

COMMENTS TO USE WHEN NO CALLOUTS ARE FOUND

Title	Detail (Copy & Paste into Fit Eval - Edit as needed)
NO CALLOUTS ON SAMPLES	Overall construction has been nicely executed.
CORRECTIONS MADE	All (other) previously noted corrections have been applied.
MAINTAIN QUALITY	Maintain the construction and quality as sampled throughout all production.

CONSTRUCTION (PROCESS OF ASSEMBLY)

Title	Detail (Copy & Paste into Fit Eval - Edit as needed)
BATTING - ATTACHMENT	Follow batting attachment at the perimeter of the comforter as specified on the Design Intent page. Sample batting is ().
BATTING - MITER	Miter batting corners to prevent bulkiness as specified on the Design Intent page. Sample corners are ().
BATTING - ROLLBACK	Roll batting edges ()in. to back on all sides as specified on the Design Intent page. Sample batting is ().
BEDSKIRT - WRAP	Revise the corner wrap construction as specified on the Design Intent page. Sample corner wrap is ().
BINDING/HEM/SEAM - WIDTH	Increase/Decrease binding/hem/seam width to meet spec of ()in. Sample is ()in.
BUTTONS - 2-PLY	Turn inner overlap hem 1/2in. then ()in. to the back to create a double layer. Buttons must be attached to 2 plies of fabric. Sample buttons are attached to only 1 ply of fabric
CHAINOFFS	Leave a minimum 1in. chainoff on overlock stitching with tightly formed chains. Sample has no chainoffs.
CLOSURE - INCORRECT PLACEMENT	Revise the closure placement as specified on the Design Intent page. Sample closure is incorrectly positioned at ().
COMFORTER COVER - OPENING HEM	Fold opening front and back hems to the back and overlock together at the side seam allowances. Sample hems extend outward which is incorrect.
COMFORTER COVER - TIE PLACEMENT	Position bottom corner ties between the bottom opening hems and the back of the comforter cover.
CORNER - FOLDED AND TOPSTITCHED	Fold and topstitch binding hem construction as specified on the Design Intent page. Sample binding corner construction is incorrect.
CORNER - MITERED	Miter corners as specified on the Design Intent page. Sample binding corner construction is incorrect.
DOES NOT FOLLOW SPEC	Revise the () construction to meet specified construction on the Design Intent page. Sample construction is incorrect and not acceptable.
ELASTIC - JOIN	Stitch elastic ends together using a 1in. flat overlap with vertical reinforcement stitching at both ends. Sample elastic ends were incorrectly joined.
HEM - DOUBLE TURN	Double turn hem at () as specified on the Design Intent page. Sample hem is not double turned.
BINDING/HEM - ORDER	Revise hem/binding order as specified on the Design Intent page. Sample hem order is incorrect.

JUMP & TACK - LENGTH	Increase/Decrease jump and tack length to 1 1/2in. to 2in. as specified on the Design Intent page. Sample tacks are ()in.
JUMP & TACK - PLACEMENT	Revise jump and tack placement as specified on the Design Intent page. Sample is incorrect.
LATCHBACK	Latch back overlock stitching at top hem to secure chainoff tail. Overlock stitching is not secured.
POCKET SEAM - DOUBLE TURN	Double turn pocket corners. Sample is incorrect.
POCKET SEAM - LENGTH	Maintain consistent length at all 4 pocket corners as specified on the Design Intent page. Sample is ().
SAMPLE SIZE - INCORRECT	Submit the sample size noted on the Fit Eval. Incorrect sample size was submitted.
SCRIM - PLACEMENT	Revise scrim placement to be between the front fabric and the batting. Sample is between the batting and the back which is incorrect.
SHAM - OVERLAP PLACEMENT	Revise sham overlap placement to be as specified on the Design Intent page. Sample is incorrectly positioned at ().
SHAM - OVERLAP REINFORCEMENT	Reinforce back overlap by stitching directly over the stitching as specified on the Design Intent page. Sample is incorrect.
SHOWER CURTAIN HEADER - INCORRECT	Revise the top hem/header to meet specified construction on the Design Intent page. Sample is incorrectly construction with ().
SPI	Increase/Decrease SPI at () to meet spec of (). Sample has () SPI.
TOWEL - CHAINSTITCH END HEM	Increase/Decrease chainstitch tail to meet spec of 10mm. Sample is ()mm.
ZIPPER - OPENING	Increase/Decrease zipper opening to meet specified length on the Design Intent page. Sample is () in. long.
ZIPPER - ORIENTATION	Insert zipper so it opens from left to right, as viewed from the back, with the zipper pull on the left when closed. Zipper opens from incorrect direction.
ZIPPER - REINFORCEMENT	Reinforce zipper stitching and start and stop. Sample has no reinforced stitching.
ZIPPER - STOPS	Apply zipper stops at both ends of zipper to prevent slider from pulling off the tape. Stops can be metal clips, machine stitched bartacks, or hand stitched wrapping of the teeth.

DIMENSIONS & WEIGHTS

Title	Detail (Copy & Paste into Fit Eval - Edit as needed)
BATTING - LEVELNESS	Improve batting levelness. Sample has too much variation.
PILLOW/PILLOW FORM - APPEARANCE	Improve pillow fill appearance. Sample is ().
PILLOW/PILLOW FORM - FILL WEIGHT	Meet contracted fill weight. Sample appears over/under stuffed.
SET TOLERANCE	Improve sizing within a set. Samples are outside of the minimum requirement within a set of +/-1/2".
WEIGHTS - INCONSISTENT	Improve weight consistency between all sizes. Sample weights are ().

FABRIC

Title	Detail (Copy & Paste into Fit Eval - Edit as needed)
FABRIC - CROCKING	Improve colorfastness to dry crocking. Sample's dye/pigment transfers onto a white piece of paper. Testing protocol for crocking must be passed before production can begin.
FABRIC - CUTTING	Cut fabric on straight of grain. Sample is cut off grain
FABRIC - DEFECTS	Prevent and/or inspect out fabric defects. Sample has ().
FABRIC - DIRECTION	Maintain consistent fabric orientation for all components within a set/program. All product pieces must be cut in the same direction.
FABRIC - DOBBY PULL IN	Improve doobby weave tension to prevent doobby from pulling in.
FABRIC - HANDFEEL	Improve fabric hand feel to meet standard set by product management team. Sample fabric is ().
FABRIC - NONWOVEN STRENGTH	Improve quality and strength of nonwoven fabric to prevent tearing. Nonwoven fabric is too weak and is not acceptable.
FABRIC - PRINTING DEFECTS	Prevent and/or inspect out printing defects.
FABRIC - SCRIM NEEDED	Add a scrim layer between () and batting to prevent bearding.
FABRIC - SELVAGES	Do not use selvage edges in the product as noted in the Minimum Construction Standards located on K-Link. Sample has selvage edges at ().
FABRIC - SIDE HEM PULL UP	Improve side hem weave tension to prevent side hem from pulling up
FABRIC - STAINS	Prevent and/or inspect out fabric stains/soil marks.
SEAM SLIPPAGE	Prevent seam slippage/rupture. Seams slippage occurs with moderate force is applied to sample seams. Testing protocol for seam slippage/rupture must be passed prior to production beginning. TD suggests: Increase seam allowance to 5/8"-3/4". Use an additional row of SN LS with a different SPI to slightly offset the original seam.

LABELING

Title	Detail (Copy & Paste into Fit Eval - Edit as needed)
ATTACHMENT APPLICATION	Revise the label attachment method as specified on the Instructions page.
NO LABEL	Attach law and/or main care label(s) according to the Instructions page. If production labels are not available, use substitute label(s) to denote placement and attachment only. Sample has no attached label(s).
POSITION - INCORRECT	Position the law and/or main care label(s) according to the Instructions page. Sample label(s) are incorrectly positioned at ().

TRIMS & FINDINGS

Title	Detail (Copy & Paste into Fit Eval - Edit as needed)
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BATTING - INCORRECT	Use approved batting standard from () reference #(). Incorrect batting was found within the TD sample.
BATTING - LOFT/QUALITY	Increase batting loft/quality. Sample is ().
BINDING - GRAIN	Use (straight/bias) grain on binding. Sample is () which is incorrect.
BUTTONS - COMFORTER COVER	Use 3/4 in. (30L) buttons at the back bottom opening of the comforter cover as specified on the Design Intent page. Sample has () in. which is incorrect.
CORDING - INCORRECT	Use specified cording inside piping as noted in the Minimum Construction Standards located on K-Link. Sample cording is ().
ELASTIC - INCORRECT	Use Kohl's TD approved elastic as specified on the Design Intent page. Sample quality is unacceptable.
FLOOR GLIDE - INCORRECT	Use Kohl's standard floor glides as detailed on the Design Intent page. Sample has incorrect floor glides.
THREAD - BEAD/SEQUIN ATTACHMENT	For home textile products with bead and/or sequin embellishments, Kohl's suggests using one of the following sewing threads offered by our preferred thread suppliers: A&E: Anefil - Bonded multi-filament nylon COATS: Nymo or Nylbond - Bonded multi-filament nylon Consult with your sales rep from the above noted suppliers to discuss the thread size (tex) that is necessary to achieve the attachment strength requirement per Kohl's testing protocol. Your rep is available to assist with machine set up and sew-ability studies.
THREAD - COLOR	Match thread color to the fabric ground color unless otherwise noted as a specified design detail. Sample thread color is ().
THREAD - INCORRECT	Use thread from a Kohl's Preferred Thread Supplier as noted in the Minimum Construction Standards located on K-Link. Supplier List is also located on K-Link.
THREAD - MONOFILAMENT	Verify that no monofilament thread is being used. Refer to the Minimum Construction Standards located on K-Link.
ZIPPER - COLOR	Match thread color to the zipper color unless otherwise noted as a specified design detail. Sample thread color is ().

WORKMANSHIP (EXECUTION OF QUALITY)

Title	Detail (Copy & Paste into Fit Eval - Edit as needed)
BINDING - APPLICATION	Improve binding application. Sample is ().
BUTTONHOLES - OPENING	Improve buttonhole opening. Sample is not cut open (cleanly/completely).
BUTTONHOLES - STITCH COVERAGE	Increase buttonhole stitch density to provide greater coverage. Sample has poor coverage.
BUTTONHOLES/LOOPS - LENGTH	Increase/decrease buttonholes to (meet spec/accommodate button). Sample buttonholes are too (short/long). Refer to how to measure manual on K-Link
CAUGHT PILE	Prevent pile from being caught in hem stitching.
CLOSURE - MISALIGNED	Align top/bottom edges of fabric at closure. Sample has misaligned edges.
CLOSURE - STITCHING	Stitch straight and evenly at the closure and reinforce both ends with backstitching. Sample closure stitching is ().

CORDING - TWIST	Prevent twisting the cording when making the piping. Sample piping is wavy due to twisting of the cording.
DEBRIS	Prevent debris from being caught internally. Sample had debris caught ().
DIFFERENTIAL FEED	Prevent differential feed when sewing seams which cause 1 layer of fabric to pucker and misalign the fabric edges.
ELASTIC - GATHER RATIO	Improve elastic application so the stretch ratio and recovery is not restricted by the casing. Fabric gather ratio is too low and does not allow the elastic to fully stretch.
EMBROIDERY - HOOP MARKS	Prevent/Steam out embroidery hoop marks. Sample has highly visible hoop marks around the embroidery.
END HEM - PUSH OUT	Prevent internal fold of end hem from peeking out of hem due to improper foot pressure/differential feed.
END HEM - STITCHING/STRETCHING	Prevent end hem from stretching by reducing the foot pressure/pulling the fabric when stitching.
FLOOR GLIDE - STAIN	Keep floor glides free from paint/stain/soil/etc.
HEM - TRAVELING	Improve hemming to prevent hem from traveling.
JUMP & TACK - MISALIGNED STITCHING	Align jump & tack reinforcement of backstitching directly over the stitch line. Sample stitching is misaligned.
MAINTENANCE - CUTTING KNIFE	Sharpen knife on overlock machine. Knife is not cutting clean seam edge causing fabric edge to roll/fold in overlock stitching.
MAINTENANCE - NEEDLE	Replace sewing needles regularly to maintain effective sewing performance. Sample has ().
MOLDED SUSPENSION HOLES - POORLY HEAT SEALED	Improve formation of molded suspension holes. Sample is poorly heat sealed.
POOR LAMINATION	Improve lamination of boards at (). Sample is splitting/cracking at the join
POPPED CORNERS	Reinforce hem stitching by backstitching at starts and stops. Sample has popped corners.
PROTRUDING YARNS	Prevent/Remove fabric yarns that are protruding from the hem/seam.
RAW EDGES	Clean finish raw edges as noted in the Minimum Construction Standards located on K-Link. Sample has unfinished edges at ().
REINFORCEMENT - BACKSTITCHING	Reinforce stitch line by backstitching at start/stops. Sample has no reinforcement stitching.
ROPING	Prevent roping at (). Sample has fabric that traveling causing a roping appearance.
SEAM ALLOWANCE - MISSED OVERLOCK	Catch all layers of the seam allowance in the overlock stitching. Edges of both seams were not completely covered by the overlock stitching.
SEAM ALLOWANCE/MARGIN - UNEVEN	Maintain an even seam line/stitch margin throughout. Sample seam allowance is inconsistent creating a wavy seam line.
SEAM GRIN	Prevent seam grin at () by increasing SPI to meet spec or by adjusting stitch tension/balance.
SHAPE - PRODUCT	Improve shape. Sample is distorted at ().

STITCHING - DEFECTS	Prevent stitch defects. Sample has ().
STITCHING - MISALIGNMENT	Align stitching directly over original stitch line and ensure that the stitching is reinforced at start/stop.
STITCHING - RUNOFF	Avoid stitch runoff. Sample stitching fell off the edge at the ().
STITCHING - TENSION / BALANCE	Maintain proper stitch tension and/or balance at (). Sample stitching is poor due to improper machine setting.
TRIM - ATTACHMENT	Improve () attachment strength. Trim is poorly attached and detaches when pulled with moderate force.
TRIM MARGIN	Maintain a consistent trim margin throughout. Sample trim margin is inconsistent creating uneven seam allowance width which could cause seam failure.
UNTRIMMED THREAD TAILS	Trim thread tails. Sample has untrimmed tails at ().
ZIPPER - APPLICATION	Improve zipper application/installation. Sample is ().

MISSING DOCUMENTS/REQUESTS

Title	Detail (Copy & Paste into Fit Eval - Edit as needed)
ASSEMBLY INSTRUCTIONS REQUEST	Assembly Instructions are not approved. Please submit to TD for review and approval. Spec will remain in development until this has been approved. Template file is stored in the Style Attachments Tab or on K-Link
BATTING - REQUEST	PRIOR TO SUBMITTING THE TD SAMPLE, SUBMIT A 4 FT X 4 FT BATTING CUTTING THAT MEETS THE REQUIRED QUALITY CHARACTERISTICS. ONCE APPROVED, IT WILL BE THE STANDARD FOR ALL BATTING QUALITY FOR KOHL'S PRODUCTS FROM THIS FACTORY FOR () OZ/SQ YD FILL WEIGHT.
BOM REQUEST	BOM (Bill of Materials) are not approved. Please submit to TD for review and approval. Spec will remain in development until this has been approved. Template file is stored in the Style Attachments Tab or on K-Link
FABRIC ID REQUEST	Fabric ID form is not approved. Please submit to TD for review and approval. Spec will remain in development until this has been approved. Working pdf file is stored in the Design Intent tab.
NO SAMPLE TAG ATTACHED	All components must have a sample tag attached to it. Sample Tag should be printed from within the Fit Eval.