

KOHL'S

Men's Extended Size Process

Oct 2023



GPS

Technical Design



**Tall Tops
Short & Long
Bottoms**

Men's Tall Tops

UPDATE ON MENS TALL TOPS:

- Talls will no longer be a column in the Men's Grade Table.
- We will now follow a process similar to the Women's Tops Team.
- If we have a Tall Top, the KTD will add the below POM codes (as needed):

TECH PKG PROCESS FOR MENS TALL TOPS:

**Add A000 and change the description as below:

A000- MEN'S TALL CONVERSION:

For HPS Length- please use the below POM code:

A300 MLG LEN HPS TO HEM- MN LONG GRADE

**KTD will look at the Reg size and add 2" for the LEN HPS TO HEM.

For Slv Length- please use the below applicable POM codes:

A360-1TB SLV LEN FROM CB NK-TALL S/SLV

**KTD will look at the Reg Short Slv and add 3/4" for the SLV LEN FROM CB NK-TALL S/SLV

A360-4TW SLV LEN FROM CB NK-TALL L/SLV

**KTD will look at the Reg Long Slv and add 1 1/2" for the SLV LEN FROM CB NK-TALL L/SLV

Points of Measure <u>Hide / Show</u>				Size/Active <u>Hide / Show</u>				
Code	POM Description	Tol(-)	Tol(+)	Size Code	34	36	[40]	43
A300	LEN HPS TO HEM	-1/2	1/2	Active Ind	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
				Sample Size	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
				Grading	-1	-1/2	0	3/4
				Spec Meas			28 1/2	
A360-4W	SLV LEN FROM CB NK-L/SLV	-1/2	1/2	Grading	-1 1/4	-1	0	7/8
				Spec Meas			35 1/2	
A000	MENS TALL CONVERSION			Grading			0	
				Spec Meas				
A300 MLG	LEN HPS TO HEM- MN LONG GRADE	-1/2	1/2	Grading	-1	-1/2	0	3/4
				Spec Meas			30 1/2	
A360-4TW	SLV LEN FROM CB NK-TALL L/SLV	-1/2	1/2	Grading	-1 1/4	-1	0	7/8
				Spec Meas			37	

Men's Full-Length Inseam Variations:

UPDATE ON MENS BOTTOMS INSEAM VARIATIONS:

- Please see below POM code descriptions we will use for consistency across Sleep, Sportswear and Active

TECH PKG PROCESS FOR MENS FULL LENGTH INSEAM VARIATIONS:

**Add A000 and change the description as below:

A000- MEN'S INSEAM VARIATIONS:

For Short Inseam Variation- please use the following POM code, and overkey the description as written below:

A500 NG INSEAM-NG SHORT VARIATION

**KTD will look at the Reg Inseam Length and remove 3"

For Long Inseam Variation- please use the following POM code, and overkey the description as written below:

A500 NG INSEAM-NG LONG VARIATION

**KTD will look at the Reg Inseam Length and add 2"

Code	POM Description	Tol(-)	Tol(+)	Size Code	28	29	30	30 1/2	31	32	33	34	35	36	37
				Active Ind	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
				Sample Size	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
A500 NG	INSEAM-NG	-1/4	1/4	Grading	0	0						0			0
				Spec Meas	30	30						30			30
A000	MEN'S INSEAM VARIATIONS			Grading								0			
				Spec Meas											
A500 NG	INSEAM-NG SHORT VARIATION	-1/4	1/4	Grading	0	0						0			0
				Spec Meas	27	27						27			27
A500 NG	INSEAM-NG LONG VARIATION	-1/4	1/4	Grading	0	0						0			0
				Spec Meas	32	32						32			32



Big Man

Big Man- Tops Conversion

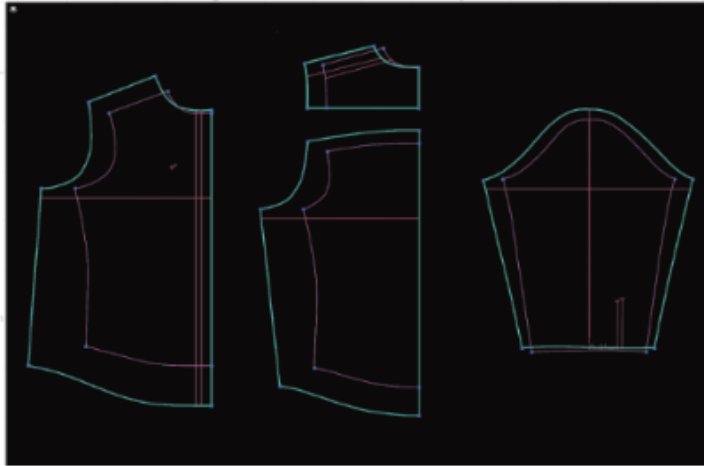
		WOVEN	KNITS	SWEATERS
POM CODE	POM's	APT. 9 SONOMA / SLEEP	APT. 9 SONOMA / SLEEP/TEK GEAR/FLX	APT. 9 SONOMA
A310	LENGTH FROM CB NK - DRESS SHIRTS	2		
A310	LENGTH FROM CB NK - SPORTSWEAR	3 1/2		
A300	HPS LENGTH		5	4 1/2
A100	NECK WIDTH		1 1/2	1 1/2
A110	FRONT NECK DROP		1/2	1/2
A120	BACK NECK DROP		1/2	1/2
A250 / A250 WV	ACROSS SHOULDER	2 5/8	2 5/8	2 1/2
A254	ACROSS FRONT	3 1/4	3	2 1/4
A256	ACROSS BACK @ YOKE WOVENS	3		
A256	ACROSS BACK (KNITS)		2 3/4	2 1/2
A261H	CHEST (RLXD) SPORTSWEAR (1/2 msr)	7	7	5 1/2
A270H	WAIST (RLXD) (1/2 msr)			
A290H	SWEEP (RLXD) (1/2 msr)	7	7	4 1/2
A330	AH DROP FROM HPS	1 1/4	1 1/4	1 3/4
A340H	UA/MUSCLE 1" BLW AH	1 1/2	1 1/2	1 5/8
A360-4W	SLV LENGTH FROM CB NK L/SLV	2 3/8	2 3/8	2 3/4
A352H-4W	SLV OPG - L/SLV	1/2	1/2	1/2
A360-1B	SLV LENGTH FROM CB NK S/SLV	3 1/4	3 1/2	
A352H-1B	SLV OPG - S/SLV	1 1/4	1 1/4	

*Pls cross-reference landmark documents when building HPS to ensure length is meeting at the proper spot on the body

Big Man- Tops Pattern Shaping

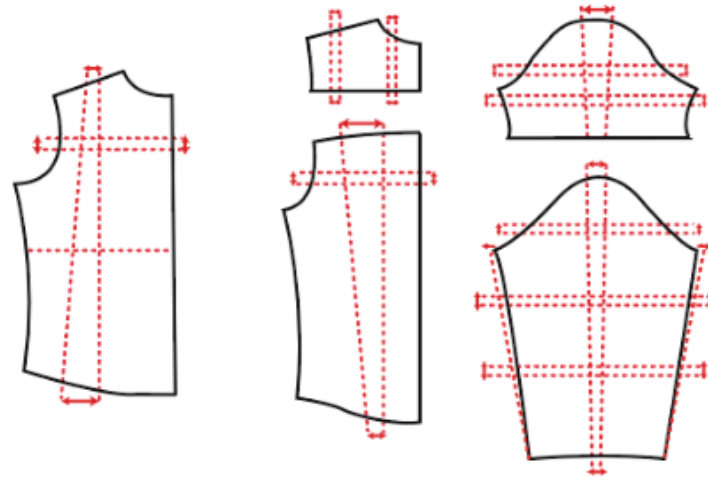
Woven Top Example

Pattern Overlay Example
Reg vs Big Man



Pink line = Reg Pattern
Green line = Big Man Pattern

Example of how the body grows when converting
Reg to Big patterns



Big Man- Tops Pattern Shaping

Knit Top Example

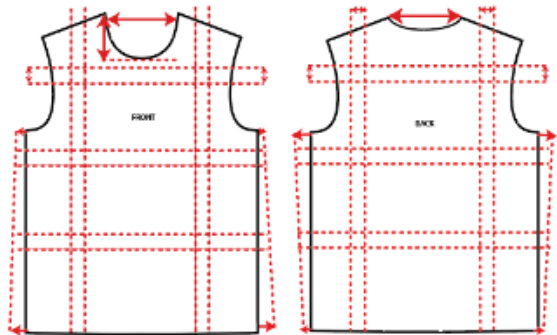
Pattern Overlay Example Reg vs Big Man



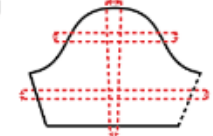
Pink line = Reg Pattern
Green line = Big Man Pattern

Example of how the body grows when converting Reg to Big patterns

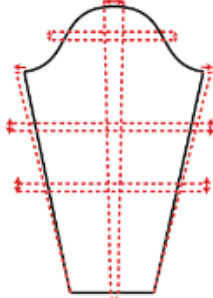
When garment is laid flat, in Big Man, side seams will wrap 3/4" past the natural side seam towards the back at sweep



Short Slv Increase



Long Slv Increase

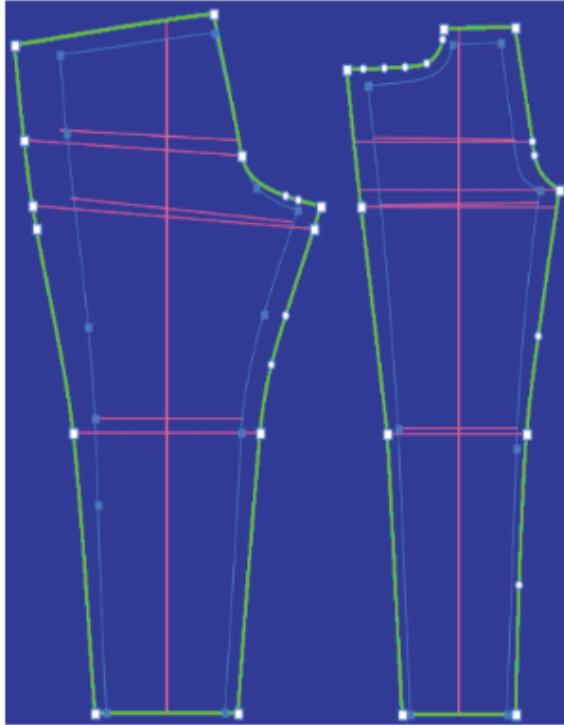


Big Man- Bottoms Conversion

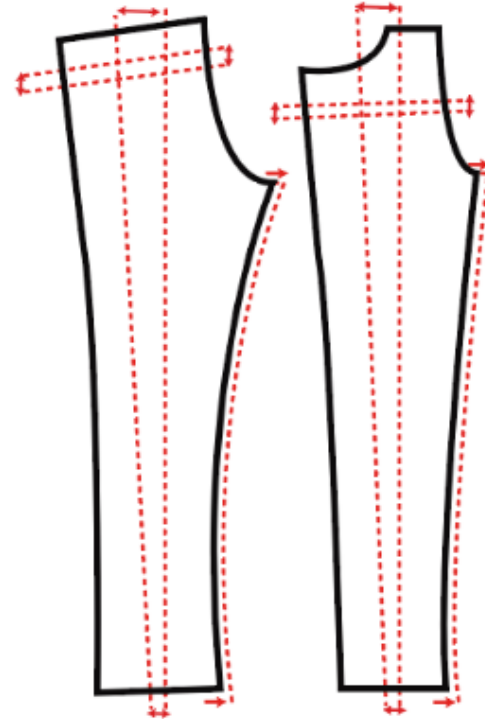
		WOVEN	KNITS & SLEEP
POM Codes	POMS	STRUCTURED BOTTOMS	PULL-ON BOTTOMS
A400H	WAIST AT TOP EDGE- RLXD	6 3/8	5 1/2
A401H	WAIST AT TOP EDGE- EXTD		6
	LOW HIP PLCMT ABOVE CROTCH POINT	1	1
A415H	LOW HIP	5 1/2	6
A425H	THIGH	3	4
A438H-01TH	LEG OPENING RLXD (SHORT LENGTH)	2 1/4	3 1/4
A438H-01TH	LEG OPENING RLXD (FULL LENGTH)	3/4	3/4
A439H-08P	LEG OPENING EXTD (FULL LENGTH-JOGGERS)		3/4
A430XH-1/2	KNEE-1/2 INSEAM LEN+2" UP FROM FOLD	1 3/4	2
A450	FRT RISE	1 1/2	1 1/2
A460	BK RISE	3	1 3/4
A500-1TH	INSEAM (SHORT LENGTH)	0 (Inseam not more than 9")	0 (Inseam not more than 9")
A500-IN30	INSEAM (FULL LENGTH)	-2	-2

Big Man- Bottoms Pattern Shaping

**Pattern Overlay Example
Reg vs Big Man**



**Example of how the body grows
when converting Reg to Big patterns**





Questions?

**Please connect with Liisa
Vetch or Caitlin Janke**