Label Approval

TOP APPLIED LABELS (Endfold, Patch)
- Label should lay smooth/flat
- No wavy edges
- Label set with 1/16" SN/LS - Backstitch @ start & stop for 3-4 stitches
- Label SPI = 8-10
- Thread
    - Needle: DTM to Label
    - Bobbin: DTM to shell fabric
    - No Monofilament/clear thread
- NO Thread nests or untrimmed threads on exterior garment

INSERT LABELS (Loop, Miter)
- Label should lay smooth/flat
- No wavy edges
- Label is secured in garment construction
- Thread
    - No Monofilament/clear thread
- NO Thread nests or untrimmed threads on exterior garment

HEAT TRANSFER LABELS (Heat Seal)
- Label text must be visually straight not slanted on the garment
- Print must not be visible from garment exterior
- Heat transfer process must not leave color shading or permanent mark on garment exterior
- Heat seal label must be tested on each fabrication/wash/color for durability according to Kohl's Appearance Evaluation Requirements Procedures

INSERT INTERIOR IMAGE

INTERIOR

INSERT EXTERIOR IMAGE

EXTERIOR

Disclaimer: Refer to the training document on K-link for further assistance

KOHL'S