HOME

Vendor Owned Process Training

Recording Available Here

Technical Design Training & Standards Team | 2025

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PRESENTATION AGENDA

01 VOCTD Expectations

02 Tools & Resources

03 Delivering Kohls Quality

04 Attaching Tech Pack to PLM

VOCTD Expectations

EXPECTATIONS

VOCTD & VENDOR EXPECTATIONS:

*Evaluate all Kohl's samples

*Use Kohl's Brand ID dimensions as starting point

*Meet or Exceed Kohl's Minimum Construction Standards

*Use Kohl's Preferred Trim Suppliers

*Champion Kohl's Quality & Standards in all Private Label goods

*Validate Kohl's quality from prototype through production

*Upload final tech pack in onePLM

KOHL'S EXPECTATIONS:

*Provide Fit & Quality Resources containing:

- Brand IDs
- Minimum Construction Standards
- How to Measure & Weigh Guidance
- Label Placement Guides
- Home Textiles Defect Library

*Support vendors questions regarding consistency and quality

- Pre Development: Training & Standards Team
- In Development: Testing/Inspections Team

VOCTD EXPECTATIONS

Sampling

- **Engage VOCTD to set your Kohl's sample for successful execution**
- Leverage Kohl's Fit & Quality Resources:
    - Brand IDs
    - Minimum Construction Standards
    - How to Measure & Weigh Resources
    - Label Placement Guides
    - Home Textile Defect Library

NOTE:

- VOCTD can reach out to TD Training & Standards team with questions at any stage

- Access to K-Link is essential to a successful execution of the Vendor Owned model

To reset your K-Link account, please call +1-262-703-1515 or email k-link@kohls.com

Construction & Fit Approval

- Apply any revisions as advised from Kohl's Production and/or Design team
- **Kohl's VOCTD* internally evaluates/approves samples from counter to pre-production**
    - NOTE: *If you are new to a category, please engage with the Kohl's TD Training & Standards team to get on-boarded on process and fit expectations.
- **VOCTD uploads factory tech pack/specification to the 'Attachments' tab in PLM for record keeping**
- **VOCTD sends a duplicate of the approved PP sample for reference to Kohl's Production**

Production

- Participate in Pre-Production meeting to ensure production matches approval
- Ensure product is meeting or exceeding Minimum Construction Standards and Execution Standards are met
- Ensure trim qualities are sourced through Kohl's Preferred Supplier list

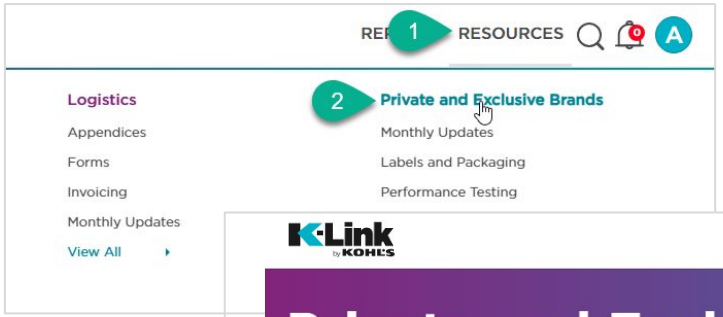
Tools & Resources

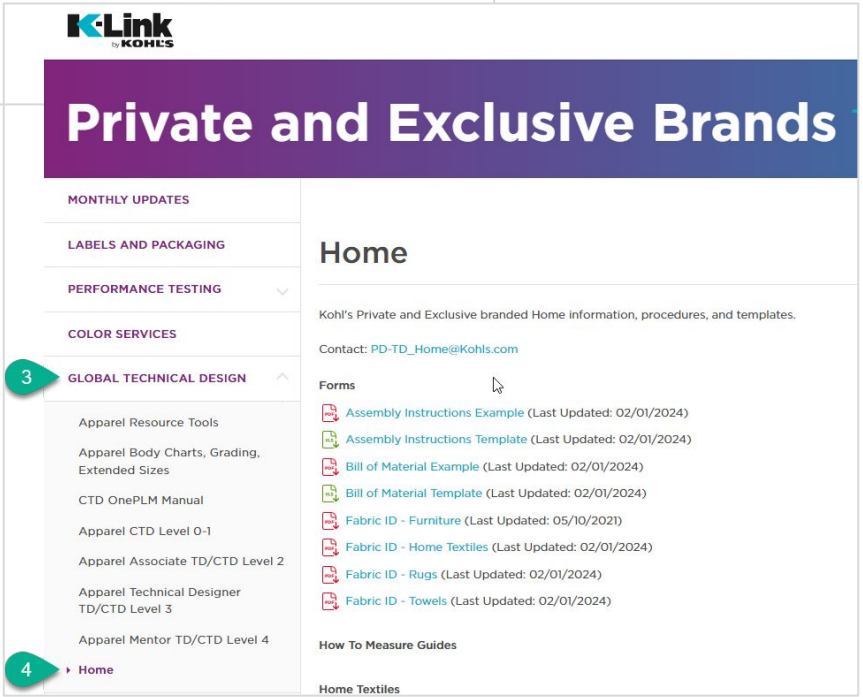
Fit & Quality Consistency

All Technical Design Resources can be found on K-link under

Resources >
Private & Exclusive Brands >
Global Technical Design >
Home

https://link.kohls.com/resources/subcategory/design-home





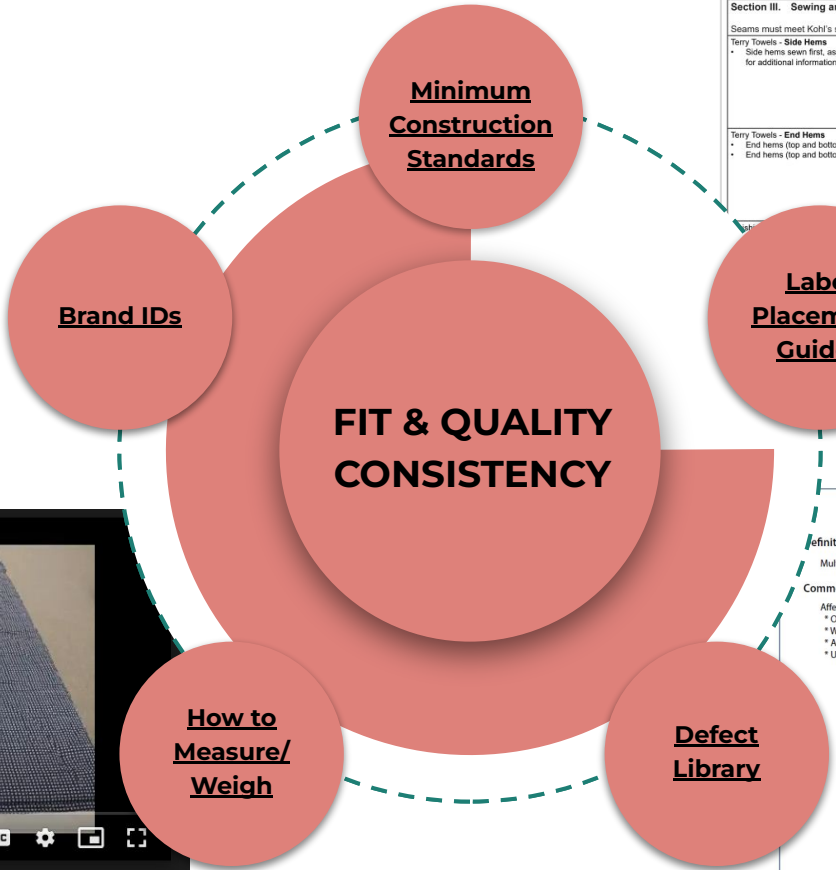
Fit & Quality Consistency - Requirements

KOHL'S BEDDING BRAND ID:
BLANKETS & THROWS

BLANKET DIMENSIONS

	GOOD	BETTER	BEST
Fits to:	13"	15"	16"
Applies to:	Juvenille Big One	Cuddl Duds Sonoma Hotelier Miryana	Simply Vera
Twin	65"W x 93"L	69"W x 95"L	71"W x 96"L
Twin/Twin XL	65"W x 98"L	69"W x 100"L	71"W x 101"L
Twin XL	65"W x 98"L	69"W x 100"L	71"W x 101"L
Full	80"W x 93"L	84"W x 95"L	86"W x 96"L
Full/Queen	86"W x 98"L	90"W x 100"L	92"W x 101"L
Queen	86"W x 98"L	90"W x 100"L	92"W x 101"L
King	102"W x 98"L	106"W x 100"L	108"W x 101"L
King/Cal King	102"W x 102"L	106"W x 104"L	108"W x 105"L
Cal King	98"W x 102"L	102"W x 104"L	104"W x 105"L

*example - reference true Brand ID documents for the most up to date data



KOHL'S MINIMUM CONSTRUCTION STANDARDS
TOWELS

REQUIREMENTS	Where QUALITY is the Major Consideration	Where PRICE is the Major Consideration
Section III. Sewing and Construction Requirements		
Seams must meet Kohl's seam slippage and strength requirements		
Terry Towels - **Side Hems** • Side hems sewn first, as specified and approved. Refer to the Kohl's Tech Pack for additional information	*Recommended:* SN LS, reinforced *Allowed:* SN CS with Schmale backtacking chainstitch machine head OR 2N CS, Stacking stitches (25-30 SPI) for 1". Tightly chained thread tails - 10mm length maximum	*Recommended:* SN LS, reinforced *Allowed:* SN CS with Schmale backtacking chainstitch machine head OR 2N CS, Stacking stitches (25-30 SPI) for 1". Tightly chained thread tails - 10mm length maximum
Terry Towels - **End Hems** • End hems (top and bottom) sewn second, crossing side hem stitching • End hems (top and bottom) 3/4" or wider - stitch sides of end hems closed	***Required*** SN LS, reinforced	*Recommended* SN LS, reinforced *Allowed:* SN CS with Schmale backtacking chainstitch machine head OR SN or 2N CS, Stacking stitches (25-30 SPI) for 1". Tightly chained thread tails - 10mm length maximum

...ng hem opening, no more than 1/16" - 1/8" away from edge

Revised Date: 4/23/2024
PRIVATE & EXCLUSIVE BRANDS HOME 8

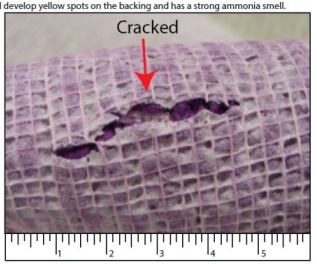
Latex Backing Defects

...efinition:

Multiple latex defects found on the back side of rugs with a non-skid backing.

Common Quality Issues

Affects the visual appearance of the fabric or performance.
* Over backing the latex causing the backing to become brittle and to crack/crumble.
* White flecks of latex stuck to the face of the rug due to overspraying from the back.
* Air bubbles causing holes or openings in the latex that could peel during normal use and care.
* Uncured latex could develop yellow spots on the backing and has a strong ammonia smell.



Fit & Quality Consistency - Brand IDs

Kohl's Brand Identification (Brand IDs) provide a baseline of dimensions and weights to be used as a starting point for Private Label development.

The Brand ID includes guidance for important steps of size/quality between good/better/best brand levels.

BATH

BEACH TOWELS

CORE TOWELS

DEC BATH TOWELS

SHOWER CURTAINS

BEDDING

BLANKETS & THROWS

DUVET COVERS

FASHION COMFORTERS

PILLOWS & SHAMS

QUILTS, COVERLETS, BEDSPREADS

SHEETS (WOVEN)

STANDARD MATTRESS DIMENSIONS

KITCHEN

KITCHEN TOWEL

TABLE LINENS

KOHL'S BEDDING BRAND ID:

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*example - reference true Brand ID documents for the most up to date data

Fit & Quality Consistency - Minimum Construction Standards

Minimum Construction Standards (MCS) provide minimum requirements for quality in Kohl's Private Label goods.

These documents provide a wide range of information include guidance on stitches and seams, fabric, construction, and more.

As a Kohls CTD, it is your responsibility that all samples and production adhere to these requirements.

MCS - Bedding
MCS - Blankets & Throws
MCS - Filled Products
MCS - Furniture
MCS - Kitchen & Tabletop Textiles
MCS - Rugs
MCS - Shower Curtains
MCS - Towels
MCS - Window Treatments

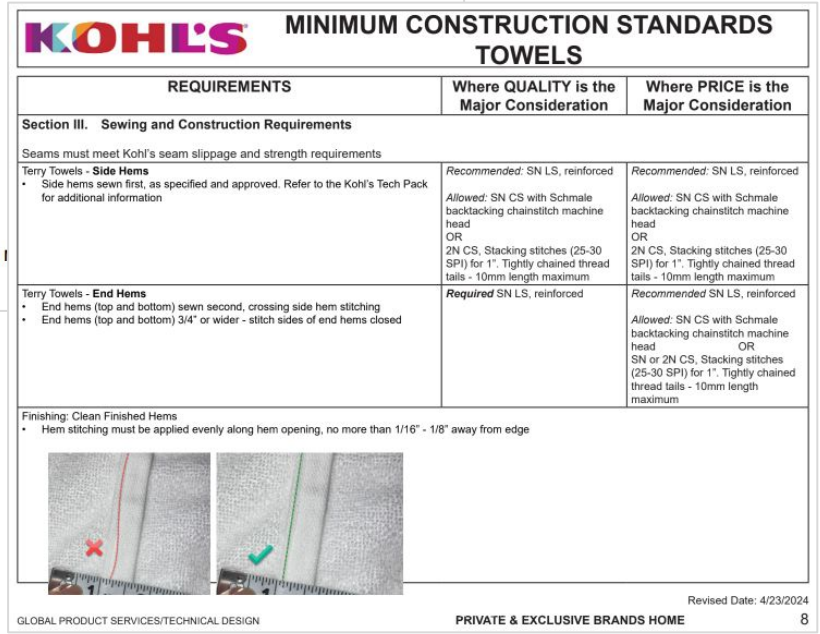
KOHL'S MINIMUM CONSTRUCTION STANDARDS

PRIVATE & EXCLUSIVE BRANDS HOME

FILLED PRODUCTS

All Private and Exclusive brands must follow

GLOBAL PRODUCT SERVICES/TECHNICAL DESIGN


KOHL'S MINIMUM CONSTRUCTION STANDARDS TOWELS

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Finishing: Clean Finished Hems • Hem stitching must be applied evenly along hem opening, no more than 1/16" - 1/8" away from edge		

Revised Date: 4/23/2024

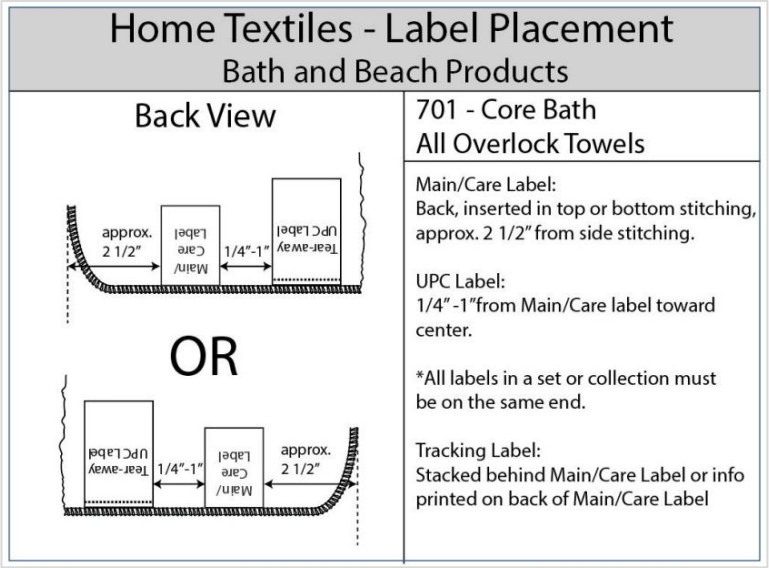
GLOBAL PRODUCT SERVICES/TECHNICAL DESIGN PRIVATE & EXCLUSIVE BRANDS HOME 8

Fit & Quality Consistency - Label Placement Guides

Label Placement Guides provide guidance for consistency in label placement and application for Kohl's Private Label.

These documents provide a wide range of product types and variations.

As a Kohls CTD, it is your responsibility that all samples and production adhere to these requirements.



BATH

LP BATH AND BEACH

LP RUGS

BEDDING

LP BEDDING

KITCHEN

LP KITCHEN

LIVING/HOME FURNISHINGS

LP RUGS

Fit & Quality Consistency - Defect Library

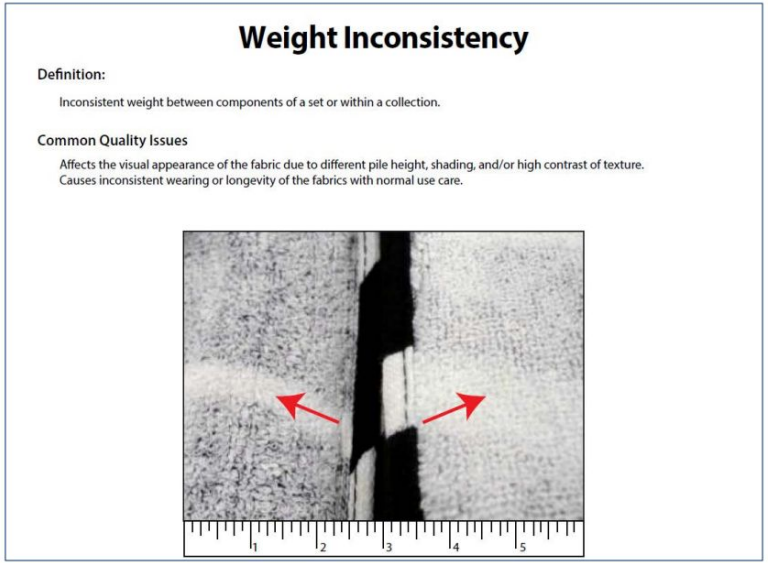
The Defect Library provides guidance for common defects found in home textiles products.

This documents provide a wide range of examples.

As a Kohls CTD, it is your responsibility that all samples and production adhere to these requirements.

It is also recommended that you are familiar with the Kohl's Defect Classification Lists (DCL) available on K-link under the Quality Assurance section:

DCL for Softlines (includes Soft Home)
DCL for Hardlines (includes Hard Home)



Fit & Quality Consistency - How to Measure/Weigh

The How-to-Measure and How-to-Weigh resources below provide guidance for measuring and weighing methods, to ensure consistency in evaluation.

These documents provide a wide range of points of measure and weight on various product types.

As a Kohls CTD, it is your responsibility that all samples and production adhere to these requirements.

BATH

HTM+W BATH & BEACH

TOWEL WEIGHT CALCULATOR

HTM RUGS

HTM TRIMS

BEDDING

HTW BATTING GUIDE

HTW BATTING VIDEO

HTM BEDDING

HTM TRIMS

KITCHEN

HTM+W KITCHEN

TOWEL WEIGHT CALCULATOR

HTMS TRIMS

LIVING/HOME FURNISHINGS

HTM RUGS

HTM WINDOW TREATMENTS

HTM TRIMS

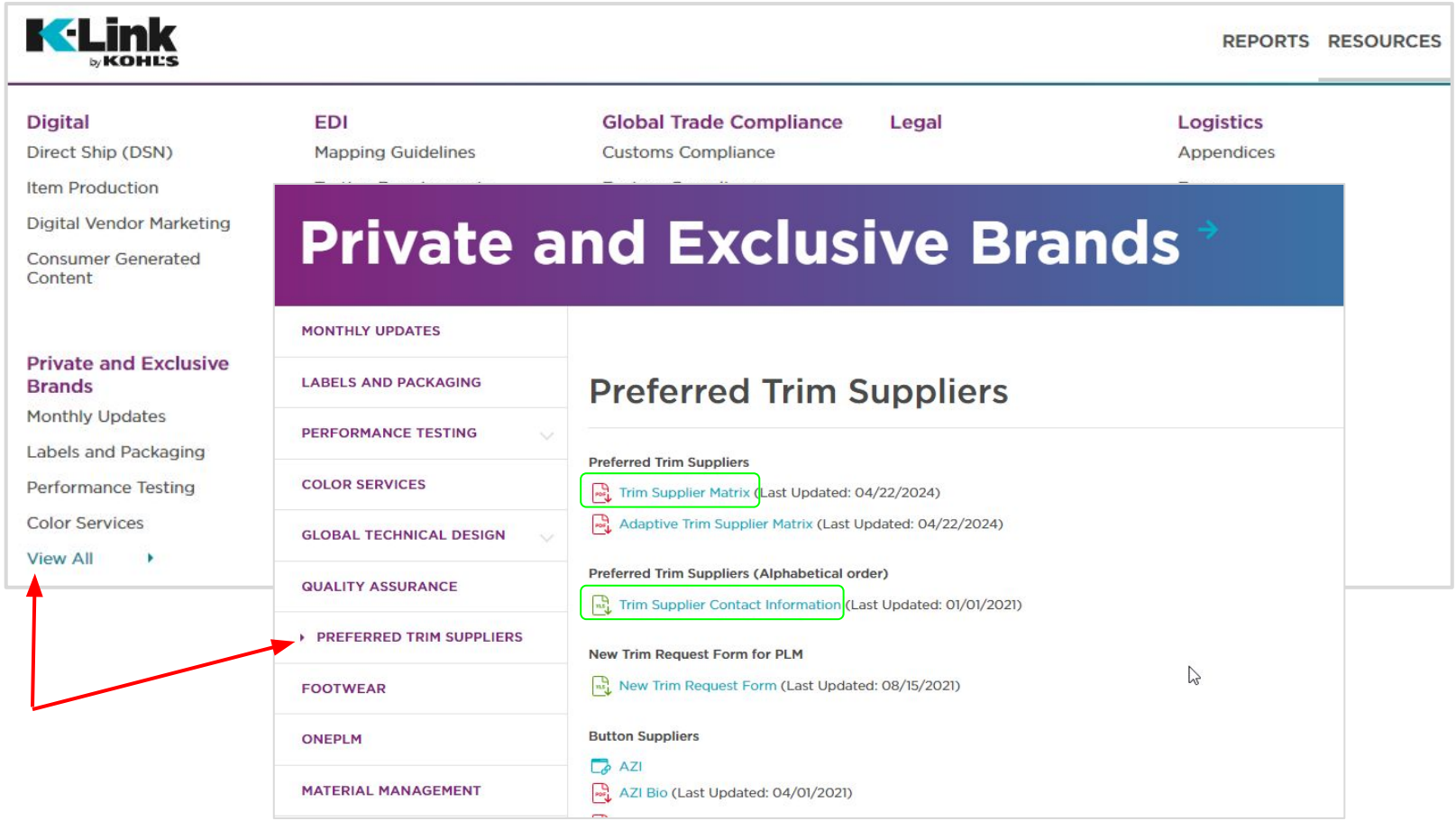
HTM BOOKCASE

HTM SEATING

HTM TABLE

HTM UMBRELLA & BASE

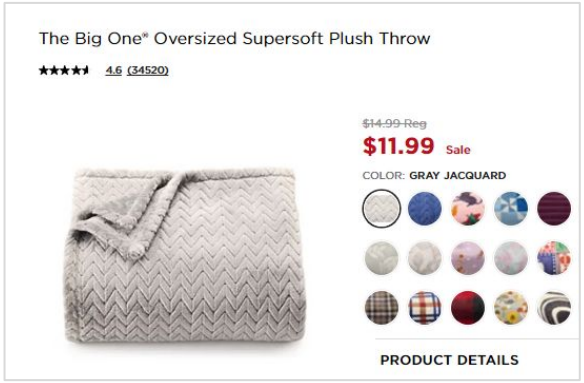
Fit & Quality Consistency - Preferred Suppliers

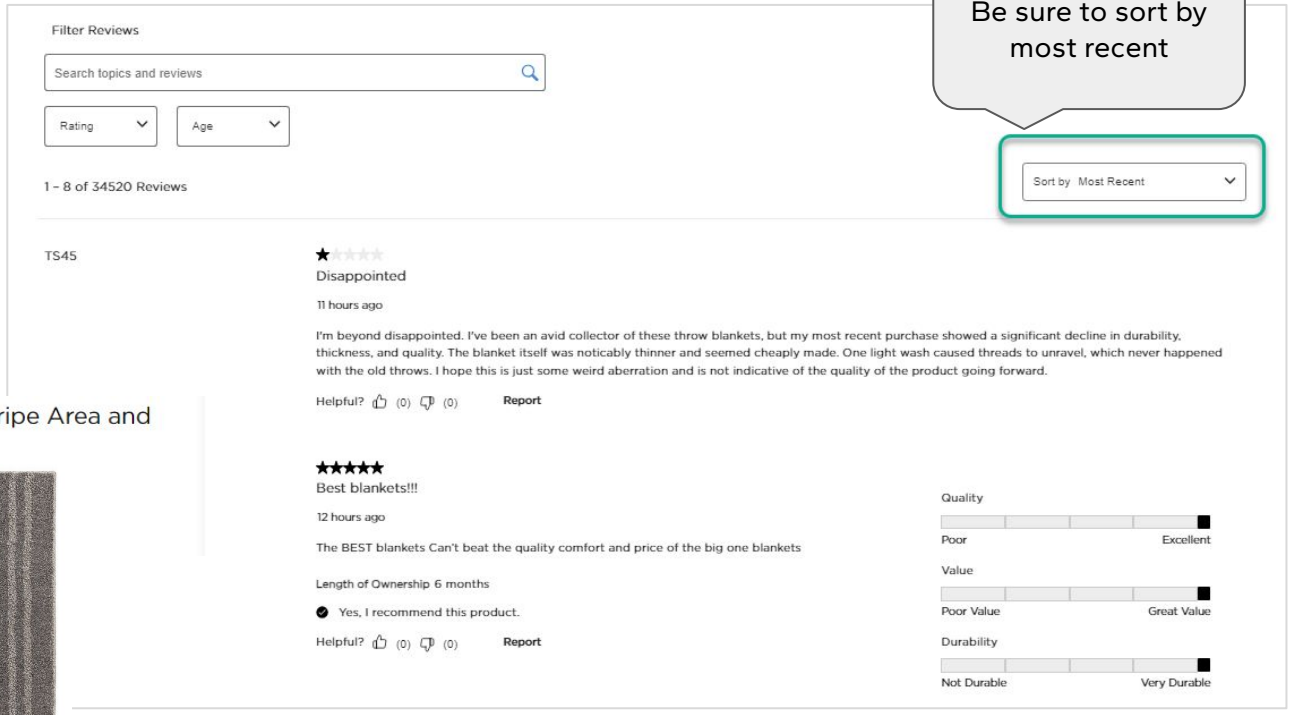


Delivering Consistent Quality

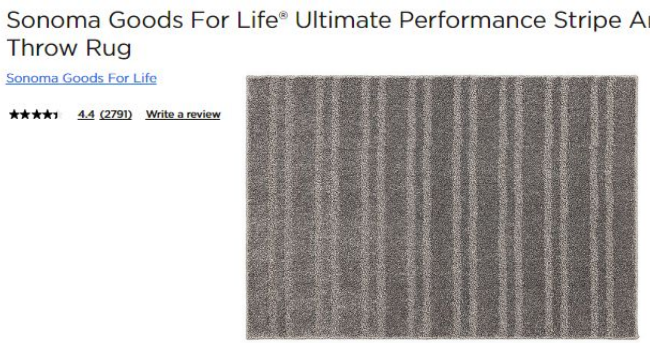
Customer Reviews

Regular monitoring and analysis of Kohl's customer reviews will be critical to your success as a Kohl's Supplier.





Be sure to sort by most recent



Vendor Owned Tech Pack to PLM

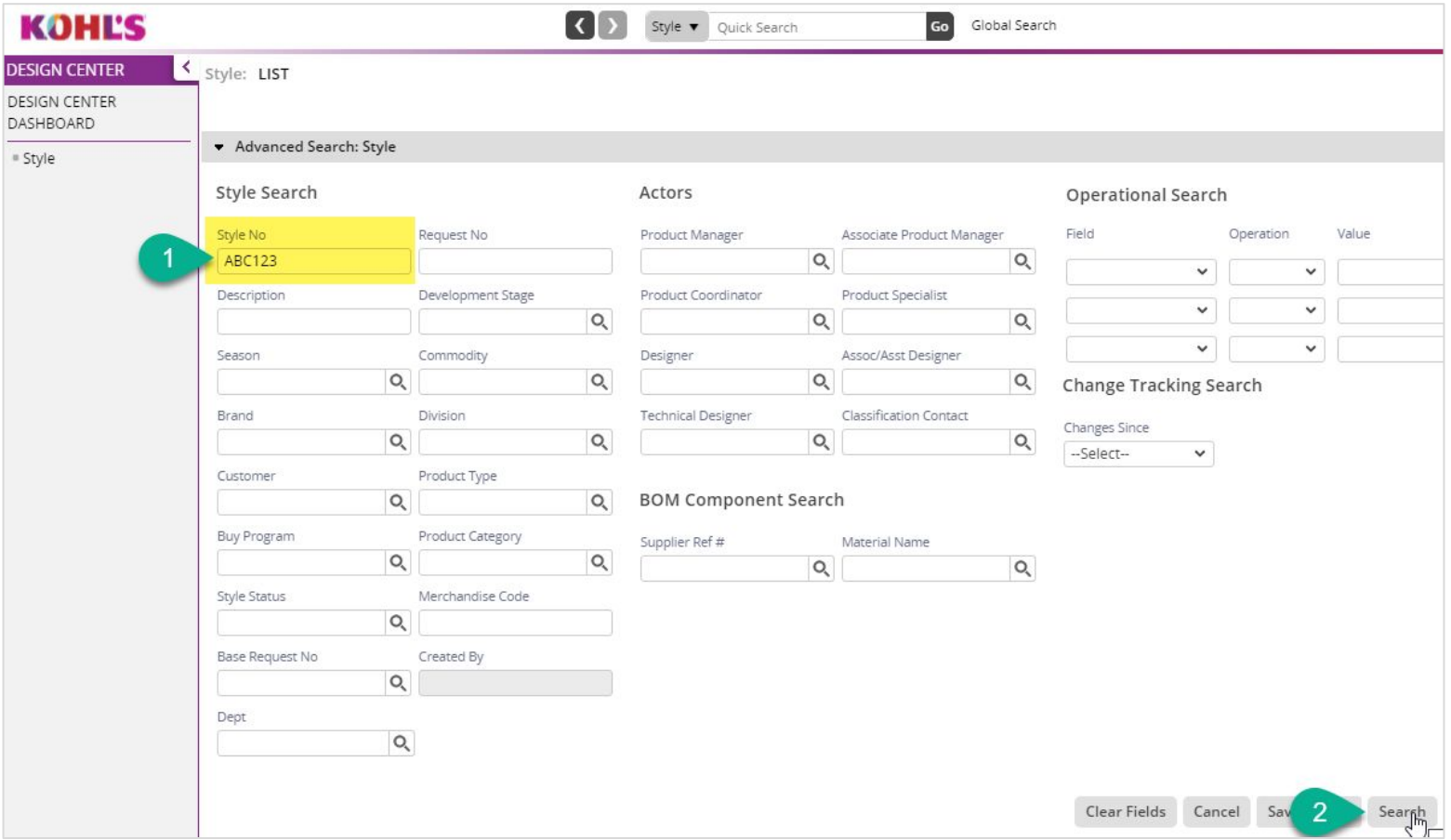
Vendor Owned Tech Pack to PLM

Tech Pack Requirements

- Single file including all the below requirements
  - Sketch Page or photos including front & back views
  - Construction Details (stitches & seam info, assembly order, any other details)
    - Specifying requirements above Kohl's Minimum Construction Standards
  - Sizing Information (Points of Measure, sizing names if applicable (ie Twin, Twin/XLT, etc))
  - Front, Back, & Detail images
    - Final approved version only
  - BOM – including all fabrics, battings, scrim, trims etc. Templates are available below:
    - Fabric ID Textile
    - Fabric ID Rugs
    - Fabric ID Towels
    - Fabric ID Furniture
    - Bill of Materials (Furniture)
  - Label placement information

Vendor Owned Tech Pack to PLM - How to Upload

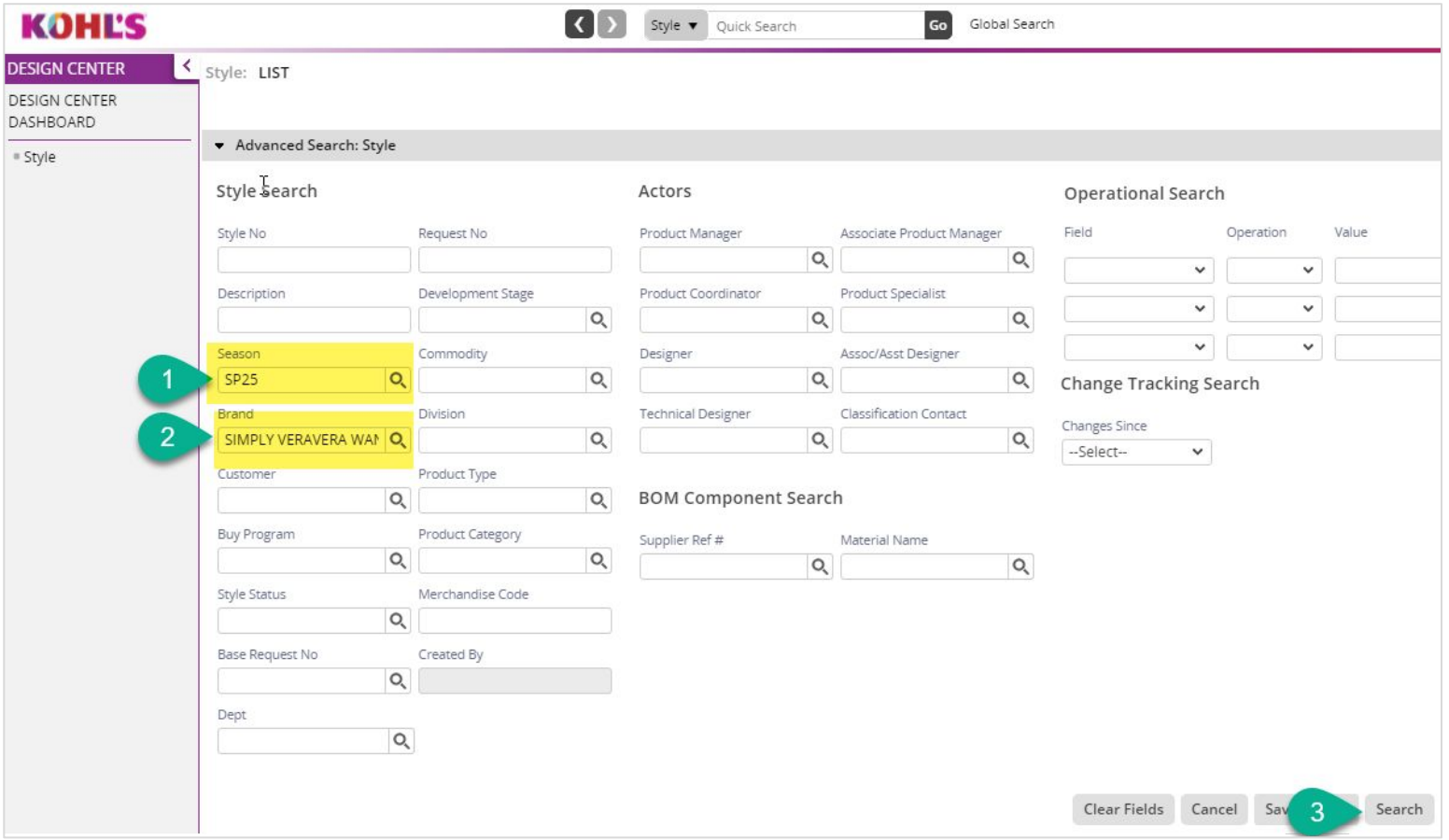
Access the style via style search:



Vendor Owned Tech Pack to PLM - How to Upload

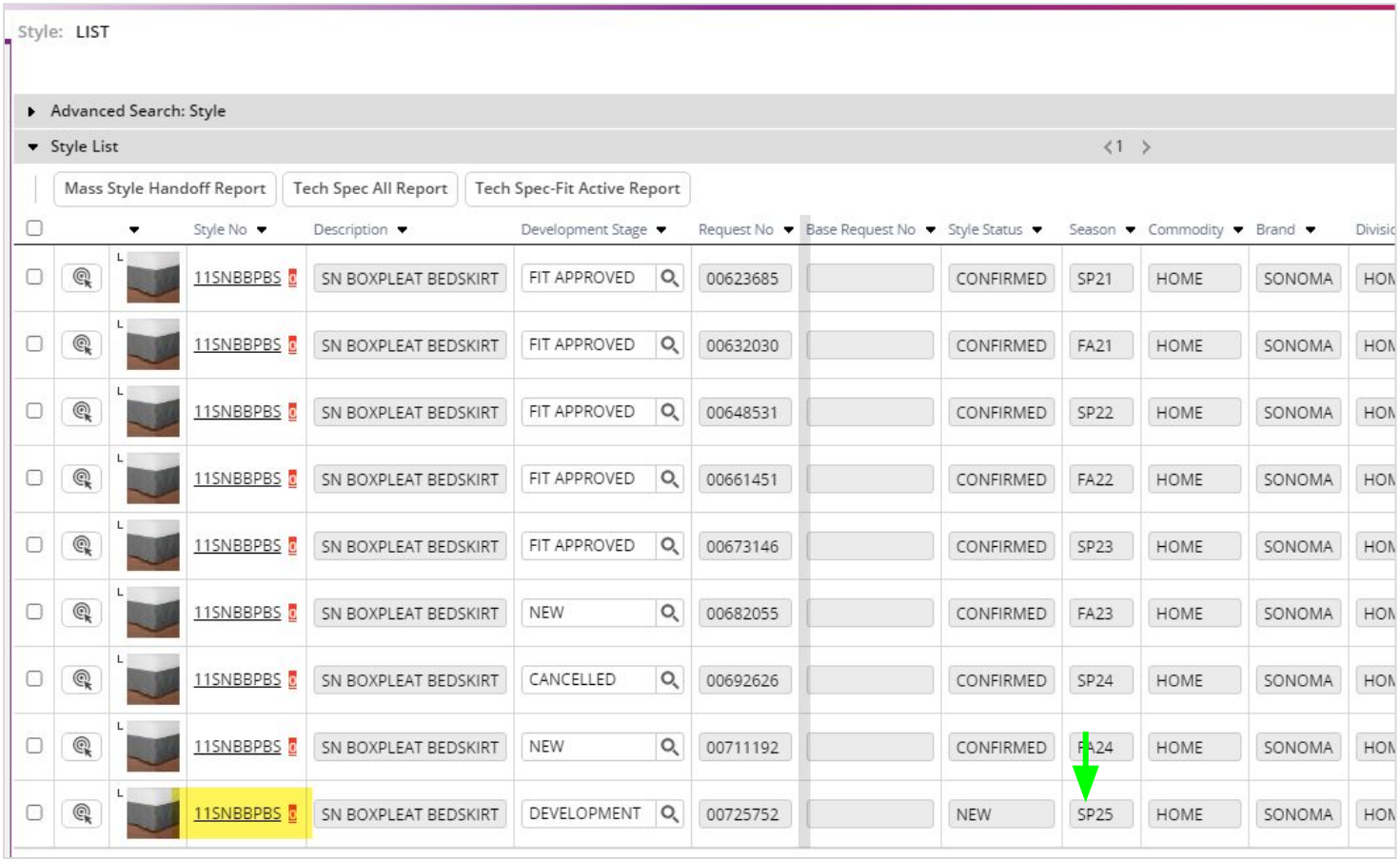
Alternatively, you can search more broadly by setting one or more search parameters.

In this example, the search results will only return styles assigned to you in SP25 under the Vera brand:



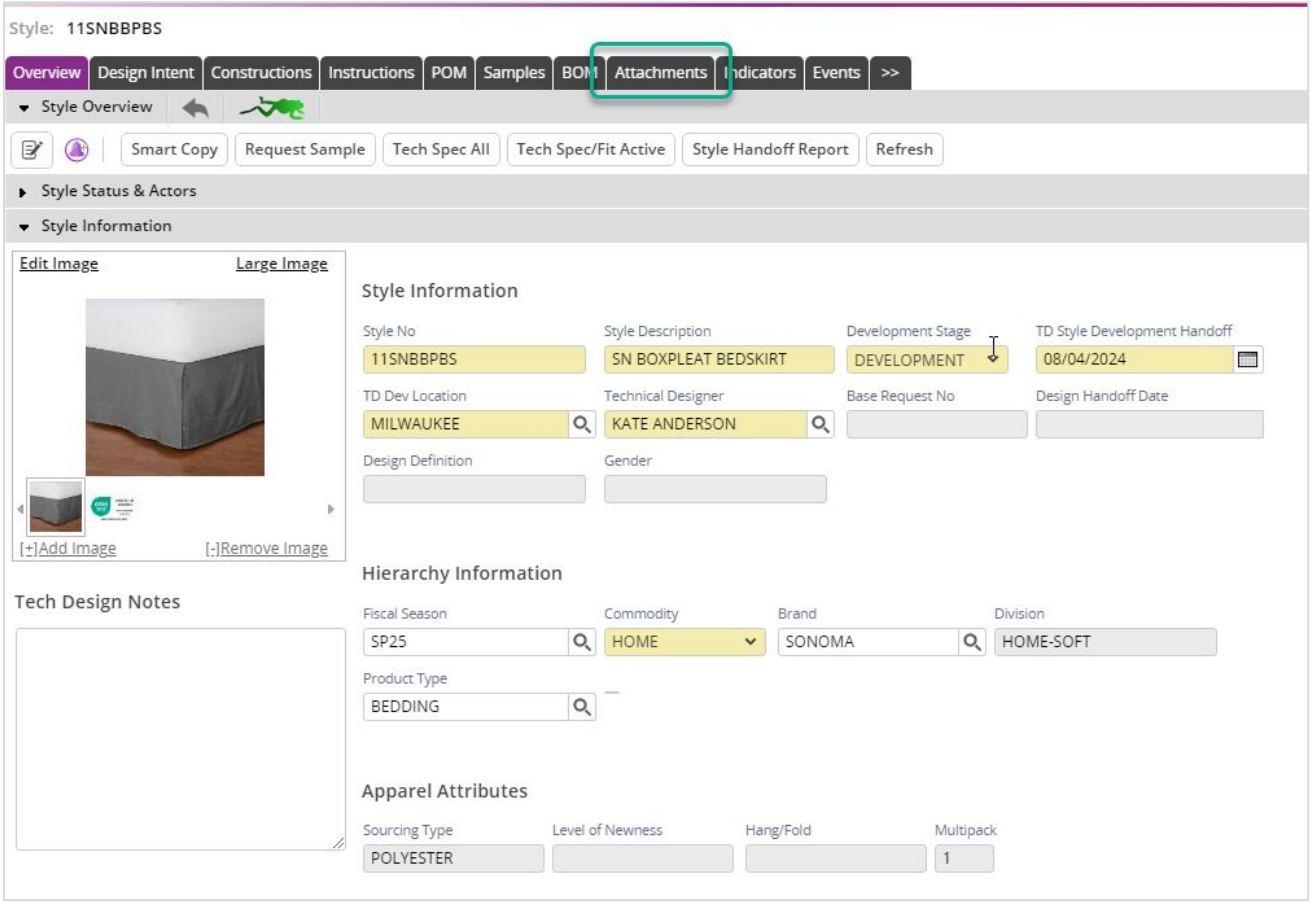
Vendor Owned Tech Pack to PLM

Be sure to select the correct season - in this example SP25:



Vendor Owned Tech Pack to PLM

Once in the style shell - navigate to the ‘Attachments’ tab:



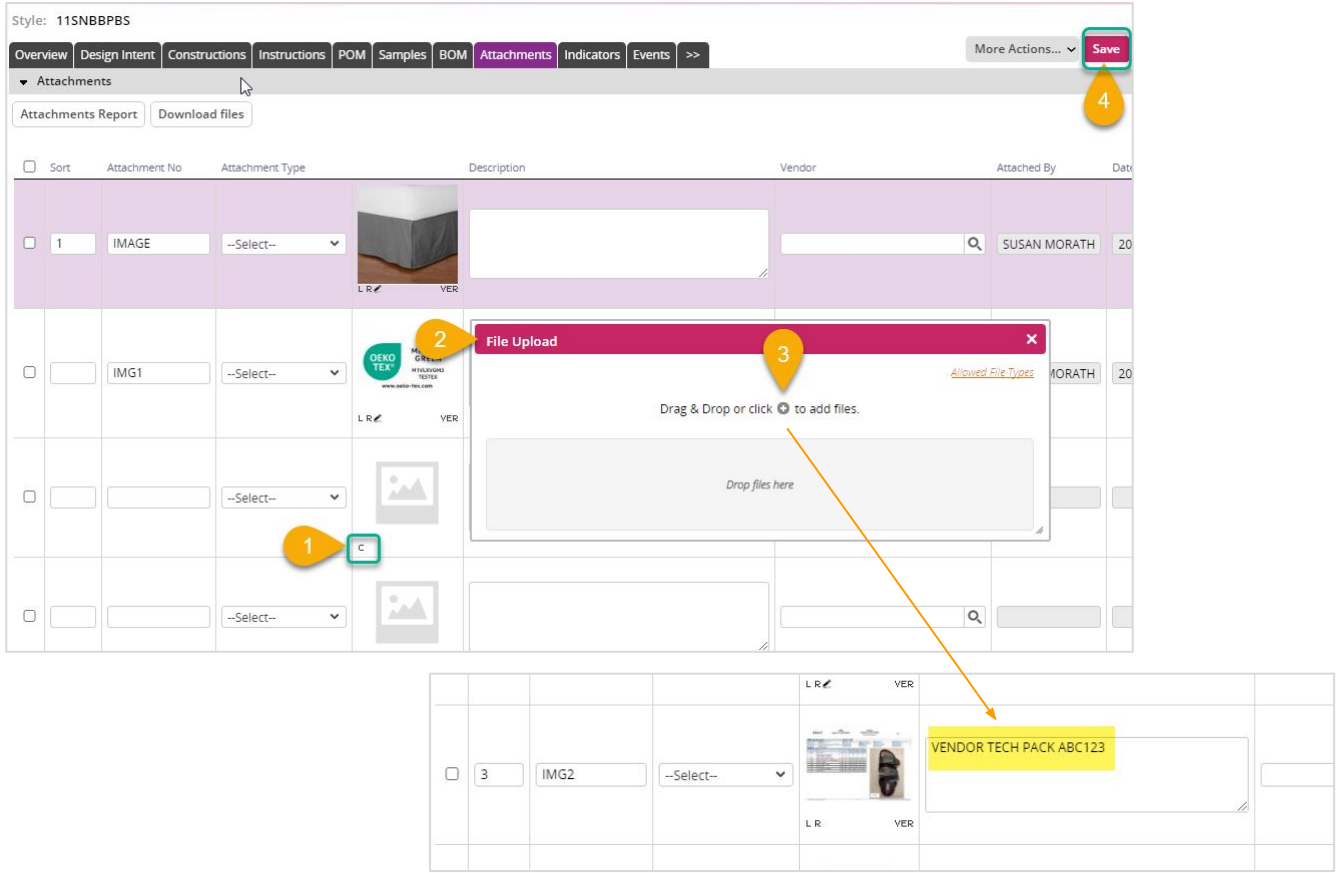
Vendor Owned Tech Pack to PLM

Navigate to an open line item on the “Attachments” tab.

Select “C” for the File Upload window to appear.

Add your file - be sure to add a description to help Kohl’s identify the file.

Once added, you must select ‘Save’.



THANK YOU

Questions/Support:

Tech Design Training & Standards Team

PD-TD_Training@kohls.com