

L.E.S.S. Lean Efficient Style Setup

**Design BOM & Trim Submits - Apparel only
External Partner Training**

Aug 2019

Last Updated Aug 4, 2019



Agenda

- Design BOM Overview
- Design BOM Demo
- Trim Ownership & Overview
- Trim Submit Scenarios
- Trim Submit Report & Evaluation
- Trim Demo
- Appendix
 - *Scenarios 'One Pager' for Easy Reference*
 - *Trim Record Creation*

- BOM Trim Sheets = Printed Report pulled from onePLM (vs. Excel File/Design Card uploaded to onePLM)
- Submits & Samples Meeting Needs can be found on Printed Trim Sheet or Color/Art Info section of Style Overview. *Vendor continues to own Submit creation.*
- Kohls Design team may create Multiple BOMs when a style has a different primary fabrication

Look for the (Submit) Meeting Needs on the printed Trim Sheet or in the Color/Artwork section of the Style Overview. Vendor continues to own submit creation:

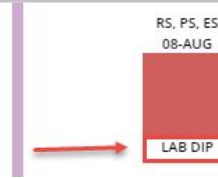
The screenshot shows the 'Style Overview' interface for style W593AKRH1 (PILOT PERFECT TEE). The 'Color/Artwork Information' table is as follows:

<input type="checkbox"/>	Name	Colorway	NRF	Dev Choice Suffix	Month	Meeting Needs	Status
<input type="checkbox"/>	104-270 CORAL LEI	104-270 CORAL LEI	680	RS, PS	AUG	RS: COLOR RUN, PS, LAB	
<input type="checkbox"/>	215-260 LEMON WEDGE	215-260 LEMON WED	720	RS, PS	AUG	COLOR RUN	
<input type="checkbox"/>	658-930 PURE BLACK	658-930 PURE BLACK	001	RS, PS	AUG	COLOR RUN	
<input type="checkbox"/>	MERLOT - PANTONE	MERLOT - PANTONE	601	RS, PS	AUG	COLOR RUN	
<input type="checkbox"/>	NEW WHITE - COTTON	NEW WHITE - COTTO	100	RS, PS	AUG	COLOR RUN	
<input type="checkbox"/>	RH-12345-ABC	NAVYSTARS	411	RP, PP	SEP	STRIKE-OFF	
<input type="checkbox"/>	RH-54321-ABC	REDSTRIPE	611	RP, PP	SEP	STRIKE-OFF	
<input type="checkbox"/>	AVAILABLE	AVAILABLE	100			2 OPTIONS: 1 AS IS, 1 WI	

Note, these also flow over to the BOM for easy requesting:

The screenshot shows the 'Bill of Material' interface. Under the 'MATERIALS & TRIMS(6 items)' section, a red box highlights a material with the following details:

- RS, PS, ES
- 08-AUG
- LAB DIP




Use the BOM Trim Sheet button at the top of the BOM to print that BOM's Trim Sheet.



COTTON
WS93AKRH1
PILOT PERFECT TEE

Suff: RS, PS RS, PS RS, PS RS, PS
 Month: 08-AUG 08-AUG 08-AUG 08-AUG
 Meeting Needs: RS: COLOR RUN, PS, LAB DIP COLOR RUN COLOR RUN COLOR RUN

MATERIALS & TRIMS								Colorways			
Image	Supplier Ref#	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	104-270 CORAL LEI	215-260 LEMON WEDGE	658-930 PURE BLACK	MERLOT - PANTONE
		1380 K JE COTTON 100 180						104-270 CORAL LEI	215-260 LEMON WEDGE	658-930 PURE BLACK	MERLOT - PANTONE
		BUTTON	14L				2.00	ATLAS 104-270	ATLAS 215-260	ATLAS 658-930	19-1534 TCX
		TAPE						WHITE 100-002	WHITE 100-002	WHITE 100-002	WHITE 100-002
		THREAD						104-270 CORAL LEI	215-260 LEMON WEDGE	658-930 PURE BLACK	MERLOT - PANTONE
								ATLAS 104-270	ATLAS 215-260	ATLAS 658-930	19-1534 TCX

The Kohls Design team has the option to enter additional notes on the BOM & will flow over to submits & the BOM Trim Sheet



Submit: 326-971 SCULPTURED JADE

Submits Rounds Attachments Change Tracking

Submit Comments Saved Searches

Submit Overview

Submit Comments Send to Supplier Create Bulk Add to Favorites Refresh Submits Report

Submit Information		Multi-Component Submit		Multi-Component Links	Notes for Agnt/Vndr/Mill
Submit Type	Submit No	Master Submit No			SINGLE DYE POLY - SCULPTURED JADE
Submit Category	Related Submit No.	Master	Link ID		
Pre-Bulk	Setup				

When multiple BOMs exist, use the Go To Navigation to move between BOMs.



▼ BOM Info

Parent Information


Style No	Offer No
RH-011719-01	
Agent/Vendor	Modified Date
	2019-01-18 10:14:35
BOM Name	BOM Status
COTTON/POLY BLEND	ACTIVE

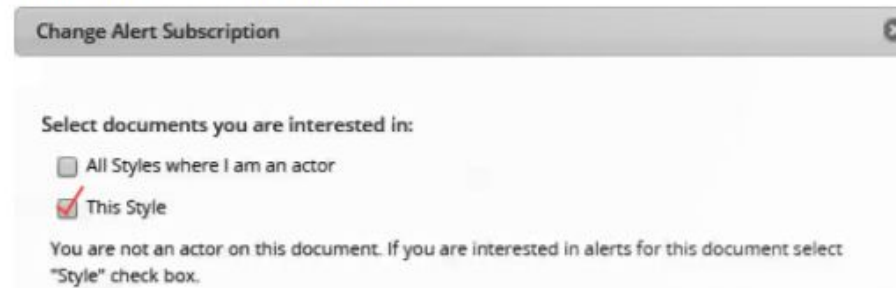
[Larger Image](#)

PRO TIP

Vendor/Offer level BOMs will also appear in the drop-down. Those however will be prefaced with their VN Ent ID.No.

- If you would like an update by style on changes - you should sign up for alerts
- Job aid can be found on K-link > Private & Exclusive Brands > onePLM ([link](#))

1. Navigate to the **Style Overview** page of the style
2. Scroll over to the right
3. In the upper right hand corner, select the bell icon 
4. In the first section, select **This Style**



Change Alert Subscription

Select documents you are interested in:

All Styles where I am an actor

This Style

You are not an actor on this document. If you are interested in alerts for this document select "Style" check box.

Why can't I select "All Styles Where I am an Actor?" Because you are not an actor on the Style Overview. Only Kohl's associates are actors here. This is why, if you want to receive these alerts, you must sign up for them on each style.

5. Make your selection(s)

Select sections you are interested in:

All Sections

Attachment Bill of Material Button Construction

Colorways Construction Design Intent

Events Instruction Materials

Notes Offers Size Ranges

Standards Style Overview Treatments

6. These selections will automatically go to your dashboard. If you would also like to receive them via email, make the below selection:

Additionally deliver alerts to:

Email

7. If you decide to receive the alerts also via email, choose how often you would like to receive them:

How often should the alerts be emailed?

As they happen Once a day



3902

Log in

User ID

Password

[Forgot your password?](#)

Submit

Your Session has expired. Please re-login.

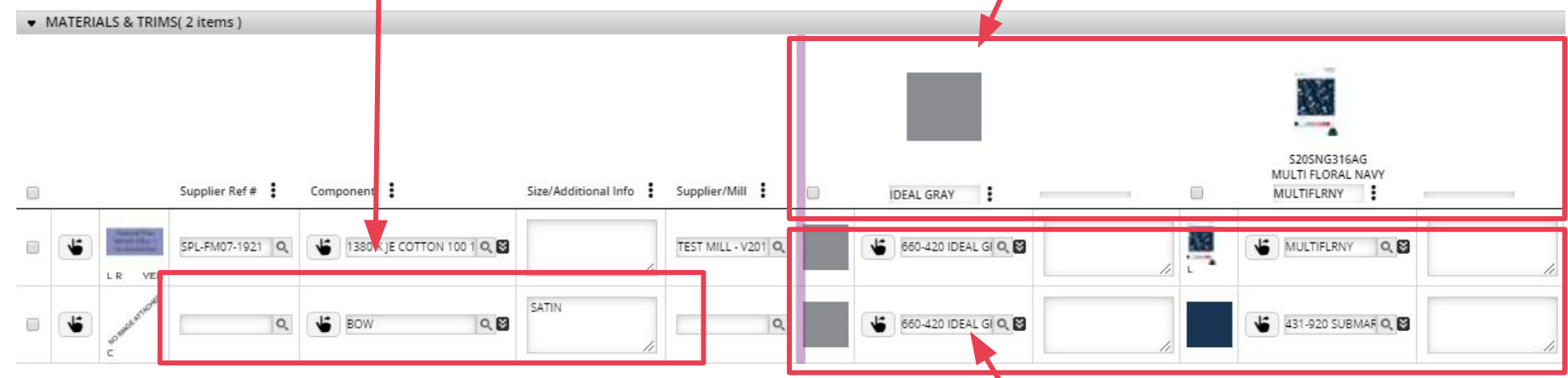
Trim Ownership & Overview

As a part of our Apparel Design BOM Pilot, Kohls Designers will be entering generic trim **component(s)**, **style colorway(s)** & **component color(s)** enabling trim submit creation in onePLM.

Component(s)

Style Colorway(s)

(Color/Artwork from Style Overview)



Component Color(s)

Style: JS93AKRH3

Overview **BOM** Samples Attachments Design Intent Constructions Instructions Standards POM Change Tracking

▼ Bill of Material < 1 2 3 4 5 6 7 8 9 10 > Go To TEST VENDOR - V2010

Fill Up Fill Down Fill Across View Quote BOM Create Submit(s) Multi-Component Submit BOM Trim Sheet Hide/Show Colorways Temp

► BOM Info

▼ Detail

▼ MATERIALS & TRIMS(2 items)

RS, PS
08-AUG

LAB DIP

<input type="checkbox"/>		Supplier Ref #	Component	Size/Additional Info	Supplier/Mill	Yield/Qty	Supplier COP	UM	<input type="checkbox"/>	IDEAL GRAY
<input type="checkbox"/>	NO IMAGE ATTACHED	SPL-FM07-1921	1380 K JE COTTON 100		SHIVALIK PRINTS					660-420 IDEAL G
<input checked="" type="checkbox"/>	NO IMAGE ATTACHED		BOW	LY SATIN QUALIT	TEST MILL - V201	1.00	CN	EA		431-920 SUBMA

*** If the supplier is missing from onePLM, please reach out to the trims team (TrimSuppliers@kohls.com) to have them added ***

Vendors then proceed with Trim Submit Creation via the BOM

There are **two trim submit types** in onePLM:

Trim Confirmation Form

- Most commonly used for quality verification, but can be for color
- If color & quality are approved on this form - no other submits are needed

TRIM CONFIRMATION FORM (Page 2 of 4)

SUBMIT OVERVIEW			
Material #	50,268	Supplier/Mill	YMC YONG MIN
Material	K 955 POLYESTER/ SPANDEX JERSEY 170 GM2	Agent	LI & FUNG KOREA
Material Type	KNIT	Agent MR	CHERYL CHOI
Material Sub-Type	JERSEY	Vendor	POONG IN TRADING CO _LTD
Target Final Approval		Kohl's Colorist	NEW YORK COLORIST
Color Name	OXFORD TAN	Fiscal Season	SP17
Service Name	PANTONE	Brand	JENNIFER LOPEZ
Service No	15-1306 TCX	Division	WOMENS
Status	KOHLAPPR	Trim Size	
Referenced Submit		Trim Size UM	
Multi Component Links			
Agent/Vendor/Mill Comments			
Round 1			
Submitted For			
<input type="checkbox"/> Color	<input type="checkbox"/> Handfeel/Finishing	<input type="checkbox"/> Quality (Construction & Weight)	<input type="checkbox"/> Pattern/Layout/ Art Scale
<input type="checkbox"/> Unwashed	<input type="checkbox"/> Washed	Wash Type:	Print Method:
Supplier/Mill Information			
Submit Date	Reviewed by	Decision Status	Decision Date
01/12/2017	TSSCARKIM	VENDOR PRESCREENED	01/13/2017
Supplier/Mill Comments			
Agent/Vendor Information			
Submit Date	Reviewed by	Target Approval Date	Decision Status
01/13/2017	TSSCARKIM	01/16/2017	VENDOR PRESCREENED
Agent/Vendor Comments	WJ72Z002R, WJ72Z002P		
Agent/Vendor Trim Evaluation			
<input type="checkbox"/> Quality/Layout Status:			
<input type="checkbox"/> Color Status:			
Agent/Vendor Handfeel/Quality/Pattern Evaluation			
Handfeel/Finishing Status:	Comments:		
Pattern/Layout/ Art Scale Status:	Comments:		

Trims & Findings

- Should be for color & quality
- This is the final submit

TRIMS & FINDINGS (Page 1 of 1)

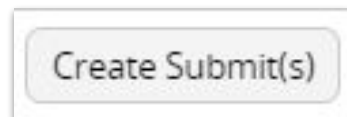
Kohl's: 660-420 IDEAL GRAY --- 406,433

SUBMIT OVERVIEW			
Material #		Supplier/Mill	TEST MILL - V2010 UPGRADE
Material		Agent	TEST AGENT - V2010 UPGRADE
Material Type		Agent MR	TEST AGENT - V2010 UPGRADE
Material Sub-Type		Vendor	TEST VENDOR - V2010 UPGRADE
Target Final Approval		Kohl's Colorist	
Color Name	660-420 IDEAL GRAY	Fiscal Season	
Service Name	ARCHRMA	Brand	
Service No	ATLAS 660-420	Division	
Status	NEW	Trim Size	
Referenced Submit		Trim Size UM	
Multi Component Links			
Agent/Vendor/Mill Comments	406435, 660-420 IDEAL GRAY, PULLER 406437, 660-420 IDEAL GRAY, TAPE 406439, 660-420 IDEAL GRAY, SLIDER 406441, 660-420 IDEAL GRAY, TEETH		

There are **two ways to create submits** in onePLM via the BOM:

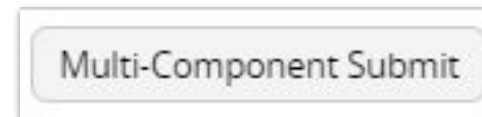
Single Component Submit

- Used when Kohls would like 1 submit per **selected Component AND Colorway**
- **Each BOM component AND color is a unique Submit**, like your fabric submits today
- Use the **Create Submit(s)** button on BOM:



Multi Component Submit

- Used when Kohls would like 1 submit created for **multiple trim components OR one component with multiple style colorways**
- **Multiple BOM components are grouped to create a single submit.** Think Zipper - made up of Teeth, Tape, Slider & Puller
- Use the **Multi-Component Submit** button on the BOM:



We will walk through the **five scenarios** in detail in the next

If you selected 'Multi-Component Submit' you can easily see the submit is a master on the submit overview:

Multi-Component Submit	
Master Submit No	
406,433	
Master	Link ID
Y	7

The new '**Multi-Component Link**' section will list out the multiple colorways or components that are linked to the one submit:

For Multiple Style Colorways:

Multi-Component Links
442494, 660-420 IDEAL GRAY, 442295, S20SNG316AG,

For Multiple BOM Components:

Multi-Component Links
406435, 660-420 IDEAL GRAY, PULLER 406437, 660-420 IDEAL GRAY, TAPE 406439, 660-420 IDEAL GRAY, SLIDER 406441, 660-420 IDEAL GRAY, TEETH

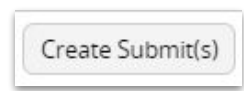
onePLM Trim Submit Scenarios

This style has ...

- One Trim Component (*bow*)
- Two style colorways (*Ideal Grey & Multi Floral Navy*)
- Two validated library component colors (*Ideal Grey & Submarine Navy*)

We would like separate trim submits as the bow has different component colors for the style colorways.

This scenario operates the same as fabric submits today, vendors select the 'Create Submit(s)' button on the BOM



▼ MATERIALS & TRIMS(2 items)

		Supplier Ref #	Component	Size/Additional Info	Color	Material	Color	Material
<input type="checkbox"/>		SPL-FM07-1921	1380 KJE COTTON 100		IDEAL GRAY			S205NG316AG MULTI FLORAL NAVY MULTIFLRNY
<input type="checkbox"/>			BOW	SATIN	IDEAL GRAY			MULTIFLRNY
<input checked="" type="checkbox"/>					IDEAL GRAY			431-920 SUBMAR

2 Submits created, 1 Submit created for each Color

Submits: CREATION

Save Send to Supplier

Fill Up Fill Down Fill Selected

<input type="checkbox"/>	Color Name	Material No	Color	Non-Library Color	Artwork Colorway	Artwork #	Submit Type	Submit Category	Supplier/Mill	Agent	Vendor	Agent MR
<input checked="" type="checkbox"/>	431-920 SUBMARINE NA	BOW					TRIMS & FINDINGS	SOLID	TEST MILL - V201	TEST AGENT - V21	TEST VENDOR - V	TEST AGENT - V
<input checked="" type="checkbox"/>	660-420 IDEAL GRAY	BOW					TRIMS & FINDINGS	SOLID	TEST MILL - V201	TEST AGENT - V21	TEST VENDOR - V	TEST AGENT - V

Component = Satin Bow
 Colorway = Multi Floral Navy
 Component Color = Submarine Navy

KOHL'S

Submit: 431-920 SUBMARINE NAVY

Submit Overview

Download QTY Send to Supplier Create Bulk Add to Favorites Refresh Submits Report

Submit Information: Submit Type: TRIMS & FINDINGS, Submit No: 442,472, Multi-Component Submit: Master Submit No: [blank], Multi-Component Links: [blank], Notes for Agnt/Vndr/MI: [blank], Notes for Kohls: [blank]

Color/Art/Material Information: Material No: BOW, Color Name: 431-920 SUBMARINE NA

Supplier/Actor Information: Supplier/Mill: TEST MILL - V2010 UPGRADE, Agent: TEST AGENT - V2010 UPGRADE, Vendor: TEST VENDOR - V2010 UPGRADE, Agent MR: TEST AGENT - V2010 UPGRADE

Submit Tracking: Active Round: [blank], Approved Round: [blank], Created By: VENDOR W/AGENT, Created Date: 2019-09-25 15:36:12, Modified By: VENDOR W/AGENT, Modified Date: 2019-09-25 15:36:12

Component = Satin Bow
 Colorway = Ideal Gray
 Component Color = Ideal Gray

KOHL'S

Submit: 660-420 IDEAL GRAY

Submit Overview

Download QTY Send to Supplier Create Bulk Add to Favorites Refresh Submits Report

Submit Information: Submit Type: TRIMS & FINDINGS, Submit No: 442,473, Multi-Component Submit: Master Submit No: [blank], Multi-Component Links: [blank], Notes for Agnt/Vndr/MI: [blank], Notes for Kohls: [blank]

Color/Art/Material Information: Material No: BOW, Color Name: 660-420 IDEAL GRAY

Supplier/Actor Information: Supplier/Mill: TEST MILL - V2010 UPGRADE, Agent: TEST AGENT - V2010 UPGRADE, Vendor: TEST VENDOR - V2010 UPGRADE, Agent MR: TEST AGENT - V2010 UPGRADE

Submit Tracking: Active Round: [blank], Approved Round: [blank], Created By: VENDOR W/AGENT, Created Date: 2019-08-25 15:36:13, Modified By: VENDOR W/AGENT, Modified Date: 2019-08-25 15:36:13

This style is very similar to scenario 1 but has DTM component colors ...

- One Trim Component (*bow*)
- Two style colorways (*Ideal Grey & Multi Floral Navy*)
- Two component colors (*DTM & DTM Ground*)

We would like separate trim submits as the bow has different component colors for the style colorways.

This scenario operates the same as fabric submits today (vendors select the 'create submit(s)' button), but onePLM is not able to recognize DTM or DTM Ground as separate component colors so you will need to request these one at a time if there are multiple on a style. *Future State: Ability to select multiple & request at one time*

Create Submit(s)

MATERIALS & TRIMS(2 items)					
Supplier Ref #	Component	Size/Additional Info	Supplier/Mill	IDEAL GRAY	S205NG316AG MULTI FLORAL NAVY MULTIFLRNY
SPL-FM07-1921	1380 KJE COTTON 100		TEST MILL - V20	660-420 IDEAL	MULTIFLRNY
L	BOW	SATIN		DTM	DTM GROUND
<input checked="" type="checkbox"/>	NO IMAGE ATTACHED			NO IMAGE ATTACHED	NO IMAGE ATTACHED

2 Submits - 1 Submit created for EACH selected Color/Artwork

Submits: CREATION

Save Send to Su

▼ Create Submits <1 >

Fill Up Fill Down Fill Selected

<input type="checkbox"/>	Color Name ▼	Material No ▼	Color ▼	Non-Library Color ▼	Artwork Colorway ▼	Artwork # ▼	Submit Type ▼	Submit Category ▼	Supplier/Mill ▼	Agent ▼	Vendor ▼
<input type="checkbox"/>		BOW	DTM GROUND				TRIMS & FINDINGS	SOLID	TEST MILL - V20	TEST AGENT - V.	TEST VENDOR -
<input type="checkbox"/>		BOW	DTM				TRIMS & FINDINGS	SOLID	TEST MILL - V20	TEST AGENT - V.	TEST VENDOR -

The component colorways will display in the Non-Library Color field because these are non-validated colors

Submits: Rounds Attachments Change Tracking

Submit Overview

Send to Supplier Create Bulk Add to Favorites Refresh Submits Report

NO IMAGE ATTACHED

Submit Information: Submit Type TRIMS & FINDINGS, Submit No 442,491

Multi-Component Submit: Master Submit No

Multi-Component Links

Notes for Agnt/Vndr

Notes for Kohls

Color/Art/Material Information: Material No BOW, Color DTM GROUND

Supplier/Actor Information: Supplier/Mill TEST MILL - V2010 UPGRADE, Agent TEST AGENT - V2010 UPGRADE, Vendor TEST VENDOR - V2010 UPGRADE, Agent MR TEST AGENT - V2010 UPGRADE

Hierarchy Information: Fiscal Season FA19, Brand BRAND X, Division WOMENS

Submit Tracking: Active Round, Approved Round

Submits: Rounds Attachments Change Tracking

Submit Overview

Send to Supplier Create Bulk Add to Favorites Refresh Submits Report

NO IMAGE ATTACHED

Submit Information: Submit Type TRIMS & FINDINGS, Submit No 442,492

Multi-Component Submit: Master Submit No

Multi-Component Links

Notes for Agnt/Vndr

Notes for Kohls

Color/Art/Material Information: Material No BOW, Color DTM

Supplier/Actor Information: Supplier/Mill TEST MILL - V2010 UPGRADE, Agent TEST AGENT - V2010 UPGRADE, Vendor TEST VENDOR - V2010 UPGRADE, Agent MR TEST AGENT - V2010 UPGRADE

Hierarchy Information: Fiscal Season FA19, Brand BRAND X, Division WOMENS

Submit Tracking: Active Round, Approved Round

Component = Satin Bow
 Colorway = Ideal Gray
 Component Color = DTM

Coming soon: The ability to see the style colorway on the submit for scenario #2

Component = Satin Bow
 Colorway = Multi Floral Navy
 Component Color = DTM GROUND

This style has ...

- One Trim Component (*bow*)
- Two style colorways (*Ideal Grey & Multi Floral Navy*)
- One validated library component colors (*Submarine Navy*)

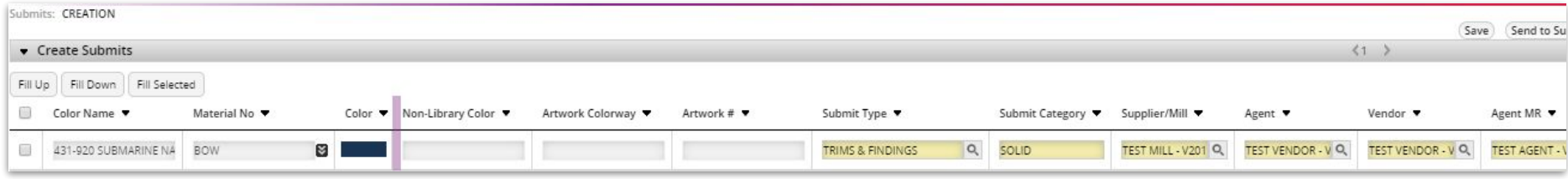
We would like one trim submit as the bow has the same component color for both colorways.

This scenario is new & vendors will need to select 'Multi-Component Submit'

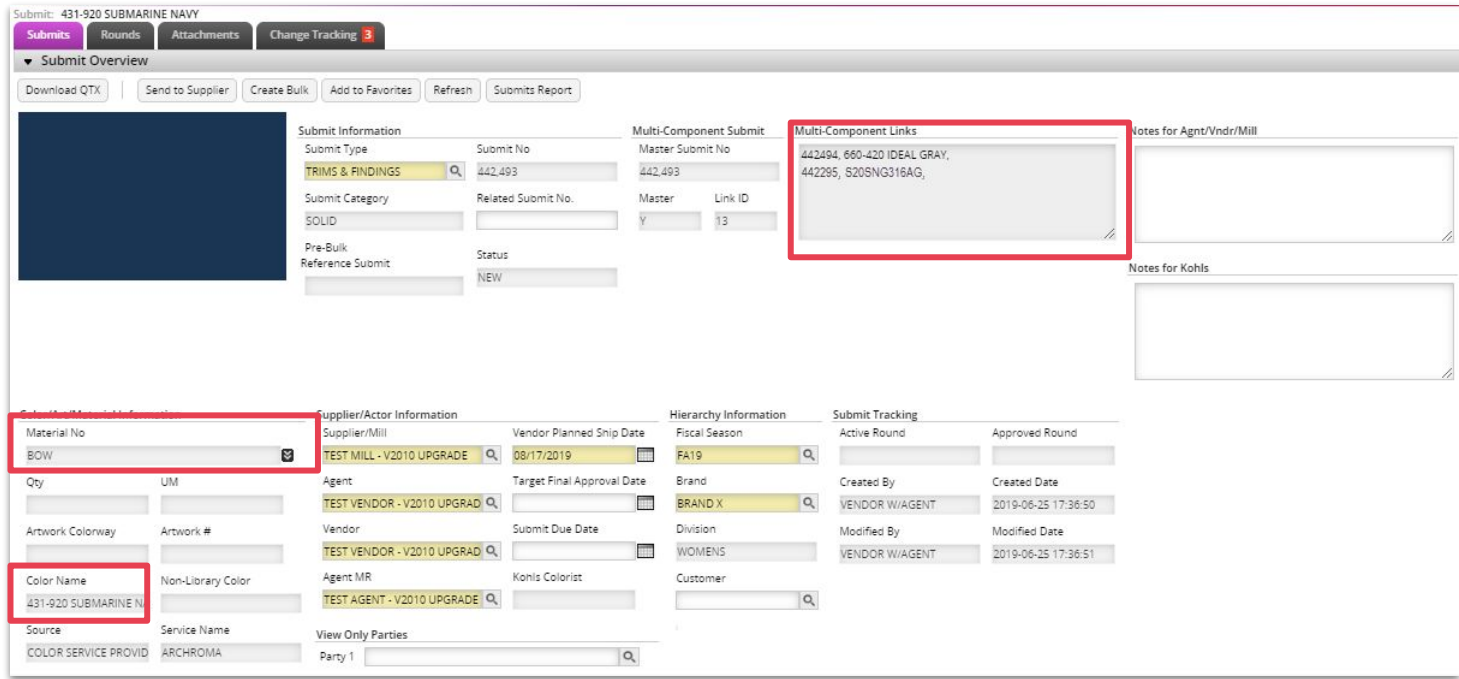
Multi-Component Submit

▼ MATERIALS & TRIMS(2 items)						
	Supplier Ref #	Component	Size/Additional Info	Supplier/Mill		
<input type="checkbox"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input checked="" type="checkbox"/> IDEAL GRAY	<input checked="" type="checkbox"/> S205NG316AG MULTI FLORAL NAVY MULTIFLRNY
<input type="checkbox"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="checkbox"/> 660-420 IDEAL GRAY	<input type="checkbox"/> MULTIFLRNY
<input checked="" type="checkbox"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input checked="" type="checkbox"/> 431-920 SUBMAR	<input checked="" type="checkbox"/> 431-920 SUBMAR

One (1) Submit is created for ALL the selected style colorways



All linked colorways will display in the Multi-Component Links



Component = Satin Bow
 Colorway(s)= Ideal Gray, Multi Floral Navy
 Component Color = Submarine Navy

This style has ...

- Four Trim Components (*Teeth, tape, slider, puller*)
- Two style colorways (*Ideal Gray & Multi Floral Navy*)
- One validated library component color for each component & color (*Submarine Navy for Multi Floral Navy AND Ideal Gray for Ideal Gray*)

We would like two trim submits - 1 per style colorway but all components on each submit form to properly assess color matching of items

This scenario is new & vendors will need to select 'Multi-Component Submit'

MATERIALS & TRIMS(5 items)				Multi-Component Submit			
Supplier Ref #	Component	Size/Additional Info	Supplier/Mill	IDEAL GRAY	S205NG316AG MULTI FLORAL NAVY MULTIFLRNY		
SPL-FM07-1921	1380 K JE COTTON 100	TEST MILL - V20	660-420 IDEAL	MULTIFLRNY			
<input checked="" type="checkbox"/>	ZIPPER TEETH	TEST MILL - V20	660-420 IDEAL	431-920 SUBM			
<input checked="" type="checkbox"/>	TAPE	TEST MILL - V20	660-420 IDEAL	431-920 SUBM			
<input checked="" type="checkbox"/>	ZIPPER SLIDER	TEST MILL - V20	660-420 IDEAL	431-920 SUBM			
<input checked="" type="checkbox"/>	ZIPPER PULLER	TEST MILL - V20	660-420 IDEAL	431-920 SUBM			

Two (2) Submits are created for ALL the selected components by style colorways.

Please Note: You need to enter the submit type & save, then enter all other information & save for the 'multi component' material to populate. Future: Permanent auto population & 1 save

Color Name	Material No	Color	Non-Library Color	Artwork Colorway	Artwork #	Submit Type	Submit Category	Supplier/Mill	Agent	Vendor	Agent MR	Kohls Colorist	Fiscal Season	Brand
			MULTIFLRNY	MULTIFLRNY	S205NG316AG	TRIMS & FINDINGS	SOLID	TEST MILL - V20	TEST AGENT - V	TEST VENDOR -	TEST AGENT - V			
660-420 IDEAL GRAY			IDEAL GRAY			TRIMS & FINDINGS	SOLID	TEST MILL - V20	TEST AGENT - V	TEST VENDOR -	TEST AGENT - V			

All linked colorways will display in the Multi-Component Links (4)

Submit: 660-420 IDEAL GRAY

Submit Overview

Download QTX | Submit Comments | Submit Report

Submit Information	Multi-Component Submit	Multi-Component Links
Submit Type: TRIMS & FINDINGS	Submit No: 442,476	442,476, 660-420 IDEAL GRAY, TAPE
Submit Category: SOLID	Master Submit No: 442,476	442,480, 660-420 IDEAL GRAY, ZIPPER PULLER
Pre-Bulk Reference Submit: NEW	Master Link ID: 11	442,482, 660-420 IDEAL GRAY, ZIPPER SLIDER
Status: NEW		442,484, 660-420 IDEAL GRAY, ZIPPER TEETH

Material No: MULTI COMPONENT

Color Name: 660-420 IDEAL GRAY

Components = Teeth, Tape, Slider, Puller
 Colorway = Ideal Gray
 Component Color = Ideal Gray

Submit: S205NG316AG - MULTIFLRNY

Submit Overview

Submit Comments | Submit Report

Submit Information	Multi-Component Submit	Multi-Component Links
Submit Type: TRIMS & FINDINGS	Submit No: 442,475	442,477, 431-920 SUBMARINE NAVY, TAPE
Submit Category: SOLID	Master Submit No: 442,475	442,479, 431-920 SUBMARINE NAVY, ZIPPER PULLER
Pre-Bulk Reference Submit: NEW	Master Link ID: 10	442,481, 431-920 SUBMARINE NAVY, ZIPPER SLIDER
Status: NEW		442,483, 431-920 SUBMARINE NAVY, ZIPPER TEETH

Material No: MULTI COMPONENT

Artwork Colorway: MULTIFLRNY

Components = Teeth, Tape, Slider, Puller
 Colorway = Multi Floral Navy
 Component Color = Submarine Navy

This style is very similar to scenario 4 but has different component colors ...

- Four Trim Components (*Teeth, tape, slider, puller*)
- ONE style colorway (*Ideal Gray*)
- Four validated library component colors for each component (*silver blue, aqua gray, white sand, whitecap gray*)

We would like one trim submits with all components to properly assess color matching of items.

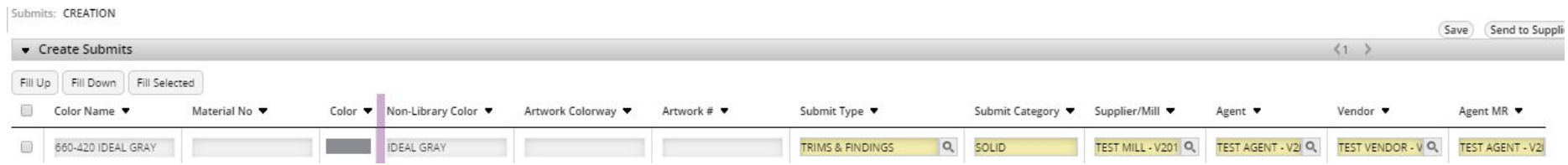
This scenario is new & vendors will need to select 'Multi-Component Submit'

Multi-Component Submit

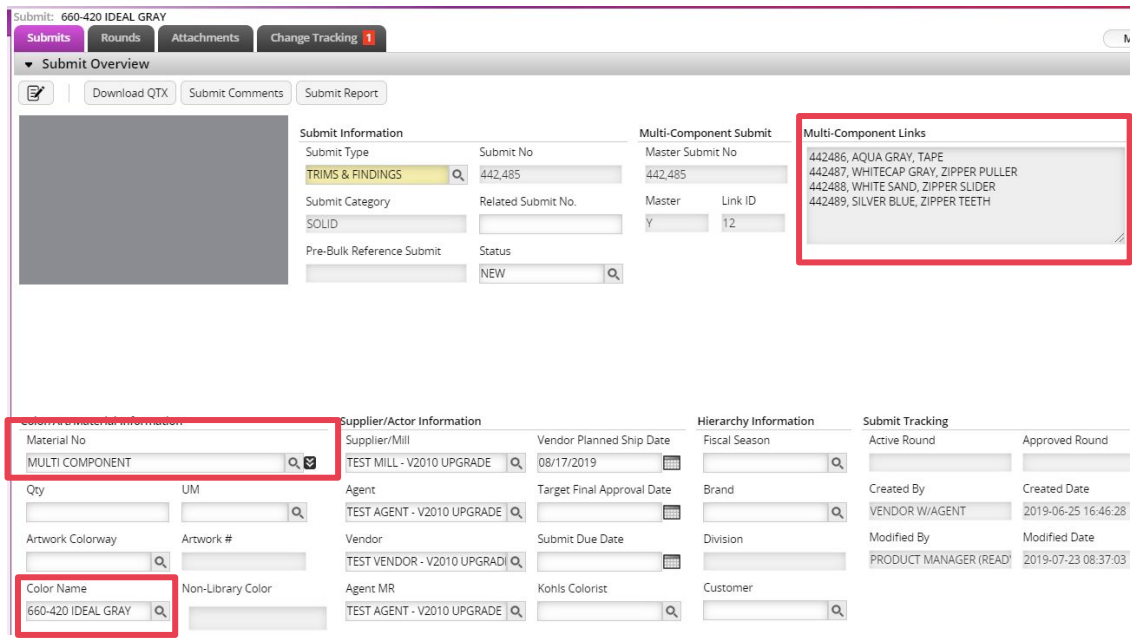
MATERIALS & TRIMS(5 items)				
Supplier Ref #	Component	Size/Additional Info	Supplier/Mill	IDEAL GRAY
SPL-FM07-1921	1380 K JE COTTON 100		TEST MILL - V20	660-420 IDEAL
	ZIPPER TEETH		TEST MILL - V20	SILVER BLUE
	TAPE		TEST MILL - V20	AQUA GRAY
	ZIPPER SLIDER		TEST MILL - V20	WHITE SAND
	ZIPPER PULLER		TEST MILL - V20	WHITECAP GRA

One (1) Submit is created for ALL the selected components

Please Note: You need to enter the submit type & save, then enter all other information & save for the 'multi component' material to populate. Future: Permanent auto population & 1 save



All linked colorways will display in the Multi-Component Links (4)



Components = Teeth, Tape, Puller, Slider
 Colorway = Ideal Gray
 Component Color = Silver Blue, Aqua Gray, White Sand, Whitecap Gray

Submit Report & Evaluation

First Page will show associated styles, like submits today

TRIM CONFIRMATION FORM SP14 (Page 1 of 3)

Style Usage							
Style No	Dev Choice Suffix	Coloway	Supplier Ref#	Position	Fiscal Season	Brand	Quote Status
EMILYTEST06062019	RS1	AQUA MINT		CENTER FRONT	SP14	BRAND X	NEW




Second Page will show submit details

- Remember to hand check what you are submitting for Color &/or Quality/Layout

TRIM CONFIRMATION FORM (Page 2 of 4)

SUBMIT OVERVIEW				
Material #	50.268	Supplier/Mill	YMC YONG MIN	Reviewed Stamp:
Material	K 95/5 POLYESTER/ SPANDEX JERSEY 170 GM2	Agent	LI & FUNG KOREA	
Material Type	KNIT	Agent MR	CHERYL CHOI	
Material Sub-Type	JERSEY	Vendor	POONG IN TRADING CO .,LTD	
Target Final Approval		Koh's Colorist	NEW YORK COLORIST	
Color Name	OXFORD TAN	Fiscal Season	SP17	
Service Name	PANTONE	Brand	JENNIFER LOPEZ	
Service No	15-1306 TCX	Division	WOMENS	
Status	KOHLAPPR	Trim Size		
Referenced Submit		Trim Size UM		
Multi Component Links				
Agent/Vendor/Mill Comments				
Round 1				
Submitted For				
<input type="checkbox"/> Color	<input type="checkbox"/> Handfeel/Finishing	<input type="checkbox"/> Quality (Construction & Weight)	<input type="checkbox"/> Pattern/Layout/ Art Scale	
<input type="checkbox"/> Unwashed	<input type="checkbox"/> Washed	Wash Type:	Print Method:	
Supplier/Mill Information				
Submit Date	01/12/2017	Reviewed by	TSSCARKIM	Decision Status
				VENDOR PRESCREENED
Supplier/Mill Comments				
Agent/Vendor Information				
Submit Date	01/13/2017	Reviewed by	TSSCARKIM	Decision Status
		Target Approval Date	01/16/2017	VENDOR PRESCREENED
Agent/Vendor Comments	W172Z002R, W172Z002P			
Agent/Vendor Trim Evaluation				
<input type="checkbox"/> Quality/Layout Status:				
<input type="checkbox"/> Color Status				
Agent/Vendor Handfeel/Quality/Pattern Evaluation				
Handfeel/Finishing Status:	Comments:			
Pattern/Layout/ Art Scale Status:	Comments:			

- Multi-Component Submits:
 - APPROVED Status applies to ALL sub-components
 - If any sub-component(s) are NOT APPROVED, use Comments to identify which sub-components & set Status to REJECTED

Supplier/Mill Information	Agent/Vendor Information	Kohls Information
		
View QTX Replace QTX View Versions	View QTX Replace QTX View Versions	
Submit Date: 05/17/2019	Submit Date: 05/23/2019	Decision Status: [Dropdown]
Decision Status: MILL APPROVED	Decision Status: A/V REJECTED	Reviewed By: [Dropdown]
Carrier: [Dropdown]	Carrier: [Dropdown]	Decision By: [Dropdown]
AWB No: [Text]	AWB No: [Text]	Decision Date: [Dropdown]
Reviewed By: [Dropdown]	Reviewed By: [Dropdown]	Kohls Comments: [Text Area]
Decision By: [Dropdown]	Decision By: [Dropdown]	Kohls Trim Eval: [Text]
Decision Date: 05/17/2019	Decision Date: 05/23/2019	Color Status: [Dropdown]
Rejected By: [Dropdown]	Rejected By: [Dropdown]	Quality/Layout Status: [Dropdown]
Supplier/Mill Comments: [Text Area]	Target Approval Date: [Dropdown]	
	Agent/Vendor Comments: COLOR IS SLIGHTLY TOO YELLOW	
	Agent/Vendor Trim Eval: Color Status: VENDOR COLOR REJECT, Quality/Layout Status: VENDOR APPROVED	



3902

Log in

User ID

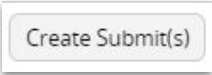
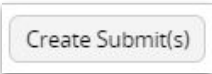
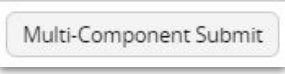
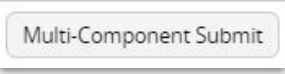
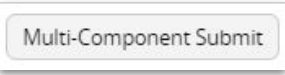
Password

[Forgot your password?](#)

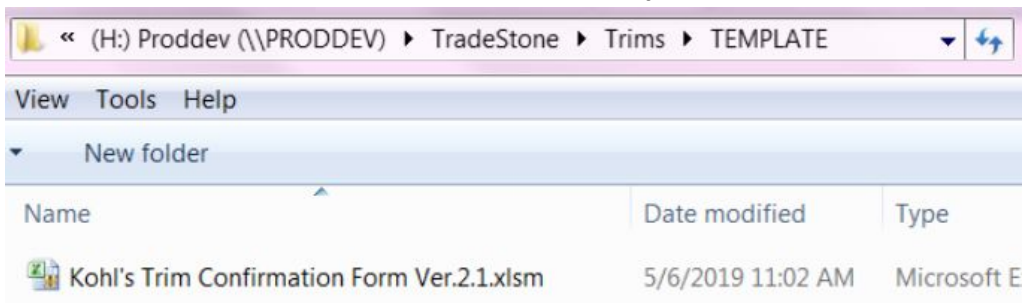
Submit

Your Session has expired. Please re-login.


Apendix

<u>No</u>	<u>Single or Multi</u>	<u>Scenario Description</u>	<u>Why utilize this scenario?</u>
1	Single 	This style has ... <ul style="list-style-type: none"> • One Trim Component (<i>bow</i>) • Two colorways (<i>Ideal Grey & Multi Floral Navy</i>) • Two validated library component colors (<i>Ideal Grey & Submarine Navy</i>) 	We would like separate trim submits as the bow has different component colors for the style colorways.
2	Single 	This style is very similar to scenario 1 but has DTM component colors ... <ul style="list-style-type: none"> • One Trim Component (<i>bow</i>) • Two colorways (<i>Ideal Grey & Multi Floral Navy</i>) • Two validated library component colors (<i>DTM & DTM Ground</i>) 	We would like separate trim submits as the bow has different component colors for the style colorways.
3	Multi 	This style has ... <ul style="list-style-type: none"> • One Trim Component (<i>bow</i>) • Two colorways (<i>Ideal Grey & Multi Floral Navy</i>) • One validated library component colors (<i>Submarine Navy</i>) 	We would like one trim submit as the bow has the same component color for both colorways.
4	Multi 	This style has ... <ul style="list-style-type: none"> • Four Trim Components (<i>Teeth, tape, slider, puller</i>) • Two colorways (<i>Ideal Gray & Multi Floral Navy</i>) • One validated library component color for each component & color (<i>Submarine Navy for Multi Floral Navy AND Ideal Gray for Ideal Gray</i>) 	We would like two trim submits - 1 per colorway but all components on each submit form to properly assess color matching of items.
5	Multi 	This style is very similar to scenario 4 but has different component colors ... <ul style="list-style-type: none"> • Four Trim Components (<i>Teeth, tape, slider, puller</i>) • ONE colorway (<i>Ideal Gray</i>) • Four validated library component colors for each component (<i>silver blue, aqua gray, white sand, whitecap gray</i>) 	We would like one trim submits with all components to properly assess color matching of items.

- The onePLM Trim Library is set up to be Generic
- Detailed supplier specific trim records can be created (if needed)
- Kohls Designers should share the Trim Record Creation Form via email with vendor
 - Kohls can locate this form on the H Drive (H:\TradeStone\Trims\TEMPLATE)



- Vendor fills in the Trim Record Creation Form (up to 6 trim records at a time) & e-mails back to Kohls for creation



Kohl's Trim Record Creation Form (v.2)

Trim 1

*Date Submitted: <input type="text" value=" <mm/dd/yyyy>"/>	*Contact Name: <input type="text"/>	*Trim Supplier Name: <input type="text"/>	
*Submitted by: <input type="text"/>	*Contact E-Mail: <input type="text"/>	Trim Supplier COP: <input type="text"/>	

Material Information

onePLM Material ID <small>updated by Trims Team</small>	*Material Sub Type <input type="text"/>	Composition & Construction	
*Material Category TRIM	Trim Type <input type="text"/>	Primary Material <input type="text"/>	Secondary Material <input type="text"/>
*Material Type TRIM	Secondary Trim Type <input type="text"/>	Trim Size <input type="text"/>	Trim Size UM <input type="text"/>
*Material Name <input type="text"/>		Trim Supplier Ref #: <input type="text"/>	Finish: <input type="text"/>

Material Name must include Trim Supplier Reference # (If detailed request, Trim Supplier Ref # is required), Material Sub Type

Notes and Comments for Trims Team:

- Please contact TrimSuppliers@kohls.com if you run into any issues or need clarification