



 **FOUR SEASONS**

CONFIDENCE : ORIGINALITY : CHALLENGE

**GLOBAL LEADER OF  
FASHION ACCESSORIES**

EST.1990 : HIGH QUALITY : OVER 10,000 STYLE

KOREA : VIETNAM : CHINA  
SALES OFFICES IN 3 DIFFERENT COUNTRIES

 **FOUR SEASONS**



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Dear. Valuable Customer,

## Confidence, Originality and Challenge.

FOUR SEASONS advocates the three virtues above as its corporate philosophies.

We have been playing a very important role in the button and trim field over 28years since its foundation in 1990.

We created a new design and developed new samples every quarter of a year and manufacture over 500 different types of buttons and trims.

We have been used to focus through our products extensively in men's, women's and children's garment. We treat as **Trims are not just an accessory, it is complete of fashion.** We invest heavily in specialized trim designer and set up the various equipment in order to keep our faith that trims bring to a perfection of fashion. We do our best to satisfy customer's demands from all around the world.

In addition, we has great network system between Korea, Vietnam and China, also its our all network has been updated every quarter of a year with newly designed and developed products.

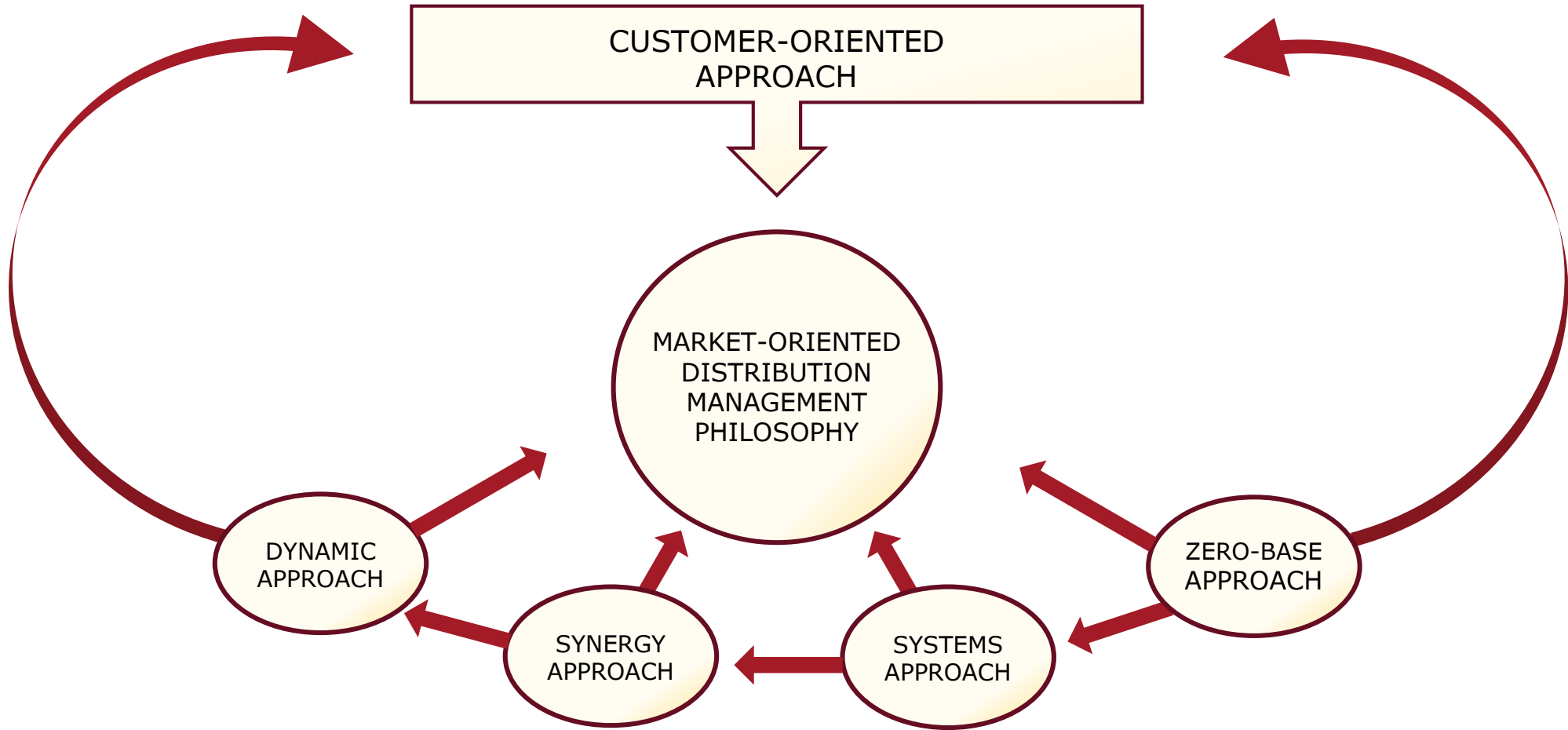
Customer confidence, product originality and challenge is our first priority.

We will step forward to become the leader in trim industry as we have gone through. Take our good service.

*Four Seasons*







- 1990** **FOUR SEASONS ESTABLISHED** IN SEOUL, KOREA
- 1995** PARTICIPATED “SIBA SHOW”(INTERNATIONAL EXHIBITION IN ITALY)  
PARTICIPATED “ACCESSORRY SHOW” IN ZHEJIANG, CHINA
- 1996** **COMPLETION OF THE KOREA FACILITY**
- 1999** ADDITIONAL INSTALLATION WITH FULLY AUTOMOTIVE FACILITY
- 2001** FACILITY INSTALLATION FOR METALLIC PATTERN OPERATION
- 2002** **INVESTMENT APPROVAL FROM VIETNAM GOVERNMENT**, INITIAL INVESTMENT AS US\$1,700,000  
CERTIFIED **ISO9001:2000**
- 2003** CERTIFIED **PREFERRED SUPPLIER FROM TARGET**  
COMPLETION OF THE FOUR SEASONS VIETNAM FACTORY
- 2006** CERTIFIED **KS A 14001 2004 / ISO14000:2004**  
**HOCHIMINH SALES OFFICE OPENED** IN VIETNAM
- 2007** FOUR SEASONS VINA WAS **INCREASE CAPITAL AS US\$300,000**  
**EXPANSION OF FACILITY EQIPMENT** IN FOUR SEASONS VINA
- 2012** LONDON SALES OFFICE OPENED IN UK



- 2013 CERTIFIED **PREFERRED SUPPLIER FROM KOHL'S**
- 2014 CERTIFIED **OEKO TEX STANDRAD 100**
- 2015 **HAIPHONG SALES OFFICE OPENED** IN VIETNAM
- 2017 **JIA SHAN SALES OFFICE OPENED** IN CHINA
- 2018 **HANOI SALES OFFICE OPENED** IN VIETNAM  
**HONG KONG SALES OFFICE OPENED** IN CHINA





Calvin Klein

ESPRIT

PRIMARK®

OLD NAVY

jcpenny

H&M

★ macy's

look

KOHL'S  
expect great things®

Joe  
FRESH

BAROQUE  
JAPAN LIMITED

MARKS &  
SPENCER

UNI  
QLO

TARGET

ANN TAYLOR

George.

TOPSHOP

EXPRESS

GAP

Walmart

ZARA

DEBENHAMS

J.CREW

FOREVER 21

C&A

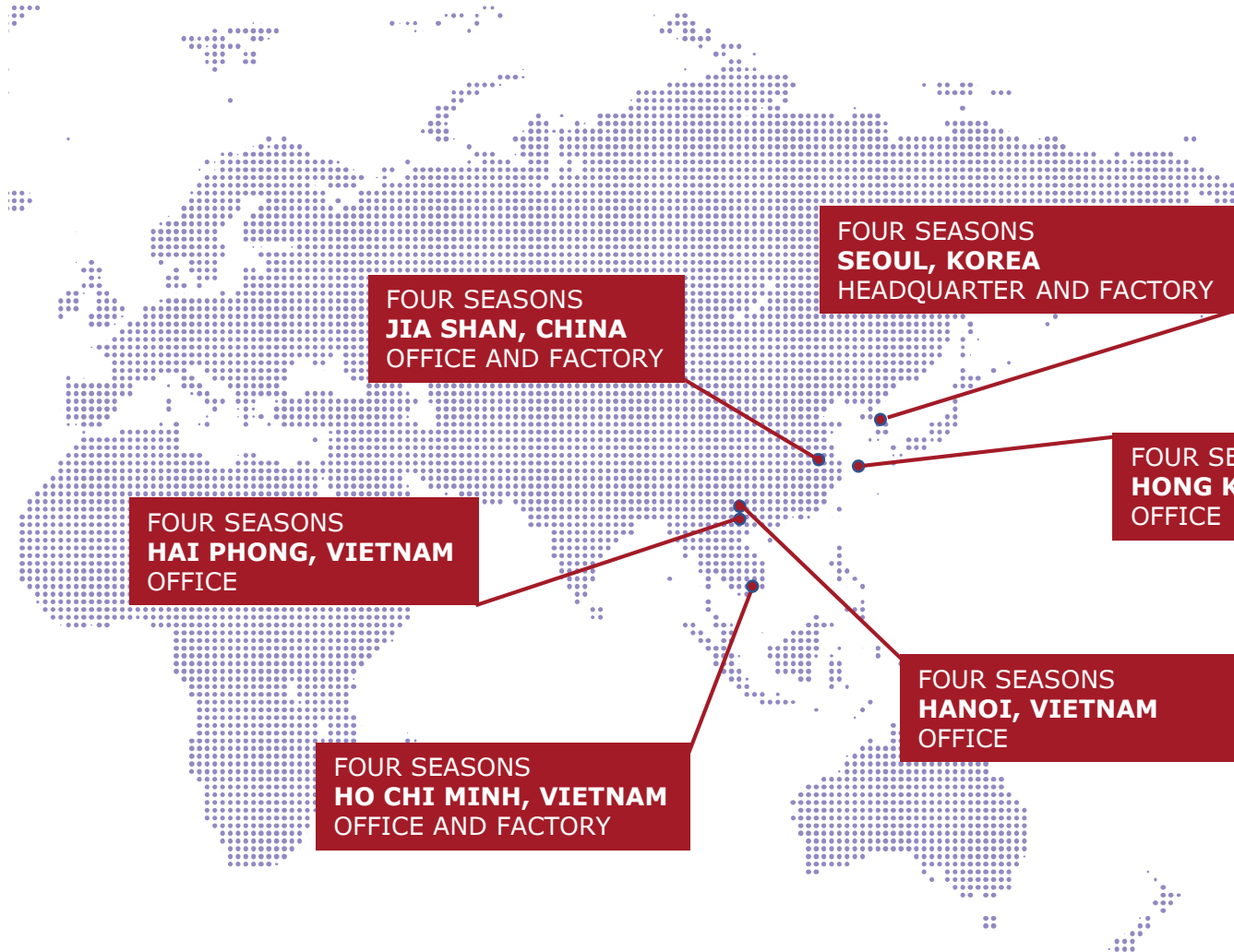
TESCO

next

Juicy Couture

AÉROPOSTALE





FOUR SEASONS  
**SEOUL, KOREA**  
HEADQUARTER AND FACTORY

FOUR SEASONS  
**JIA SHAN, CHINA**  
OFFICE AND FACTORY

FOUR SEASONS  
**HONG KONG, CHINA**  
OFFICE

FOUR SEASONS  
**HAI PHONG, VIETNAM**  
OFFICE

FOUR SEASONS  
**HANOI, VIETNAM**  
OFFICE

FOUR SEASONS  
**HO CHI MINH, VIETNAM**  
OFFICE AND FACTORY







### BUTTONS

PLASTIC, METAL, REAL-NATURAL, COVERED AND SNAP BUTTONS, ETC



### BUCKLES

PLASTIC, METAL, COVERED AND CLASP BUCKLE, ETC



### HARDWARES FOR A GARMENT

RIVET, GROMMET, D-RING, O-RING, STOPPER, CORD END TIP AND CHAIN, ETC



### E-BANDS



# Why

**THE WORLD  
BEST  
BUYER**

Choosing  
**FOUR SEASONS**

: 5 Reasons







# 1. QUALITY

- From first to the last,  
All production process managed by QC
- QC Process

## QUALITY CONTROL DEPARTMENT

BUTTON STRENGTH TESTER, COLOR TESTER, SIZE  
SORTER, ELECTRONIC SCALE, DEFECTIVE SORTER,  
ETC.







# Why the world best buyer choosing Four Seasons

## ■ Certificate



OEKO-TEX  
STANDARD 100 CLASS1



TQP



ISO : 9001



ISO : 14001





## 2. **SPEED**

- We can make all product quickly and good quality







Why the world best buyer  
choosing Four Seasons



- **Facility**

- MATERIAL DEPARTMENT (ROD)

CAPACITY PER DAY – Maximum 2,000,000 PCS



 **FOUR SEASONS**





Why the world best buyer  
choosing Four Seasons



- **Facility**
- MATERIAL DEPARTMENT (SHEET)  
CAPACITY PER DAY – Maximum 2,500,000 PCS





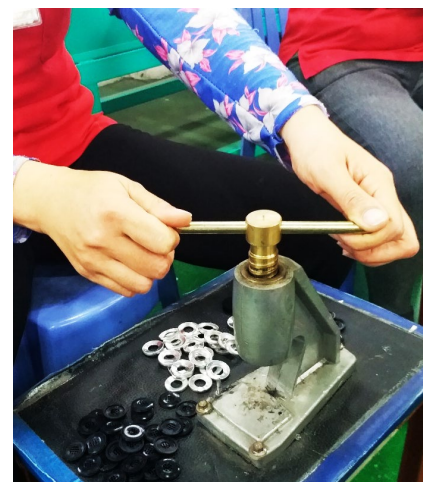
Why the world best buyer  
choosing Four Seasons



- **Facility**

- **HAND-MADE DEPARTMENT**

COVERED BUTTON, COVERED BUCKLE ... ETC



 **FOUR SEASONS**





Why the world best buyer  
choosing Four Seasons



- **Facility**

- **TURNING DEPARTMENT**

CAPACITY PER DAY – Maximum 4,500,000 PCS







### 3. **R&D**

- New trim books for S/S and F/W seasons every quarter of year
- Business travel to Europe for S/S and F/W seasons every year
- Developed Products over 10,000 styles





## 4. Price

- Create competitiveness price by mass stocking of raw materials
- Cost reduction due to mass production
- Labor-cost advantage







## 5. Environment management

- Certificate ISO 14001
- Wastewater treatment
- Dust collector
- Recycled product
- Developing other recycled product  
by a residue of productions







## Contact Information

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**Thank  
You**

