

KOHL'S

Managing Apparel Style Complexity in OnePLM

KOHL'S TECHNICAL DESIGN | Sept 2026

AGENDA

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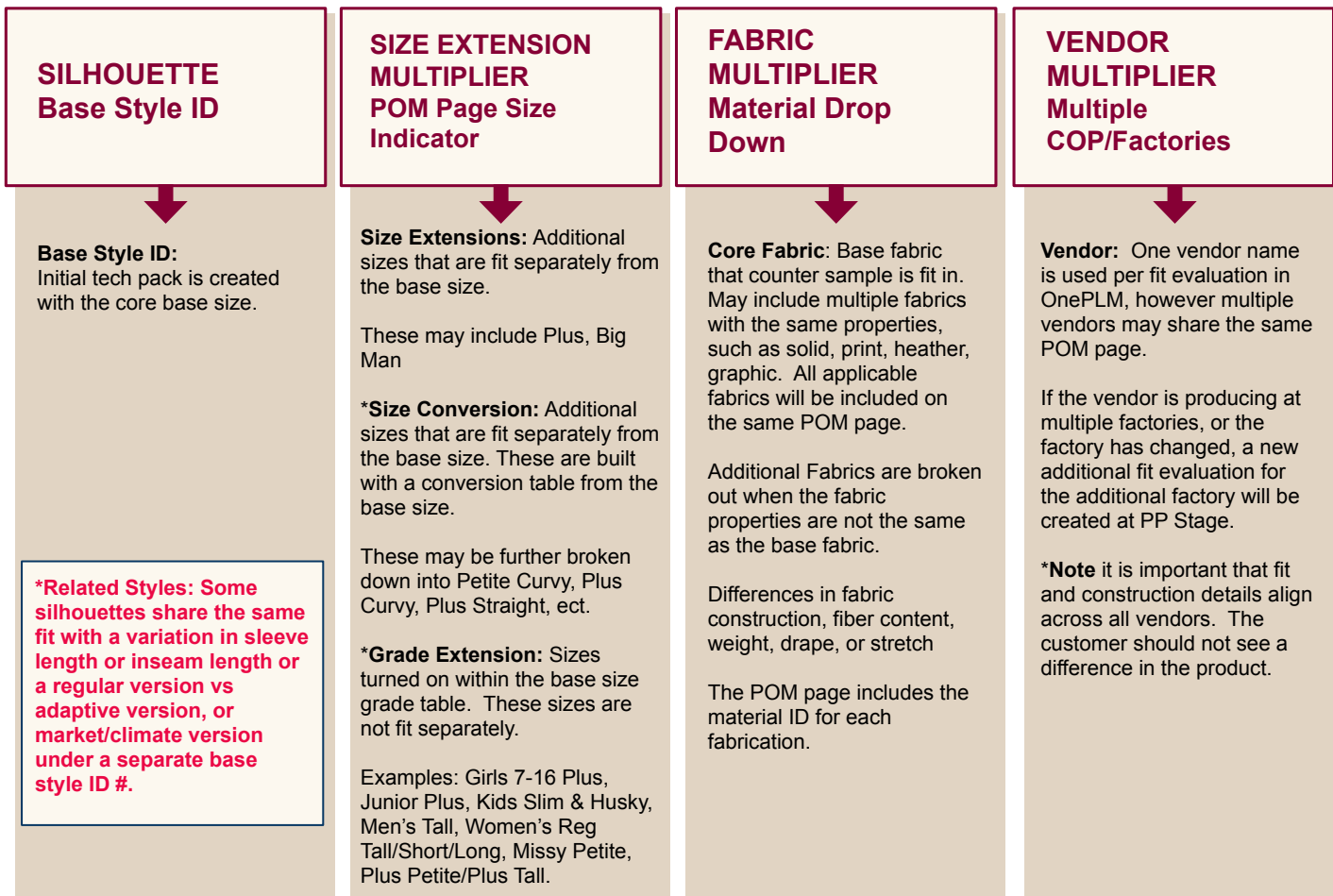
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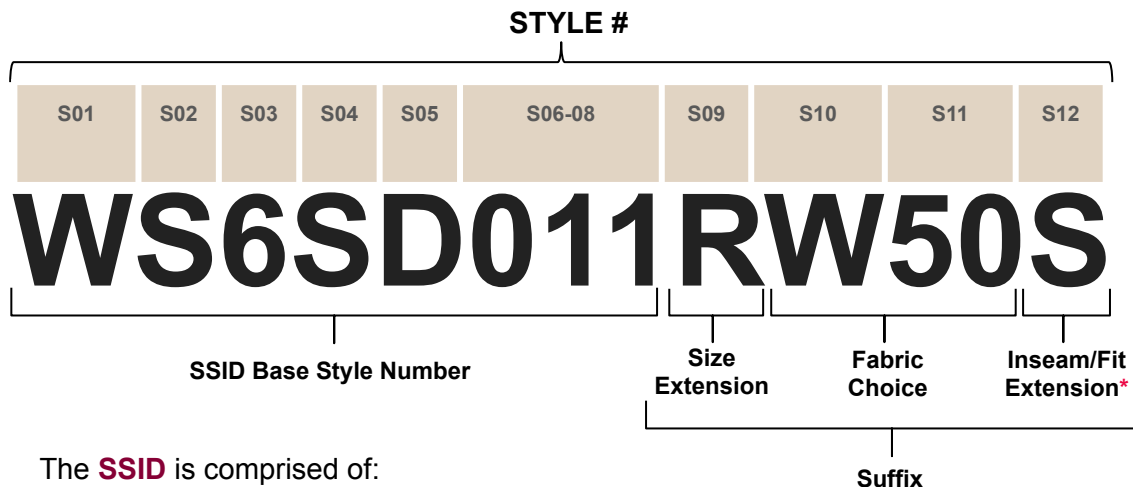
Apparel Style Complexity Overview

Style Complexity Overview



Style Complexity Overview: Smart Style ID Numbers

SMART STYLE ID BREAKDOWN



The **SSID** is comprised of:

- **Section 01 (S01)** Department Code
- **Section 02 (S02)** Brand Code
- **Section 03 (S03)** Last digit of year
- **Section 04 (S04)** Season Code
- **Section 05 (S05)** Category Code
- **Section 06-08 (S06-08)** Three Digit Unique style ID #
- **Section 09 (S09)** Size/Fit Code
- **Section 10 (S10)** Development Choice - solid, print, wash
- **Section 11 (S11)** Fabric or wash choice #
- **Section 12 (S12)*** Special Fit/Inseam Code

SIZE EXTENSION CODES	
A	Adaptive
B	Big (Mens), Baby Boy
C	Regular Curvy
D	Infant
E	Petite
F	Petite Curvy
G	Girl/Boy, Baby Girl
H	Husky
I	
J	
K	Toddler
L	Plus Petite
M	Plus Tall
N	Neckwear
P	Plus
Q	Plus Curvy
R	Regular
S	Slim
T	Tall (Mens)
U	Unisex
V	Plus Straight
W	Plus Petite Straight
X	Big Men Tall
Y	Womens Plus Petite Curvy/Mens
Z	Extra Slim
	Other/No Size

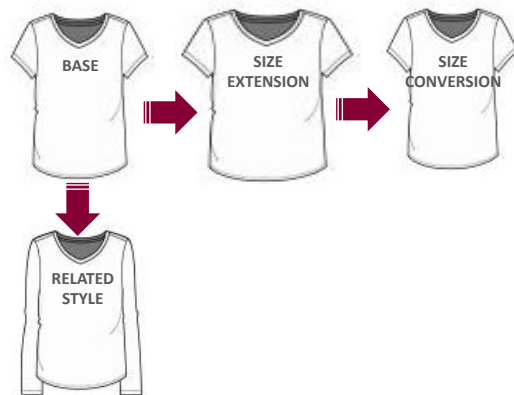
INSEAM/FIT EXTENSION CODES	
R	Regular
S	Short
L	Long
T	Tall

**Inseam/Fit Extension is only used when it applies to a style that offers length options. Not all style ID #s will include this character*

Style Complexity Overview

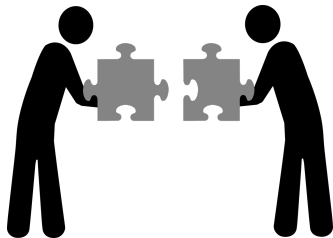
WHY IS PLANNING FIT SAMPLE SUBMIT WORKFLOW IMPORTANT?

1. Information from the previous sample can be applied to the next sample round
2. Avoids bottlenecking the sample room, the CTD, and the KTD
3. Avoids unnecessary sample rejections/not approved samples



WHAT IF THERE IS NOT ENOUGH TIME TO ALLOW THE PREVIOUS STAGE TO BE APPROVED BEFORE REVIEWING THE NEXT STAGE?

Partner with the KTD to understand and prioritize together to ensure an efficient workflow:



- ☐ Review which fabrics need to be fit/evaluated vs. which do not
- ☐ How can we strategize together to ensure production can begin on time?
- ☐ Are there other options that can be used?
- ☐ Is 3D an option to evaluate some of the extended sizes?

ROLE OF THE CTD: CTD Level 2 & 3 are critical to the success of this process!

Without the CTD support in approvals of multiple fabrics, sizes, and PP samples, the approval process will take much longer. Kohl's is dependent on our vendor partners to build a strong CTD support system to ensure we can stay on time for the approval of the subsequent fabric/size variations after the initial sample is approved.

Managing Size Extensions in OnePLM

Managing Size Extensions

SIZE EXTENSION REQUIREMENTS

KTD may request Fit samples to verify conversions with **new vendors, exaggerated styling, or new unknown fabrications.**

Category	Size	Fit Sample	PP Sample	Procedure
Women's	Petite (same styling as Reg w/o exaggerated style details) Petite Curvy		 submit converted pattern comparison to reg pattern to KTD or CTD Level 3  Vendors w/ only CTD Level 1 may be required to submit PP sample on select style after converted pattern is approved.  Submit PP for all petite sweaters	See Women's Extended Size Process on K-link: Private & Exclusive Brands > Global Technical Design > Apparel Body Charts, Grading, Extended Sizes Section
	Petite w/ exaggerated style details	 Submit to confirm if conversion adjustment is needed by KTD or CTD Level 3		
	Plus (same styling as Reg)			
	Curvy/Straight (Reg & Plus)	 submit converted pattern comparison to reg pattern to KTD  Fit sample may be required		
	Short/Long/Tall			
	Petite/Plus Exclusive			

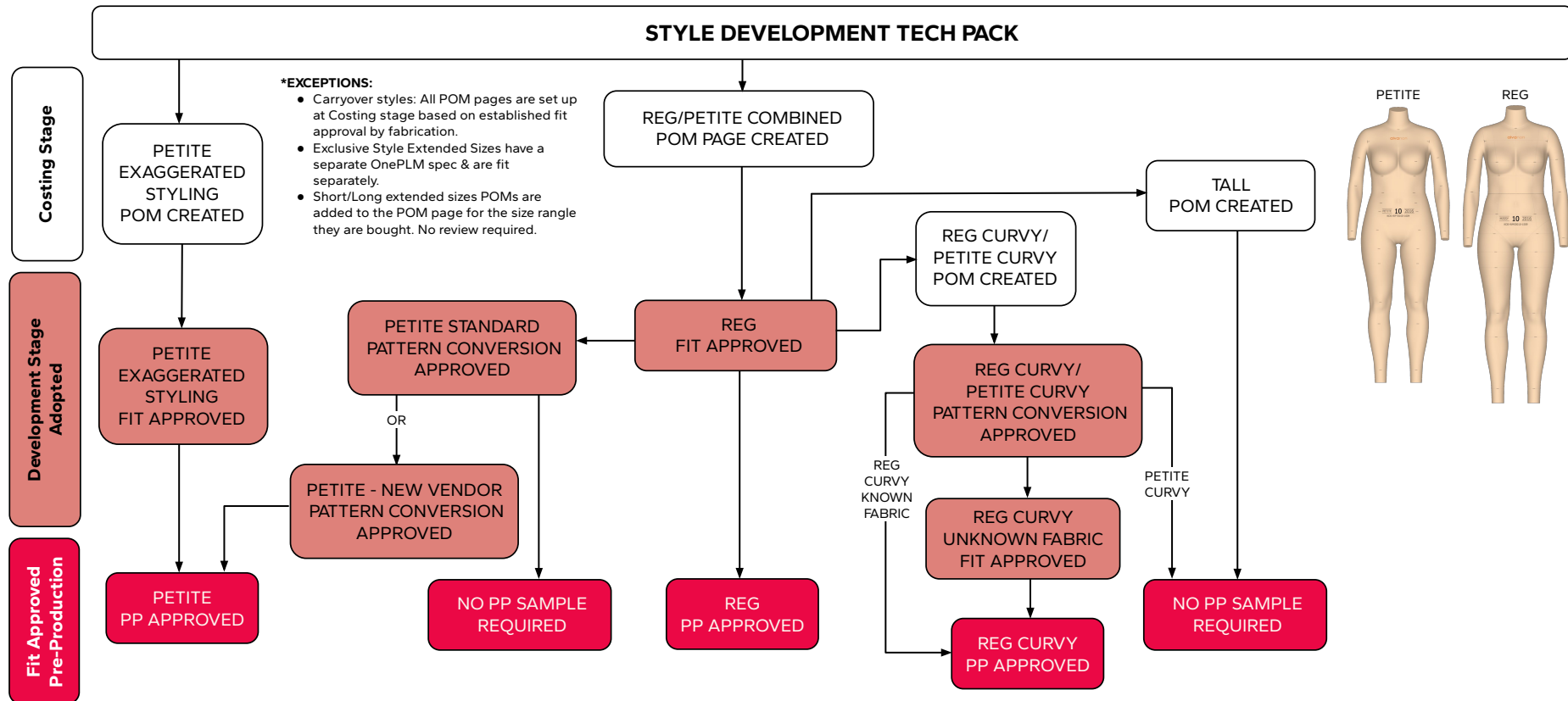
Managing Size Extensions

SIZE EXTENSION REQUIREMENTS

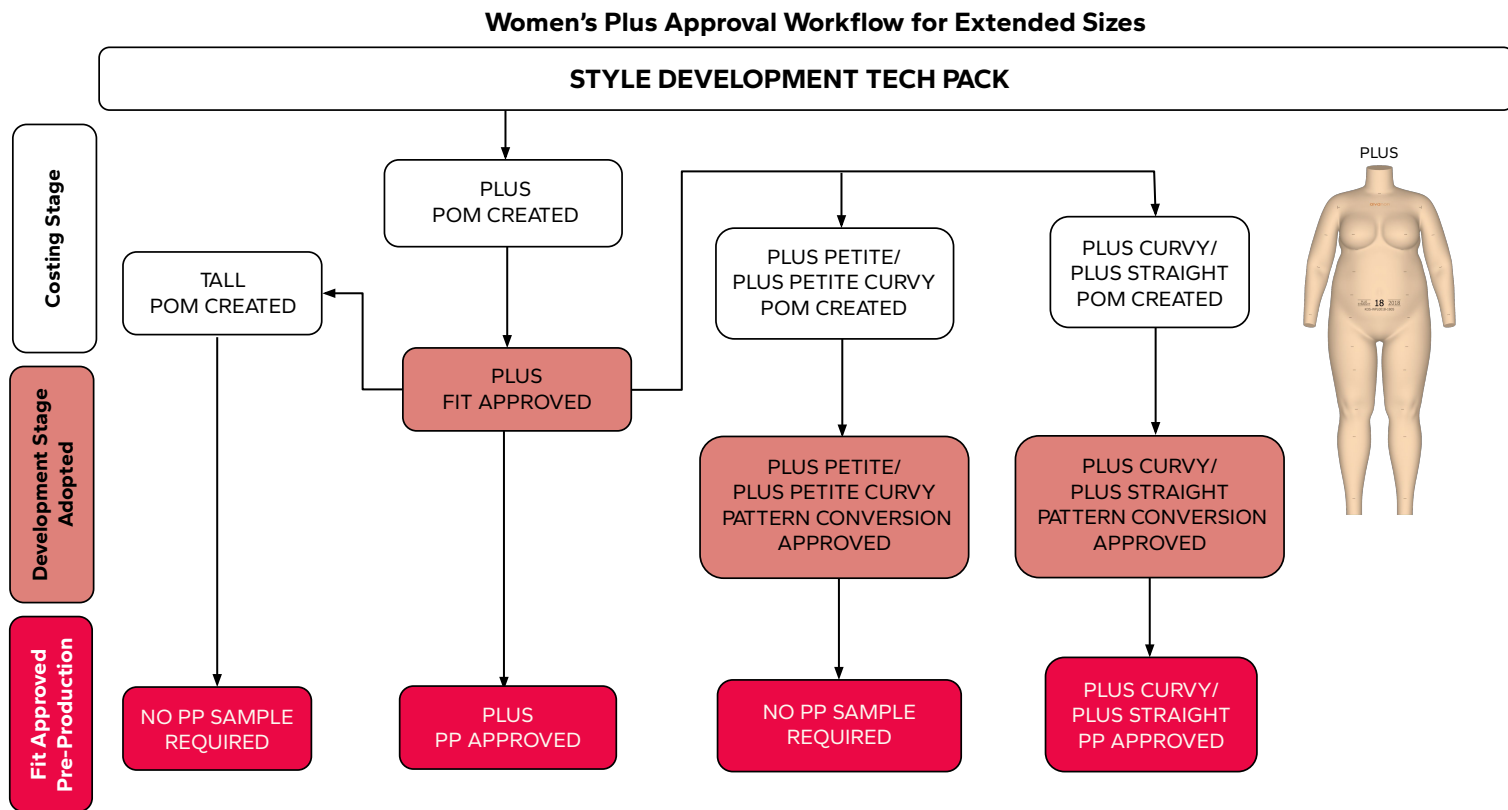
Category	Size	Fit Sample	PP Sample	Procedure
Junior's	Plus / Slim (Same styling as Reg) Short/Long/Tall			Pattern is mathematically converted from Approved Reg. pattern.
	Plus w/ exaggerated style details	 to confirm if conversion adjustment is needed		Plus pattern is mathematically converted from Approved Reg. pattern. New silhouettes with exaggerated styling details may be verified by KTD or CTD.
	Curvy (Reg & Plus)	 submit converted pattern comparison to reg pattern to KTD  Fit Sample may be required		Curvy pattern is mathematically converted from Approved Reg. pattern and the converted pattern is verified at fit stage before proceeding to PP sample.
Boy's 8/20 Girls 7/16	Plus/Husky/Slim Short/Long/Tall			Pattern is mathematically converted from Approved Reg. pattern.
Men's	Big Man (Same styling as Reg)			See Men's Extended Size Process on K-link: Private & Exclusive Brands > Global Technical Design > Apparel Body Charts, Grading, Extended Sizes Section
	Short/Long/Tall			Pattern is mathematically converted from Approved Reg. pattern.

Managing Size Extensions - Women's Reg/Petite

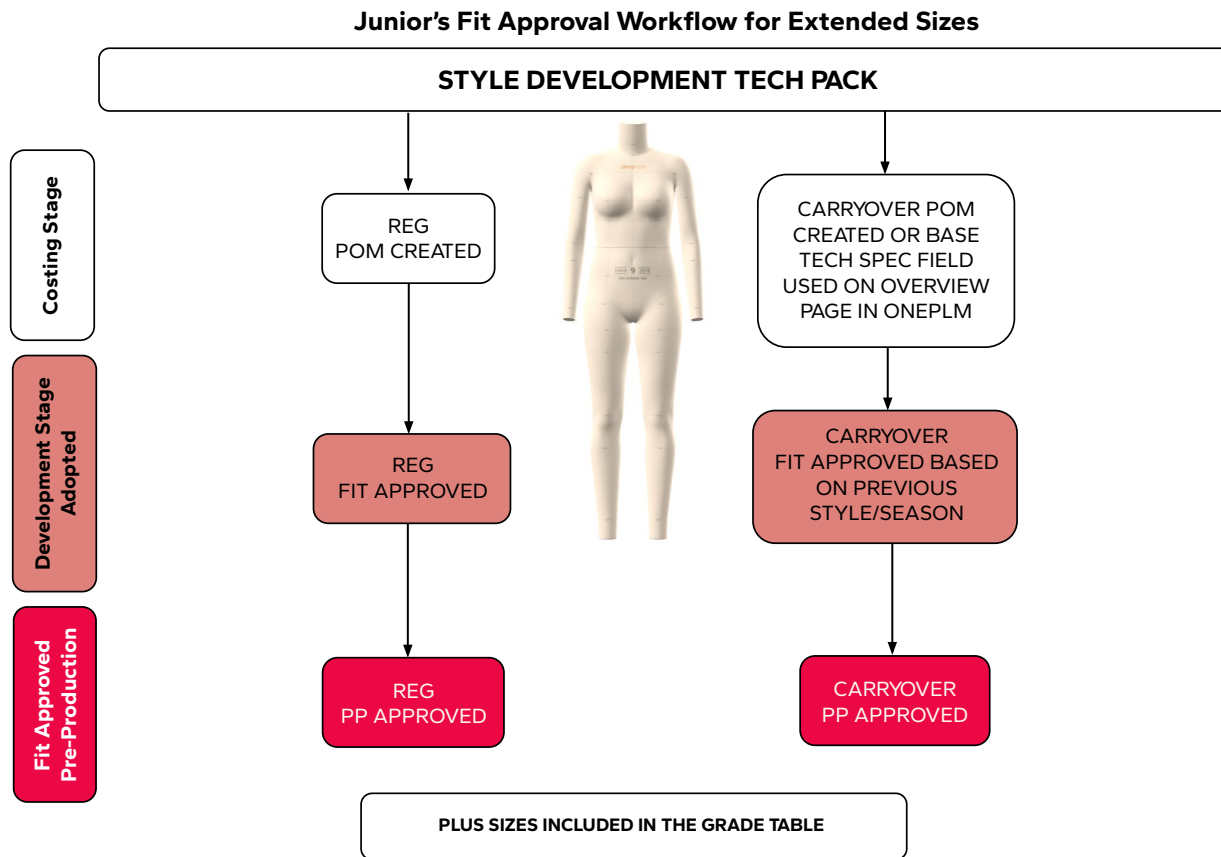
Women's Fit Approval Workflow for Extended Sizes



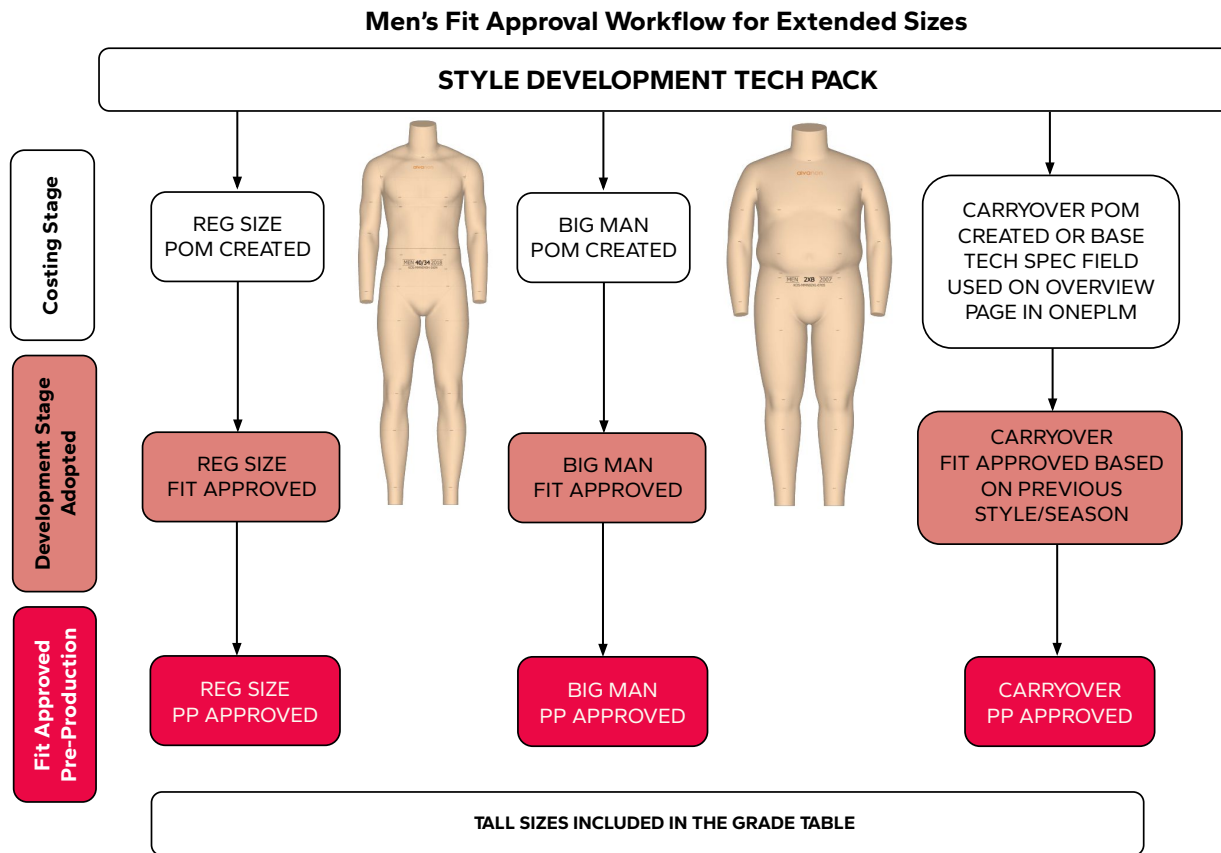
Managing Size Extensions - Women's Plus



Managing Size Extensions - Junior's

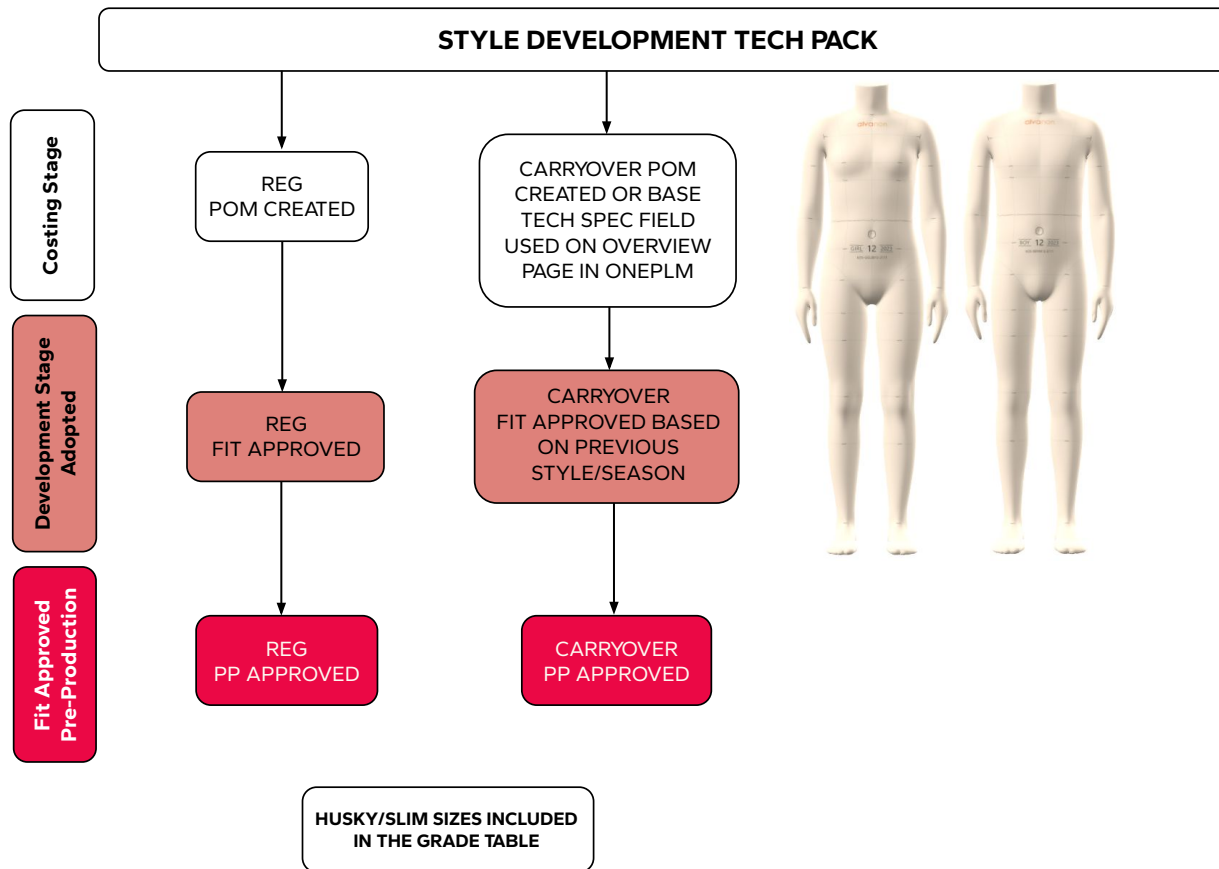


Managing Size Extensions - Men's



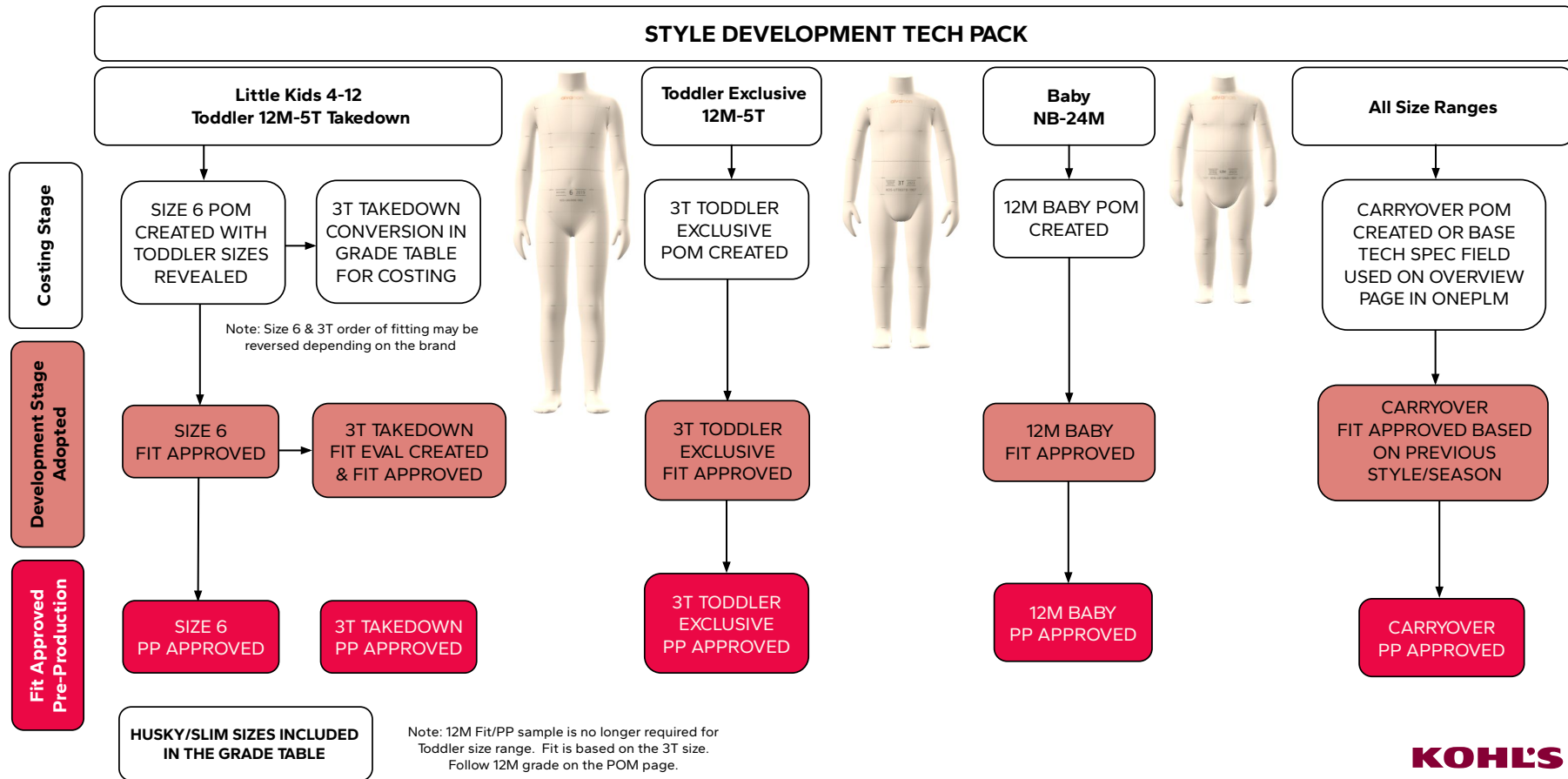
Managing Size Extensions - Big Kids

Big Kids | Girls 7-16 | Boys 8-20 - Fit Approval Workflow for Extended Sizes



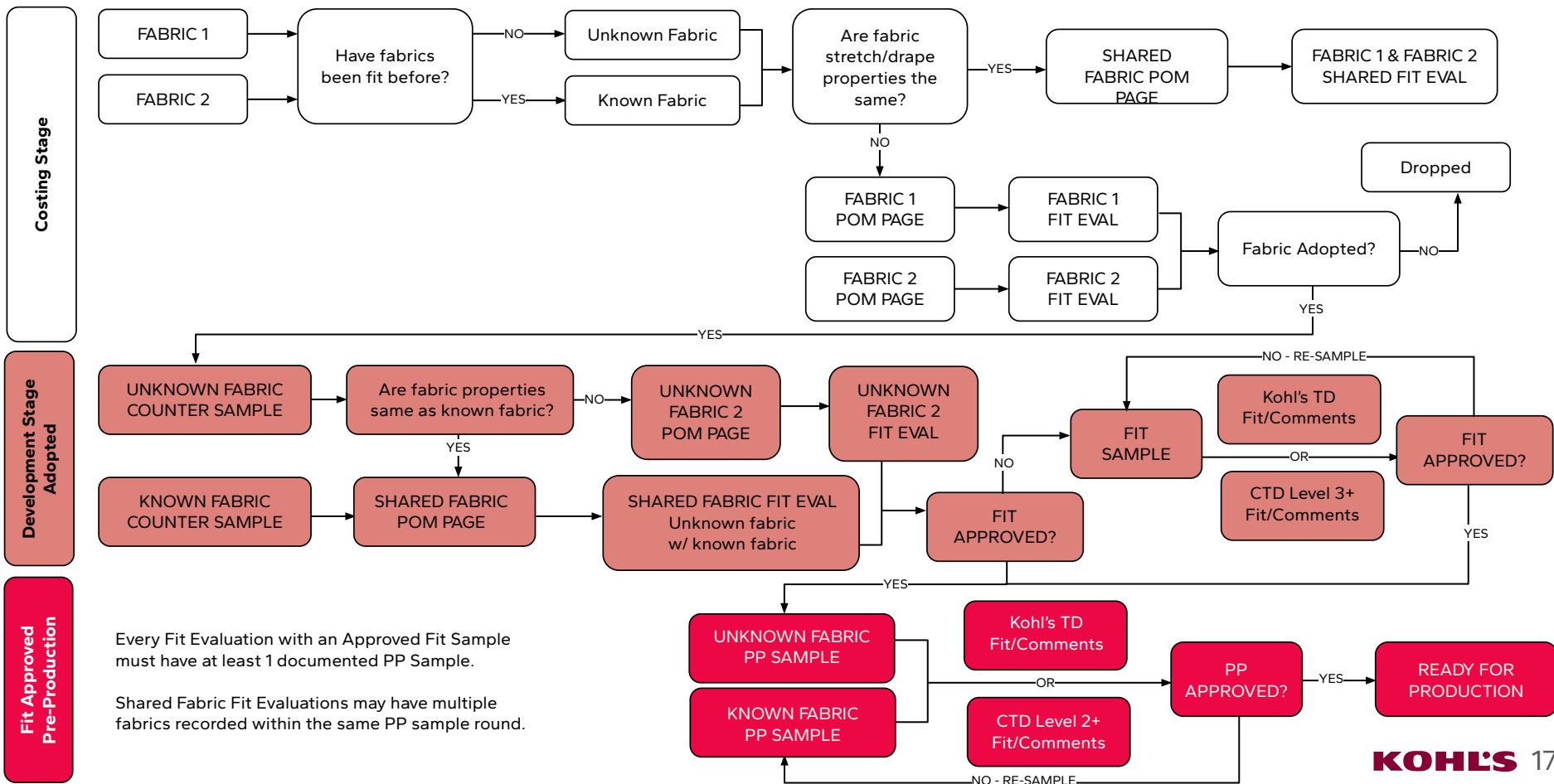
Managing Size Extensions - Little Kids, Toddler, & Baby

Little Kids | Toddler | Baby - Fit Approval Workflow for Multiple Size Ranges



Managing Multiple Fabrics in OnePLM

Managing Multiple Fabrics - Fit Approval Workflow



Managing Multiple Fabrics in OnePLM

ONEPLM EXAMPLE - MULTIPLE FABRICS ON SAME POM PAGE

Style: WT94A105

Overview Design Intent Constructions Instructions Standards **POM** Samples BOM Attachments Events >>

PLM Points of Measurement

View Fit Evals Create Fit Eval Add Points of Measure Copy POM Code(s) Change Size Range Change Tolerance Calculate Specification Multi Window POM Report Delete POM Code(s) Copy Grading

Points of Measurement <1 2 3 4> Go To

Base Style Information

Image

Description
PERFORMANCE TEE

Development Stage: DEVELOPMENT Style Status: CONFIRMED Technical Designer: ASHLEY NUNEZ Designer: JENNIFER CEPLUCH

Tolerance Information

Page Sort: 1

POM Page Description: R.H.H1-N-P-JERSEY ECLAT

Create Date: 08/19/2020

Grading Information

Size Range: LADIES (000-20) REG&PETITE Grading Size: 10

Grading Method: Cumulative UM: IN

Grading Model Name: LADIES Number Format: Fraction

POM Material

Material 1	68204	K 100 POLYESTER JERSEY 160 GM2	Material 2	87469	K 100 POLYESTER INTERLOCK 145.00 GM2
Material 3	79830	K 100 POLYESTER JERSEY 135.00 GM2	Material 4		
Material 5			Material 6		
Material 7			Material 8		

All fabrics* with similar performance properties can share the same POM/spec page.

Evaluation Criteria for separating fabrics on a different POM page:

1. The amount of body ease and/or if the fabric stretch properties are being used to fit the garment to the body
2. The fabric drape and stretch properties (elongation & recovery)

When a new fabric is added to a style, always ask the Kohls TD to confirm the next steps in reviewing the fabric for fit

**The Kohls TD may ask to see performance testing of the new fabric compared to current core fabric, or to see a fit or reference sample in the new fabric to help them make their decision*

Managing Multiple Fabrics in OnePLM

ONEPLM EXAMPLE - MULTIPLE FABRICS ON SAME FIT EVALUATION

Fit Evaluation Designer Overview

Initiate Sample | Update POM Association | Open Previous Fit Round | Multi Window | Sample Tag

Fit Evaluation Designer Information

Parent Information

Style No: WT94A105 | Request No: 00616979 | Description: PERFORMANCE TEE
Fiscal Season: SP21 | Brand: TEKGEAR | Division: ACTIVE WOMENS
Development Stage: DEVELOPMENT | Style Status: CONFIRMED | Ecom Excl: N
Technical Designer: ASHLEY NUNEZ | Designer: JENNIFER CEPLUCH

Sample Selection

Fit Sample	Size	Sample #	Sample Type	Fit Status
All	10			
Sample 2	10	1087531	PRE-PRODUCTION SAMPLE	APPROVED
Sample 1	10		COUNTER SAMPLE	APPROVED

Evaluation Information

Agent: LI & FUNG TAIWAN | Vendor: ECLAT TEXTILE CO., LTD. | Factory: [Search]
Adopted Style Handoff: PP Deadline: 11/11/2020 | UTM: [Search]
Number Format: Fraction | POM Page Description: R.H.H.I.N.P.JERSEY ECLAT
Created On: [Search] | Modified on: [Search] | Fit Workflow Alert: [Search]

Sample Information

Fit Sample: Sample 2 | Sample Type: PRE-PRODUCTION SA... | Fit Status: APPROVED
Reason Code: [Search]
Date Received: 10/20/2020 | Ownership: CTD | Decision Date: 10/23/2020
Measurer 1: [Search] | Measurer 2: [Search] | Actual Fabric/Material: [Search]

POM Material

Material 1	Material 2
K 100 POLYESTER JERSEY 160 GM2	K 100 POLYESTER INTERLOCK 145.00 ...
Material 3	Material 4
K 100 POLYESTER JERSEY 135.00 GM2	[Search]
Material 5	Material 6
[Search]	[Search]
Material 7	Material 8
[Search]	[Search]

See [Apparel CTD: OnePLM](#) Navigating Tech Spec Report for the 'Report View' of fabric information in the printed tech spec.

When multiple fabrics share the same Fit Evaluation, which fabric should be used for making the fit sample?

1. The fabric that KTD has requested in their fit comments
2. If KTD does not have a preference, it should be the fabrication with the largest number of units
3. The KTD may ask to sample the newest fabric if the other fabrications have been reviewed for fit previously

Is it OK to have multiple Pre-Production samples on the same Fit Evaluation for multiple fabrics?

1. Only the fabrication that KTD requests for PP needs to be documented in the fit eval
 - a. This should be the fabric with the largest number of units, or the fabric evaluated in the previous fit rounds
2. If vendor would like to document a CTD Internal PP sample of the other fabrications/suffix choices, see [page 32](#)

Managing Multiple Fabrics in OnePLM

ONEPLM EXAMPLE - FABRICS EVALUATED ON SEPARATE FIT EVALUATIONS - THE FIT EVAL MAY OR MAY NOT SHARE SAME POM SPEC PAGE

Each Fit Evaluation represents a size, fabric, possibly vendor or factory combination that needs to be sampled and approved separately.

Every Fit Evaluation should have either a Counter or Fit sample round with an Approved status and Pre-Production sample round with an Approved status.

Fit Eval: LIST							
Advanced Search: Fit Evaluation							
Fit Evaluation List							
☐	Fit Eval Id ▲	POM Page Description ▼	Size ▼	Fit Sample ▼		Sample Type ▼	Fit Status ▼
☐	107519	P.D1.SEAMLESS.ECLAT	18W	Sample 3	🔍	PRE-PRODUCTION SAMPLE	APPROVED
☐	107519	P.D1.SEAMLESS.ECLAT	18W	Sample 1	🔍	COUNTER SAMPLE	NOT EVALUATED
☐	107519	P.D1.SEAMLESS.ECLAT	18W	Sample 2	🔍	FIT SAMPLE	APPROVED
☐	102735	R.E.D1 SEAMLESS.ECLAT	10	Sample 2	🔍	PRE-PRODUCTION SAMPLE	APPROVED
☐	102735	R.E.D1 SEAMLESS.ECLAT	10	Sample 1	🔍	COUNTER SAMPLE	APPROVED
☐	102734	R.N1.SPACE DYE.SEAMLESS.ECLAT	10	Sample 1	🔍	COUNTER SAMPLE	APPROVED
☐	102734	R.N1.SPACE DYE.SEAMLESS.ECLAT	10	Sample 2	🔍	PRE-PRODUCTION SAMPLE	APPROVED

When should Multiple fabrics NOT share the same Fit Evaluation page?

1. If the fabric elongation properties are different (there should be separate POM pages as well)
2. If the fabric is new (unknown) and needs to be evaluated for fit
 - a. New unknown fabrics should be documented with an individual fit approval and PP sample
Example: Performance leggings may require every fabric to be evaluated due to fabric performance properties; as small variations in fabric performance may impact the fit on the body
3. Multiple vendors, with different fabrics for each vendor
4. New vendors to Kohls may be asked to evaluate each fabric separately

Managing Multiple Fabrics: Optional PP Samples

OPTIONAL PP SAMPLES

CTD Internal PP Sample for Additional Fabric Choices

- ❑ If multiple fabrics are grouped together in one Fit Eval, only one PP sample is required
- ❑ CTD Internal PP Samples for different variations (fabric, wash, dye effect, etc) can be made as determined by CTD/vendor
- ❑ If CTD Internal PP Sample is entered into OnePLM, a new Fit Eval should **not** be created
- ❑ Documentation should be attached in the existing Fit Eval without initiating a new sample round
 - ❑ Upload documentation to the attachment tab on the same round as the KTD Required PP sample approval
- ❑ CTD Internal PP Sample should **not** be sent to Kohl's TD for reference

KTD requested PP sample option



Fabrication: 95/5% Rayon/Spandex Jersey, 200 g/m²

Additional fabric option in stripe & heavier weight that shares the same Fit Evaluation as Solid, but CTD may decide to evaluate internally.



Fabrication: 95/5% Rayon/ Spandex Jersey , 220g/m²

Managing Multiple Fabrics: Optional PP Samples

OPTIONAL PP SAMPLE TEMPLATE

Combine comments and photos onto one page using the template.

CTD internal PP Sample		
Season - Style # - Vendor - Fabric/Wash Information		
Front View	Side View	Back View
Date - CTD Name/Level - Factory Name		
GENERAL COMMENTS: PP APPROVED - Based on initial PP sample approved on _____ by (CTD Name) _____. Follow below comments for corrections. Once corrected, proceed to production. FIT/CONSTRUCTION/WORKMANSHIP: 1. 2. 3. 4.		

Managing Multiple Fabrics: Optional PP Samples

ATTACHING OPTIONAL PP SAMPLES IN ONEPLM

- ❑ Upload .jpg or .pdf attachment to the existing fit eval, on the same sample round as the Required PP Sample
- ❑ Clearly label CTD Internal PP Sample in the Description field

Overview	Attachments	Change Tracking 1
▼ Attachments		
☐ Sort	Attachment No	Description
☐	1	IMAGE
		P1-S21-R-MN01A002-JQD-HANSAE
		CTD INTERNAL PP SAMPLE P1-S21-R-MN01A002-JSY-HANSAE (100 POLY, JQD, 140 GM2)

Photos of Required PP Sample

CTD Internal PP Sample JPG Attachment

Managing Multiple Factories in OnePLM

Managing Multiple Factories in OnePLM

A PP SAMPLE IS REQUIRED FOR EACH FACTORY; EACH FACTORY MUST HAVE A SEPARATE ONEPLM FIT EVALUATION

- ❑ One PP sample is required for each Fit Evaluation
- ❑ A **PP sample is required** from each production factory
 - ❑ If there are multiple factories, or the factory changes after PP sample approval, an additional PP sample must be made
- ❑ Required PP Samples must be entered into OnePLM, and separate Fit Evaluation should be created by **CTD level 2 or above**
- ❑ **CTD Level 0-1:** email KTD with new Factory information
- ❑ **Required PP Sample must be sent to KTD for reference**



Managing Multiple Factories in OnePLM

ONEPLM EXAMPLE: ADDING NEW FACTORIES

Fit Evaluation: 105585

Overview Attachments Change Tracking 1

Development Stage DEVELOPMENT Style Status CONFIRMED Ecom Excl N

Technical Designer ANN MORROW Designer ERIN AUBREY

Sample Selection

Fit Sample	Size	Sample #	Sample Type	Fit Status
All	10			
Sample 2	10	996346	PRE-PRODUCTION SAMPLE	APPROVED
Sample 1	10		COUNTER SAMPLE	APPROVED

Original Factory Fit Evaluation:
CTD Level 2 & up must add the Factory
Name to the POM Page Description.

Evaluation Information

Agent LI & FUNG KOREA Vendor SAE-A TRADING CO., ... Factory PT G- TEXPIA INTERN...

Adopted Style Handoff 10/01/2019 PP Deadline 03/03/2020 UM IN

Number Format Fraction POM Page Description R.G.S.ST.60/40/JERSEY TEXPIA1-SAE-A

Created On 2020-02-21 01:33:05 Modified on 2021-01-12 16:25:05 Fit Workflow Alert 154

Sample Information

Fit Sample Sample 2 Sample Type PRE-PRODUCTION SA... Fit Status APPROVED

Reason Code

Date Received 02/28/2020 Ownership CTD Decision Date 03/02/2020

Measurer 1 MARIELA ALVARADO ... Measurer 2 Actual Fabric/Material Yes

Actual Trim/Hardware Yes Block/Last Used Yes Actual Outsole --Select--

Date Fit 02/28/2020 Fit With

Additional Factory Steps:

1. Open original factory Fit Evaluation
2. Add factory name to the end of the POM Page Description

Managing Multiple Factories in OnePLM

ONEPLM EXAMPLE: ADDING NEW FACTORIES

Fit Evaluation: 105480 **New Factory Fit Evaluation**

Overview Attachments Change Tracking 1

Development Stage DEVELOPMENT Style Status CONFIRMED Ecom Excl N

Technical Designer ANN MORROW Designer ERIN AUBREY

Sample Selection

Fit Sample	Size	Sample #	Sample Type	Fit Status
All	10			
Sample 2	10	995467	PRE-PRODUCTION SAMPLE	APPROVED 2
Sample 1	10		COUNTER SAMPLE	APPROVED 1

Evaluation Information **Be sure Factory Name is included in POM Page Description on new Fit Eval.**

Agent Vendor Factory

LI & FUNG KOREA SAE-A TRADING CO., ... CENTEXSA II

Adopted Style Handoff PP Deadline UN

10/16/2019 02/21/2020 IN

Number Format POM Page Description

Fraction R.G.S.ST.60/40 JERSEY.CENTEXSA2.SAE-A

Created On Modified on Fit Workflow Alert

2020-02-19 20:37:35 2021-01-12 16:16:00 128

Sample Information

Fit Sample Sample Type Fit Status

Sample 2 PRE-PRODUCTION SA... APPROVED

Reason Code

Date Received Ownership Decision Date

02/20/2020 CTD 02/20/2020

Measurer 1 Measurer 2 Actual Fabric/Material

MARIELA ALVARADO ... Yes

Actual Trim/Hardware Block/Last Used Actual Outsole

Yes Yes --Select--

Date Fit Fit With

02/20/2020

Additional Factory Steps:

1. Follow **Create Fit Evaluation** instructions in [CTD OnePLM Manual](#)
2. On Sample 1; fill in Sample Type = **COUNTER SAMPLE**, Fit Status = **APPROVED**
3. Adopted Style Handoff date is the day you were advised of the factory change
4. Be sure to update POM Page Description field with new factory information (see **POM Naming Convention** in [CTD OnePLM Manual](#))
5. Fill in all **Required Fields** on the Fit Evaluation (see [CTD OnePLM Manual](#))
6. **Initiate Sample** Pre-Production Sample round for Sample 2 on the Fit Eval (see [CTD OnePLM Manual](#))

Managing Multiple Factories in OnePLM

ONEPLM EXAMPLE: ADDING NEW FACTORIES

▼ Fit Evaluation List							
☐	Fit Eval Id ▼	POM Page Description ▲	Size ▼	Fit Sample ▼		Sample Type ▼	Fit Status ▼
☐	105585	R.G.S.ST.60/40.JERSEY.TEXPIA1-SAE-A	10	Sample 1		COUNTER SAMPLE	APPROVED
☐	105585	R.G.S.ST.60/40.JERSEY.TEXPIA1-SAE-A	10	Sample 2		PRE-PRODUCTION SAMPLE	APPROVED
☐	105480	R.G.S.ST.60/40.JERSEY.CENTEXSA2-SAE-A	10	Sample 1		COUNTER SAMPLE	APPROVED
☐	105480	R.G.S.ST.60/40.JERSEY.CENTEXSA2-SAE-A	10	Sample 2		PRE-PRODUCTION SAMPLE	APPROVED

When searching style # by Fit Evaluation in OnePLM, CTD will see 2 Fit Evaluations: One for each factory.

CTD Level 2 or Higher: Evaluate/Approve PP sample from new factory

CTD Level 1, no CTD Level 2 available: Evaluate PP in new factory Fit Evaluation created by KTD,
Send New Factory PP to KTD for Approval

**Every Fit Evaluation should have either a Counter or Fit sample round with an Approved status and Pre-Production sample round with an Approved status.*

Managing Multiple Sample Options in OnePLM

OnePLM Fit Evaluation - Multiple Sample Options

MULTIPLE SAMPLE OPTIONS - USE SAME FIT ROUND

If KTD has requested options or CTD/ Patternmaker would like to show alternate options for fit, pattern or construction changes:

1. Enter the garment measurements for the Kohl's requested sample in the **Measurer 1 Actual** field
2. Enter the measurements for the Option sample in the **Measurer 1 Comments** field

Make sure the Sample tags are clearly marked as Option 1 vs Option 2



Fit Options can also be shown using 3D/Digital samples if it is faster than making another physical sample!

Fit Evaluation: 62149

Overview Attachments Change Tracking 1

View IMAGE Add Edit IMAGE View Versions

Measurer 1 Fit Comments

2/12/2018 by Nari Kim
OPTION 1 (Measurer 1): Kohl's Requested
OPTION 2 - (Measure 1 comments) Revised Shoulder closed. We closed shoulder different to be more production friendly

Date: 2018/2/05
Sample Type: 1ST FIT Sample
Sample Color: HYPNOTIC BLUE (Sample Fabric Weight: 196G/M2)
Vendor, CTD Name: Nari Kim [narikim@lee-co.co.kr]
L&F TD: Jenna Lee [jenna.lee@LFSourcing.com]
Factory: MODAS SHALOM
COP: GUATEMALA
UNITS: TBD

SAMPLE WASH INFO
Non - Wash: Y [] N [V]
Fabric Wash: Y [] N [V]
Garment Wash: (list type of garment wash)

STYLE/FABRIC INFO
Fabric 1: 95/5 RAYON/SPAN J5Y, 200GR/M2 - TEXTILES COLOR REALS
Thread: Needle: Tex21 Poly/Spun - A&E GUATEMALA
Looper: Tex18 Textured - A&E GUATEMALA
Other: 1/4" Clear Stretch Tape - JCA
Hanger Loop: 1/8" Satin Tape - dinamix
Label Attachment: Main label: We use loop label & inset it at CBN of garment. And insert Size & Country of Production label 1/8" to right of main label.

Measurer 2 Fit Comments

Date: 2/9/2018
Sample Type: 1st fit
Sample Color: Hypnotic Blue
By: Karen Koch & Assistant TD, to Kristin Myatt, TD

STATUS: FIT APPROVED by Kohl's TD. FOLLOW BELOW COMMENTS FOR CORRECTIONS. No further sample or documentation is required by Kohl's TD. CTD may need to review a sample in preparation for Production. Agent may advise to document PR in OnePLM or skip PR in limited cases. A QA Reference sample must be available before production begins.

I HAVE ACCEPTED OPTION 2

For Options add your requested option in Measurer 1 Comments Box.

▼ Details 5013378

Points of Measure										Sample					
										Sample 2(01/29/2018) 10(10)					
☐	QA	P/S	Attachment	HTM	Code	POM Description	Tol(-)	Tol(+)		Spec	Measurer 1 Actual	Measurer1 Delta	Measurer 1 Comments	Measurer 2 Actual	Measurer 2 Delta
☒					A000	RAYON/SPANDEX JERSEY & NEP JERSEY							OPTION 2		
☐		P			A001-LA000	LADIES ALPHA SIZES XXS(000-00) XS(0-2)									
☒		P			A300	LEN HPS TO HEM	-1/2	1/2	26	26	0	26			
☒		P			A100	NK WIDTH@SEAM	-1/4	1/4	7 3/4	7 3/8	-3/8	7 1/4			
☒		S			A110	FRT NK DROP@SEAM	-1/8	1/8	8 1/2	8 3/8	-1/8	8 3/8			
☒		S			A120	BK NK DROP@SEAM	-1/8	1/8	1 1/8	1	-1/8	1 1/8			

Thank You

KOHL'S

Technical Design Training & Standards Team

PD-TD_Training@kohls.com