313-5 Foam Pads			
PERFORMANCE	TEST METHOD	REQUIREMENT	
INITIAL PACKAGE / FULL PACKAGE	TEST METHOD	REQUIREMENT	
Physical Properties			
Identification of Foam Material	Fourier Transform Infrared (FTIR) Analysis	Provide Actual	
Presence of BHT - Butylated Hydroxytolune	Gas Chromatography - Mass Spectrometry (GCMS) Analysis	BHT 150 ppm Max	
Analytical			
Formaldehyde	Kohl's TM-5 (only for 4 years and up)	Negative, If Spot Test is Positive, proceed with step 2	
	JIS L 1041:2000 –	Children over 4 T & Adults = 75 ppm max.	
	Sec. 5.3.1 (2) Method B, JIS Water Extraction Method	Children's 0-4T = 20 ppm max.	
рН	AATCC 81	6.0 - 8.0	
Dimensional Change	AATOO (07/17/2)		
Dimensional Change to Home Laundering AND Dry Cleaning	AATCC 135/158(3 washes) / Dry Clean (1 cycle) Ultra Tide ® Powder Detergent	+3% / - 5% maximum in length	
Appearance Retention after Laundering AND Dry	AATCC/ASTM TS-008 Modified	Change after Wash and Dry Clean	
Cleaning	Ultra Tide ® Powder Detergent	No obvious color change, delaminating, puckering, cracking, blistering, or bubbling	
Colorfastness			
Colorfastness to Chlorine Bleach AND Non-Chlorine Bleach	AATCC/ASTM TS-001	Shade Change: Grade 4 min	
Colorfastness to Perspiration	AATCC 15	Shade Change: Grade 4 min Staining: Grade 4 min	
Colorfastness to Crocking	AATCC 8/116	Dry - Grade 4 min Wet - Grade 3 min	
Colorfastness to Water	AATCC 107	Shade Change: Grade 4 min Staining: Grade 4 min	
Colorfastness to Atmospheric Fumes	AATCC 23 modified (test entire bra cup) (1 cycle)	Grade 4 min	
ADDITIONAL COLORWAY TESTING			
Appearance Retention after Laundering AND Dry Cleaning	AATCC/ASTM TS-008 Modified Ultra Tide ® Powder Detergent	Change after Wash and Dry Clean No obvious color change, delaminating, puckering, cracking, blistering, or bubbling	
Colorfastness to Chlorine Bleach AND Non-Chlorine Bleach	AATCC/ASTM TS-001	Shade Change: Grade 4 min	
Colorfastness to Perspiration	AATCC 15	Shade Change: Grade 4 min Staining: Grade 4 min	
Colorfastness to Crocking	AATCC 8/116	Dry - Grade 4 min Wet - Grade 3 min	
Colorfastness to Water	AATCC 107	Shade Change: Grade 4 min Staining: Grade 4 min	
Colorfastness to Atmospheric Fumes	AATCC 23 modified (test entire bra cup) (1 cycle)	Grade 4 min	
Formaldehyde	Kohl's TM-5 (only for 4 years and up) JIS L 1041:2000 - Method	Negative, If Spot Test is Positive, proceed with step 2 Children over 4 years & Adults = 75 ppm max. Children's 0-4T = 20 ppm max.	
рН	AATCC 81	6.0 - 8.0	
REQUIRED WHERE APPLICABLE AT ADDITIONAL	COST		
Colorfastness to Sea Water* (Swimwear Only)	AATCC 106	Shade Change: Grade 4 min Staining: Grade 4 min	
Colorfastness to Chlorinated Pool Water* (Swimwear Only)	AATCC 162	Shade Change: Grade 4 min	
Peel Bond Strength (fused products only)	ASTM D2724	>15.0 Newtons / 5cm (1500g/2")	

TOXICOLOGY TESTING – REQUIRED WHERE APPLICABLE AT ADDITIONAL COST				
Lead Content in Surface Coating - Scrapeable in each color*	CPSC-CH-E1003-09.1	Children & Adult Products ≤ 90ppm (0.009% by weight) Refer to Kohl's Product Safety Policy for additional requirement on Composite Testing		
Total Lead in Substrate Material*	CPSC-CH-E1002-08.1/ CPSC-CH-E1001-08.1	Children's of ALL ages & Adult products ≤90 ppm (0.009% total weight) Refer to Kohl's Product Safety Policy for additional requirement on Composite Testing		
Phthalates in each plasticized part/material such as PVC, Vinyl*	CPSC-CH-C1001.09.3	Children's & Adult Products (Coatings Shall be tested) ≤90 ppm (0.009% total weight) in each part of DEHP, DBP, BBP, DINP, DIDP, DNOP, & DNHP Refer to Kohl's Product Safety Policy for additional requirement on Composite Testing		
Soluble Heavy Metals* Applies to Children's Toys	ASTM F 963-11	Children's Toys = Defined as a consumer product designed or intended by the manufacturer for a child, for use by the child when the child plays. Required for children's toys of ALL ages Mercury – 60 ppm Barium – 1000 ppm Antimony – 60 ppm Cadmium – 75 ppm Arsenic – 25 ppm Chromium – 60 ppm Selenium – 500 ppm Lead – 90 ppm		

(*) asterisk= ALL COLORWAYS MUST BE TESTED

Minimum Sample Size Necessary for Testing

Initial Package: 20 foam pads of the darkest colorway

Additional Colorway: 10 foam pads per colorway

Toxicology Testing

Consult with approved lab for the number of samples

**Please refer to Kohl's preferred third party labs for individual and optional testing pricing

Turn Around Time = ROW: 6 working days; US: 10-12 working days

If Formaldehyde Spot Test is found positive, additional charges will incur for additional testing.

For sizes 0-4T, Formaldehyde will be added as a separate charge as it is a mandatory test for this category.

PROTOCOL VERSION	DESCRIPTION OF CHANGE	DATE REVISION / APPROVED BY
311-1	Protocol Created	March 2013 / Devon Engel
311-2	Formaldehyde – Modified JIS method to Water Extraction. Updated Children 0-4T req. from 0.05	May 2042 / Wasth Decadouslan
311-2	Absorbency to 20 ppm. Removed pricing for testing/took out Intertek/added	May 2013 / Vinoth Deenadayalan
313-3	approved lab statement	October 6th 2014/Nov. 31 2014/Leah Gross-Hutchison
313-4	Update Formaldehyde Method to B	December 5th 2014- Michelle Zydek
313-5	Updated Total Lead in Substrate requirement to be 90 ppm instead of 100 ppm, per labs advisement	January 2025/Isaac Grossman

^{***}ALL COMPONENTS MUST BE TESTED FOR TOXICOLOGY***