



Croft&Barrow.

SONOMA
GOODS FOR LIFE

Men's Footwear

Recommended minimum
last measurements

Goal: Fit consistency across all Private & Exclusive brands

- Averages should be used as recommendations for new lasts and may differ on some styles depending on aesthetics, materials, etc.
- Minimum required Bottom Length and Toe Thickness standards the same across all categories
- All other minimum critical measurements will differ based on type

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Last Minimums - Mens

SHOES Oxfords / Lace-Ups		
		REC MIN
F110-L	Ball Girth on Last	242
F120-L	Waist Girth on Last	247
F130-L	Instep Girth on Last	252
F160-L	Bottom Length on Last	278
F150-L	Bottom Ball Width on Last	92
F180-L	Toe Thickness on Last	22



SHOES Slip-On		
		REC MIN
F110-L	Ball Girth on Last	242
F120-L	Waist Girth on Last	248
F130-L	Instep Girth on Last	253
F160-L	Bottom Length on Last	278
F150-L	Bottom Ball Width on Last	88
F180-L	Toe Thickness on Last	22



SANDALS		
		REC MIN
F110-L	Ball Girth on Last	240
F120-L	Waist Girth on Last	244
F130-L	Instep Girth on Last	252
F160-L	Bottom Length on Last	278
F150-L	Bottom Ball Width on Last	88
F180-L	Toe Thickness on Last	22



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*Bold Numbers are standard across all categories. All measurements in millimeters



Croft&Barrow

SONOMA
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Men's Flip Flops

Recommended minimum
flip flop measurements

Goal: Fit consistency across all Kohl's Private & Exclusive brands

- Measurement guidance should be used as minimum/starting point for new styles and may vary depending on aesthetics, materials, etc.

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Last Minimums - Mens Flip Flops



Medium Width

SIZE	6	7	8	9	10	11	12	13	GRADE
Ball girth on a last	224.7	231.0	237.4	243.7	250.1	256.4	262.8	269.1	6.35
Waist girth on a last	220.7	227.0	233.4	239.7	246.1	252.4	258.8	265.1	6.35
Instep girth on a last	230.7	237.0	243.4	249.7	256.1	262.4	268.8	275.1	6.35
Bottom length on a last	242.4	250.9	259.4	267.8	276.3	284.7	293.2	301.7	8.46
Bottom Ball width on a last	91.6	93.8	95.9	98.0	100.1	102.2	104.4	106.5	2.12
Toe Thickness on Last	21.2	21.8	22.4	23	23.6	24.2	24.8	25.4	0.6

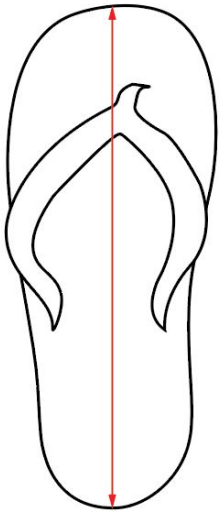
Wide Width

SIZE	6	7	8	9	10	11	12	13	GRADE
Ball girth on a last	236.7	243.0	249.4	249.4	249.4	249.4	249.4	249.4	6.35
Waist girth on a last	229.7	236.0	242.4	248.7	255.1	261.4	267.8	274.1	6.35
Instep girth on a last	239.7	246.0	252.4	258.7	265.1	271.4	277.8	284.1	6.35
Bottom length on a last	242.4	250.9	259.4	267.8	276.3	284.7	293.2	301.7	8.46
Bottom Ball width on a last	99.1	101.2	103.3	105.4	107.6	109.7	111.8	113.9	2.12
Toe Thickness on Last	24.2	24.8	25.4	26	26.6	27.2	27.8	28.4	0.6

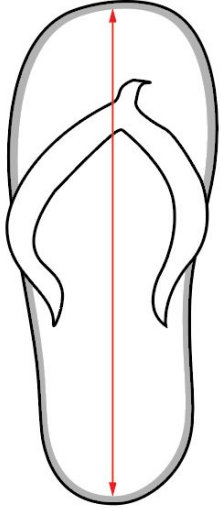
Flip Flop Minimums - Mens

FLIP FLOPS - Medium & Width Width

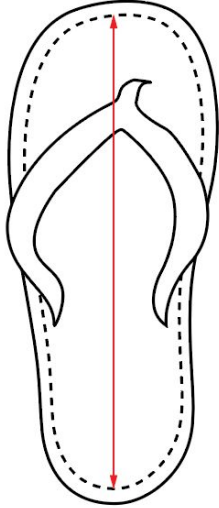
SIZE	6	7	8	9	10	11	12	13	GRADE
Footbed Length	251.4	259.9	268.4	276.8	285.3	293.7	302.2	310.7	8.46



Standard Flip:
edge to edge



Beveled Edge:
excludes bevel



Welt Stitch:
excludes stitch margin

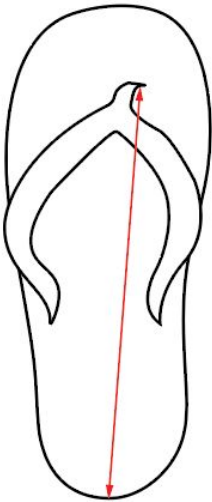
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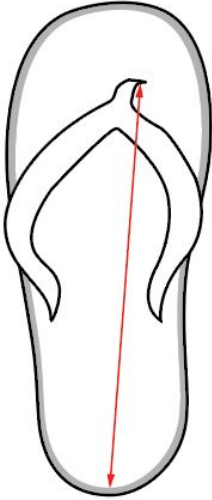
Flip Flop Minimums - Mens

FLIP FLOPS - Medium & Width Width

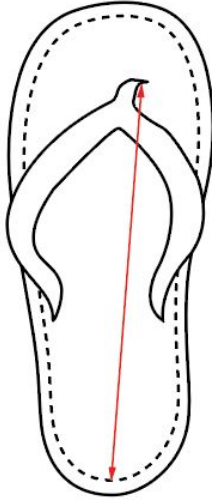
SIZE	6	7	8	9	10	11	12	13	GRADE
Toe Post Placement from High Point Heel	197.2	205.2	213.2	221.2	229.2	237.2	245.2	253.2	8



Standard Flip:
edge to edge



Beveled Edge:
excludes bevel



Welt Stitch:
excludes stitch margin

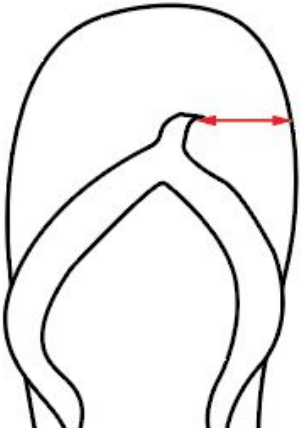
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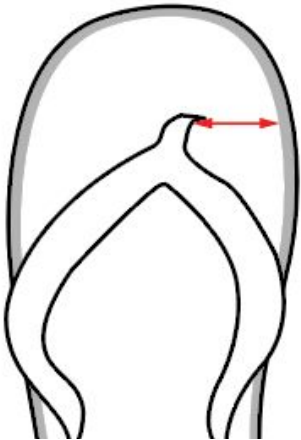
Flip Flop Minimums - Mens

FLIP FLOPS - Medium & Width Width

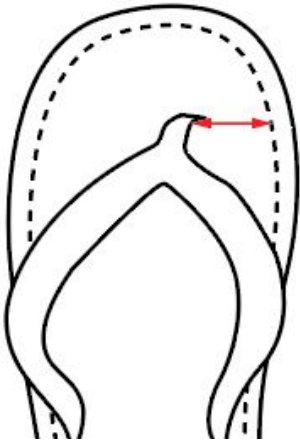
SIZE	6	7	8	9	10	11	12	13	GRADE
Toe Post Placement from Medial Side	32.0	33.0	34.0	35.0	36.0	37.0	38.0	39.0	1



Standard Flip:
edge to edge



Beveled Edge:
excludes bevel



Welt Stitch:
excludes stitch margin

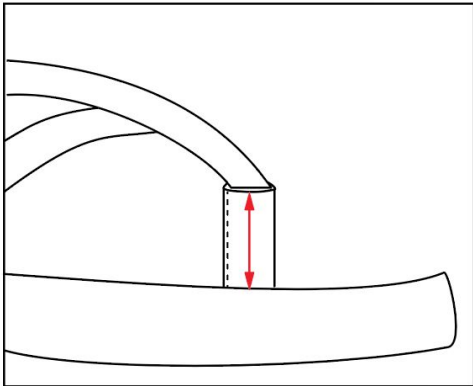
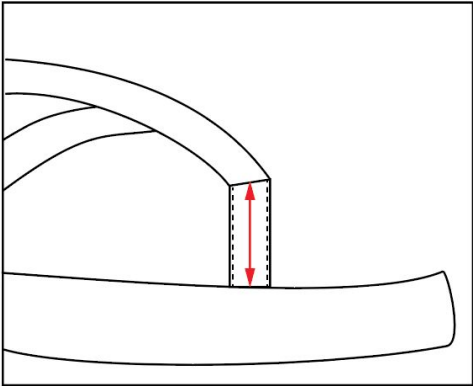
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Flip Flop Minimums - Mens

FLIP FLOPS

SIZE	6	7	8	9	10	11	12	13	GRADE
Toe Post Height MEDIUM Width	28	28.6	29.1	29.7	30.3	30.9	31.5	32.1	0.6
Toe Post Height WIDE Width	29.6	30.2	30.7	31.3	31.9	32.5	33.1	33.7	0.6



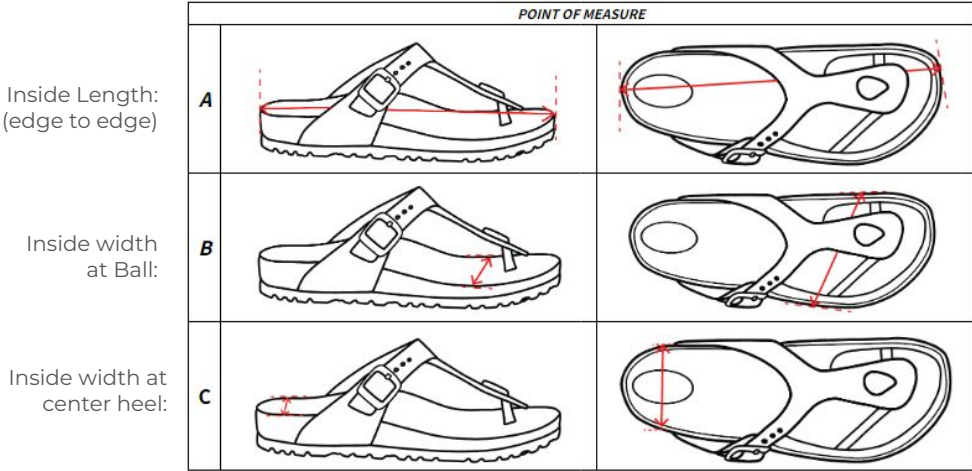
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Molded Footbeds Minimums - Men's

MOLDED FOOTBEDS

	SIZE	7	8	9	10	11	12	13	14
A	INSIDE LENGTH	259.84	268.3	276.76	285.22	293.68	302.14	310.6	319.06
	<i>GRADE</i>	8.46	8.46	8.46	8.46	8.46	8.46	8.46	8.46
B	INSIDE WIDTH AT BALL	96.24	98.36	100.48	102.6	104.72	106.84	108.96	111.08
	<i>GRADE</i>	2.12	2.12	2.12	2.12	2.12	2.12	2.12	2.12
C	INSIDE WIDTH AT CENTER HEEL	69.24	70.36	71.48	72.6	73.72	74.84	75.96	77.08
	<i>GRADE</i>	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12



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