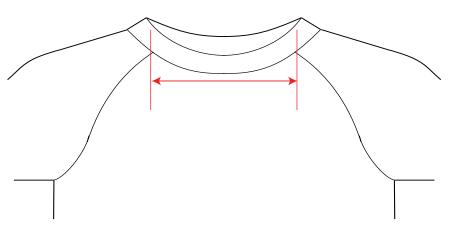
Lay garment with back facing you Measure straight from High Point Shoulder/Neck Joined point to yoke seam

POM A154A BACK YOKE HEIGHT AT CENTER BACK



Measure straight from CB neck to yoke seam SET-IN COLLAR/NECK TRIM: Measure from collar/trim seam BOUND/FACED NECK OPENING: Measure from edge of neck opening

POM A156 RAGLAN ACROSS FRONT AT NECKLINE

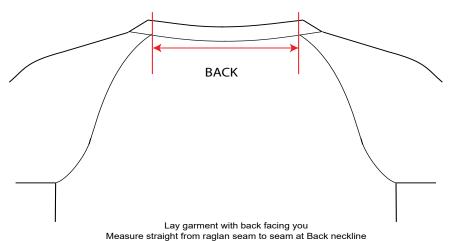


Lay garment with front facing you

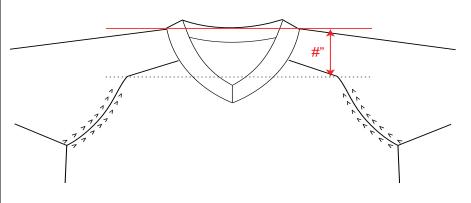
Measure straight from raglan seam to seam at front neckline



POM A157 RAGLAN ACROSS BACK AT NECKLINE

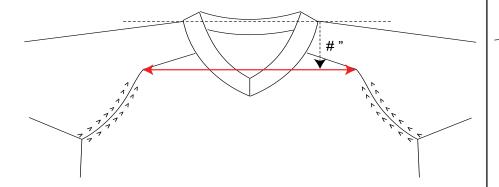


POM A159 SADDLE WIDTH PLACEMENT #" FROM HIGH POINT SHOULDER



Measure straight from High Point Shoulder to determine placement of front/back saddle width

POM A159A FRONT SADDLE WIDTH #" FROM HIGH POINT SHOULDER -DEVELOPMENT ONLY

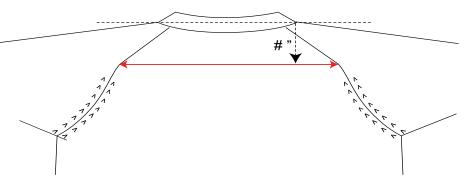


Lay garment with front facing you

Measure straight across from seam to seam at turning point of saddle as specified down from High Point

Shoulder

POM A160A BACK SADDLE WIDTH # " FROM HIGH POINT SHOULDER DEVELOPMENT ONLY



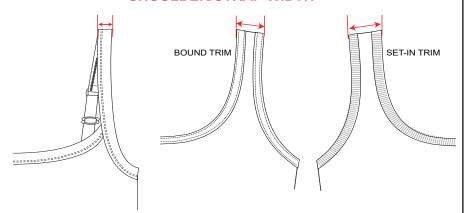
Lay garment with back facing you

Measure straight across from seam to seam at turning point of saddle as specified down from High Point

Shoulder

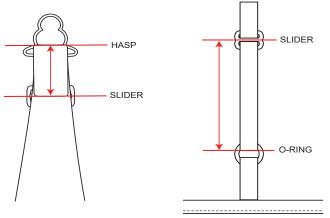


POM A164 SHOULDER/STRAP WIDTH



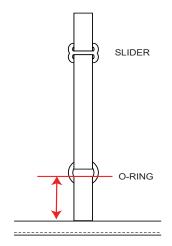
Measure straight from edge to edge at center of strap, or edge to edge along High Point Shoulder seam or fold, including trim

POM A166 STRAP SLIDER PLACEMENT



TOPS: Measure from fold of O-ring to center of slider BIB OVERALL: Measure straight along center of strap from fold at hasp to center of slider

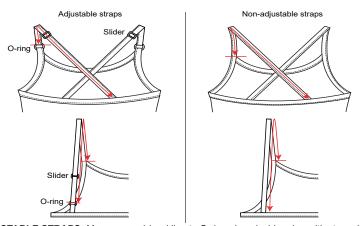
POM A166A STRAP O-RING PLACEMENT



Measure along center of strap from fold of O-ring to Back top edge of garment



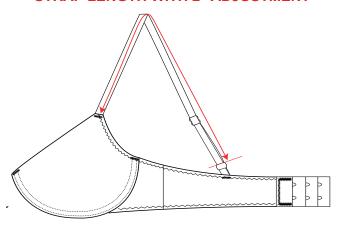
POM A167 STRAP LENGTH - TOTAL LENGTH



ADJUSTABLE STRAPS: Measure peak/neckline to O-ring along inside edge with strap slider in specified position. Do not include O-ring attachment

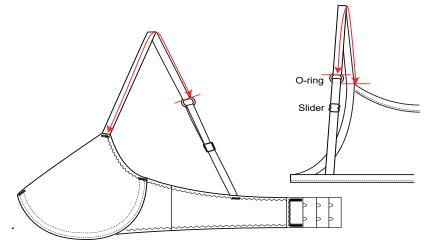
NON-ADJUSTABLE STRAPS: Measure along inside edge from peak to peak or neckline to neckline

POM A169 STRAP LENGTH WITH 2" ADJUSTMENT



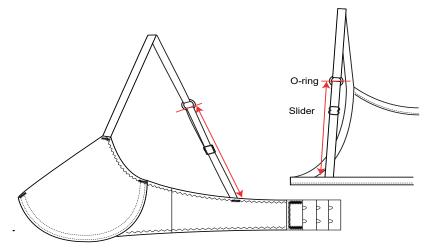
Measure strap from front cup join to back edge excluding hardware and tab

POM A170 FRONT STRAP LENGTH



Measure along strap from cup join/peak to ring excluding hardware

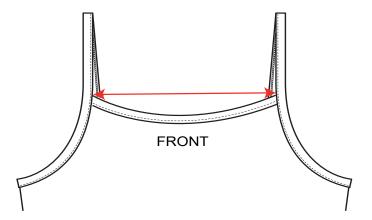
POM A170A BACK STRAP LENGTH



Measure along strap from O-ring to wing/back seam or binding excluding hardware

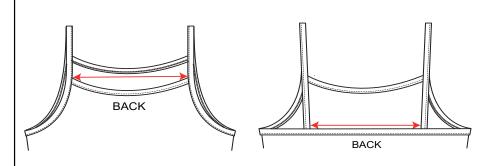


POM A171 DISTANCE BETWEEN STRAPS AT FRONT FOR CAMI



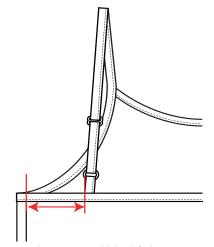
Measure straight from inside edge to edge at front peaks or where strap joins to body, excluding straps

POM A172 DISTANCE BETWEEN STRAPS AT BACK FOR CAMI



Lay garment flat with back facing you Measure straight from inside edge to edge at back peaks or where strap joins to body, excluding straps

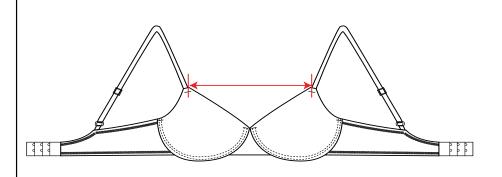
POM A173 BACK STRAP PLACEMENT FROM SIDE SEAM



Lay garment with back facing you

Measure along back neckline from Side Seam location to edge of strap

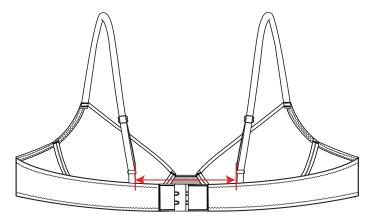
POM A175 DISTANCE BETWEEN STRAPS AT FRONT



Measure straight across front at strap join from inside edge to inside edge

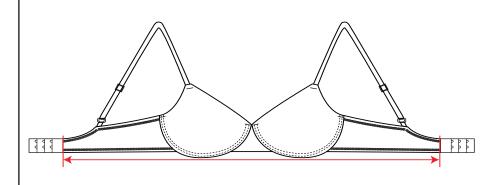


POM A176 DISTANCE BETWEEN STRAPS AT BACK



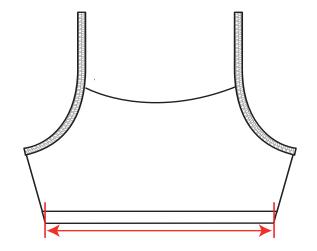
Measure straight across back from inside edge to inside edge at base of straps with garment closed on middle hook

POM A200 BOTTOM BAND LENGTH - EXCLUDING CLOSURE



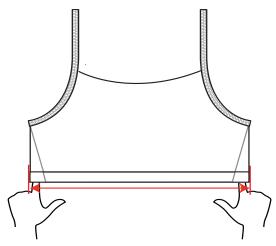
Lay garment flat, unfastened
Measure from closure seam to closure seam, excluding hooks and eyes

POM A201H BRA BOTTOM BAND RELAXED - 1/2 MEASUREMENT



Measure straight from outside edge to outside edge at bottom opening **INTERNAL BRA:** Turn garment inside out so bra is outside of garment shell before measuring

POM A202H BRA BOTTOM BAND EXTENDED - 1/2 MEASUREMENT

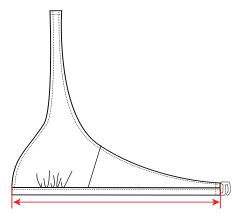


Using your index fingers, extend bra to maximum width without breaking stitches and measure from outside edge to outside edge

INTERNAL BRA: Turn garment inside out so bra is outside of garment shell before measuring

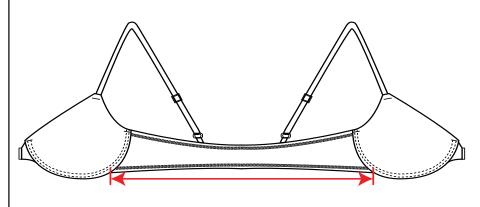


POM A203H HALTER BOTTOM BAND LENGTH - 1/2 MEASUREMENT



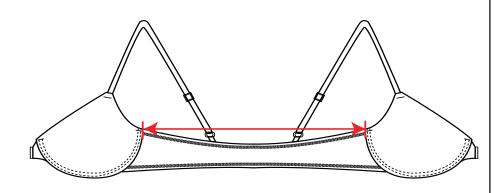
Measure straight at bottom band from CF to CB of garment - Folded

POM A205 BOTTOM BAND LENGTH FRONT CLOSURE



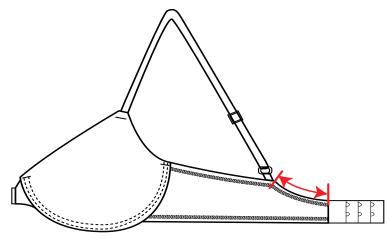
Lay garment flat, unfastened Measure along bottom back edge from seam to seam of cup join

POM A206 BACK NECKLINE LENGTH WITH FRONT CLOSURE



Lay garment flat, unfastened Measure along top edge from cup join seam to cup join seam

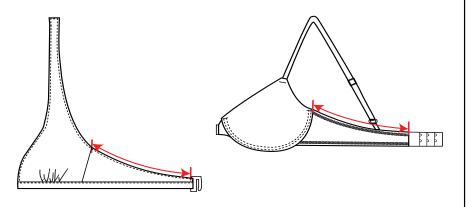
POM A207 BACK NECKLINE LENGTH WITH BACK CLOSURE



Measure along edge from closure seam to back strap platform

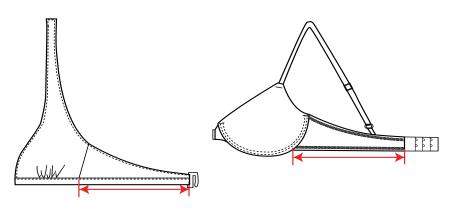


POM A208, A208GG (Gore Grade), A208PG (Plunge Grade) WING LENGTH AT TOP EDGE



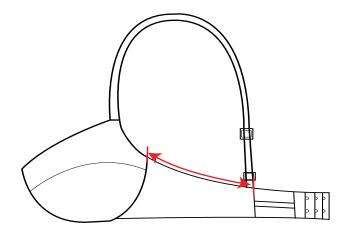
Measure along edge from closure seam to back strap platform

POM A209, A209GG (Gore Grade), A209PG (Plunge Grade) WING LENGTH AT BOTTOM



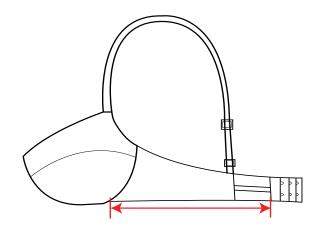
Measure along bottom edge of wing from wire channel or cup seam to closure seam - excluding closure

POM A210, A210GG (Gore Grade), A210PG (Plunge Grade) SIDE WING LENGTH AT TOP TO BACK EXTENSION SEAM



Measure top of wing from wire channel to back extension seam

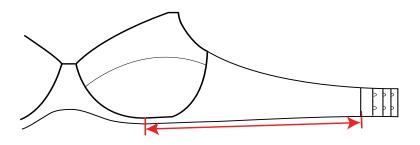
POM A211, A211GG (Gore Grade), A211PG (Plunge Grade) SIDE WING LENGTH AT BOTTOM TO BACK EXTENSION SEAM



Measure side of wing at bottom from wire channel to back extension seam

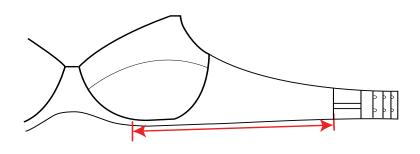


POM A212 WING LENGTH AT BOTTOM FRAME TO CLOSURE SEAM



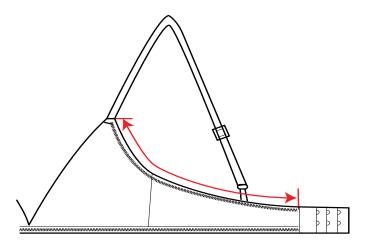
Measure bottom wing from frame seam to hook and eye seam - excluding hook & eye

POM A213 WING LENGTH AT BOTTOM FRAME TO BACK EXTENSION SEAM



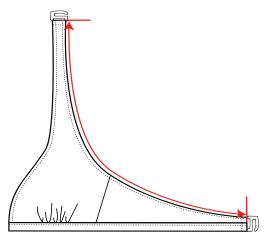
Measure from frame seam to back extension seam

POM A214, A214GG (Gore Grade) UNDERARM - EXCLUDING CLOSURE



Measure along top edge from strap join closure seam

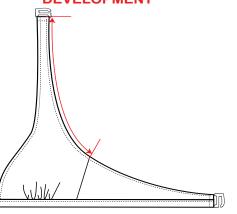
POM A216 HALTER LENGTH AT ARM EDGE - TOTAL - DEVELOPMENT ONLY



Measure along arm edge of halter from edge to edge, along curve - excluding closure

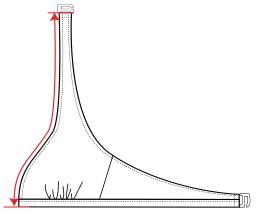


POM A216A HALTER LENGTH AT ARM EDGE TO WING SEAM DEVELOPMENT



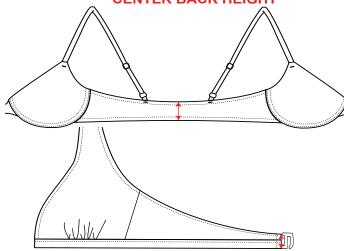
Measure along arm edge of halter from edge to seam at wing, along curve - excluding closure

POM A217A HALTER NECKLINE LENGTH



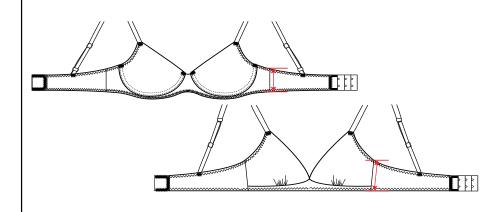
Measure along neckline edge of halter from strap edge to bottom edge - excluding closure

POM A218 CENTER BACK HEIGHT



Measure straight from edge to edge at center back

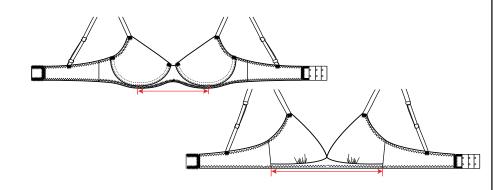
POM A219 WING HEIGHT AT CUP SEAM



Measure along wing seam from edge to edge

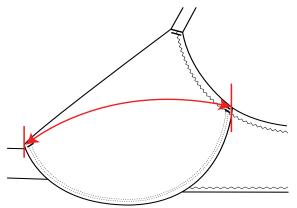


POM A220 FRAME WIDTH



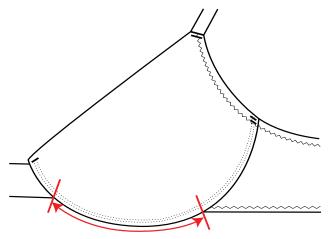
Measure along wing seam from seam to seam

POM A221 HORIZONTAL CUP



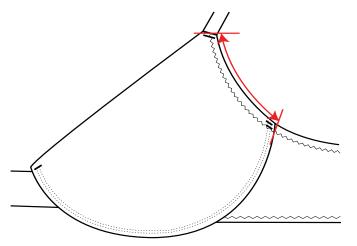
Measure from Center Front Gore or Seam to Sidecup or Wing seam over Apex

POM A222, A222PG (Plunge Grade) UNDERCUP ALONG CURVE



Measure along bottom edge of wire channel from Center Front or Gore seam to Wing or side seam

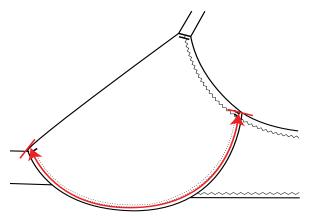
POM A223 SIDECUP



Measure along curve of cup from strap join to wing seam

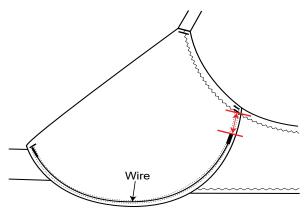


POM A224, A224PG (Plunge Grade) CUP WIRE CHANNEL EDGE TO EDGE



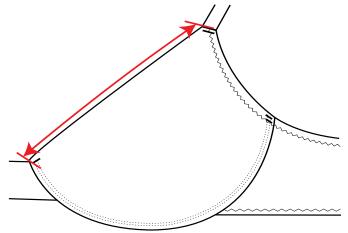
Measure along outer stitch of wire channel from cup edge to cup edge

POM A224 TOTAL WIRE PLAY



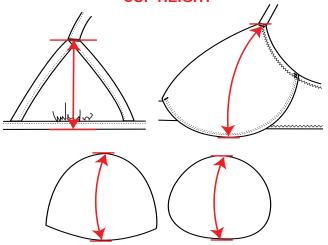
With wire end touching Center Front bartack, measure distance between wire end and bartack at side of cup

POM A225, A225PG (Plunge Grade) CUP LENGTH AT NECKLINE



Measure along neckline edge from Center Front or Gore seam to side cup/strap join or platform

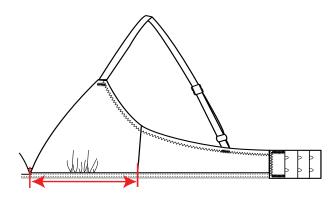
POM A226, A226FC (Foam Cup) CUP HEIGHT



Measure from bottom edge of cup to strap join/bottom cup, over apex FOAM CUP: Orientation of cup measurement matches orientation of cup in garment.

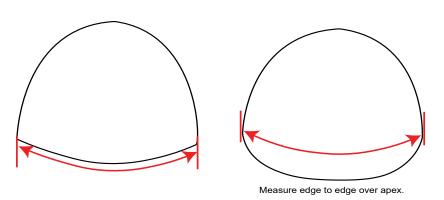


POM A227 CUP LENGTH AT BOTTOM EDGE



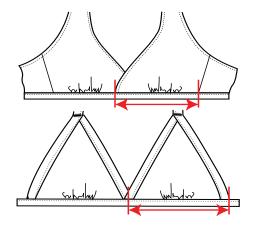
Measure along bottom edge from Center Front or Gore seam to side wing seam or side seam.

POM A227FC (Foam Cup) CUP WIDTH AT WIDEST POINT



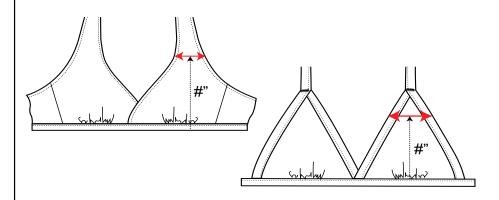
Measure straight from edge to edge at widest point of foam cup. Orientation of cup measurement matches orientation of cup in garment.

POM 227S CUP WIDTH AT BOTTOM SEAM - SWIM



Measure along bottom edge from Center Front to side wing seam or side seam

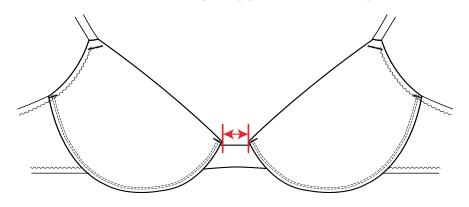
POM 228S CUP WIDTH #" FROM BOTTOM SEAM OR EDGE - SWIM DEVELOPMENT ONLY



Measure straight across from edge to edge of cup at specified distance from bottom edge or seam of cup

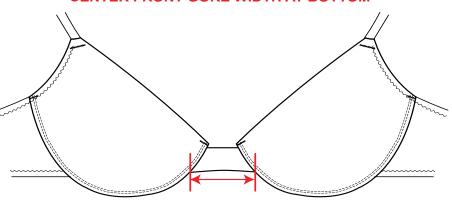


POM A230, A230GG (Gore Gade) CENTER FRONT GORE WIDTH AT TOP



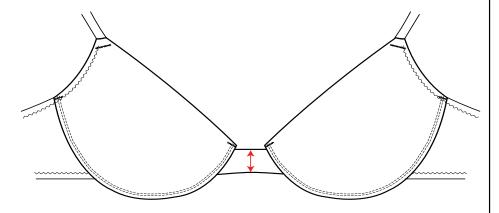
Measure along top edge of gore from cup seam to cup seam

POM A231, A231GG (Gore Gade) CENTER FRONT GORE WIDTH AT BOTTOM



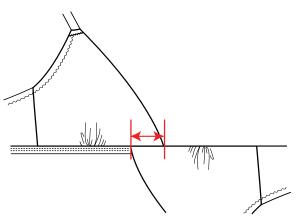
Measure along bottom edge of gore from cup seam to cup seam

POM A232, A232GG (Gore Gade) CENTER FRONT GORE HEIGHT



Measure straight at Center Front of gore from edge to edge

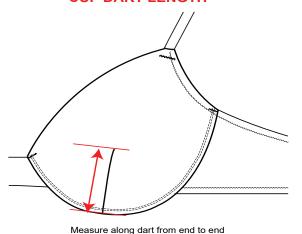
POM A234 CUP OVERLAP AT CENTER FRONT



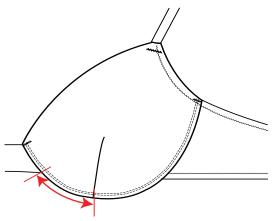
Measure from edge of right overlap to edge of left overlap at bottom band seam



POM A235 CUP DART LENGTH

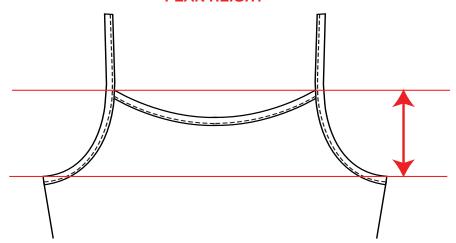


POM A235A CUP DART PLACEMENT FROM CENTER FRONT OR GORE



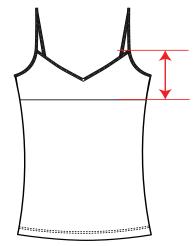
Measure along edge from Center Front or gore seam to end of dart

POM A239 PEAK HEIGHT



Measure straight from Peak to imaginary line at underarm point at armhole edge or seam

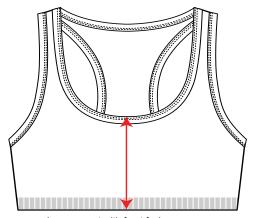
POM A240 PEAK TO SEAM - CAMI



Measure straight from peak to empire seam

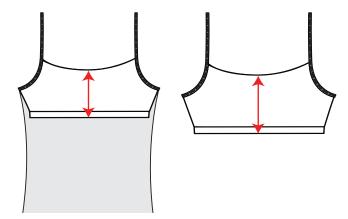


POM A241 AB CENTER FRONT LENGTH - SPORT BRA



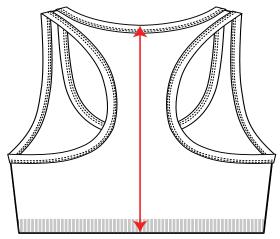
Lay garment with front facing you Measure straight from Center Front neck edge to Center Front bottom edge

POM A241 IB CENTER FRONT LENGTH - BRA



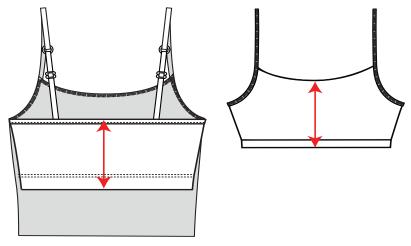
Measure bra straight at Center Front from neck edge to bottom opening edge, including trim

POM A242 AB CENTER BACK LENGTH - SPORT BRA



Lay garment with back facing you
Measure straight from Center Back neck edge to Center Back bottom edge

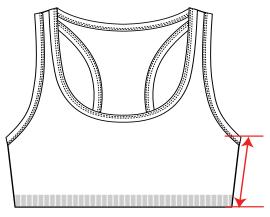
POM A242 IB CENTER BACK LENGTH - BRA



Measure bra straight at center back from neck edge to bottom opening edge, including trim



POM A243 AB SIDE SEAM LENGTH - SPORT BRA

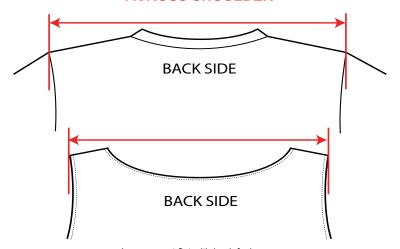


Measure along side seam of bra from underarm edge to bra opening edge, including trim

POM A243 IB SIDE LENGTH - BRA

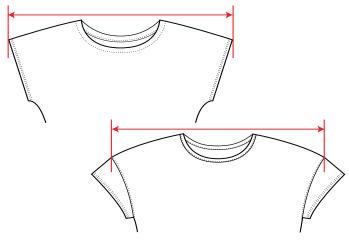
Measure bra straight at side seam from armhole edge to bottom opening edge including trim

POM A250, A250 CPSC(Sleep) SW(Sweater) ACROSS SHOULDER



Lay garment flat with back facing you Measure straight from armhole seam to seam For sleeveless garments measure straight from armhole edge to edge

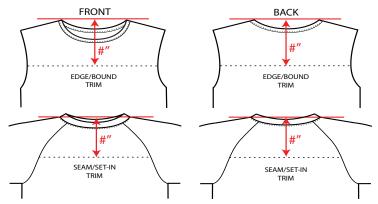
POM A251 ACROSS SHOULDER DOLMAN & DROP SHOULDER



Lay garment flat with front facing you
Measure straight from top of sleeve hem or edge to top of sleeve hem/edge
DROP SHOULDER: Measure straight from Armhole seam to Armhole seam.

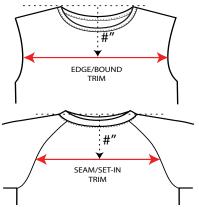


POM A253 ACROSS FRONT/BACK PLACEMENT #" FROM HIGH POINT SHOULDER



Measure straight from High Point Shoulder to determine placement of across front or across back measurement

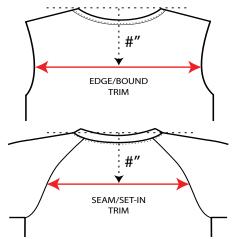
POM A254, A254 CPSC(Sleep) SW(Sweater) ACROSS FRONT



Measure straight from armholeor raglan seam to armhole or raglan seam as specified distance from High Point Shoulder

For sleeveless garments, mesasure straight from armhole edge to armhole edge, or as specified, from High Point Shoulder or at Yoke Seam

POM A255, A255 CPSC(Sleep) SW(Sweater) ACROSS BACK

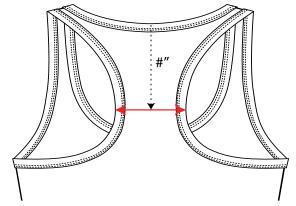


Measure straight from armhole or raglan seam to armhole or raglan seam as specified from High Point Shoulder

For sleeveless garments measure straight from armhole edge to armhole edge, or as specified, from High Point Shoulder or at Yoke Seam

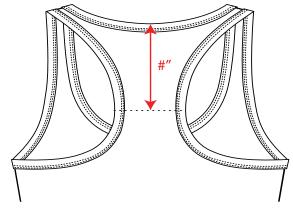


POM A257, A257NG ACROSS BACK #" FROM CENTER BACK NECK -RACERBACK



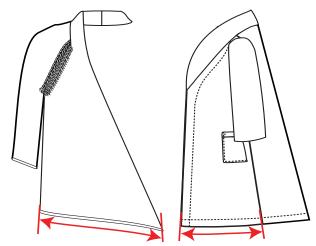
Lay garment with back facing you Measure straight from armhole edge to edge as specified center back neck

POM A257X ACROSS BACK PLACEMENT FROM CENTER BACK NECK -RACERBACK



Measure straight from Center Back neck edge or seam to deteremine placement of across back measurement

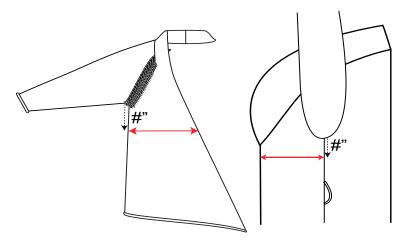
POM A259A HALF FRONT WRAP AT SWEEP



Open garment

Measure along bottom from side seam to front edge at bottom of the garment

POM A259B HALF FRONT WRAP #" BELOW ARMHOLE

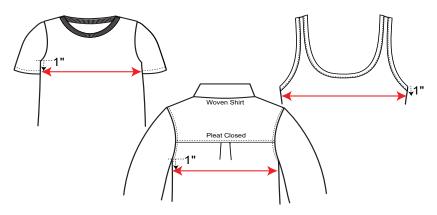


Open garment and fold sleeve up

Measure down specified #" and measure straight from side seam to front edge

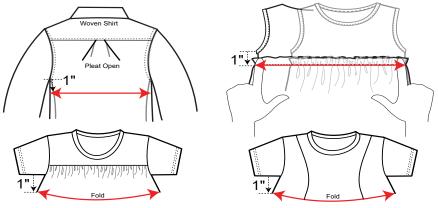


POM A260, A260H SW (Sweater) CHEST 1" BELOW ARMHOLE RELAXED



Measure straight across from edge to edge, 1" below armhole Pleats or gathers are closed unless otherwise specified WOVEN SHIRTS: Measure w/pleat closed.

POM A261, A261H CHEST 1" BELOW ARMHOLE EXTENDED

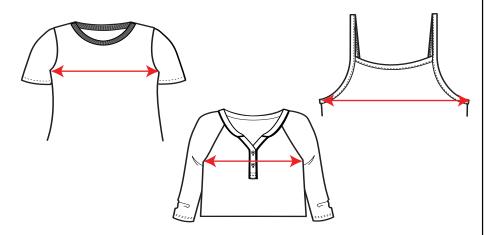


Measure straight across from edge to edge, 1" below armhole with seam or stitchline extended.

WOVEN SHIRTS: Measure w/pleat open.

FOR GARMENTS WITH EXTRA FULLNESS: Fold garment at specified distance below armhole to spread out all gathers. Measure along foldline.

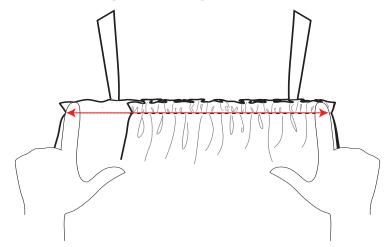
POM A262H CPSC (Sleep) CHEST AT ARMHOLE RELAXED



Measure straight from edge to edge at bottom armhole. Pleats or gathers are closed/relaxed. EXTRA FULLNESS AT CHEST: Fold garment 2" below armhole and adjust fullness.

Then measure at bottom of armhole.

POM A263, A263H CHEST AT ARMHOLE EXTENDED

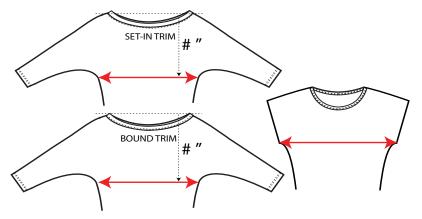


Measure straight across from edge to edge at bottom of armhole with Fullness/Elastic extended.

EXTRA FULLNESS AT CHEST: Fold garment in half at bottom armhole
to spread out all pleats & gathers. Measure along fold line.



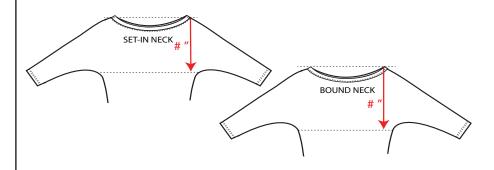
POM A264, A264H, A264 SW (Sweater) CHEST DOLMAN WIDTH



Lay garment flat with front facing you. Measure straight across garment from edge to edge at chest from specified Placement below high point of shoulder.

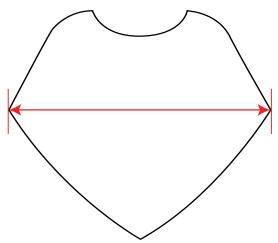
SHORT SLEEVE: Measure straight across garment from edge to edge at bottom of sleeve openings

POM A264X, A264X SW (Sweater)
CHEST DOLMAN #" PLACEMENT FROM
HIGH POINT OF SHOULDER



Measure straight from high point of shoulder to determine placement of chest

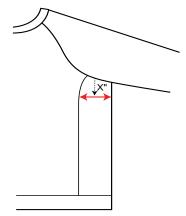
POM A266, A266H PONCHO WIDTH AT WIDEST EDGE



Measure straight across from edge to edge at widest point

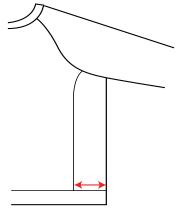


POM A268 PANEL WIDTH TO SIDESEAM X" BLW ARMHOLE



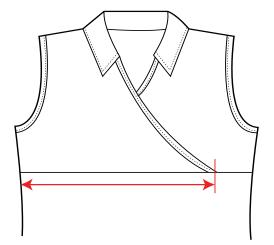
Measure straight from panel or princess seam to side seam X" below armhole

POM A268A PANEL WIDTH TO SIDESEAM AT SWEEP



Measure straight from panel or princess seam to side seam at sweep or band seam

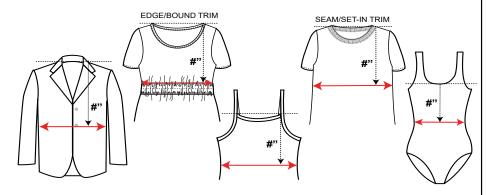
POM A268B FRONT PANEL WIDTH AT SEAM



Measure along seam from sideseam to front edge of panel

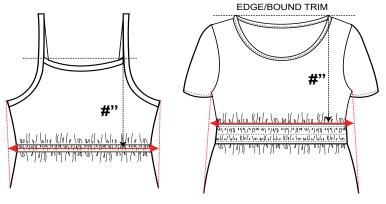


POM A270, A270H, A270H SW (Sweater) WAIST RELAXED - TOPS



Measure straight from edge to edge at specified distance from High Point Shoulder, Peak, or Center Front Neck

POM A271, A271H WAIST EXTENDED - TOPS

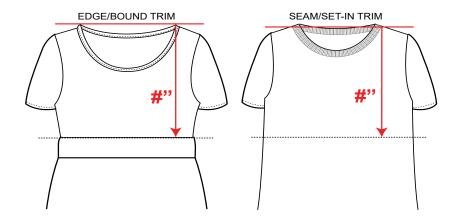


Extend fullness at seam or stitchline

Measure straight from edge to edge at specified distance from High Point Shoulder,

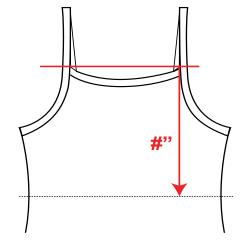
Peak, or Center Front Neck

POM A272HPS WAIST PLACEMENT FROM HIGH POINT SHOULDER - TOPS



Measure straight from High Point Shoulder to determine placement of waist

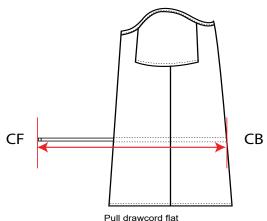
POM A272PK WAIST PLACEMENT FROM PEAK - TOPS



Measure straight from peak to determine placement of waist

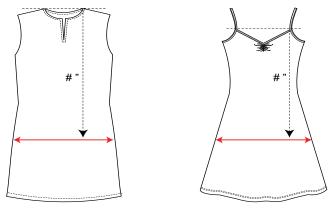


POM A273 WAIST DRAWCORD LENGTH - FULL CIRCUMFERENCE



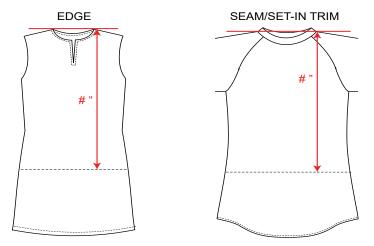
Measure from center back of garment to ends of drawcord including tip or knots - Double measurement.

POM A283, 283H HIP - TOPS



Measure straight from edge to edge as specified # from High Point Shoulder or Peak

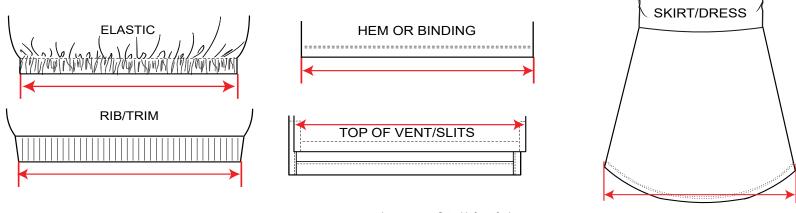
POM A284 HPS HIP PLACEMENT FROM HIGH POINT SHOULDER



Measure straight from High Point of Shoulder to determine placement of hip

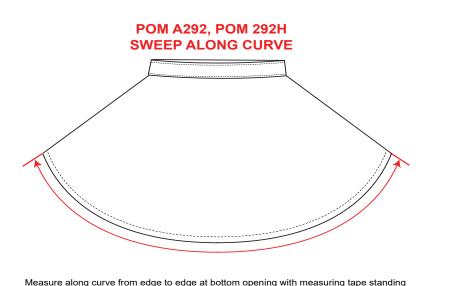


POM A290, 290H, 290H SW (Sweater) CPSC (Sleep) SWEEP RELAXED AT HEM OR TOP OF SLIT

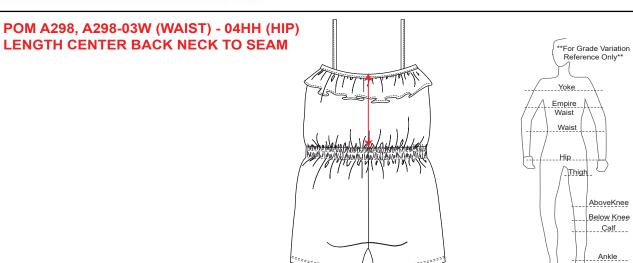


Lay garment flat with front facing you
Measure straight across from edge to edge at bottom opening
GARMENT W/SLITS/SIDE VENTS: Measure at top of slit or vent

RIB/TRIM Lay garment flat with front facing you Measure straight from edge to edge at Seam or Opening, fully extended fabric width flat without over stretching



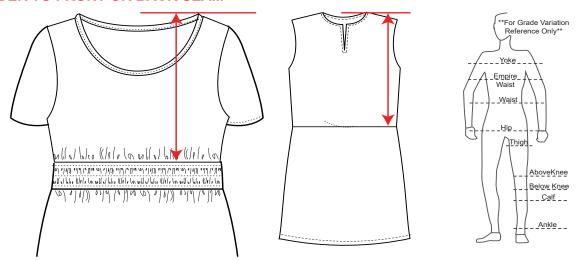




Lay garment with back facing you

Measure straight from center back neck edge or seam to seam location indicated

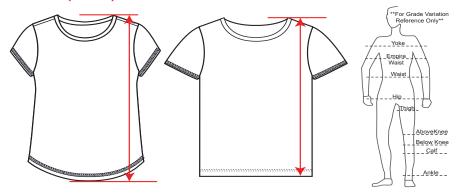
POM A299, A299-01C (Yoke) - 02AW (Empire Waist) - 03W (Waist) - 04HH (Hip) HIGH POINT SHOULDER TO FRONT OR BACK SEAM



Measure straight from High Point Shoulder to seam or stitchline

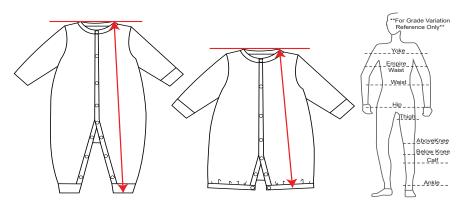


POM A300, A300 SW (Sweater) - 02AW (Empire Waist) -03W (Waist) - 05LH (Hip) - 06MT (Thigh) - 07AK (Above Knee) - 10MC (Calf) - 11A (Ankle) LENGTH HIGH POINT SHOULDER TO HEM



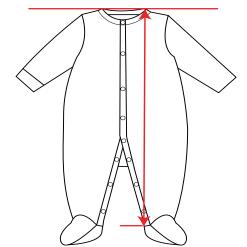
Lay garment flat with front facing you
Measure straight from High Point Shoulder to hem
DROP TAIL GARMENTS: Length is measured to front edge
SHIRT TAIL GARMENTS: Shirt tail length is measured to longest point

POM A301 - A301-06MT (Mid Thigh) - 08K (Knee) - 11A (Ankle) LENGTH HIGH POINT SHOULDER TO LEG OPENING



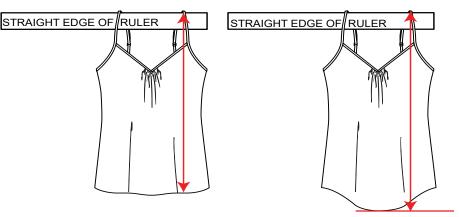
Lay garment flat
Measure straight from High Point Shoulder to middle of leg opening edge

POM A302 LENGTH HIGH POINT SHOULDER TO FOOT SEAM



Measure straight from High Point Shoulder to Foot Sole Seam

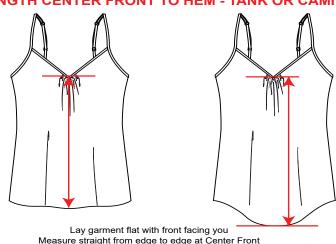
POM A303 LENGTH HIGH POINT SHOULDER FROM STRAP TO HEM DEVELOPMENT ONLY

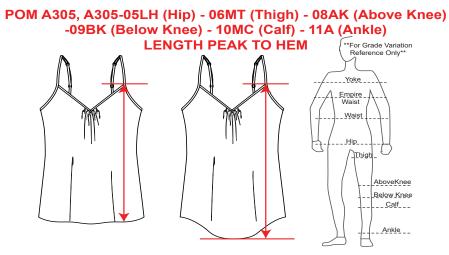


Lay garment flat with front facing you
Place straight edge or ruler between straps so straps lay straight and smooth
Measure straight form HPS (Strap edge at ruler) to hem
SHIRT TAIL GARMENTS: Shirt tail length is measured to longest point.



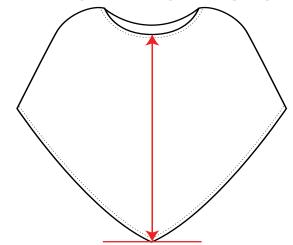
POM A304 LENGTH CENTER FRONT TO HEM - TANK OR CAMI





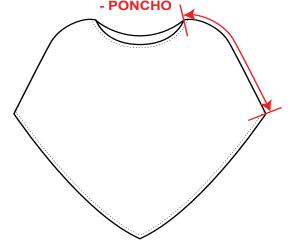
Measure straight from top of peak to hem edge

POM A306 LENGTH CENTER FRONT NECK TO DEEPEST POINT - PONCHO



Measure straight from top edge of Center Front to hem edge

POM A307 LENGTH SHOULDER HIGH POINT OF SHOULDER TO HEM



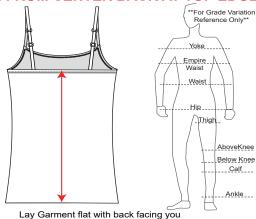
Lay garment flat with front facing you Measure along edge of sleeve from high point shoulder at neck to sleeve edge



POM A310, POM 310-06MT (THIGH) - 07AK (ABOVE KNEE) - 09BK (BELOW KNEE) - 10MC (CALF) - 11A (ANKLE) LENGTH FROM CENTER BACK NECK TO HEM



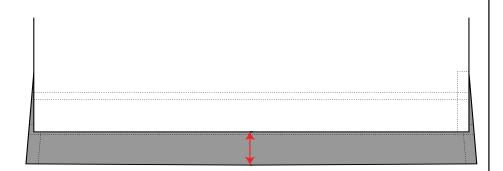
POM A315, POM 315-03W (WAIST) - 05LH (HIP) - 06MT(THIGH) - 07AK (ABOVE KNEE) - 09BK (BELOW KNEE) - 10MC (CALF) - 11A (ANKLE) LENGTH FROM CENTER BACK AT TOP EDGE TO HEM



Lay Garment flat with back facing you

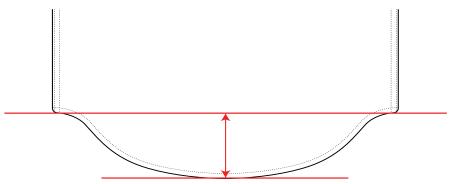
Measure straight from Top Edge to Hem Edge at Center Back

POM A316 FRONT TO BACK LENGTH DIFFERENCE



Measure the distance between front and back edge at center

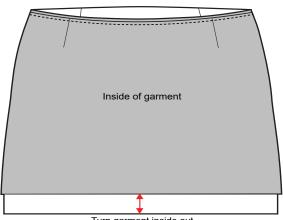
POM A317 SHIRT TAIL HEIGHT



Measure straight from edge at sideseam to horizontal imaginary line at lowest point



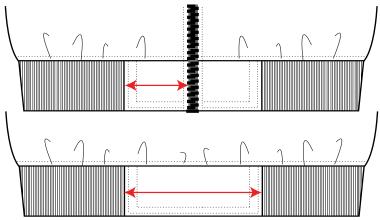
POM A318 SHELL TO LINING DIFFERENCE



Turn garment inside out

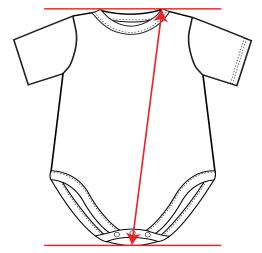
Measure the distance between fold of hem on lining and fold of hem on outer shell

POM A319 - A319 2P WAISTBAND PIECING WIDTH



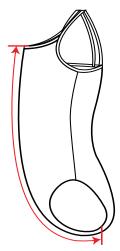
Measure straight from edge to edge of piecing

POM A320 VERTICAL TRUNK LENGTH



Measure from High Point Shoulder to natural fold at Center Front Crotch

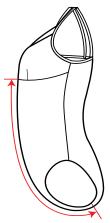
POM A322 LENGTH CENTER FRONT NECK TO CROTCH-SWIM



Fold garment in half, align sideseams
Curve center front foldine as needed to smooth out fullness
Measure along curve from center front neck edge to back crotch seam

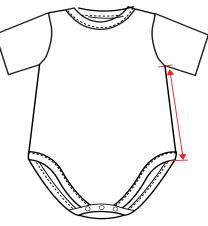


POM A323 LENGTH CENTER FRONT CHEST SEAM TO CROTCH - SWIM



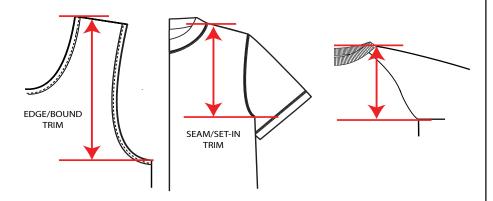
Fold garment in half, align sideseams
Curve Center Front foldine as needed to smooth out fullness
Measure along curve from Center Front chest seam to back crotch seam

POM A325 SIDE SEAM LENGTH



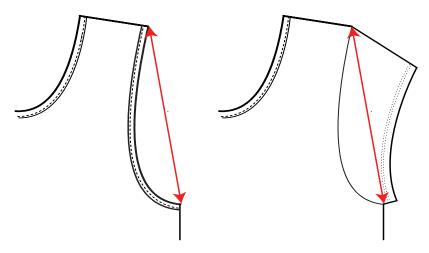
Measure along side seam from underarm edge or seam to bottom opening edge

POM A330 ARMHOLE DROP FROM HIGH POINT SHOULDER



Measure straight from High Point Shoulder to imaginary line at underarm point at armhole edge or seam

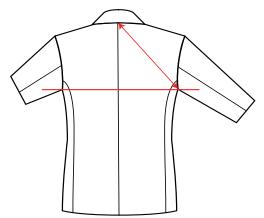
POM A331 - A331 SW (Sweater) ARMHOLE STRAIGHT FROM SHOULDER POINT



Measure straight from shoulder point to underarm point at armhole edge or seam

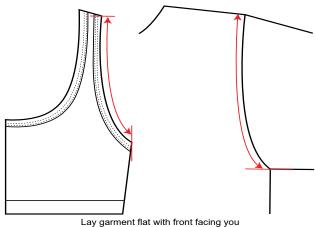


POM A332 ARMHOLE DROP FROM CENTER BACK NECK



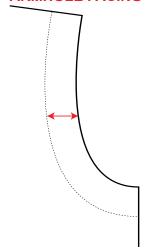
Measure straight from center back neck to underarm seam

POM A333, POM A333H ARMHOLE ALONG CURVE



Align front and back armhole. Measure from underarm to shoulder point following the curve of the armhole, tape measure is to be used on it's side, NOT FLAT

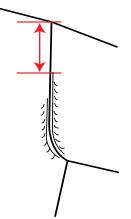
POM A335 ARMHOLE FACING



Measure straight from facing edge to armhole seam

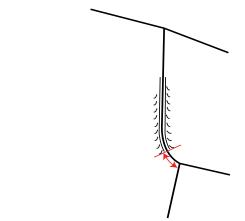


POM A336A FULL FASHION FROM SHOULDER-DEVELOPMENT ONLY



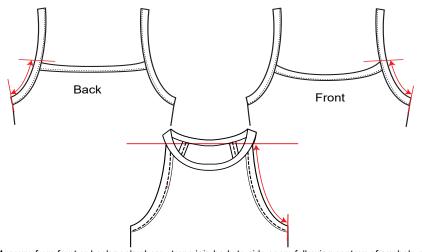
Measure along armhole, from shoulder point to beginning of full fashion marks

POM A336B FULL FASHION FROM UNDERARM-DEVELOPMENT ONLY



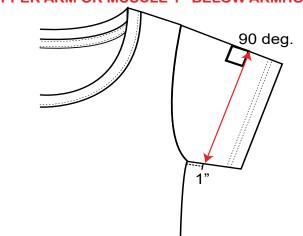
Measure from fold at underarm point to beginning of full fashion marks

POM A337 FRONT BACK ARMHOLE CURVE - CAMI



Measure from front or back peak where straps join body to side seam following contour of armhole edge
Tape measure is to be used on it's edge, NOT FLAT

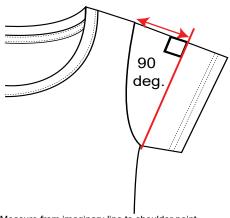
POM A340, A340 OW, A340H, A340H CPSC, A340H MENS, A340H OW, A340H SW UPPER ARM OR MUSCLE 1" BELOW ARMHOLE



Measure perpendicular to natural sleeve fold from edge to edge, 1" below underarm point

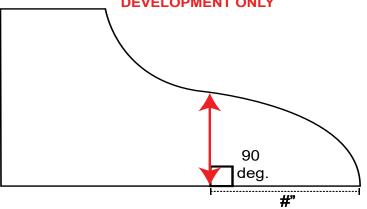


POM A341 SLEEVE CAP HEIGHT - DEVELOPMENT ONLY



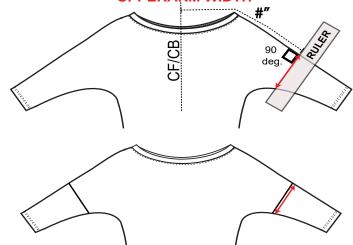
Measure from imaginary line to shoulder point Imaginary line is taken from underarm point to sleeve folded edge, parallel to sleeve opening

POM A341A SLEEVE CAP WIDTH AT #" FROM SHOULDER PT-DEVELOPMENT ONLY



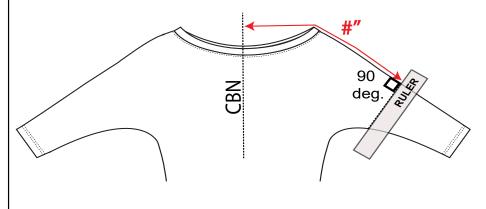
With front of sleeve facing you, align front and back armholes along seam on garment Measure specified # down from shoulder point on sleeve cap and mark placement Measure sleeve cap width at marked point from sleeve fold to sleeve armhole seam, perpendicular to sleeve fold

POM A342 UPPERARM WIDTH



Measure perpendicular to natural sleeve fold from edge to edge at specified placement. **SLEEVE SEAMED GARMENT**: Upperarm measurement is taken at seam.

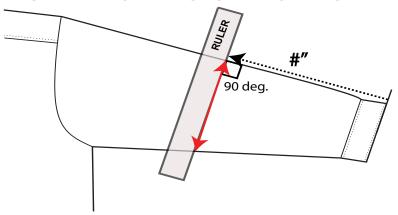
POM A342X UPPER ARM WIDTH PLACEMENT #" FROM CENTER BACK NECK



Measure 1/2 neck width or CBN, start at 1/2 neck width measurement at High Point Shoulder along fold line specified distance to mark upperarm location

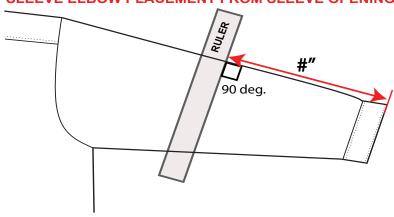


POM A345 - POM A345H SLEEVE ELBOW #" FROM SLEEVE OPENING



Measure perpendicular to natural sleeve fold from edge to edge at specified distance from sleeve opening

POM A345X SLEEVE ELBOW PLACEMENT FROM SLEEVE OPENING

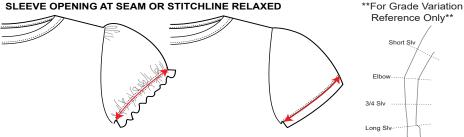


Measure specified distance from sleeve opening to determine elbow placement

POM A350-1B (Short Sleeve) - 2E (Elbow) - 3F (3/4 Sleeve) - 4W (Long Sleeve) POM A350H-1B (Short Sleeve) - 3F (3/4 Sleeve) - 4W (Long Sleeve) POM A350H-1SSW (Short Sleeve) - 3FSW (3/4 Sleeve) - 4LSW (Long Sleeve) (Sweaters)

POM A350-4LCPSC (Long Sleeve CPSC Sleep)

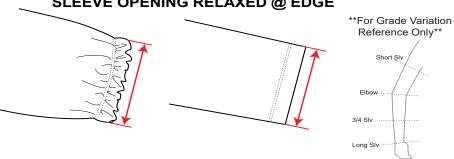
SLEEVE OPENING AT SEAM OR STITCHLINE RELAXED



Measure straight from edge to edge along stitchline or seam

POM A352 - POM A352-4LCPSC (Long Sleeve CPSC Sleep) POM A352-1B (Short Sleeve) - 2E (Elbow) -3F (3/4 Sleeve) - 4W (Long Sleeve) POM A352H-1SSW (Short Sleeve) - 3FSW (3/4 Sleeve) - 4LSW (Long Sleeve):

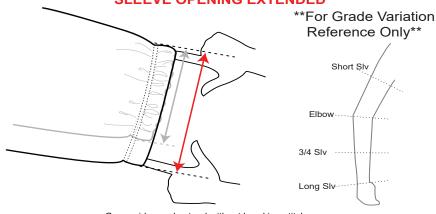
SLEEVE OPENING RELAXED @ EDGE



Measure straight from edge to edge at outer edge of sleeve opening

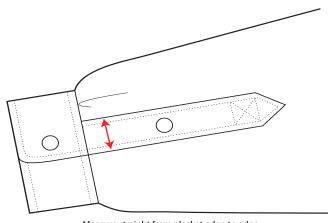


POM A353A353-1B (Short Sleeve) - 2E (Elbow) - 3F (3/4 Sleeve) - 4W (Long Sleeve)A535-4LCPSC (Long Sleeve CPSC Sleep) SLEEVE OPENING EXTENDED



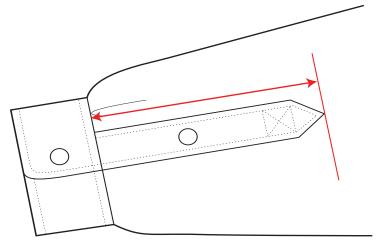
Grasp sides and extend without breaking stitches
Measure straight from outside edge to edge at sleeve opening

POM A355 SLEEVE PLACKET WIDTH



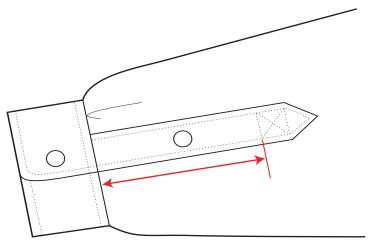
Measure straight from placket edge to edge

POM A356 SLEEVE PLACKET LENGTH



Measure straight from cuff seam to edge at center of placket

POM A356A SLEEVE PLACKET LENGTH - ACTUAL OPENING

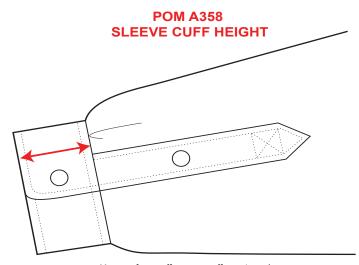


Measure straight from cuff seam to stitchline or seam along placket opening

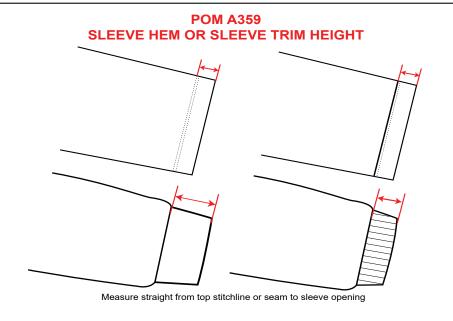


POM A357H SLEEVE CUFF WIDTH

Measure with cuff closed, through the center of cuff from edge to edge



Measure from cuff seam to cuff opening edge





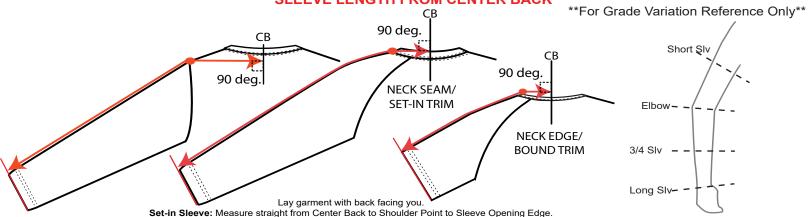
POM A360 - POM A360 NG (No Grade)

POM A360-1B (Short Sleeve) - 2E (Elbow) - 3F (3/4 Sleeve) - 4W (Long Sleeve)

POM A360-1SSW (Short Sleeve) - 3FSW (3/4 Sleeve) - 4LSW (Long Sleeve)

POM A360-1TB (Tall - Short Sleeve) - 4TW (Tall - Long Sleeve)

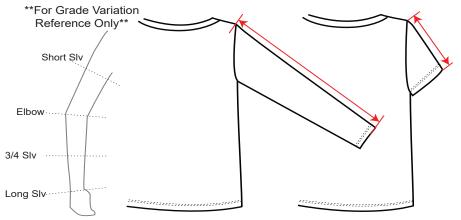
SLEEVE LENGTH FROM CENTER BACK



Raglan Sleeve: Measure 1/2 Neck width, Start measurement at Center Back to High Point Shoulder following shoulder line or contour of sleeve along fold line to sleeve opening

POM A362 - 1B (Short Sleeve) - 2E (Elbow) - 3F (3/4 Sleeve) - 4W (Long Sleeve) POM A362 - 1BSW (Short Sleeve) - 3FSW (3/4 Sleeve) - 4WSW (Long Sleeve)

SLEEVE LENGTH FROM SHOULDER POINT TO SLEEVE OPENING

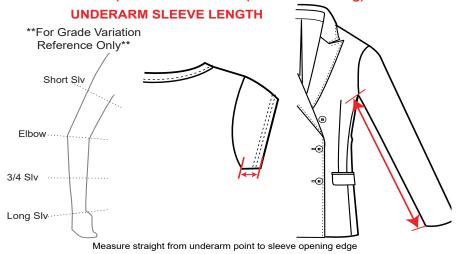


Measure straight from shoulder point to sleeve opening edge

POM A363 - 1B (Short Sleeve)

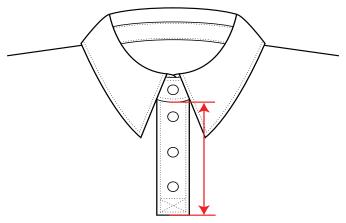
POM A363 - MLG (Men's Long) - MRG (Men's Regular) -

POM A363 - MSG (Men's Short- MXLG (Men's Extra Long)



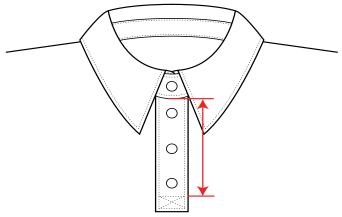


POM A365 - A365NG (No Grade) PLACKET LENGTH



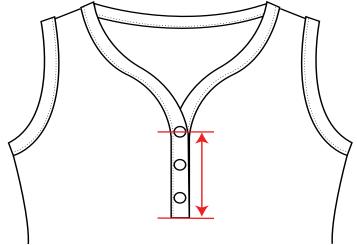
Measure straight from neck edge/seam to bottom seam at center of placket

POM A366 - A366NG (No Grade) PLACKET LENGTH - FUNCTIONAL OPENING



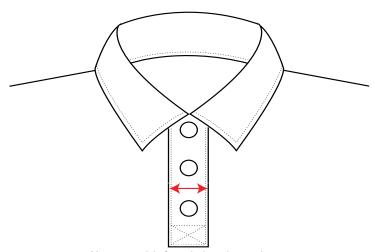
Measure straight from neck edge or seam to bottom seam at center of placket opening

POM A367 - POM A367NG (NO GRADE) PLACKET LENGTH TO TOP BUTTON



Measure straight from center of top button to bottom edge of placket

POM A368 PLACKET WIDTH



Measure straight from placket edge to edge



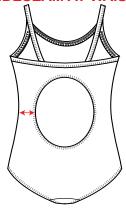
POM A370S BACK OPENING PLACEMENT CENTER BACK NECK TO EDGE - SWIM



Lay garment with back facing you

Measure straight from center back neckline edge to edge of opening

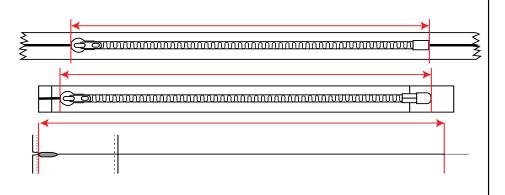
POM A372S BACK OPENING PLACEMENT FROM SIDESEAM AT WAIST - SWIM



Lay garment with back facing you

Measure from edge of opening to sideseam at narrowest part of waist

POM A375, NG(NO GRADE), ZG(>18"), ZL(<18") ZIPPER LENGTH

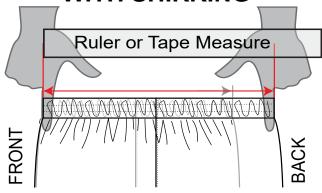


Measure from outer edge to edge of zipper stops

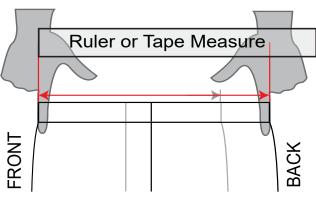


POM A399H MINIMUM WAIST STRETCH

WITH SHIRRING

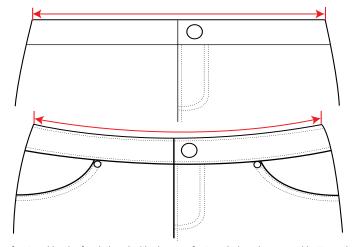


WITHOUT SHIRRING



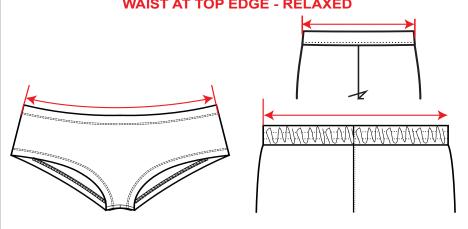
Align front and back waistband. Using your index fingers, extend waistband to maximum width without breaking stitches and measure from outside edge to outside edge GARMENT WITH WAISTBAND CLOSURE: Measure with closure open

POM A400RW WAIST AT TOP EDGE - RIDGID WAIST



Align front and back of waistband with closures fastened - i.e. zippers and buttons closed Measure straight from edge to edge along top of waistband

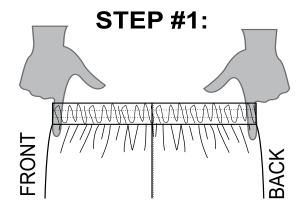
POM A400 A400 NG (No Grade)-H (CPSC Sleep) **WAIST AT TOP EDGE - RELAXED**

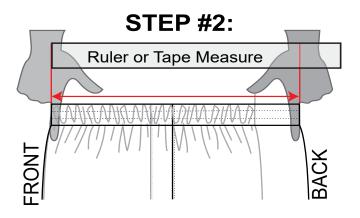


Align front and back waistband with closures fastened - i.e. zippers, buttons Smooth or Flatten out elastic without stretching the waist Measure along top of waist from outsid edge to edge



POM A401, NG(NO GRADE), H CPSC(CPSC SLEEP)
WAIST AT TOP EDGE - EXTENDED



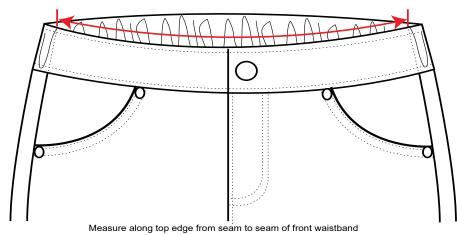


STEP #1: Align front and back waistband with closures fastened - i.e. zippers, buttons STEP #2: Using your index fingers, extend waistband until shirring at waist seam is flat without stretching the fabric beyond that point.

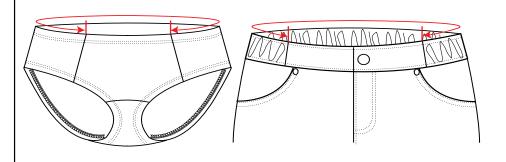
Measure along top of waistband from outside edge to outside edge



POM A402FT RIDGID FRONT WAIST AT TOP EDGE - FLAT



POM A402PN BACK WAIST WITH FRONT PANEL - FLAT

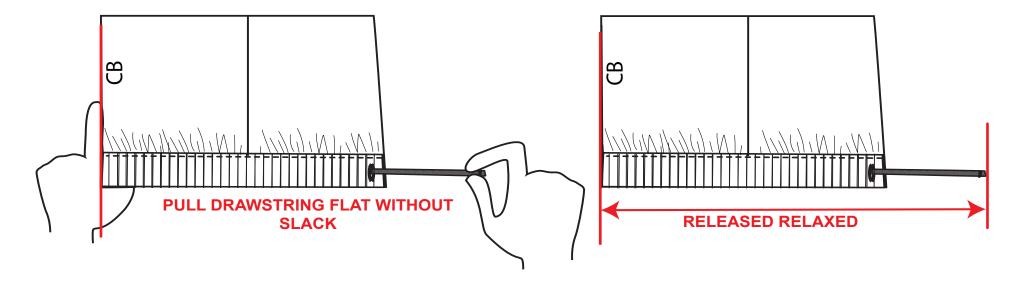


Lay garment flat

Measure back waist along top edge from front panel seam to front panel seam



POM A403 ADULT DRAWSTRING LENGTH - FULL CIRCUMFERENCE



For Woven Drawstring: Pull drawstring flat without slack For Knits Drawstring: Pull drawstring flat without slack Do not stretch drawstring

Measure from Center Back of garment to end of drawstring, including tipping or knots. Double measurement.

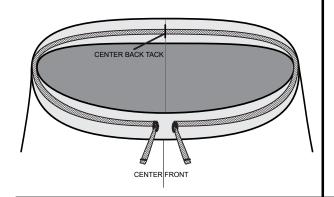
**Garments with internal drawstrings will need to be turned inside out.

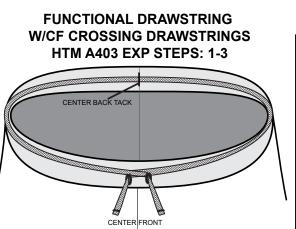


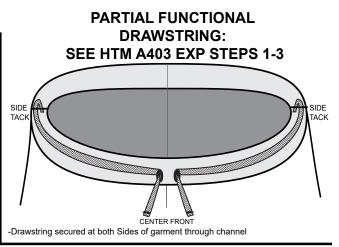
DRAWSTRING APPLICATIONS FOR POM A403 EXP CHILDRENS DRAWSTRING EXPOSED LENGTH CRITICAL/PRIMARY

FUNCTIONAL DRAWSTRING APPLICATION TYPES:

FUNCTIONAL DRAWSTRING: SEE HTM A403 EXP STEPS 1-3

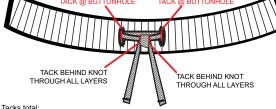






NON FUNCTIONAL/FAUX DRAWSTRING APPLICATION TYPES:

FAUX DRAWSTRING
& KNOT: SEE HTM A403 EXP
NON FUNCTIONAL/FAUX
DRAWSTRING
TACK @ BUTTONHOLE
TACK @ BUTTONHOLE



- (2) Tacks @ Buttonhole setting faux drawstring inside garment waistband through buttonhole (2) Tacks set behind both sides of knot through all layers

FAUX/NON FUNCTIONAL TACKED TIE:

SEE HTM A403 EXP NON FUNCTIONAL/

FAUX DRAWSTRING

BOW TAIL & KNOTTED LENGTH: SEE POM A544A FAUX BOW LOOP LENGTH: SEE POM A544B



**Garments with internal drawstrings will need to be turned inside out.

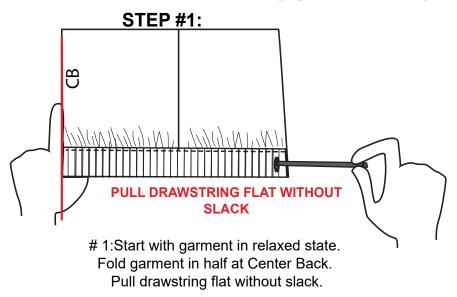
See Minimum Construction Standards & Kohl's Department Stores Product Safety & Regulatory Standards



HOW TO MEASURE GUIDE

FOR PRIVATE & EXCLUSIVE BRAND APPAREL

MEASUREMENT STEPS: POM A403 EXP CHILDRENS <u>DRAWSTRING</u> EXPOSED LENGTH CRITICAL/PRIMARY

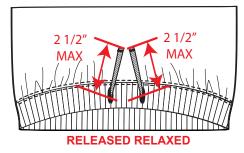


Ruler or tape measure EXTENDED

#2:Lay garment flat on smooth flat surface.

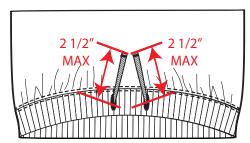
Hold CB in place with left hand Extend waistband with right hand until waistband is aligned with hip width relaxed measured by size (A412/A415) and not beyond.

STEP #3:



#3:Release waistband. Measure Both Ends of the Exposed Drawstring from Opening to End. For Safety, Each Exposed Drawstring Length Must Not Exceed 2 1/2" including finished end.

NON FUNCTIONAL/FAUX DRAWSTRING:



Non-Functional/Faux: Measure Both Ends of Exposed Drawstring from where drawstring is tacked to garment to End.

For Safety, Each Exposed Drawstring Length Must Not Exceed 2 1/2" including finished end.

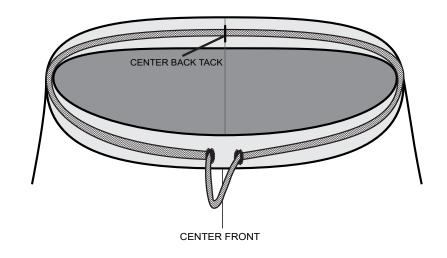
**Garments with internal drawstrings will need to be turned inside out.



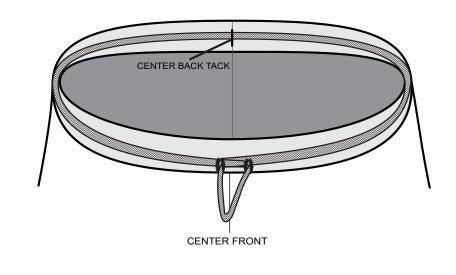
DRAWCORD APPLICATIONS FOR POM A403C EXP CHILDRENS DRAWCORD EXPOSED LENGTH CRITICAL/PRIMARY

FUNCTIONAL DRAWCORD APPLICATION TYPES:





FUNCTIONAL DRAWCORD W/CF CROSSING DRAWCORD HTM A403C EXP STEPS: 1-3



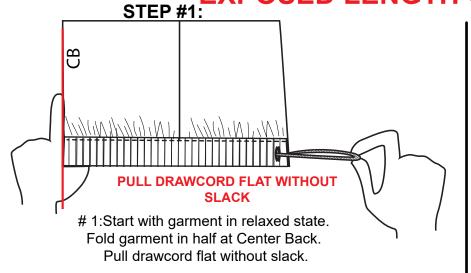
**Garments with internal drawstrings will need to be turned inside out.

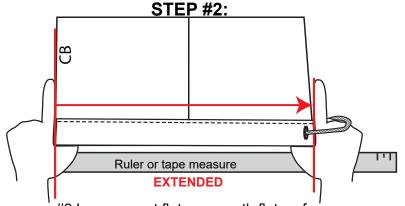


HOW TO MEASURE GUIDE

FOR PRIVATE & EXCLUSIVE BRAND APPAREL

MEASUREMENT STEPS: POM A403C EXP CHILDRENS <u>DRAWCORD</u> EXPOSED LENGTH CRITICAL/PRIMARY

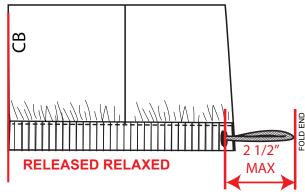




#2:Lay garment flat on smooth flat surface.

Hold CB in place with left hand Extend Waistband with right hand until waistband is aligned with hip width relaxed measured by size (A412/A415) and not beyond.

STEP #3:



#3:Release waistband. Measure from opening to Fold end of the Exposed Drawcord.

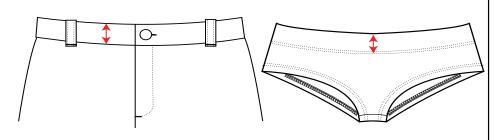
For Safety, Exposed Drawcord Length Should Not Exceed 2 1/2".

**Garments with internal drawstrings will need to be turned inside out.



POM A404 WAISTBAND HEIGHT





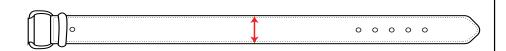


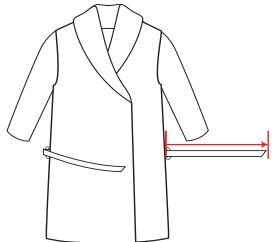
Measure from top edge to seam or bottom stitchline

Measure straight from edge to edge at center of belt, excluding hardware

POM A405A BELT WIDTH

POM A405C RB (ROBE) CHILDRENS ROBE BELT/TAB/TIE LENGTH



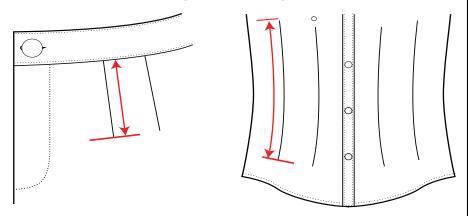


Measure width straight from top edge to bottom edge at center of belt

Lay garment flat with front facing you and front panels overlapped. Pull belt flat without slack. Measure length of the belt from the side belt loop or from the side seam tack to longest point. See Kohl's Department Stores Product Safety & Regulatory Standards

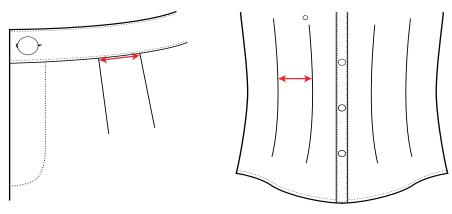


POM A406 WAIST DART LENGTH



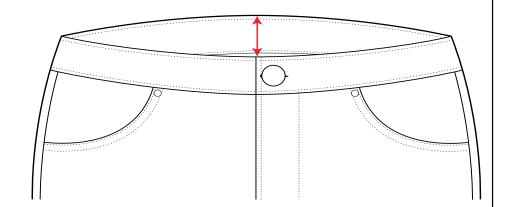
Measure along dart from end to end

POM A406C WAIST DART APART AT SEAM OR EDGE



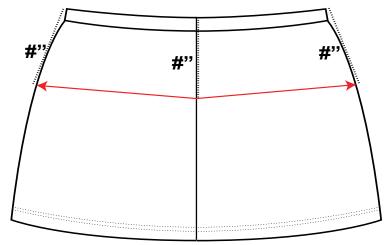
Measure from dart to dart at waist

POM A407 FRONT TO BACK WAIST PITCH - WAISTBAND TOP EDGE



Lay garment flat with front facing you
Allow front rise of garment to fall naturally
MEASUREMENT taken from back rise top edge of waistband to front rise top edge of waistband

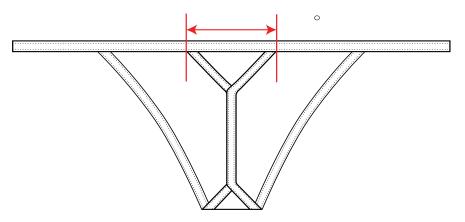
POM A410 - A410H HIGH HIP #" FROM TOP EDGE



Measure from side edge to center front to side edge at specified location below top edge For gathers, smooth out all fullness. For pleats, TD to specify if pleats are spread open or closed ELASTIC WAIST: Fold over top of waist to allow fullness to remain extended during measuring

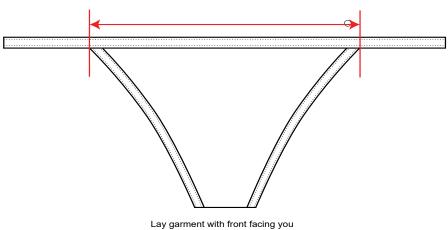


POM A409 BK THONG PANEL WIDTH AT BACK WAIST



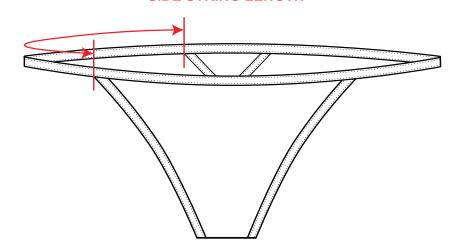
Lay garment with back facing you Measure along top edge from edge to edge

POM A409 FT THONG PANEL WIDTH AT FRONT WAIST



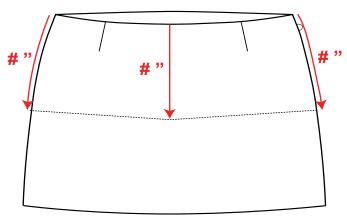
Lay garment with front facing you Measure along top edge from edge to edge

POM A409 SD SIDE STRING LENGTH



Measure along string from join seam to join seam

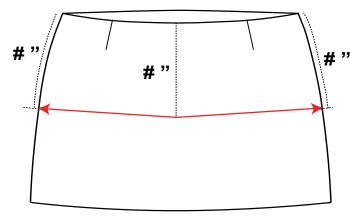
POM A411 HIGH AND LOW HIP PLACEMENT FROM TO EDGE



Measure from top edge at Side and Center Front to determine placement of hip measurement

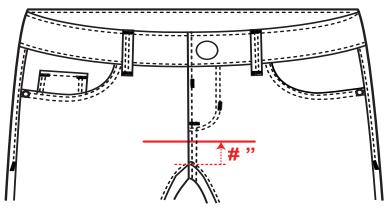


POM A412 - A412H LOW HIP #" FROM TOP EDGE



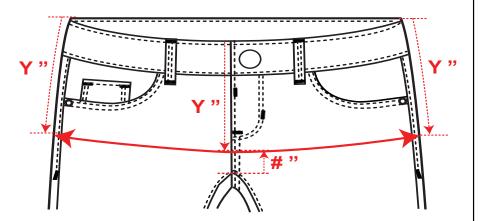
Measure from side edge to center front to side at specified location below top edge For gathers, smooth out all fullness. For pleats, TD to specify if pleats are spread open or closed ELASTIC WAIST: Fold over top of waist to allow fullness to remain extended during measuring

POM A413 HIP PLACEMENT FROM CROTCH POINT



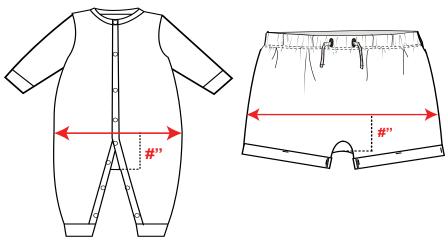
Hip placement # up from crotch point at center front rise

POM A415 - A415H HIP #" FROM CROTCH POINT



Measure up # from crotch point at center front rise, mark location. Measure down at center front rise from top of waist to mark Y". Measure the same disatance Y", down from top of waist at each sideseam and mark location. Measure from side edge to center front to side edge. For gathers, smooth out all fullness. For pleats, TD to specify if pleats are spread open or closed. ELASTIC WAIST: Fold over top of waist to allow fullness to remain extended during measuring.

POM A416 - A416H - A416H CPSC (CPSC Sleep) HIP #" FROM CROTCH POINT - STRAIGHT



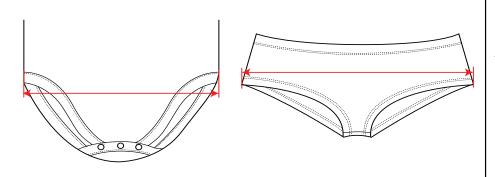
Measure up #" from crotch or gusset fold at Center Front and mark location

Measure straight across garment at marked location from edge to edge of folded garment

Use for 1 piece garments.

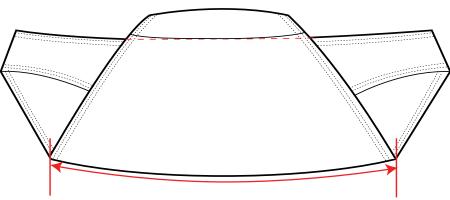


POM A417 - A417H HIP AT LEG OPENING - STRAIGHT



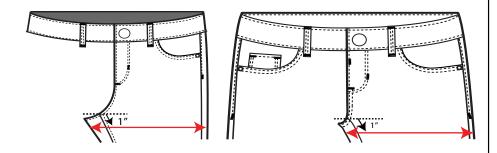
Lay garment flat with front facing you Measure straight from edge to edge at top of leg opening

POM A421 BACK SEAT-PANTY



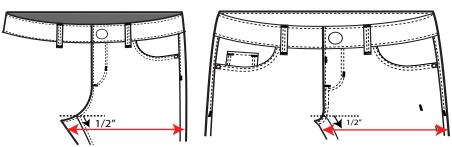
With panty folded in half from top of waistband to back crotch seam, measure along natural curve, including trim

POM A425 - A425H - A425H CPSC (CPSC Sleep) THIGH AT 1" BELOW CROTCH POINT



Measure straight from edge to edge, parallel to leg opening at 1" below crotch point

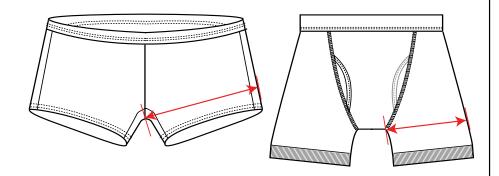
POM A425HC - A425HCLB THIGH AT 1/2" BELOW CROTCH POINT



Measure straight from edge to edge, parallel to leg opening at 1/2" below crotch point

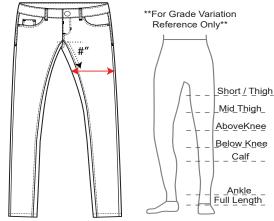


POM A426 - A426H THIGH AT CROTCH POINT



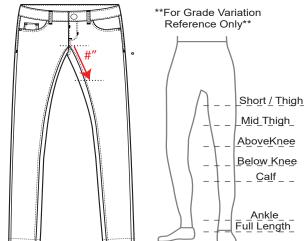
Measure straight from edge to edge, parallel to leg opening at crotch point

POM A428 - A428H MID-THIGH #" BELOW CROTCH POINT



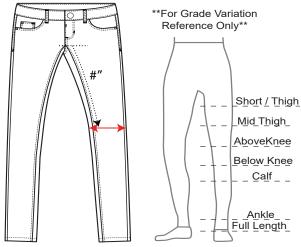
Measure straight from edge to edge, parallel to leg opening at specified distance from crotch point

POM A428X MID-THIGH PLACEMENT BELOW CROTCH POINT



Measure along inseam from crotch point specified distance to deteremine Mid-Thigh

POM A430 - A430H KNEE #" FROM CROTCH POINT



Measure straight from edge to edge, parallel to leg opening as specified from crotch point

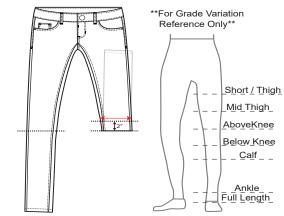


POM A430X KNEE PLACEMENT FROM CROTCH POINT



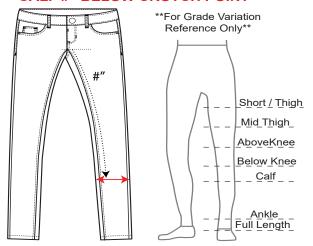
Measure along inseam from crotch point specified distance to deteremine Knee location

POM A430XH KNEE 1/2 INSEAM LENGTH + 2" UP FROM FOLD



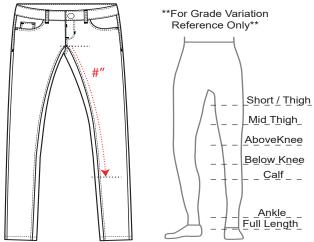
Fold Leg Panel in half from bottom hem to crotch point to find half point for knee Measure 2" above fold

POM A432 - A432H CALF #" BELOW CROTCH POINT



Measure straight from edge to edge, parallel to leg opening as specified from crotch point

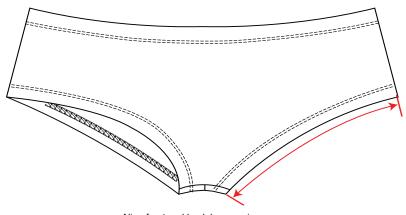
POM A432X CALF PLACEMENT FROM CROTCH POINT



Measure along inseam from crotch point specified distance to deteremine Calf location

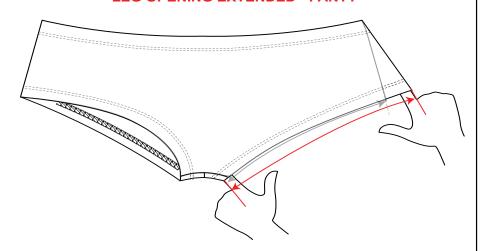


POM A435H - A435H B (BOYSHORT) **LEG OPENING RELAXED - PANTY**



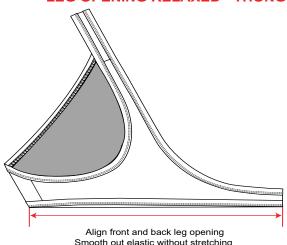
Align front and back leg opening Smooth out elastic without stretching Measure along leg opening from edge to edge

POM A436H - A436H B (BOYSHORT) **LEG OPENING EXTENDED - PANTY**



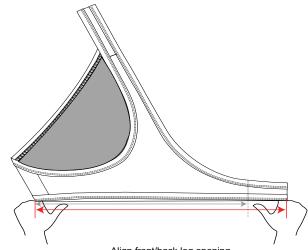
Align front/back leg opening Using your index fingers, extend leg opening without breaking stitches or stretching fabric Measure along leg opening from edge to edge

POM A435H TH (THONG) LEG OPENING RELAXED - THONG



Smooth out elastic without stretching Measure along leg opening from edge to edge

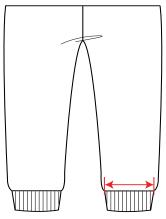
POM A436H TH (THONG) LEG OPENING EXTENDED - THONG



Align front/back leg opening. Using your index fingers, extend leg opening without breaking stitches or stretching fabric. Measure along leg opening from edge to edge.



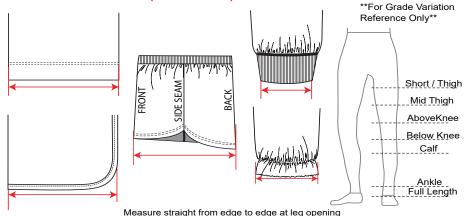
POM A437-8P, POM 437-8P CPSC (CPSC SLEEP) LEG OPENING AT CUFF SEAM RELAXED - PANT



Measure straight from edge to edge at seam or stitchline at leg opening

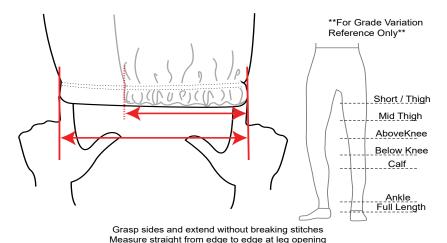
POM A438,

POM 438-01TH (SHORT/THIGH) - 02MT (MID THIGH)-03AK (ABOVE KNEE) - 05BK (BELOW KNEE) - 06MC (MID CALF) - 07A (ANKLE) - 08P (FULL LENGTH) - 08P CPSC (CPSC SLEEP) LEG OPENING RELAXED

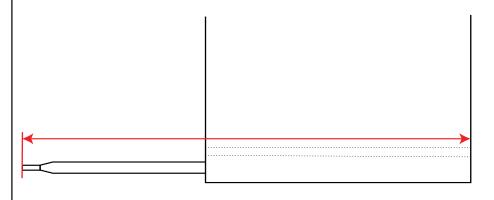


SIDE VENT/CUT OUT: measure straight from edge to imaginary line at outseam location
HIGH/LOW CUT OUT: Fold garment in half aligning side seam and inseam. Measure straight from edge
to edge

POM A439, 439-01TH(SHORT/THIGH), -06MC(MID CALF), 07A(ANKLE), -08P(FULL LENGTH) POM A439H-01TH(SHORT/THIGH), -06MC(MID CALF), 07A(ANKLE), -08P(FULL LENGTH) LEG OPENING EXTENDED



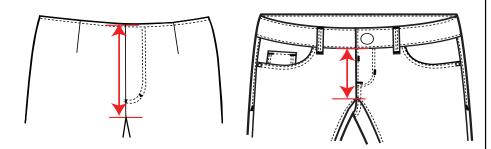
POM A440 LEG OPENING DRAWCORD LENGTH



Measure from inseam edge of garment to ends of drawcord, including tipping or knots
Double measurement.
For Wovens: Pull drawcord taut
For Knits: Pull drawcord flat but do not stretch

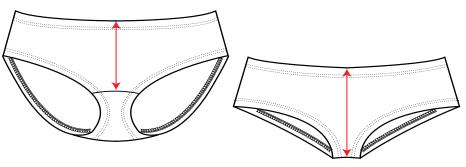


POM A450 FRONT RISE TO WAISTBAND SEAM OR TOP EDGE



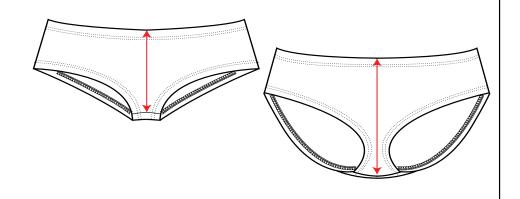
Straighten rise seam without stretching Measure straight along rise seam from crotch point seam to waistband seam or top edge if no waistband

POM A451 FRONT RISE TO FRONT CROTCH SEAM



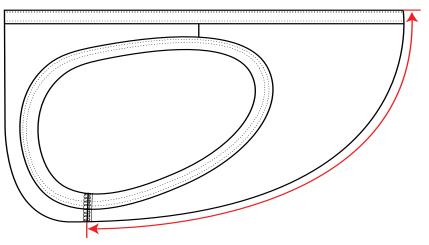
Measure straight at Center Front from top edge of waist to center of crotch seam or natural fold

POM A452 FRONT RISE TO BACK CROTCH SEAM



Roll back crotch seam to front and measure along Center Front from top edge of waist to center of back crotch seam

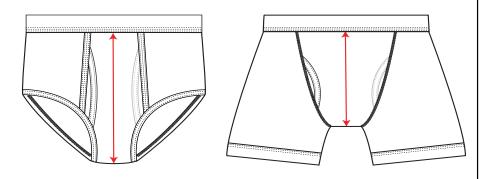
POM A453 FRONT RISE - THONG



Fold front in half aligning right front leg with left front leg Measure from center front waist edge to crotch seam

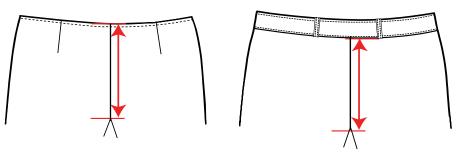


POM A454 MN FRONT RISE BELOW WAISTBAND - MEN'S



Measure straight at CF from bottom of Waistband to crotch seam or natural fold edge

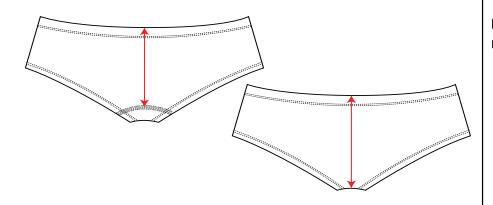
POM A460 BACK RISE TO WAISTBAND SEAM OR TOP EDGE



Straighten rise seam without stretching

Measure straight along rise seam from crotch point seam to waistband seam or top edge if no waistband

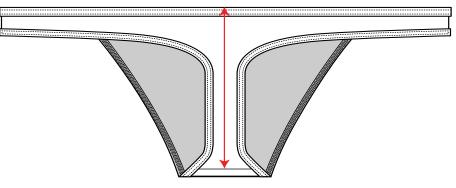
POM A461 BACK RISE TO BACK CROTCH SEAM



Lay garment flat with back facing you

Measure straight from top edge of waist to center of crotch seam or natural fold at Center Back

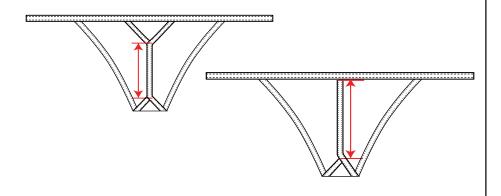
POM A463 TH BACK RISE - THONG



Measure from top edge to center of crotch seamat Center Back

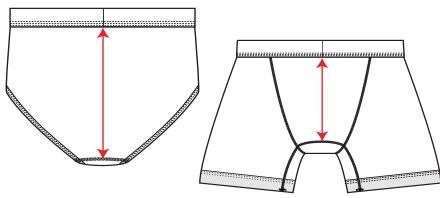


POM A463A TH BACK STRING LENGTH- THONG



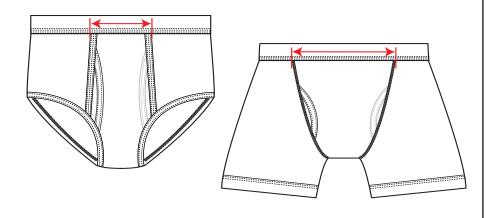
Measure from top edge or string join to string join

POM A464 MN BACK RISE BELOW WAISTBAND - MEN'S



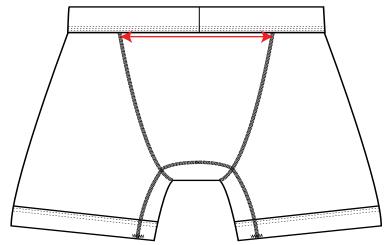
Measure straight down at center of garment from below waistband to center of crocth at bottom or seam

POM A471 MN FRONT PANEL WIDTH AT TOP EDGE WITH TAPE - MEN'S



Measure at waistband seam straight across fly panel from outer edge of seam to outer edge of seam

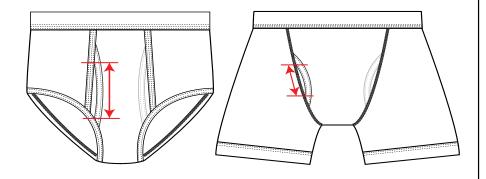
POM A472 MN BACK PANEL WIDTH AT TOP EDGE WITH TAPE - MEN'S



Measure at waistband seam straight across back panel from outer edge of taped seam to outer edge of taped seam

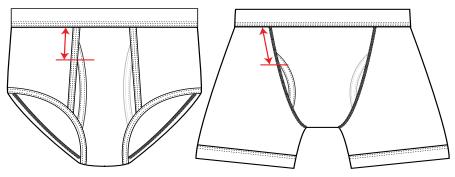


POM A474 MN FLY OPENING LENGTH WITH BOUND EDGE - MEN'S



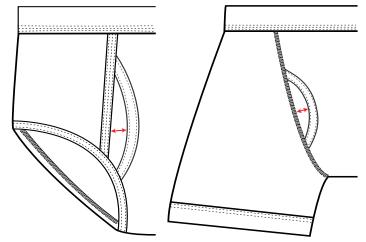
Measure straight from bottom edge of binding or seam edge at top of fly opening to edge of binding or seam at bottom of fly opening

POM A474A MN FLY OPENING FROM BOTTOM OF WAISTBAND - MEN'S



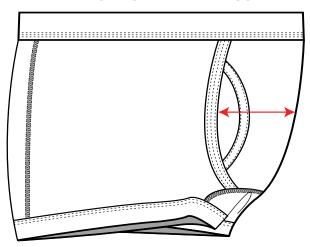
 $\label{eq:measure straight from bottom edge of waistband to binding or seam of fly opening$

POM A474B MN FLY GAP WIDTH OPENING - MEN'S



Measure straight across at center of fly opening tape or center of seam edge of fly width to edge of fly opening

POM A474C MN FLY WIDTH AT WIDEST POINT - 1/2 MEASUREMENT MEN'S

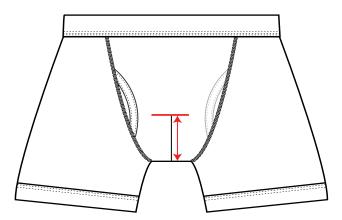


Fold garment in half at center front

Measure straight across at the widest point of fly/pouch from inner taped edge or seam to center fold line

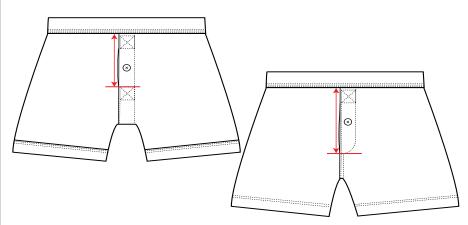


POM A474D MN DART FLY LENGTH MEN'S



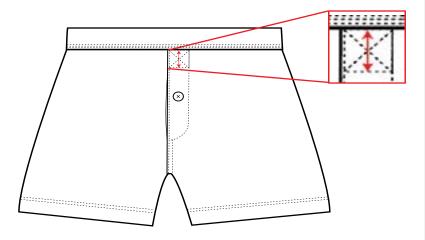
Measure length of dart from edge to edge

POM A474E MN FLY LENGTH - MEN'S



Measure straight from bottom edge of waistband to lower stitchline of fly opening at center front of garment

POM A474F MN FLY BOX STITCH HEIGHT MEN'S

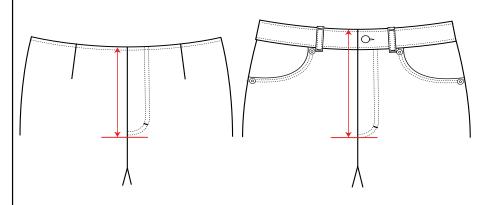


Measure straight from bottom edge of waistband to lower stitchline of box at center front



Measure from outer edge to edge of zipper stops

POM A476 FLY LENGTH BLW WB SEAM/TOP EDGE



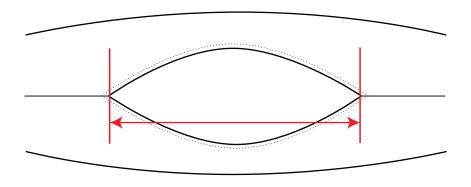
Straighten rise seam without stretching

Measure straight along rise seam from stitchline at edge of fly to waistband seam or top edge

POM A478 FLY WIDTH Measure straight from edge to outside stitchline at center on fly

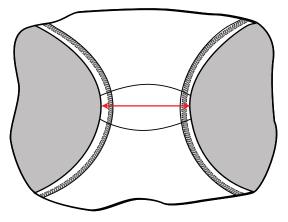


POM A480 GUSSET LENGTH



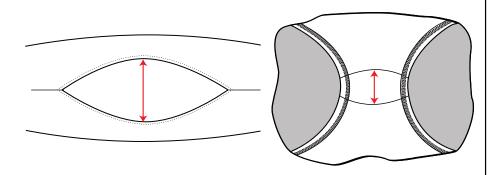
Measure straight from seam to seam at center of gusset

POM A481 GUSSET LENGTH CROTCH



Lay garment so the crotch piece is flat Measure straight from seam to seam at center of crotch

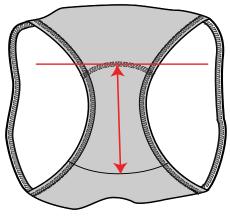
POM A482 GUSSET WIDTH - FRONT TO BACK



Lay garment so the gusset or crotch piece is flat Measure straight from seam to seam at center of guesset or crotch piece

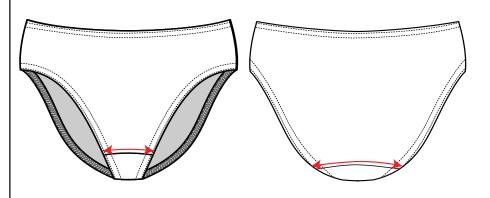


POM A483 CROTCH LENGTH FRONT SEAM TO BACK SEAM



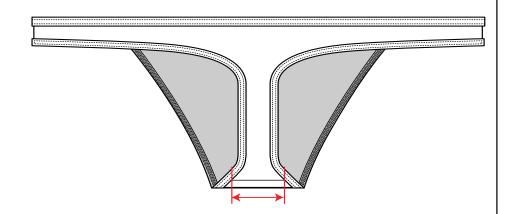
Lay garment so that crotch piece is flat Measure straight from center of seam to center of seam at center of crotch piece

POM A484 CROTCH WIDTH AT FRONT OR BACK SEAM



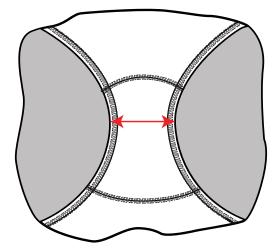
Measure from edge to edge along crotch seam or along edge of crotch liner piece

POM A485 TH CROTCH WIDTH AT BACK SEAM - THONG



Measure from edge to edge along crotch seam or along edge of crotch liner

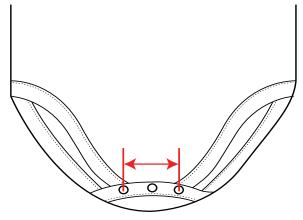
POM A486 CROTCH WIDTH AT NARROWEST POINT



Lay garment so that crotch piece is flat Measure straight from edge to edge at narrowest point of crotch piece



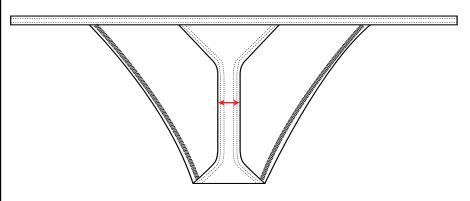
POM A486 B SNAP CROTCH WIDTH



Measure straight from center to center of the outer snaps

POM A489 - A489 NG

POM A487 TH THONG WIDTH AT NARROWEST POINT

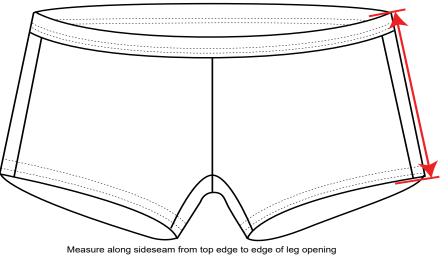


Measure back of thong at narrowest point from leg opening to leg opening

INSEAM ALONG CURVE AT SNAP

Measure from edge to edge along center of snap crotch

POM A490 - A490 NG - A490 B(Boyshort) OUTSEAM - PANTY





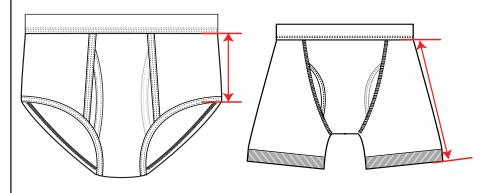
POM A495, POM 495-01TH (Short / Thigh) - 02MT (Mid Thigh) -03AK (Above Knee) -06BK (Below Knee) -07MC (Mid Calf) -08A (Ankle) - 09P (Full Length)

For Grade Variation Reference Only

Short / Thigh
Mid Thigh
AboveKnee
Below Knee
Calf
Ankle
Full Length

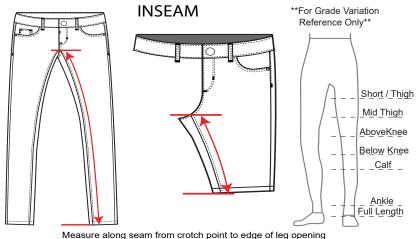
Measure along side seam from top edge to bottom opening edge

POM A497 MN, POM A497 NG
OUTSEAM BELOW WAISTBAND MN
OUTSEAM BELOW WAISTBAND - NO GRADE



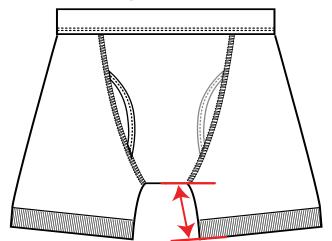
Measure along side seam from below waistband or bottom stitchline to edge of leg opening

POM A500-01TH (Short / Thigh) - 02MT (Mid Thigh) -03AK (Above Knee) -06BK (Below Knee) -07MC (Mid Calf) -08A (Ankle) - 09P (Full Length)



FLAT FELLED SEAM: Measure from center of seam

POM A501 MN - A501 NG INSEAM - MN

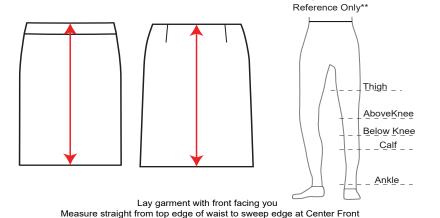


Measure along seam from crotch point to fly panel seam to edge of leg opening



POM A505, POM 505NG -02MT (Thigh) -03AK (Above Knee)
- 06BK (Below Knee) - 07MC (Calf) - 08A (Ankle)
SKIRT LENGTH CENTER FRONT TOP EDGE

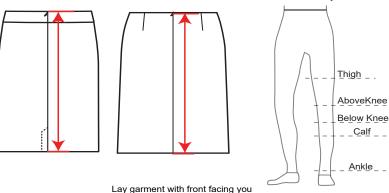
**For Grade Variation



POM A506, POM 506NG -02MT (Thigh) -03AK (Above Knee)
- 06BK (Below Knee) - 07MC (Calf) - 08A (Ankle)
SKIRT LENGTH CENTER BACK TOP EDGE

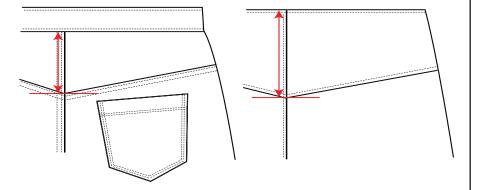
**For Grade Variation

Reference Only**



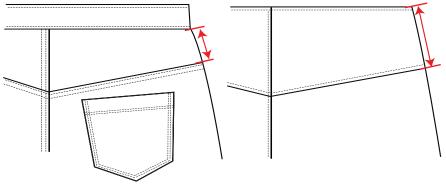
Measure straight from top edge of waist to sweep edge at Center Back

POM A510 YOKE HEIGHT AT CENTER BACK FROM WAISTBAND SEAM OR TOP EDGE



Measure straight from waistband seam or top edge (if no waistband) to yoke seam at center back FLAT FELLED SEAMS: Measure to center of seam

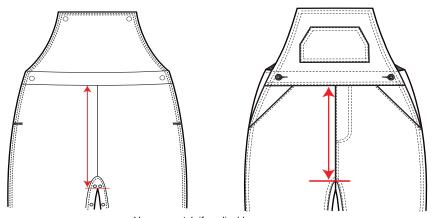
POM A511 YOKE HEIGHT AT SIDESEAM FROM WAISTBAND SEAM OR TOP EDGE



Measure straight from waistband seam or top edge (if no waistband) to yoke seam at side seam FLAT FELLED SEAMS: Measure to center of seam

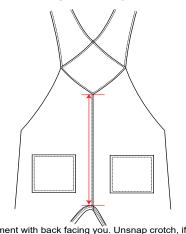


POM A520 FRONT RISE - BIB OVERALL



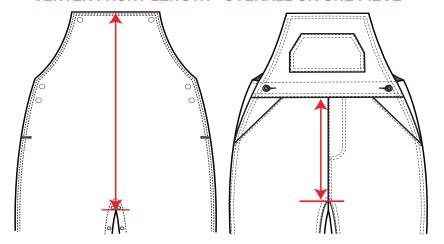
Unsnap crotch if applicable
Straighten rise seam without stretching
Measure along rise seam from waist seam to crotch seam or edge

POM A521 BACK RISE - BIB OVERALL



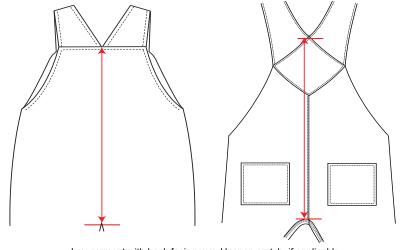
Lay garment with back facing you. Unsnap crotch, if applicable.
Straighten rise seam without stretching.
Measure along rise seam from waist seam or edge to crotch seam or edge.

POM A522 CENTER FRONT LENGTH - OVERALL OR ONE PIECE



Unsnap crotch if applicable
Straighten rise seam without stretching
Measure along rise seam from waist seam to crotch seam or edge

POM A523 CENTER BACK LENGTH - OVERALL OR ONE PIECE

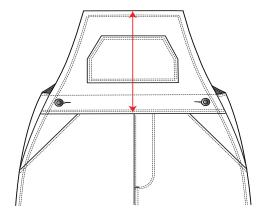


Lay garment with back facing you. Unsnap crotch, if applicable.

Measure at Center Back from top edge to crotch edge or seam
Including yoke, if applicable

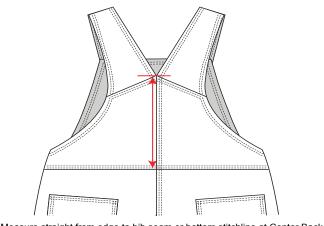


POM A524 FRONT BIB HEIGHT-OVERALL



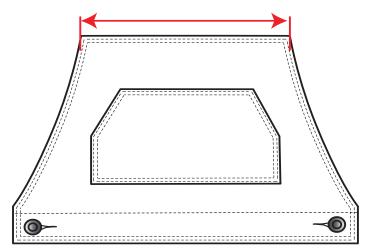
Measure straight from top edge to wast seam at Center Front

POM A525 BACK BIB HEIGHT-OVERALL



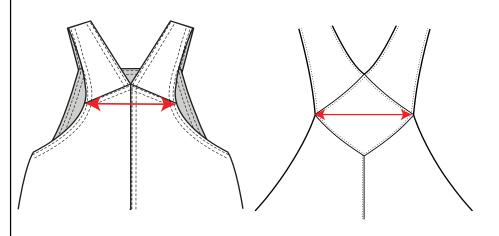
Measure straight from edge to bib seam or bottom stitchline at Center Back

POM A526 FRONT BIB WIDTH AT TOP EDGE - OVERALL



Measure straight from edge to edge at top edge of bib

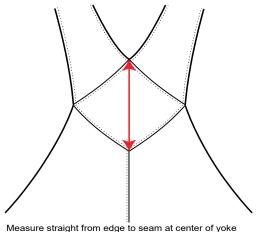
POM A527 BACK BIB OR YOKE WIDTH - OVERALL



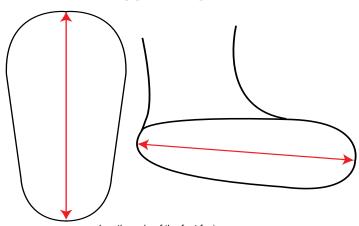
Measure straight from armhole edge to edge at back strap intersection



POM A528 BACK YOKE HEIGHT - OVERALL

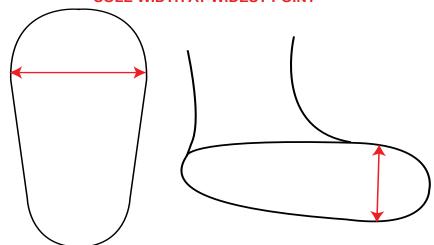


POM A530 SOLE LENGTH



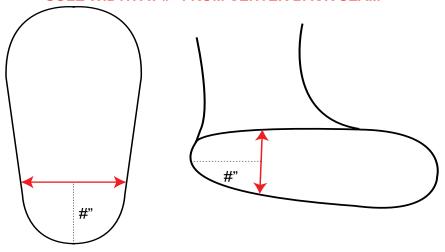
Lay the sole of the foot facing you Measure straight from seam to seam at center of foot

POM A531 SOLE WIDTH AT WIDEST POINT



Lay the sole of the foot facing you Measure straight from seam to seam at widest point of foot

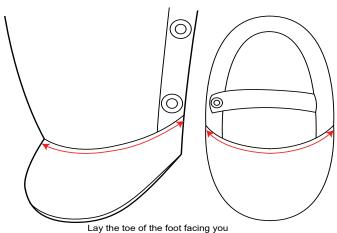
POM A531A SOLE WIDTH AT #" FROM CENTER BACK SEAM



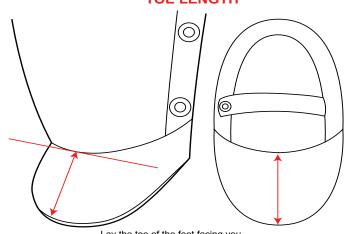
Lay the sole of the foot facing you Measure straight from seam to seam at specified distance from back heel



POM A532 TOE WIDTH



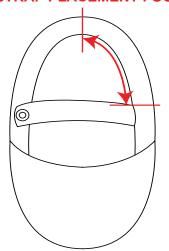
POM A533 TOE LENGTH



Lay the toe of the foot facing you Measure straight at center of toe from toe to seam

POM A534 STRAP PLACEMENT FOOT

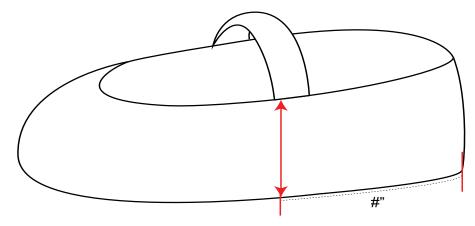
Measure along seam or edge from seam to seam



Measure along curve from Center Back to strap joining seam

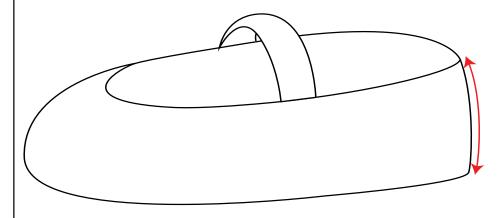


POM A535 SHOE HEIGHT #" FROM CENTER BACK AT SIDE



Lay the side of the shoe facing you Measure straight from sole seam to top edge at specified distance from Center Back heel along sole seam

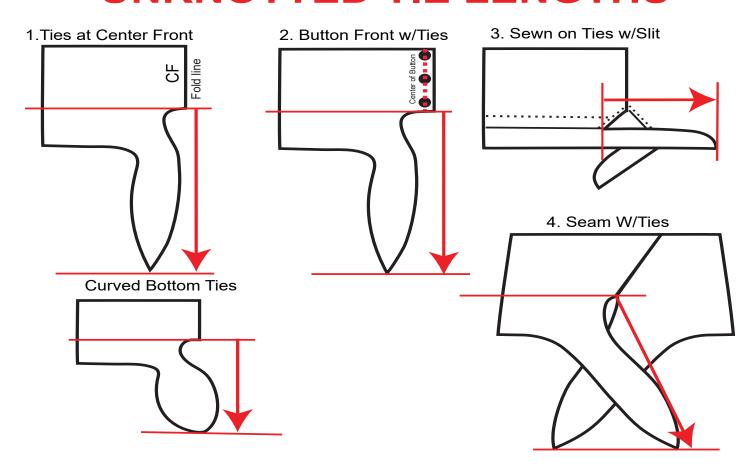
POM A536 HEAL HEIGHT



Measure straight from edge to seam at Center Back of heel



POM A539 UNKNOTTED TIE LENGTHS



- 1. Ties at Center Front Fold garment in half aligning side seam and hem. Place ruler Perpendicular to Center front. Place ruler Perpendicular to Center front.
- 2. Button Front w/Ties Button and Buttonholes are the center front of garment. Place ruler Perpendicular to Center front. Place ruler Perpendicular to Center front.
- 3. Sewn on Ties w/Slits- Measure from slit and seam to end of tie
- 4. Seam w/Ties Measure from end of seam to end of tie

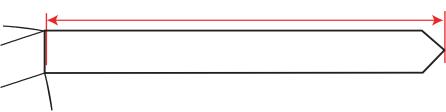
NOTE: Measure to longest point of tie or lowest point of tie curve.



POM A540 NG **DRAWCORD LENGTH - FULL CIRCUMFERENCE**





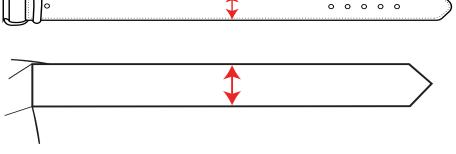


Measure along drawcord from finsihed end to end, with ends knotted, if applicable

Measure straight from seam to edge at center of tab/tie, not including hardware

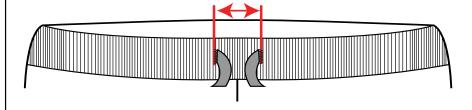
POM A542

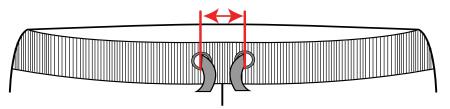




Measure straight from seam or edge to edge at center of belt

POM A543 BTNHOLE OR EYELET APART

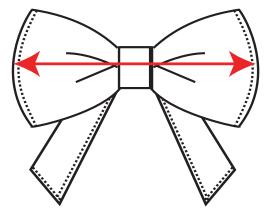




Measure straight from center to center of buttonholes/eyelets

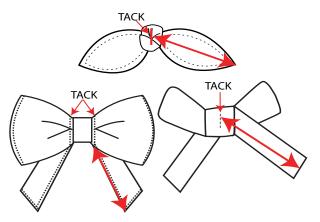


POM A544 BOW WIDTH ADULTS ONLY



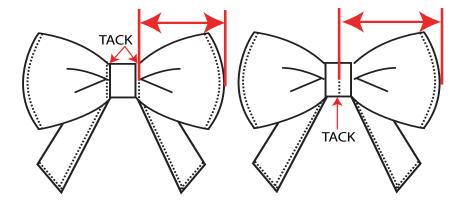
With bow tied, measure straight across bow at widest poitn of loops

POM A544A BOW TAIL & KNOTTED LENGTH



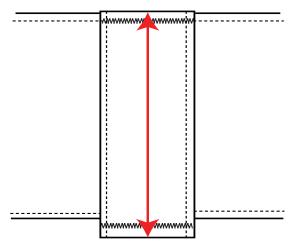
With bow tied, measure straight from tack to end of tail With ties knotted, measure straight from tack to end of tail

POM A544B BOW LOOP LENGTH



With bow tied, measure straight from tack to widest point of bow loop

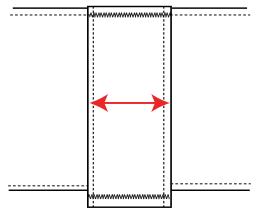
POM A545 BELT LOOP HEIGHT



Measure straight from edge to edge at center of belt loop

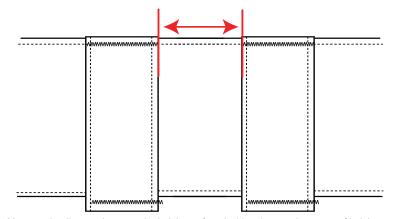


POM A546 BELT LOOP WIDTH



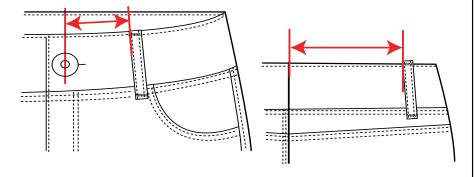
Measure straight from edge to edge at center of belt loop

POM A547 BELT LOOPS APART



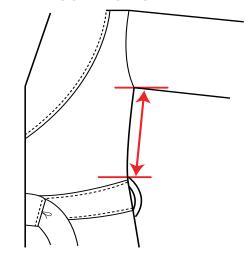
Measure the distance between the belt loops from inside edge to edge at top of belt loops

POM A548 BELT LOOP FROM CENTER FRONT OR BACK AT TOP EDGE



Measure at top edge of waist from center front or center back to inside edge of belt loop

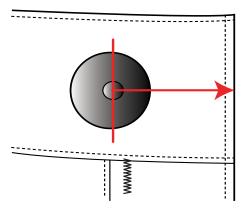
POM A549 BELT LOOP FROM UNDERARM



Measure straight from underarm point to top of belt loop

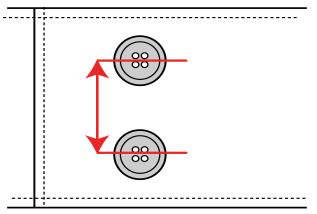


POM A551 BUTTON OR SNAP PLACEMENT FROM EDGE OR SEAM



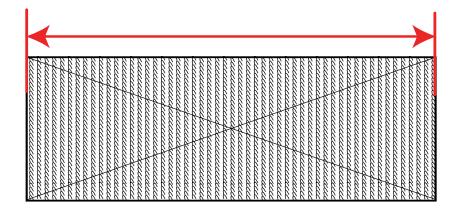
Measure straight from center of snap or button edge or seam

POM A553 BTTN/SNAP APART



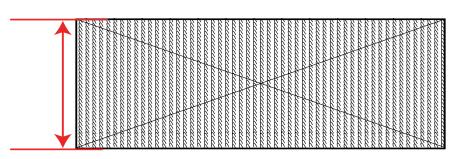
Measure the distance between the center of the buttons or snaps

POM A555 HOOK & LOOP WIDTH



Measure straight from edge to edge at center of hook & loop

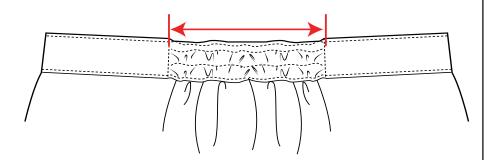
POM A555A HOOK & LOOP HEIGHT



Measure straight from edge to edge at center of hook & loop

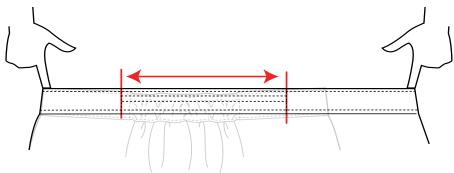


POM A556 ELASTIC LENGTH RELAXED



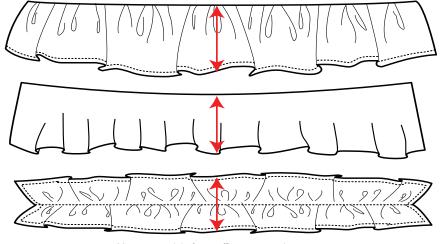
Measure straight from stitchline to stitchline at center

POM A556A ELASTIC LENGTH EXTENDED



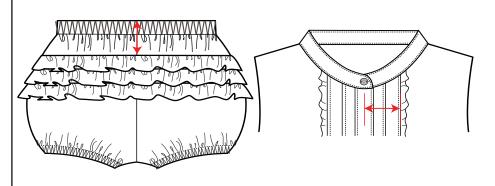
Using your index fingers, extend the elastic to maximum width without breaking stitches Measure straight from stitchline to stitchline at top edge

POM A557 RUFFLE OR FLOUNCE HEIGHT



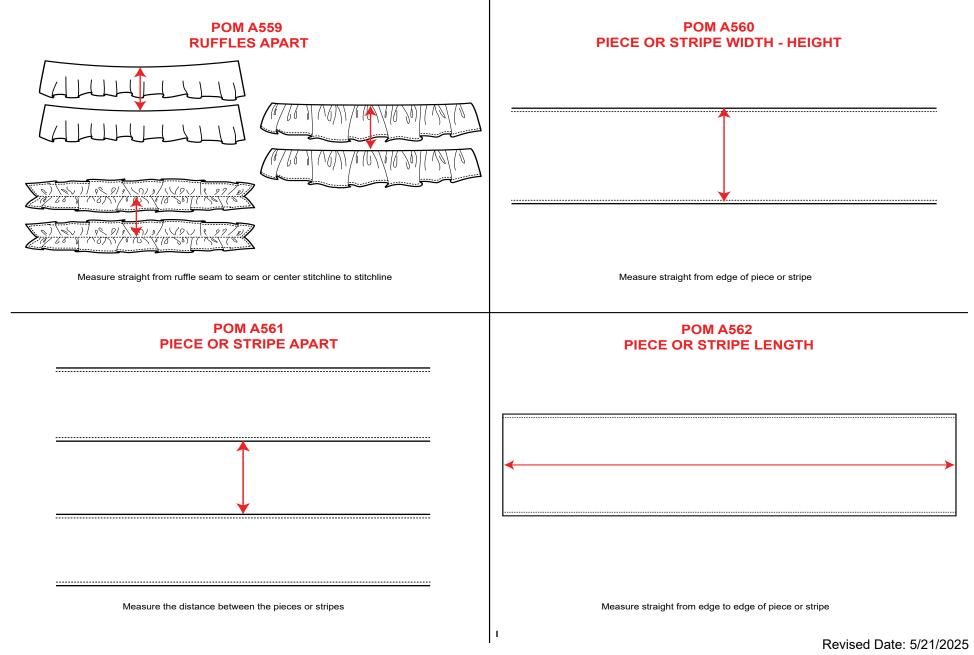
Measure straight from ruffle seam to edge RUFFLE STITCHED THROUGH CENTER: Measure edge to edge

POM A558 RUFFLE OR FLOUNCE PLACEMENT



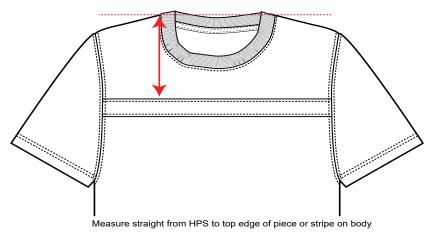
Measure straight from edge or seam to ruffle seam







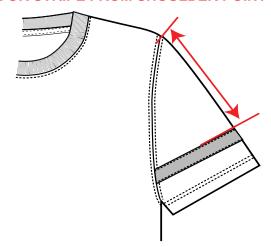
POM A563 PIECE OR STRIPE FROM HIGH POINT OF SHOULDER



POM A563A PIECE OR STRIPE FROM HIGH POINT OF SHOULDER

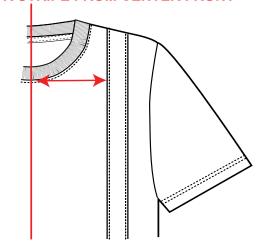
Measure straight from High Point Shoulder/Neck Seam intersection to top edge of piece orstripe on sleeve

POM A564 PIECE OR STRIPE FROM SHOULDER POINT



Measure straight from shoulder seam to top edge of piece or stripe

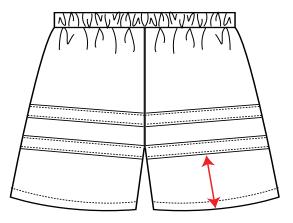
POM A565 PIECE OR STRIPE FROM CENTER FRONT



Measure straight from Center Front to inside edge of piece or stripe

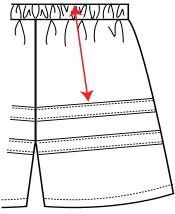


POM A566 PIECE OR STRIPE FROM HEM



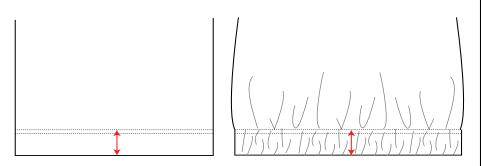
Measure straight from bottom edge of piece or stripe to edge at center of opening

POM A567 PIECE OR STRIPE FROM TOP EDGE



Measure straight from top edge of waistband to top edge of piece of stripe

POM A568 BOTTOM HEM/TRIM HEIGHT



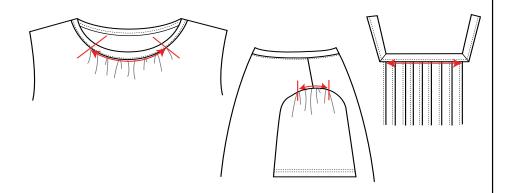
Measure straight from top stitchline/seam to bottom edge

POM A569 TRIM HEIGHT/WIDTH

Measure straight from edge to edge Lace is measured from low point of scallop to low point scallop

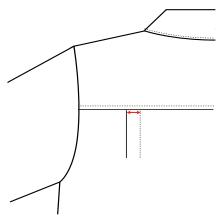


POM A570 SHIRRING OR PLEATS WIDTH



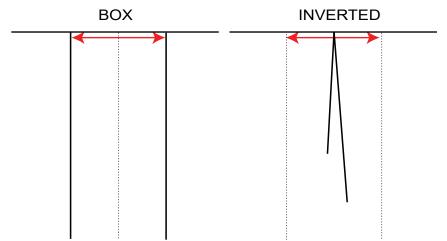
Measure along seam from beginning to end of shirring or pleats

POM A571 PLEAT OR TUCK DEPTH



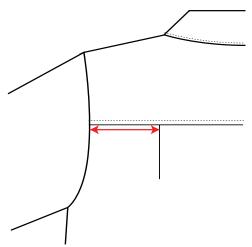
Measure straight at seam edge to inner fold of pleat

POM A572 PLEAT DEPTH-BOX OR INVERTED PLEAT



Measure straight from fold to fold pleat

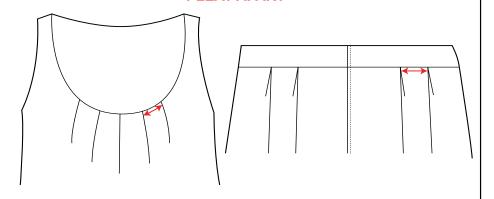
POM A573 PLEAT FROM ARMHOLE



Measure along yoke seam from armhole to edge of pleat

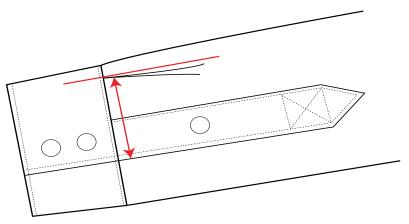


POM A574 PLEAT APART



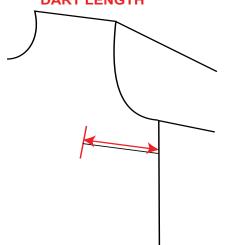
Measure the distance between the pleats on one side of garment from edge to edge at seam

POM A575 SLEEVE PLEAT FROM EDGE OR SEAM



Measure along cuff seam from vent or placket edge to edge of pleat

POM A576, A576 NG, A576A (Bust Dart Length) DART LENGTH



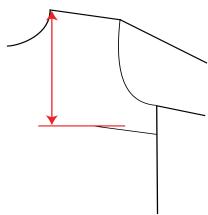
Measure along dirt from end to end

POM A576B DART DEPTH

Measure from dart seam to dart fold at widest point

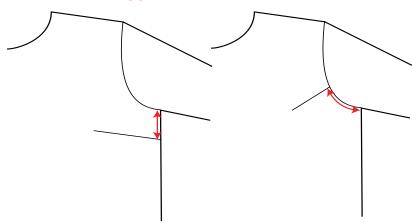


POM A576C DART APEX PLACEMEN FROM HIGH POINT OF SHOULDER



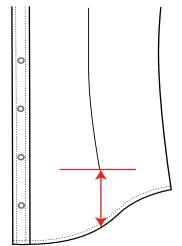
Measure straight from high point of shoulder to horizontal imaginary line at end of dart

POM A576D BUST DART PLACEMENT



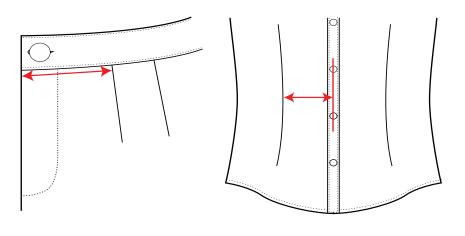
Measure from underarm point along sideseam or armhole seam to dart

POM A576E DART PLACEMENT FROM BOTTOM EDGE



Measure straight from bottom edge of garment to end of dart

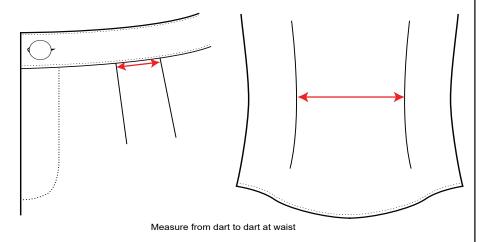
POM A576F DART FROM CENTER FRONT OR CENTER BACK AT WAIST



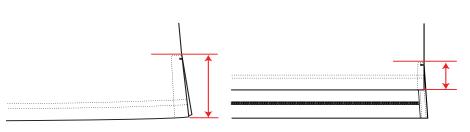
Measure from Center Front or Center Back to dark at waist



POM A576G DARTS APART AT WAIST

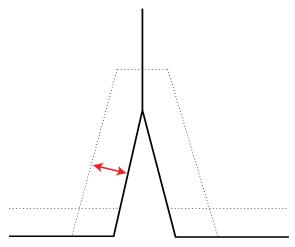


POM A577 VENT/SLIT HEIGHT



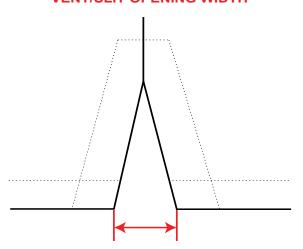
Measure straight from top of vent/slit opening to edge DROP TAIL - measure to front edge

POM A577A VENT/SLIT WIDTH



Measure straight from stitchline to edge

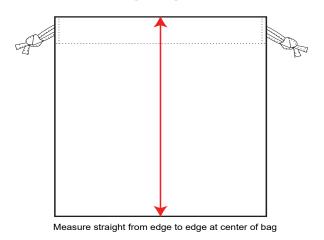
POM A577B VENT/SLIT OPENING WIDTH



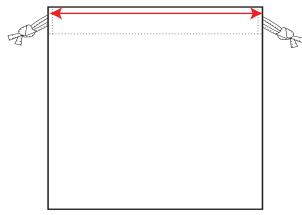
Measure straight from edge to edge at widest poin of slit or vent opening



POM A578 BAG HEIGHT

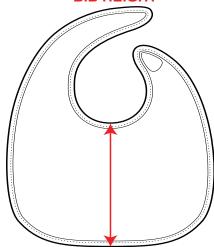


POM A579 BAG WIDTH



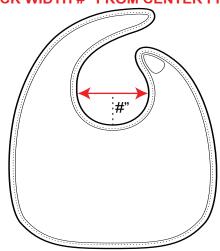
Measure straight from edge to edge at top edge of bag

POM A580 BIB HEIGHT



Measure straight from edge to edge at center of bib

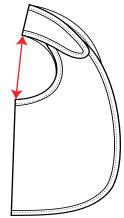
POM A581 BIB NECK WIDTH #" FROM CENTER FRONT EDGE



Measure straight from edge to edge as specified from center front neck edge

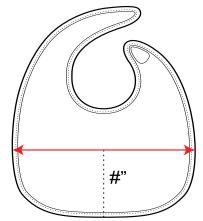


POM A582 BIB TOTAL NECK DROP



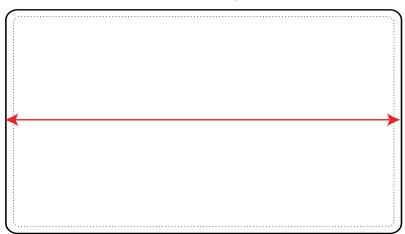
Fold bib in half with closures fastened Measure straight from edge to edge at neck opening

POM A583 BIB WIDTH #" FROM BOTTOM EDGE



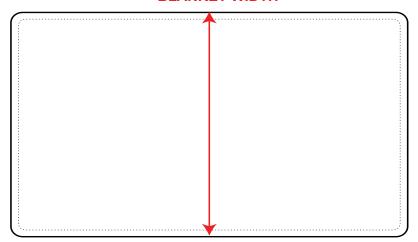
Measure straight from edge to edge as specified from bottom edge

POM A585 BLANKET LENGTH



Measure straight from edge to edge on longest length of blanket

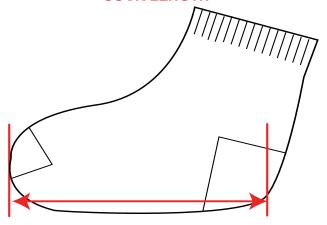
POM A586 BLANKET WIDTH



Measure straight from edge to edge on shortest length of blanket

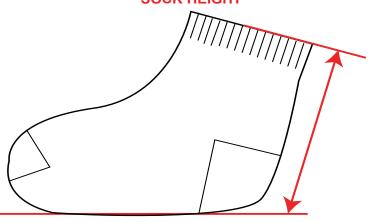


POM A587-A587 NG SOCK LENGTH



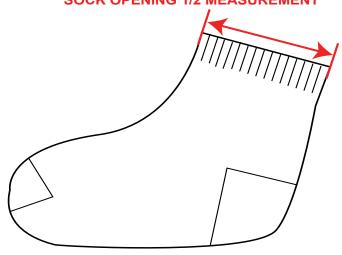
Measure straight at bottom of sock from center of heel to a perpendicular imaginary line at edge of toe

POM A588-A588 NG SOCK HEIGHT



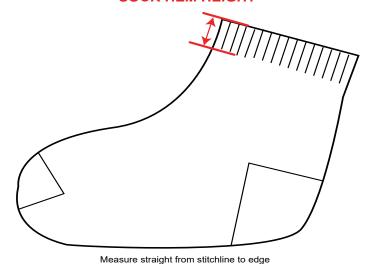
Measure straight at back of sock from heel to edge of opening

POM A589H-A589H NG SOCK OPENING 1/2 MEASUREMENT



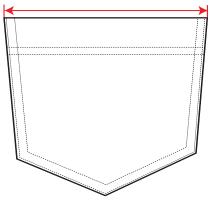
Measure straight from edge to edge of opening

POM A590-A590 NG SOCK HEM HEIGHT



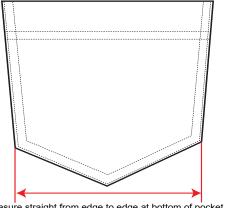


POMA600, A600NG, A600BK(BACK HIP), A600CG(CARGO), A600CH(CHEST), A600CN(COIN), A600FB(FRONT BIB), A600OW(OUTERWEAR) POCKET WIDTH AT TOP EDGE



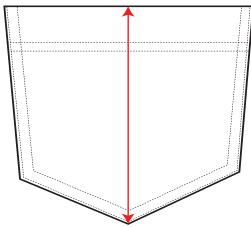
Measure straight from edge to edge at top of pocket

POMA601, A601NG, A601BK(BACK HIP), A601CG(CARGO), A601CH(CHEST), A601CN(COIN), A601FB(FRONT BIB), A601OW(OUTERWEAR) POCKET WIDTH AT BOTTOM



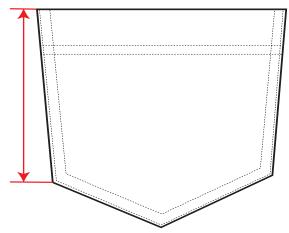
Measure straight from edge to edge at bottom of pocket

POMA602, A602NG, A602BK(BACK HIP), A602CG(CARGO), A602CH(CHEST), A602CN(COIN), A602FB(FRONT BIB), A602OW(OUTERWEAR) POCKET HEIGHT AT CENTER



Measure straight from edge to edge at center of pocket

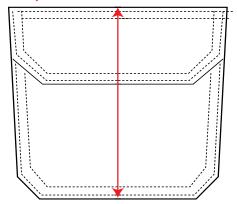
POMA603, A603NG, A603BK(BACK HIP), A603CG(CARGO), A603CH(CHEST), A603CN(COIN), A603FB(FRONT BIB), A603OW(OUTERWEAR) POCKET HEIGHT AT SIDE



Measure straight from edge to edge at side of pocket

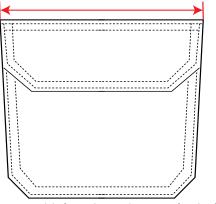


POMA604, A604NG, A604BK(BACK HIP), A604CG(CARGO), A604CH(CHEST), A604FB(FRONT BIB), A604OW(OUTER-WEAR) POCKET HEIGHT TOTAL W/ FLAP



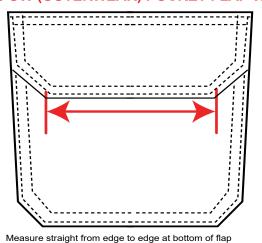
Measure straight from top of pocket flap to bottom of pocket

POMA605, A605NG, A605BK(BACK HIP), A605CG(CARGO), A605CH(CHEST), A605FB(FRONT BIB), A605OW(OUTER-**WEAR) POCKET FLAP WIDTH AT TOP**

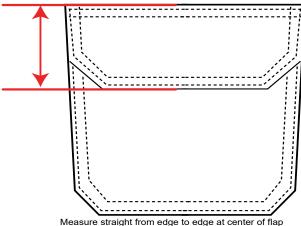


Measure straight from edge to edge at top of pocket flap

POM A606, A606 NG, A606 BK (BACK HIP), A606 CG (CARGO), A606 CH (CHEST), A606 CN (COIN), A606 FB (FRONT BIB), A606 OW (OUTERWEAR) POCKET FLAP WIDTH

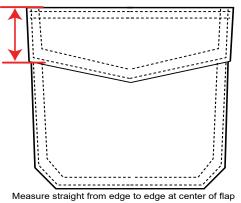


POM A607, A607 NG, A607 BK (BACK HIP), A607 CG (CARGO), A607 CH (CHEST), A607 CN (COIN), A607 FB (FRONT BIB), A607 OW (OUTERWEAR), A607 BZ(SUITCOAT) **POCKET FLAP HEIGHT AT CENTER**

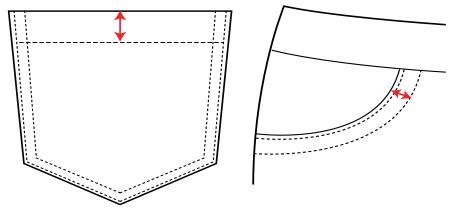




POM A608, A608 NG, A608 BK (BACK HIP), A608 CG (CARGO), A608 CH (CHEST), A608 CN (COIN), A608 FB (FRONT BIB), A608 OW (OUTERWEAR), A608 BZ(SUITCOAT) POCKET FLAP HEIGHT AT SIDE

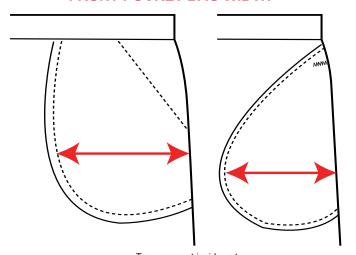


POM A609-609 NG POCKET HEM HEIGHT



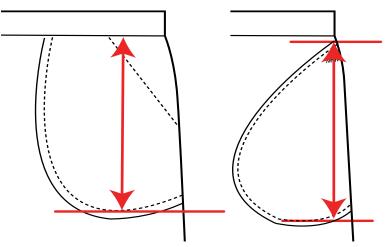
Measure straight from edge to edge of pocket to stitchline

POM A610, A610NG, A610 OW (OUTERWEAR) FRONT POCKET BAG WIDTH



Turn garment inside out Measure straight from fold/seam to seam at widest point, not including seam allowance

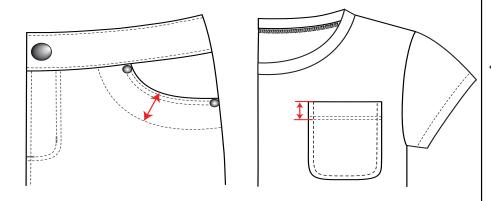
POM A611, A611NG, A611 OW (OUTERWEAR) FRONT POCKET BAG HEIGHT



Turn garment inside out. Measure straight from fold/seam to seam at widest point, not including seam allowance FREE HANGING BAG: Measure straight from imaginary line at top edge to seam, not including seam allowance

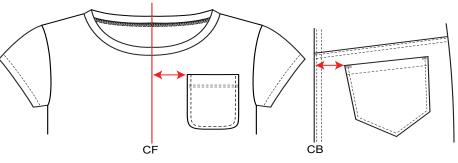


POM A612 - A612 NG POCKET FACING/ HEM HEIGHT



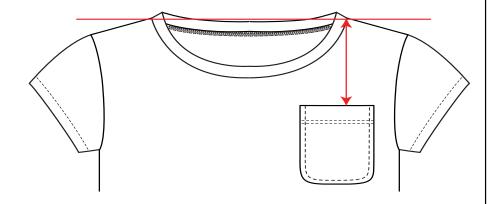
Measure straight from pocket edge to Stitch

POM A613,A613 NG, A613 FB(FRONT BIB), A613 OW(OUTERWEAR) POCKET FROM CENTER FRONT OR CENTER BACK



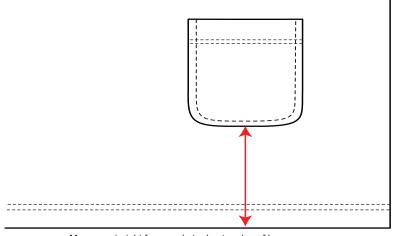
Measure straight from Center Front or Center Back to top inside corner of pocket FOR FLAT FELLED SEAMS: Measure to center of stitchline

POM A614, A614 NG, A614 OW (OUTERWEAR), A614 RB (ROBE) POCKET FROM HIGH POINT OF SHOULDER



Measure straight from HPS seam to top edge of pocket

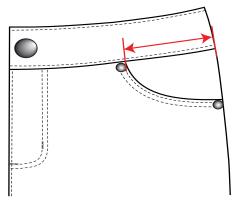
POM A615, A615 NG, A615 OW(OUTERWEAR) POCKET FROM HEM



Measure straight from pocket edge to edge of hem

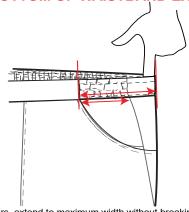


POM A616 FRONT POCKET FROM SIDE SEAM AT BOTTOM OF WAISTBAND RELAXED



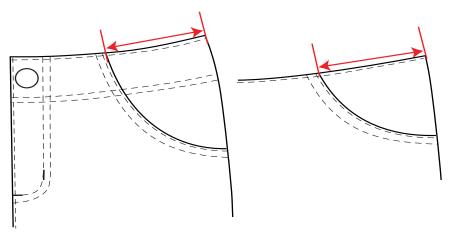
Measure along waistband seam or bottom stitchline from edge of pocket to side seam

POM A617 FRONT POCKET FROM SIDESEAM AT BOTTOM OF WAISTBAND EXTENDED



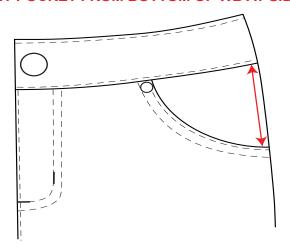
Using your index fingers, extend to maximum width without breaking stitches and measure along waistband seam from edge of pocket to sideseam

POM A618 FRONT POCKET FROM SIDESEAM AT TOP EDGE



Measure along top edge from edge of pocket to sideseam

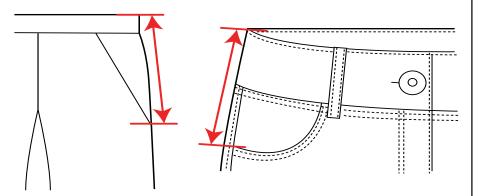
POM A619 FRONT POCKET FROM BOTTOM OF WB AT SIDESEAM



Measure along sideseam from waistband seam or bottom stitchline to edge of pocket

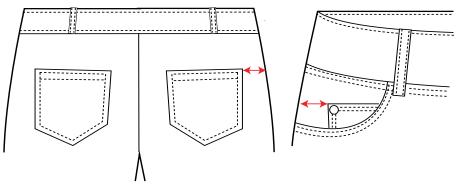


POM A620, A620 NG FRT PKT FROM TOP EDGE AT SS



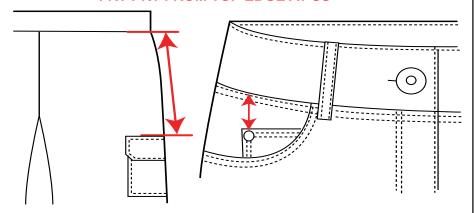
Measure along side seam from top edge to top of pocket

POM A621, A621 NG, A621 CN (COIN), 621 CG (CARGO) POCKET FROM SIDE SEAM



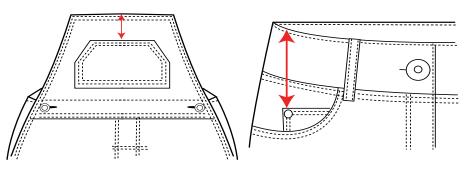
Measure straight from top outside corner of pocket to sideseam

POM A622, A622 NG, A622 CN (COIN), A622 CG (CARGO) POCKET FROM BOTTOM OF WAISTBAND FRT PKT FROM TOP EDGE AT SS



Measure straight from waistband seam or bottom stitchline to top inside corner of pocket

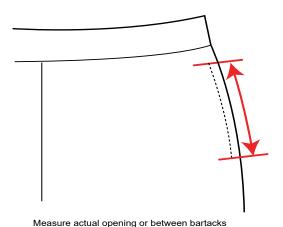
POM A623, A623 CG (CARGO), A623 FB (FRONT BIB) POCKET FROM TOP EDGE



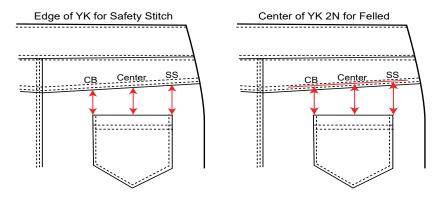
Measure straight from top edge to top inside corner of pocket



POM A624, A624 NG, A624 OW ON-SEAM POCKET OPENING



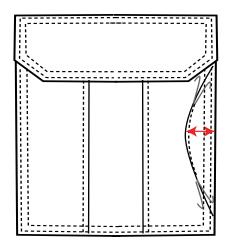
POM A625 BACK POCKET FROM YOKE SEAM



FELLED YOKE: Measure straight from center of 2 needle on yoke to top edge of pocket at specified location on pocket

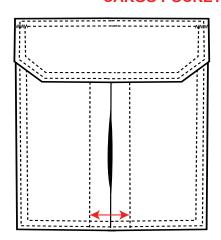
SAFETY STITCH: Measure straight from edge of yoke to top edge of pocket at specified location on pocket

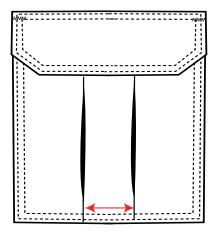
POM A627 BELLOW POCKET DEPTH



Measure straight from edgge to set edge at center of bellow

POM A628 CARGO POCKET PLEAT DEPTH

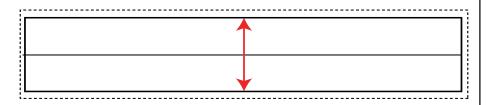




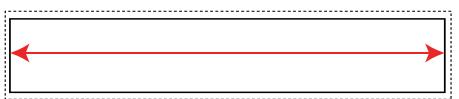
Measure straight from inside fold to fold of pleat Double measurement for pleat depth



POM A631-A631 BK (BACK HIP) WELT POCKET WIDTH



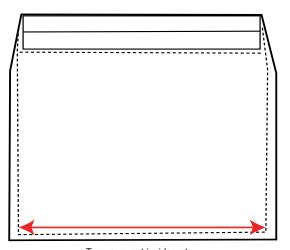
POM A632, A632 NG, A632 OW (OUTERWEAR)
WELT POCKET OPENING



Measure straight from seam to seam at center of pocket

Measure straight from edge to edge at center of pocket

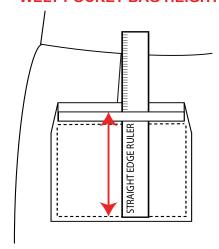
POM A633, A633 NG, A633 OW (OUTERWEAR) WELT POCKET BAG WIDTH



Turn garment inside out

Measure straight from seam to seam or fold to fold at bottom of bag, not including seam allowance

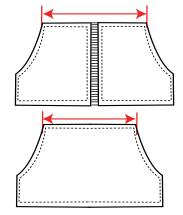
POM A634, A634 NG, A634 OW (OUTERWEAR) WELT POCKET BAG HEIGHT



Insert straight edge ruler into welt pkt opening all the way to bottom of pocket bag
Measure pkt bag HEIGHT to welt opening

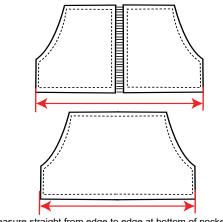


POM A635, A635 NG, A635 OW (OUTERWEAR) KANGAROO POCKET WIDTH AT TOP EDGE



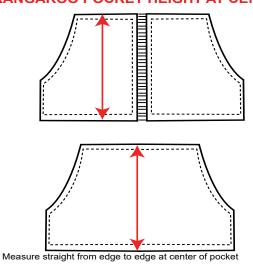
Measure straight from edge to edge at top of pocket

POM A636, A636 NG, A636 OW (OUTERWEAR) KANGAROO POCKET WIDTH AT BOTTOM EDGE

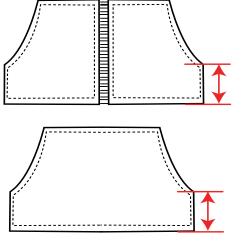


Measure straight from edge to edge at bottom of pocket

POM A637, A637 NG, A637 OW (OUTERWEAR) KANGAROO POCKET HEIGHT AT CENTER



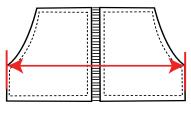
POM A638, A638 NG, A638 OW (OUTERWEAR) KANGAROO POCKET HEIGHT AT SS



Measure straight from edge to edge at side of pocket



POM A639, A639 NG, A639 OW (OUTERWEAR) KANGAROO POCKET WIDTH AT WIDEST POINT





Measure straight from edge to edge at widest point of pocket