

Beading & Sequin Attachment Guide

- For home textile products with bead and/or sequin embellishments, you must use one of the following sewing threads offered by our Preferred Thread Suppliers:
 - **A&E:** Anefil – Bonded Multi-filament Nylon
 - **Coats:** Nymo or Nylbond - Bonded Multi-filament Nylon

- Consult with your sales representative, from the above noted thread suppliers, to discuss the thread size (Tex) that is necessary to achieve the attachment strength requirement per Kohl's testing protocol.
 - Your representative is also available to assist with machine set up and sew-ability studies.

- In addition to testing requirements, the following parameters may impact your choice of thread size:
 - Size/diameter of hole in bead or sequin
 - Number of passes of sewing thread through the hole
 - Note: For hand bead attachment, a minimum of 2 passes are required.
 - Sharpness of embellishment edges (e.g. Glass bugle beads have rough edges that will abrade or cut through sewing thread)
 - Method of application (automated machinery vs. hand stitched)
 - Ground fabric type/weight

- For additional construction details, review Kohl's Minimum Construction Standards which are available on Kohl's Connection (www.connection.kohls.com) under the Private Brands tab.
 - The documents can be accessed via the following drop-downs:
 - Technical Design - Home Textiles - Tools