



## **REVISING GRADE/POM DESCRIPTION**

If the grade or tolerance of a POM(s) or POM Description(s) needs to be updated, the KTD must follow the best practice below.

1. Any revision to a Primary POM or a POM that is critical to fit, KTD must have a conversation with their manager prior to making any revisions in the tech pack.

EXAMPLES of primary/critical POMS are: chest, waist, armhole etc. A Primary POM will be noted with a **P** in the POM row in the P/S column.

_			-	0.0	_				_	Grading
	120		P	B	A412H	Q	LOW HIP #" FM TOP EDGE-1/2 MEAS	-1/4	3/8	Spec Meas
		_		-						
_	Reverses.	-	-	-	in the second se			-	_	Grading
	130			Ľ	A411	Q,	LOW HIP PLCMT FROM TOP EDGE	0	0	
										Spec Meas

2. After the grade, tolerance, or POM description is updated, an **RV** must be added at the beginning of the POM Description noting a change has been made that is different from the grade table.

120	Ρ	ľ	A412H	Q	RV-LOW HIP #" FM TOP EDGE-1/2 MEAS	-1/4	3/8
130		ľ	A411	Q	LOW HIP PLCMT FROM TOP EDGE	0	0

## **INVALID FRACTION INDICATOR**

- 1. If an invalid fraction is keyed in either the grading row or spec meas row, it will highlight in red.
- 2. If you click Save in the upper right hand corner before correcting invalid fractions, the Error Message window will appear. You will not be able to save until invalid fractions are corrected.

Sort   QA   P/S   HTM   Code   POM Description   Tol(+)   Tol(+)   Active Ind   Image: Constraint of the constraint						[10]	8	Size/A	4	2	0	000 00	Size Code			ure <u>Hide / Show</u>	ILS OF IVE	Poin					
10   P   P   A001-LA0Q   LADIES ALPHA SIZES XX\$(000-00) X\$(0   Grading   0   0     30   P   P   A008   ALL MEAS AFTER GARMENT WASH   Grading   0   0     40   P   P   A300   LEN HPS TO HEM-BACK   -1/2   1/2   Grading   -1   -1/2   0   \$	20											Active Ind		Tol(+)	Tol(-)	M Description		Code	HTM	P/S	QA	ort	כ
10   P   P   A001-LA0 Q   LADIES ALPHA SIZES XX5(000-00) X5(0   Spec Meas   Image: Constraint of the constraint	C																						
30   A008   ALL MEAS AFTER GARMENT WASH   Grading   0     40   P   A300   LEN HPS TO HEM-BACK   -1/2   1/2   Grading   -1   -1/2   0   \$\$8/5   1     5pec Meas   28 1/2   29   29 1/2   30   30 1/2   30 1/2     40   P   A300   LEN HPS TO HEM-BACK   -1/2   1/2   Grading   -1   -1/2   0   \$\$8/5   1     5pec Meas   28 1/2   29   29 1/2   30   30 1/2   30   30 1/2						0					(		Grading				0					10	
30   Image: Constraint of the constraint													Spec Meas			ADIES ALPHA SIZES XXS(000-00) XS(0	Q	AU01-LA0	B	P		10	k
40 P A300 LEN HPS TO HEM-BACK -1/2 1/2 Grading -1 -1/2 0 58/5 1   5pec Meas 28 1/2 29 29 1/2 30 30 1/2   6 rading -1/2 -1/2 -1/2 -1/2 -1/2 1/2						0							Grading										
40   P   P   A300   Q   LEN HPS TO HEM-BACK   -1/2   1/2   Spec Meas   28 1/2   29   29 1/2   30   30 1/2     40   - <td></td> <td>Spec Meas</td> <td></td> <td></td> <td>LL MEAS AFTER GARMENT WASH</td> <td>Q</td> <td>A008</td> <td>Ľ</td> <td></td> <td></td> <td>30</td> <td>)</td>													Spec Meas			LL MEAS AFTER GARMENT WASH	Q	A008	Ľ			30	)
40   P   P   A300   Q   LEN HPS TO HEM-BACK   -1/2   1/2   Spec Meas   28 1/2   29   29 1/2   30   30 1/2     40   -   -   -   -   -   Grading   -1/2   -   -   1/2   -   1/2   1/2   -   1/2   1/2   30   30 1/2     40   -   -   -   -   Grading   -   -   -   1/2   -   1/4   0   1/4   1/2	1 1/4	1	ī r	58/5	Г	0		-1/2		-1			Grading										
Grading -1/2 -1/4 0 1/4 1/2	30 3/4	30 1/2				29.1/2		29		28 1/2	Spec Meas 28		1/2	-1/2	EN HPS TO HEM-BACK	Q	A300	Ø	Ρ		40	ו	
	5/8																			-			
30 0 P at 100 C NK WIDTH@EDGE -1/4 1/4 Spec Meas 61/2 63/4 58/8 7.1/4 7.1/2	7 5/8				<b>h</b> 1		í d				Spec Meas 6 1/2		1/4	-1/4	K WIDTH@EDGE	Q	A100	Ľ	Ρ	) 0	50	)	
							- 4						Spec Meas	1.000			1				_		
60     S     S     A112     A112 <td>3/8</td> <td>1/4</td> <td></td> <td>1/8</td> <td></td> <td>0</td> <td></td> <td>-1/8</td> <td></td> <td>-1/4</td> <td></td> <td></td> <td>Grading</td> <td colspan="3">Error Message(s) X</td> <td>0</td> <td>A112</td> <td>E</td> <td>S</td> <td></td> <td>60</td> <td>ĩ</td>	3/8	1/4		1/8		0		-1/8		-1/4			Grading	Error Message(s) X			0	A112	E	S		60	ĩ
Illegal Fraction 58/5. Numerator cannot be greater Spec Meas 11 1/4 11 3/8 11 1/2 11 5/8 11 3/4 than denominator.	11 7/8	1 3/4		11 5/8		11 1/2		11 3/8		11 1/4			Spec Meas	Illegal Fraction 58/5. Numerator cannot be greater						<u> </u>		00	

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