PROTOCOL # 920-D					
LUGGAGE TAG  Rating  Country  Country					
Performance Test	Test Method	Samples	Requirement	which failed items can be referenced)	
LABELING				reierendeur	
			Should be legibly marked with the following information: Distributor's name, trademark or other means of identification of the manufacturer or packer & address (City, State & Zip)		
			Product identification		
			Net quantity of the contents in terms of weight, measure or numerical count (Metric & US Standard) or a combination so as to give accurate information and facilitate value comparison by the consumer		
Labeling/Packaging	F.P. & L. Act (16 CFR 500)	1 Sample	Country of origin (if imported)  Must conform to FTC Guides.		
			Only the top grain leather can be labeled "Genuine" or "Top Grain"		
Leather and Imitation Leather	Visual Check	All Samples	A disclosure of the percentage of leather fibers & non-leather substances in the composite or bonded leather		
Adult Tracking Label: **If space limitations exist, contact Kohl's Quality Assurance & Product Integrity teams to discuss minimum required information mr.qa.pi@kohls.			Can be included on packaging when necessary: Kohl's Assigned Factory Number Manufacture Date (Month/Year)		
COM PHYSICAL CHARACTERISTICS	Kohl's Requirement	All	UPC#		
Maximum Length of retractable cable (if applicable)	Actual Use	1	As Claimed/measured (+3%/-0%)	Claim: Actual:	
CONSTRUCTION & WORKMANSHIP					
			All components shall be provided as claimed and shall not be deformed or fractured.		
			All hardware shall be provided		
			All welds shall be smoothly finished and free from pits and splatter		
			All components shall not contain any burrs or sharp edges (test by touch or sight)		
			Product shall not contain any loose components or unsecured fastening where rigidity is required		
Kohl's Workmanship Review PERFORMANCE	Visual Check/Actual Use	All	Filling material shall be free of objectionable matter and contaminants.		
Tear Strength (Textile) (Upper Surface of Main Shell/Back Shell/Bottom Shell/Major Outer Materials Only)	ASTM D1424	2 Samples	Tier1: Min. 2.0 lbs. Tier 2: 3.0lbs		
Tear Strength (Leather) (Upper Surface of Main Shell/Back Shell/Bottom Shell/Major Outer Materials Only)	ASTM D4705	2 Samples	Tier 1: Min. 3.0 lbs. Tier 1: Min. 5 lbs.		
*Bursting Strength (Knits)	ASTM D3786	2 Samples	Tier 1: Min. 30 lbs. Tier 2: Min. 40 lbs.		
Seam Strength	ASTM D1683	2 Samples	Tier 1: Min. 25 lbs. / in. Tier 2: Min. 35 lbs. / in.		
Snapping / Unsnapping Force	ASTM D4846	2 Samples	Min. 2 lbs/ Max. 8 lbs. Tier 1: 17lbs for 10 sec.		
Snap / Button Attachment	16 CFR 1500	1 Samples	Tier 2: 25lbs for 10 sec. Tier 1: Min. 10 lbs.		
Reinforced Stress Points	ASTM D1683	1 Sample	Tier 2: Min. 15 lbs.  No physical damage to the cable assembly shall occur when it is		
Cable Pull-Out	EIA 364-38	1 Sample	subjected to a 40 N axial load for a minimum of 1 minute while clamping one end of the cable plug.		
Function	Actual Use	1 Sample	Shall function as intended.  No major visual change, corrosion or staining after 24 hours @ 100 ° F (38 ° C) and 99%		
*Resistance To Corrosion (Metal Components)	Kohl's TM 31 Visual Check	1 Sample	R.H.		
#Claim Verification (If Claimed)	/ Actual Use	1 Sample	All designs and features must conform to actual claim	CLAIM:	
COLORFASTNESS	A ATOO 0/440	10	Class 4.0 (textile)		
Dry Crocking	AATCC 8/116	1 Sample	Class 3.0 (leather/suede/denim/inner lining) Class 3.0 (textile)		
Wet Crocking	AATCC 8/116 AATCC 16	1 Sample	Class 2.0 (leather/suede/denim/inner lining)		
Light Fading  ANALYTICAL	Option 3 10AFU	1 Sample	Class 4.0 (textile), Class 3.0 (leather/suede)		
	EPA SW 846 Method# 3050B/3051A				
*Lead In Scrapable Surface Coating	/3052 (Mod.) CPSC-CH- E1003-09	1 Sample	≤ 90ppm (0.009% by weight) (CPSIA)		
			≤ 200 ppm (Not exceeding 0.020% by weight) (CPSIA)		
	EPA SW 846 Method# 3050B/3051A/3		Note: All components that could be touched by a person during normal and reasonably foreseeable use are considered to be accessible.		
	052		Material exempted from testing: Textiles, natural & manufactured		
*Lead In Accessible Substrate Material	(Mod.) CPSC-CH- E1001-08 and/or CPSC-CH- E1002-08	1 Sample	fibers and certain other materials as determined by CPSC (16 CFR 1500.91).		
* CA Prop 65	Refer to Protocol 1300	All Samples	All samples shall be reviewed against the requirements of California Proposition 65 to determine if additional testing or labeling is required.		
		and sample siz			

in addition to this protocol, any	products designed for, intended for or appealing to children, requires additional testin	g per resung r rotocor # 001.	
Protocol Version	Description of Change	Revised by / Date	Approved by / Date
920-A	Initial Release	Joyce Ho Feb 20, 2014	Elizabeth Armstrong Marc 17, 2015
920-B	Added testing for retractable cable	Elizabeth Armstrong March 21, 2018	Elizabeth Armstrong March 21, 2018
920-C	Added Adult Tracking Label Req	Elizabeth Armstrong June 15, 2020	Elizabeth Armstrong June 15, 2020
920-D	Removed tier 3 from: Tear Strength, Bursting Strength (Knits), Seam Strength, Snap / Button Attachment, Reinforced Stress Points	Elizabeth Armstron Dec 2021	Elizabeth Armstron Dec
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