



MINIMUM CONSTRUCTION STANDARDS

PRIVATE & EXCLUSIVE BRANDS HOME

BLANKETS & THROWS

All Private and Exclusive brands must follow Minimum requirements unless otherwise specified in the TP



MINIMUM CONSTRUCTION STANDARDS BLANKETS & THROWS

Overview

The acceptance of an order placed by Kohl's for Private and Exclusive Brand products indicates that, as a vendor, you are aware of the technical and quality standards required by Kohl's, in addition to any applicable laws or regulations existing for this product category. It is your responsibility to supply product to Kohl's that meets those standards. Any variation from Kohl's established standards must be agreed upon in writing by Kohl's and the manufacturer and documented in the Kohl's Tech Pack.

Section I. [Fabric Layout and Cutting Requirements](#)

Section II. [Trims and Findings Requirements](#)

Section III. [Sewing and Construction Requirements](#)

Section IV. [Measurement Tolerances](#)

Section V. [Product Labeling](#)



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REQUIREMENTS	Where QUALITY is the Major Consideration	Where PRICE is the Major Consideration
Section I. Fabric Layout and Cutting Requirements		
All fabrics as specified, including but not limited to - content, yarn type, weave, weight, dye class & process, finish, etc		
<ul style="list-style-type: none">• All parts of finished products must be compatible with prescribed care instructions• Combined fabrications must have compatible shrinkage• Cut product pieces on grain unless otherwise specified (length on warp)• No selvage edges allowed as hems• Heavily napped fabrics, brushed fabrics and one-way prints - all product pieces cut in the same direction within a unit• Pattern Matching: Pattern/Plaid/Stripe match must be submitted to Design/Production/Technical Design for approval before final costing acceptance• No exposed drill holes, punch holes, or notches• Corners must be 90 degrees	1 way cut: Cut all products in the same direction within an entire program	2 way cut: Cut all pieces within a single unit and multiple components within a set in the same direction but it may be different between units/sets.



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Section II. Trims and Findings Requirements														
Trims/Findings in children’s products must meet CPSIA requirements														
Thread: Must source thread with Kohl's Preferred Supplier <ul style="list-style-type: none">No monofilament thread. Multi-filament is acceptable for specific uses Embroidery Thread: <ul style="list-style-type: none">Preference - Polyester - from Kohl's Preferred SupplierAllowed - Polyester from a non-Preferred Supplier, contingent upon passing specific thread testing protocolsAllowed - Rayon - from a Kohl's Preferred Supplier Bead/Sequin attachment thread. Very specific thread requirements <ul style="list-style-type: none">Refer to ‘Bead & Sequin Attachment Guide’ on K-link Thread Color <ul style="list-style-type: none">Must match fabric ground unless otherwise specified. Bedskirt thread color to match skirt/drop, not platform. When in doubt, check with Design team.All operations must use same color thread within internal seams <p>NOTE: Thread types/sizes may vary based on fabric characteristics and weight, and are subject to approval by TD. Seams must meet Kohl’s strength and appearance requirements.</p> <p>Thread Size Chart by Fabrication:</p> <table><tr><td>Needle/Bobbin:</td><td>Looper:</td></tr><tr><td><ul style="list-style-type: none">2 - 4oz = Tex 18-21</td><td>Tex 18</td></tr><tr><td><ul style="list-style-type: none">4 - 6oz = Tex 21(spun) - 24(core)</td><td>Tex 27</td></tr><tr><td><ul style="list-style-type: none">6 - 8oz = Tex 27(spun) - 30(core)</td><td>Tex 30</td></tr><tr><td><ul style="list-style-type: none">8 - 10oz = Tex 40</td><td>Tex 27-30 or 35 (textured poly)</td></tr><tr><td><ul style="list-style-type: none">10 - 14oz = Tex 60</td><td>Tex 40</td></tr></table> Looper Thread: Spun Polyester or Textured Polyester <ul style="list-style-type: none">Tex size of looper thread must be comparable with tex size of needle thread	Needle/Bobbin:	Looper:	<ul style="list-style-type: none">2 - 4oz = Tex 18-21	Tex 18	<ul style="list-style-type: none">4 - 6oz = Tex 21(spun) - 24(core)	Tex 27	<ul style="list-style-type: none">6 - 8oz = Tex 27(spun) - 30(core)	Tex 30	<ul style="list-style-type: none">8 - 10oz = Tex 40	Tex 27-30 or 35 (textured poly)	<ul style="list-style-type: none">10 - 14oz = Tex 60	Tex 40	Needle & Bobbin Thread: Poly-wrap/Poly-core OR Cotton-wrap/Poly-core Decorative thread as specified	Needle & Bobbin Thread: Spun Polyester Decorative thread as specified
Needle/Bobbin:	Looper:													
<ul style="list-style-type: none">2 - 4oz = Tex 18-21	Tex 18													
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Section II. Trims and Findings Requirements (cont'd)		
Trims/Findings in children's products must meet CPSIA requirements		
Zippers <ul style="list-style-type: none">Aluminum zippers are not allowedZipper slides must be locking - either auto-lock, pin-lock, or semi-automatic lockChildren's Products:<ul style="list-style-type: none">If using 3-part zipper, it must meet 'pull tab twist test'Must include zipper guard over the slider and pull when closedZipper stops must be in place at both ends of the zipper to prevent the slider from pulling off the tape. Stops can be metal clips, machine stitched bartacks, or hand stitched wrapping of the teeth		
Fasteners (buttons, grippers, snaps, eyelets, grommets) <ul style="list-style-type: none">Must be secured through two layers of fabric. Fasteners on a single ply fabric must be supported with non-woven/non-fusible discs - with approval onlyMetal components must be plated, lacquered, or enameled to be corrosion resistant. Corrosion proof as specifiedMust be evenly spaced and centered on width of panel, or as specifiedChildren's Products:<ul style="list-style-type: none">Functional buttons must be 4-hole and sewn with locking cross stitch, with a minimum of 16 stitchesDecorative buttons can be 2-hole button, sewn with a minimum of 8 stitchesButtons must be sewn with shank height suitable for fabric thicknessCovered buttons must be made from a 'kit' and be securely assembled	Recommended: Sew 4-hole buttons with locking cross stitch Buttons must have a thread wrapped shank	Allowed: Sew 4-hole buttons with parallel stitch (excluding children's products)
Embroideries <ul style="list-style-type: none">Must have suitable tear-away or dissolveable backing that must be removed after applicationStitching must be secured by stacking stitches with increased SPI (minimum 25-30), knotting, back-stitch (minimum 3 stitches), or bar-tackStitching must be knotted/secured every 3/4" with thread floats no longer than 3/4"Children's Products:<ul style="list-style-type: none">floats no longer than 3/8"		

Revised Date: 4/25/2025



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Trims/Findings in children's products must meet CPSIA requirements		
Bead/Sequin <ul style="list-style-type: none">No monofilament threadRefer to 'Bead & Sequin Attachment Guide' on K-linkSuitable stabilizer must be used with lightweight fabricsThread must be knotted off sufficiently throughout to prevent excessive beads/sequins from falling off		
Piping <ul style="list-style-type: none">Pre-shrunk cotton cord - smooth not braided. May be foam fillingMust not twist or kink inside piping coveringMaximum finished filed piping diameter - 6.35mm or 1/4"	Piping Cover must be bias cut unless otherwise specified	Piping Cover may be straight cut for straight edges but must be bias cut for curved/shaped edges
Binding <ul style="list-style-type: none">Lockstitch zigzag (ISO 304) all layers together before applying bindingRaw edges of binding must be folded in and securely sewn into bindingIf self-bound (hemmed) - clean finished, double turned, single need lockstitchMinimal number of splices - directly proportional to the size of the productIf 3/4" or wider - stitch sides of binding closed	Preferred bias cut unless otherwise specified	May be straight cut for straight edges, must be bias cut for curved/shaped edges
Ruffles <ul style="list-style-type: none">Single ply or Double ply as specified	Gather ratio: 1.75:1 - 2:1	Gather ratio: 1.5:1 minimum

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Section IV. Measurement Tolerances		
All measurements as specified in the Kohl's Tech Pack. Tolerances apply to finished product dimensions only.		
Component Variation Within A Set <ul style="list-style-type: none">Component variation must not exceed individual measurement tolerances as specified<ul style="list-style-type: none">Length (at center) +/-1/2"Width (at center) +/-1/2"		
REQUIREMENTS		
Section V. Product Labeling		
For a full details regarding labeling, please refer to the Kohl's Labeling Guidelines for Home Textiles , on K-link: <i>Resources > Private and Exclusive Brands > Performance Testing > Soft Home - Home Textiles > "Labeling Guidelines" under Regulatory Compliance & Safety subheading</i>		
Label Placement <ul style="list-style-type: none">Follow instructions as specified in Kohl's Tech PackFor a complete list of label placements, reference the below guides available on K-link:<ul style="list-style-type: none"><i>Resources > Private and Exclusive Brands > Global Technical Design > Home > Label Placement Guides subheading</i>Label Placement - Bedding		