

PROTOCOL # 230-F

Halloween / Easter / Treat Bags

Performance Test	Test Method	Samples	Requirement	Rating (Section or exec. Summary which failed items can be referenced)
LABELING				
Labeling / Packaging Review	16 CFR 500 & 19 CFR 134	All Samples	<p>Should be legibly marked with the following information:</p> <ul style="list-style-type: none"> - Distributor's name, trademark or other means of identification of the manufacturer or packer & address (City, State & Zip) - Product identification - Net quantity of the contents in terms of weight, measure or numerical count (Metric & US Standard) or a combination so as to give accurate information and facilitate value comparison by the consumer - Country of origin (if imported) 	
Verify Label Claims	Visual Check	All Samples	The labeling must comply and valid with all claims.	
Verify "Not A Toy Labeling"	Visual Check	All Samples	Must have "This Is Not A Toy, For Decorative Purposes Only" labeling on all samples or by means of label tag	
CPSIA Tracking Label	Visual Check	All Samples	<p>Kohl's Tracking label Requirements –</p> <p>Includes "Kohl's", the product style number or name, the manufacturer's factory number and the month and year the product was manufactured. Shall be permanently and distinguishably marked on the product.</p>	
Import Permit (For Natural Materials Only) If Applicable	US Department of Agriculture Animal and Plant Health Inspection Service (APHIS), Plant Protection and Quarantine (PPQ)	All Samples	<p>Product shall not have prohibited materials present per US Department of Agriculture, Animal and Plant Health Inspection Service (APHIS), Plant Protection and Quarantine (PPQ)</p> <p>Documentation and/ or proper permit(s) for specific product shall be supplied along with Testing Request form and samples.</p> <p>Permit information may be found at: https://www.aphis.usda.gov/wps/portal/aphis/home/ It is the vendor's responsibility for the compliance to relevant requirements.</p>	
Adult Tracking Label: **If space limitations exist, contact Kohl's Quality Assurance & Product Integrity teams to discuss minimum required information (MR.QA.PI@kohls.com)	Kohl's Requirement	All Samples	<p>Can be included on packaging when necessary:</p> <p>Kohl's Assigned Factory Number Manufacture Date (Month/Year) UPC #</p>	
PHYSICAL CHARACTERISTICS				
None				
CONSTRUCTION QUALITIES				
Kohl's Workmanship Review	Visual Check / Actual Use	All Samples	<ul style="list-style-type: none"> - All components shall be provided as claimed and shall not be deformed or fractured. - All hardware shall be provided - All welds shall be smoothly finished and free from pits and splatter - All components shall not contain any burrs or sharp edges (test by touch or sight) - Product shall not contain any loose components or unsecured fastening where rigidity is required - Product shall not tip over during casual handling 	
Fabric Weight (Textiles)	ASTM D3776	1 Sample	As claimed/as measured (± 5% max.)	
Small Object	ASTM F963 Section 4.6	All Samples	16 CFR 1501. No small parts.	
Accessible Edges	ASTM F963 Section 4.7	All Samples	16 CFR 1500.49. No sharp edges.	
Projections	ASTM F963 Section 4.8	All Samples	Shall be free from hazardous projections.	
Accessible Points	ASTM F963 Section 4.9	All Samples	16 CFR 1500.48. No sharp points.	
Plastic Film	ASTM F963 Section 4.12	All Samples	Shall be > 0.00125". Alternatively sheeting less than 0.00125" thickness shall be perforated with defined holes.	
Cords, Straps And Elastics	ASTM F963 Section 4.14	All Samples	< 12" length; < 14" loop or containing a breakaway feature; > 12" long for pull toys shall have no beads or other attachments that could tangle to form a loop.	
Holes, Clearance & Accessibility of Mechanisms	ASTM F963 Section 4.18	All Samples	No finger pinching or crushing hazard. No entrapment hazards.	
PERFORMANCE				

Attachment Strength (Applicable to moving projected components, loops and small parts)	16 CFR 1500 & 1501	1 Sample	Tension - No Detachment at 17 lbs. for 10 seconds. Torque - No detachment at 4 inch pounds for 10 seconds. Evaluate small parts Adults: Fragile trims beads, rhinestones, etc. Tier 1 5lbs for 10 seconds min. Tier 2 10lbs for 10 seconds min.	
*Flammability	ASTM F963 Section 4.2	1 Sample	- 16 CFR 1500.44 (Solid) - 16 CFR 1610 (Textile fabrics)	
Drop Test	ASTM F963 Section 8.7.1	1 Sample	16 CFR 1500 (Table 5, F963)	
Torque Test For Removal Of Components	ASTM F963 Section 8.8	1 Sample	16 CFR 1500 (Table 5, F963)	
Tension Test For Removal Of Components	ASTM F963 Section 8.9	1 Sample	16 CFR 1500 (Table 5, F963)	
Tension Test For Seams	ASTM F963 Section 8.9.1	1 Sample	16 CFR 1500 (Table 5, F963)	
Compression Test	ASTM F963 Section 8.10	1 Sample	16 CFR 1500 (Table 5, F963)	
Flexure Test	ASTM F963 Section 8.12	1 Sample	16 CFR 1500 (Table 5, F963)	
COLORFASTNESS				
*Dry Crocking	AATCC8/116	1 Sample	Class 4.0	
*Wet Crocking	AATCC8/116	1 Sample	Class 3.0	
*Resistance To Saliva	DIN 53160 (Without Perspiration)	1 Sample	Any staining due to dye migration must be class 3.0 Min. (AATCC gray scale).	
ANALYTICAL				
*Lead In Scrapable Surface Coating	CPSC-CH - E1003-09	1 Sample	≤90 ppm (0.0090% by weight) (CPSA – 16 CFR 1303)	
* CA Prop 65	Refer to Protocol 1300	All Samples	All samples shall be reviewed against the requirements of California Proposition 65 to determine if additional testing or labeling is required.	
ADDITIONAL NOTE:				
Protocol Version	Description of Change	Revised by / Date	Approved by / Date	
230 - A	Initial Release	Birkoff Chen May 20, 2014	Teana Robinette May 30, 2014	
230 – B	Updated Colorfastness and lead content pricing	Candy Chan Jul 30, 2014	Jeetendra Shelatkar Aug 5, 2014	
230 – C	Updated the title with rating to Tier 1/Tier 2/Tier 3	Zoe Yeung Mar 12, 2015	Teana Robinette April 1, 2015	
230-D	Added adult tracking label requirements and import permit requirements	Charlene Swanson June 26, 2020	Charlene Swanson June 26, 2020	
230-E	Updated format and updated performance rating to Tier 1/Tier 2	Violet Nelson Sept. 6, 2022	Violet Nelson Sept. 6, 2022	
230-F	Removed year from ASTM F963	Charlene Swanson February 2024	Charlene Swanson February 2024	