

Protocol 912-13

Travel Pouch

Performance Test	Test Method	Requirement
Initial Package		
Label Verification		
Label Review	Care Labeling 16 CFR 423 16 CFR 300/ 19 CFR 134 Textile Fiber Products Identification Act 16 CFR 303 Wool Products Labeling Act	Verify Information on TRF matches the label Fiber content, Care, Country of Origin, Manufacturers Registration Number, Wool Products Registration Number must meet Federal Standards If labeling or packaging is not attached to product, artwork must be provided
Tracking Label: Adult product: <i>**If space limitations exist, contact Kohl's Quality Assurance & Product Integrity teams to discuss minimum required information (quality.assurance@kohls.com).**</i>	Kohl's Requirement	TO BE MARKED AS PASS/FAIL If necessary, this is acceptable on packaging: Kohl's Assigned Factory Number Manufacture Date (Month/Year) UPC #
Packaging Review Actual packaging or artwork must be provided	FPLA/UPLR 16 CFR 500 & 19 CFR 134	Should be legibly marked with the following information and verified: <ul style="list-style-type: none"> • Distributor's name, trademark or other means of identification of the manufacturer or packer and address (City, State, Zip) • Product identification • Net quantity of the contents in terms of weight, measure or numerical count (metric & US standard) or a combination so as to give accurate information and facilitate value comparison by the consumer (if applicable) • Country of origin (if imported) • Product size (if applicable) Refer to Kohl's FPLA/UPLR guideline
Claim Verification - Level 2	Visual Check	Examine the retail packaging (or submitted artwork). Record each objective (factual) claim which can be substantiated by the testing within the protocols and rate accordingly. Record testing that extend beyond existing net quantity / dimensional testing on this protocol. Record all other objective (factual) and subjective (opinion) claims as "NT" and rate as "DATA". Record information evaluated between the graphic imagery and the product. Record disclaimers on datasheet
Softlines Regulatory Supplemental Protocol	Refer to Protocol 501	All samples shall be reviewed against the requirements of the Softlines Regulatory Supplemental Protocol to determine if additional testing or labeling is required.
Performance Claims for Home Textile Products (1000)	Refer to Protocol 1000	All samples shall be reviewed against the requirements of the Performance Claims for Home Textile Products Protocol to determine if additional testing or labeling is required
Physical Properties		
Dimensions	Standard Measure	Report overall dimensions; shall meet label claims (if applicable)
Overall Depth	Standard Measure	Report overall depth; shall meet label claims (if applicable)
Weight	Standard Measure	Shall meet label claims.
Material Type	Visual Check	Shall meet label claims.
Number of Main Compartments	Visual Check	Shall meet label claims.
Number of Interior Pouches/Pockets	Visual Check	Shall meet label claims.
Number of External Pouches/Pockets	Visual Check	Shall meet label claims.

Other Features	Visual Check	Shall meet label claims.	
Material Thickness	Visual Check	Shall meet label claims.	
Parts Inventory	Visual Check	Shall meet label claims.	
Kohl's Workmanship Overview	Kohl's TM 10 / CPSD-GB-01057-MTHD / Kohl's TM 12 / CPSD-GB-01058-MTHD	<p>All components shall be provided as claimed and shall not be deformed or fractured.</p> <p>All hardware shall be provided</p> <p>All welds shall be smoothly finished and free from pits and splatter</p> <p>All components shall not contain any burrs or sharp edges (test by touch or sight)</p> <p>Product shall not contain any loose components or unsecured fastening where rigidity is required</p> <p>Product shall not tip over during casual handling</p>	
Performance			
Actual Use – Functionality – not covered by other tests	Kohl's TM 12 / CPSD-GB-01058-MTHD / Actual Use	Shall function as intended as received. Report details of evaluation (features tested / methods used / materials used / etc.) Report any features not evaluated.	
Analytical			
CA Prop 65*	KHLS-AN-PTCL-1300-US	<p>All samples shall be reviewed against the requirements of California Proposition 65 to determine if additional testing or labeling is required.</p> <p>For samples that fall under the scope of CA Prop 65 requirements with testing limit(s) but does not contain appropriate labeling (refer to labeling section for detail), actual testing will be conducted.</p> <p>Otherwise, actual testing is not required and report as "Pass" if the sample contains appropriate labeling.</p>	
Colorfastness			
Colorfastness to Crocking	AATCC 8/116	<p>All fabrics/dyes (except listed below):</p> <p>Dry - Grade 4 min</p> <p>Wet - Grade 3 min</p> <p><u>Pigment Dyed/Printed, Direct Dye, Vat Dye, Sulfur, Lightly Brushed, Piled, Indigo:</u></p> <p>Dry - Grade 3.5 min</p> <p>Wet - Grade 2 min</p>	
Colorfastness to Water	AATCC 107	Shade Change	Grade 4 min.
		Self-Staining	Grade 4 min.
		Staining	Grade 4 min.
Strength & Durability			
Attachment Strength* A) Applies to all Rings/Sliders B) Applies to Buttons, Snaps, Small Parts, Belt Loops, Zipper Tab, etc. C) Applies to Plastic Hanger Loops D) Over 5T-Adult: Fragile Trims: Beads, Rhinestones, etc	16 CFR 1500.51-53 Pt. (Saf Q)	<p>A) REQUIREMENT (for all garments): No detachment at 25 lbs. DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs.</p> <p>B) REQUIREMENT: Over 5T - Adult: No detachment at 17 lbs. for 10 seconds Exceptions: Buttons: 20lbs DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs.</p> <p>C) REQUIREMENT: No detachment at 5 lbs. DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs.</p> <p>D) REQUIREMENT: 5 lbs. for 10 seconds minimum</p>	
Seam Strength	ASTM D 1683	25 lbs. min	
Tensile Strength	ASTM D 5034 (CRT/CRE Tensile Testing Machine)	<p>≤ 2.0 oz/sq. yd. – 15 lbs. min</p> <p>> 2 to ≤ 4.0 oz/sq. yd. - 25 lbs. min</p> <p>> 4.0 to ≤ 8.0 oz/sd. yd. - 35 lbs. min</p> <p>> 8.0oz/sq.yd. – 45 lbs. min</p>	

Tear Strength	ASTM D 1424 (Elmendorf)	≤ 2.0 oz/sq. yd. - 1.5 lbs. min > 2 to ≤ 4.0 oz/sq. yd.- 2 lbs. min > 4.0 to ≤ 8.0 oz/sq. yd.- 2.5 lbs. min > 8.0oz/sq.yd. - 3 lbs min	
Handle/Strap Strength	ASTM D 1683 Mod	25 lbs. min	
Surface Abrasion	ASTM D 3886	No major damage after 300 cycles	
Static Load	Kohl's TM-12	Shall withstand 2 suspension cycles with load determined on the vendors claim + 20% applied without any damage or deformation of the handle or container	
Dynamic Lifting	Kohl's TM-12	Shall withstand 10 lift cycles with a load based on the vendors claim + 20% applied without any damage or deformation of the handle or container	
ADDITIONAL COLORWAY TESTING			
Colorfastness to Crocking	AATCC 8/116	<u>All fabrics/dyes</u> (except listed below): Dry – Grade 4 min Wet – Grade 3 min <u>Pigment Dyed/Printed, Direct Dye, Vat Dye, Sulfur, Lightly Brushed, Piled, Indigo:</u> Dry – Grade 3.5 min Wet – Grade 2 min	
Colorfastness to Water	AATCC 8/116	Shade Change	Grade 4 min.
		Self-Staining	Grade 4 min.
		Staining	Grade 4 min.
Colorfastness to Rotary Crocking	AATCC 116-13	Dry	Grade 4 min.
		Wet	Grade 3 min.
OPTIONAL TESTING – TOXICOLOGY TESTING (Required where applicable at additional cost)			
Coating – Scrapeable in each	CPSC-CH-E1003-09.1	Children & Adult Products <90 ppm (0.009% total weight)	
Total Lead in Substrate Material *	CPSC-CH-E1002-08.3/ CPSC-CH-E1001-08.3	Children’s of ALL ages - Accessible components in each part/material <100 ppm (0.010% total weight)	
Phthalates in each plasticized part/material such as PVC, Vinyl*	CPSC-CH-C1001.09.3	Applies to ALL Children's Products ≤ 1000 ppm max (0.1% max total) BBP, DBP, DEHP, DINP, DIDP, DNOP ≤ 1000 ppm max (0.1% max each individual) DCHP, DIBP, DnHP/DHEXP, DPP/DPENP ALL Adult products ≤ 1000 ppm max (0.1% max total) BBP, DBP, DEHP, DINP, DIDP, DNOP ≤ 1000 ppm max (0.1% max each individual) DCHP, DIBP, DnHP/DHEXP, DPP/DPENP	
Soluble Heavy Metals * Applies to Children’s Toys	ASTM F963	Children’s Toys = Defined as a consumer product designed or intended by the manufacturer for a child, for use by the child when the child plays. Required for children’s toys of ALL ages Mercury - 60 ppm Barium - 1000 ppm Antimony - 60 ppm Cadmium - 75 ppm Arsenic - 25 ppm Chromium - 60 ppm Selenium - 500 ppm Lead - 90 ppm	
Lead, Cadmium and Phthalate* Applicable to children product including: - Child car seats - Clothing - Cosmetics for children under the age of 12 - Jewelry for children under the age of 12	Lead and Cadmium EPA SW 846 Method # 3050B/3051 (Mod.) / CPSCCH-E1003-09.1/ CPSC-CHE1002-08.1 / CPSC-CHE1001-08.1 Phthalate CPSC-CHC1001-09.3	Washington Children's Safe Products Act ≤ 90 ppm (lead) ≤ 40 ppm (Cadmium) ≤ 0.1% (max total) BBP, DBP, DEHP, DINP, DIDP, DNOP ≤ 0.1% (max each individual) DCHP, DIBP, DnHP/DHEXP, DPP/DPENP Note: Actual test would be performed on below suggested accessible materials.	
		Substances	Suggested materials
		Lead	Follow CPSC lead
		Cadmium	Follow CPSC lead

- Products to help a child with sucking or teething, to facilitate sleep, relaxation, or the feeding of a child	Phthalates	Coating & Plasticized materials
The Washington standard cannot be enforced for products to which a federal standard applies.		

(*) asterisk = ALL COLORWAYS MUST BE TESTED

<p>Minimum Sample Size Necessary for Testing</p> <p>Initial Package = 5 finished products</p> <p>Additional Colorways = 4 finished products</p> <p>Toxicology Testing = Consult with testing lab for the number of samples</p>	<p>Pricing</p> <p>Please refer to Kohl's preferred third party labs for individual pricing.</p> <p>Turn Around Time = 7 working days</p> <p>Toxicology Testing = 6 working days</p>
--	--

PROTOCOL REVISION	DESCRIPTION OF CHANGE	DATE REVISION/
912-1	1) Protocol created	September 2017/Charlene Swanson
912-2	1) Updated format 2) Added Toxicology testing	March 2018/Charlene Swanson
912-3	1) Updated Soluble Heavy Metals to ASTM F 963-17 2) Updated phthalates for Washington State Law to include coated materials	October 2018/Charlene Swanson
912-4	1) Updated Washington State Law requirements	December 2018/Charlene Swanson
912-5	1) Updated to add Adult Tracking Label requirements	March 2019/Jackie Deppisch
912-6	1) Updated Adult Tracking Label to be marked as DATA ONLY	March 2019/Jackie Deppisch
912-7	1) Updated phthalates testing requirements for max and individual totals	May 2019/Charlene Swanson
912-8	1) Updated phthalates requirements for plasticized parts/materials and for the Washington Children's Safe Products Act	June 2019/Charlene Swanson
912-9	1) Updated attachment strength requirements	August 2019/Charlene Swanson
912-10	1) Updated Adult Tracking Label to REQUIRED	March 2020/ Jackie Deppisch
912-11	1) Added test line for all performance claims	March 2022 / Becky Becker
912-12	1) Added Softlines Regulatory Supplemental Protocol to reference in testing	Nov 2022 Elizabeth Armstrong
912-13	1) Removed year from ASTM F963 2) Updated email address for adult tracking label	February 2024/Charlene Swanson