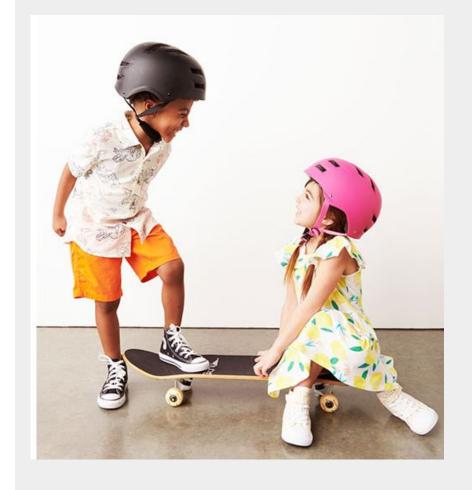


Kids Footwear

Recommended minimum last measurements



BOOTS

Ball Girth on Last
Waist Girth on Last
Instep Girth on Last
Toe Thickness on Last
Bottom Length on Last
Bottom Ball Width on Last
Boot Shaft Calf Girth Outside

TODDLER 7	
REC MIN	
158	
158	
165	
19	
153	
56	
240	

KIDS 13
REC MIN
192
190
201
22
204
69
320

KIDS 4
REC MIN
211
209
222
25
238
82
370

GRADE BETWEEN SIZES		
SZ 7 - 12	SZ 12-6	
4.76mm	6.35mm	
4.76mm	6.35mm	
4.76mm	6.35mm	
0.5mm	0.5mm	
8.46mm	8.46mm	
2.1mm	2.1mm	
10mm	10mm	

Examples:













SANDALS

	TODDLER 7
	REC MIN
Ball Girth on Last	152
Waist Girth on Last	152
Instep Girth on Last	162
Toe Thickness on Last	19
Bottom Length on Last	153
Bottom Ball Width on Last	56

KIDS 13
REC MIN
186
184
195
22
204
69

KIDS 4
REC MIN
205
203
216
25
238
82

GRADE BETWEEN SIZES			
SZ 7 - 12	SZ 12-6		
4.76 mm	6.35 mm		
4.76 mm	6.35 mm		
4.76 mm	6.35 mm		
0.5mm	0.5mm		
8.46mm	8.46mm		
2.1mm	2.1mm		





Ball Girth on Last Waist Girth on Last

Instep Girth on Last Toe Thickness on Last

Bottom Length on Last

Bottom Ball Width on Last

CASUAL

TODDLER 7
REC MIN
158
158
168
19
155
56

KIDS 13	KIDS 4
REC MIN	REC MIN
192	211
190	209
201	222
22	25
206	240
69	82

GRADE BETWEEN SIZES		
SZ 7 - 12	SZ 12-6	
4.76mm	6.35mm	
4.76mm	6.35mm	
4.76mm	6.35mm	
0.5mm	0.5mm	
8.46mm	8.46mm	
2.1mm	2.1mm	



HEELS/WEDGES

Ball Girth on Last
Waist Girth on Last
Instep Girth on Last
Toe Thickness on Last
Bottom Length on Last
Bottom Ball Width on Last

TODDLER 7	
REC MIN	
152	
154	
160	
19	
155	
57	

KIDS 13
REC MIN
186
188
194
22
206
70

KIDS 4
REC MIN
205
207
213
25
240
78

GRADE BETY	WEEN SIZES				
SZ 7 - 12	SZ 12-6				
4.76mm	6.35mm				
4.76mm	6.35mm				
4.76mm	6.35mm				
0.5mm	0.5mm				
8.46mm	8.46mm				
2.1mm	2.1mm				

Examples:









FLATS

	TOD
	RE
Ball Girth on Last	
Waist Girth on Last	
Instep Girth on Last	
Toe Thickness on Last	
Bottom Length on Last	
Bottom Ball Width on Last	

TODDLER 7	
REC MIN	
155	
155	
165	
19	
153	
57	

KIDS 13	
REC MIN	
189	
187	
198	
22	
204	
70	

KIDS 4
REC MIN
208
206
219
25
238
81

GRADE BETWEEN SIZES									
SZ 7 - 12	SZ 12-6								
4.76mm	6.35mm								
4.76mm	6.35mm								
4.76mm	6.35mm								
0.5mm	0.5mm								
8.46mm	8.46mm								
2.1mm	2.1mm								
4.76mm 0.5mm 8.46mm	6.35mm 0.5mm 8.46mm								

Examples:







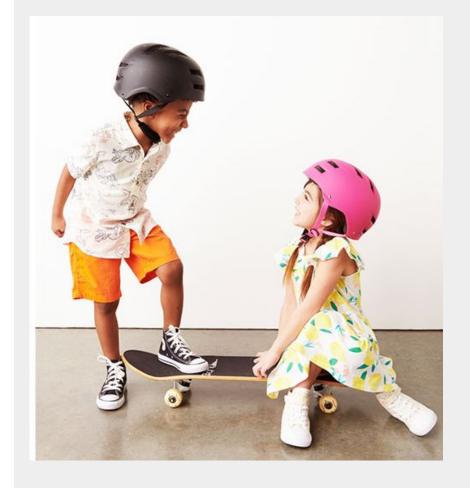


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Kids Flip Flops

Recommended minimum flip flop measurements



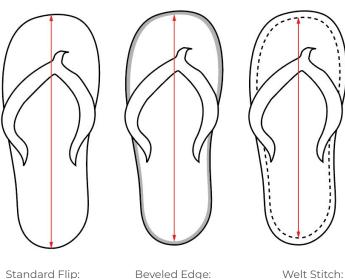
Last Minimums - Flip Flops

BOYS YOUTH

SIZE	10	11	12	13	1	2	3	4	5	6	7	GRADE
Ball girth on a last	167.0	173.3	179.7	186.0	192.4	198.7	205.1	211.4	217.8	224.1	230.5	6.35
Waist girth on a last	165.0	171.3	177.7	184.0	190.4	196.7	203.1	209.4	215.8	222.1	228.5	6.35
Instep girth on a last	176.0	182.3	188.7	195.0	201.4	207.7	214.1	220.4	226.8	233.1	239.5	6.35
Bottom length on a last	166.6	175.1	183.5	192.0	200.5	208.9	217.4	225.8	234.3	242.8	251.2	8.46
Bottom Ball width on a last	69.2	71.3	73.4	75.5	77.6	79.8	81.9	84.0	86.1	88.2	90.4	2.12
Toe Thickness on Last	11.2	11.8	12.4	13	13.6	14.2	14.8	15.4	16.0	16.6	17.2	0.6

BOYS YOUTH

SIZE	10	11	12	13	1	2	3	4	5	6	7	GRADE
Footbed Length	175.3	183.8	192.3	200.7	209.2	217.6	226.1	234.6	243.0	251.5	259.9	8.46



edge to edge

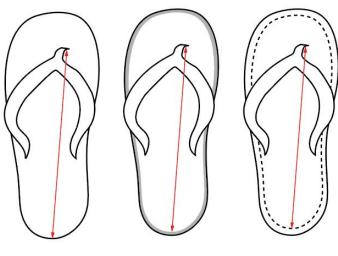
Beveled Edge: excludes bevel

Welt Stitch: excludes stitch margin

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BOYS YOUTH

SIZE	10	11	12	13	1	2	3	4	5	6	7	GRADE
Toe Post Placement												
from High Point Heel	128.3	136.3	144.3	152.3	160.3	168.3	176.3	184.3	192.3	200.3	208.3	8



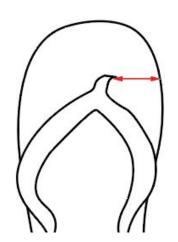
Standard Flip: edge to edge

Beveled Edge: excludes bevel

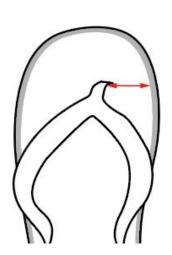
Welt Stitch: excludes stitch margin

BOYS YOUTH

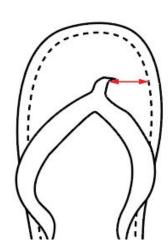
SIZE	10	11	12	13	1	2	3	4	5	6	7	GRADE
Toe Post Placement												
from Medial Side	24.0	25.0	26.0	27.0	28.0	29.0	30.0	31.0	32.0	33.0	34.0	1 1



Standard Flip: edge to edge



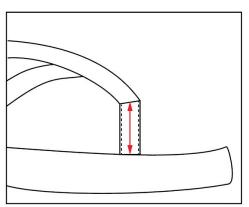
Beveled Edge: excludes bevel

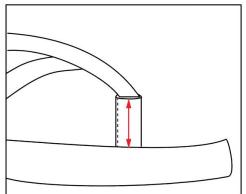


Welt Stitch: excludes stitch margin

BOYS YOUTH

SIZE	10	11	12	13	1	2	3	4	5	6	7	GRADE
Toe Post Height	21.2	21.8	22.4	23.0	23.6	24.2	24.8	25.4	26.0	26.6	27.2	0.6





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Last Minimums - Flip Flops

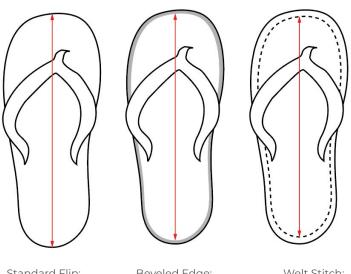
SIZE	10	11	12	13	1	2	3	4	5	GRADE
Ball girth on a last	161.0	167.3	173.7	180.0	186.4	192.7	199.1	205.4	211.8	6.35
Waist girth on a last	159.0	165.3	171.7	178.0	184.4	190.7	197.1	203.4	209.8	6.35
Instep girth on a last	168.0	174.3	180.7	187.0	193.4	199.7	206.1	212.4	218.8	6.35
Bottom length on a last	166.6	175.1	183.5	192.0	200.5	208.9	217.4	225.8	234.3	8.46
Bottom Ball width on a last	69.2	71.3	73.4	75.5	77.6	79.8	81.9	84.0	86.1	2.12
Toe Thickness on Last	11.2	11.8	12.4	13	13.6	14.2	14.8	15.4	16.0	0.6





GIRLS YOUTH

	SIZE	10	11	12	13	1	2	3	4	5	GRADE
Footb	oed Length	175.3	183.8	192.3	200.7	209.2	217.6	226.1	234.6	243.0	8.46



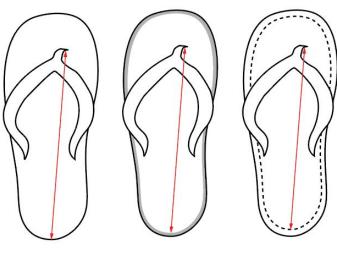
Standard Flip: edge to edge

Beveled Edge: excludes bevel

Welt Stitch: excludes stitch margin

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SIZE	10	11	12	13	1	2	3	4	5	GRADE
Toe Post Placement										
from High Point Heel	128.3	136.3	144.3	152.3	160.3	168.3	176.3	184.3	192.3	8

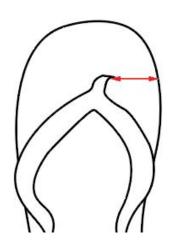


Standard Flip: edge to edge

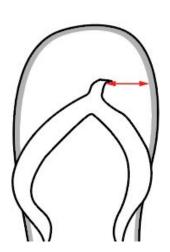
Beveled Edge: excludes bevel

Welt Stitch: excludes stitch margin

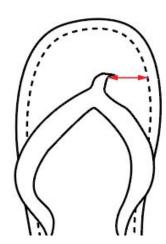
SIZE	10	11	12	13	1	2	3	4	5	GRADE
Toe Post Placement										
from Medial Side	23.0	24.0	25.0	26.0	27.0	28.0	29.0	30.0	31.0	1



Standard Flip: edge to edge



Beveled Edge: excludes bevel



Welt Stitch: excludes stitch margin

SIZE	10	11	12	13	1	2	3	4	5	GRADE
Toe Post Height	21.2	21.8	22.3	22.9	23.5	24.1	24.7	25.3	25.9	0.6

