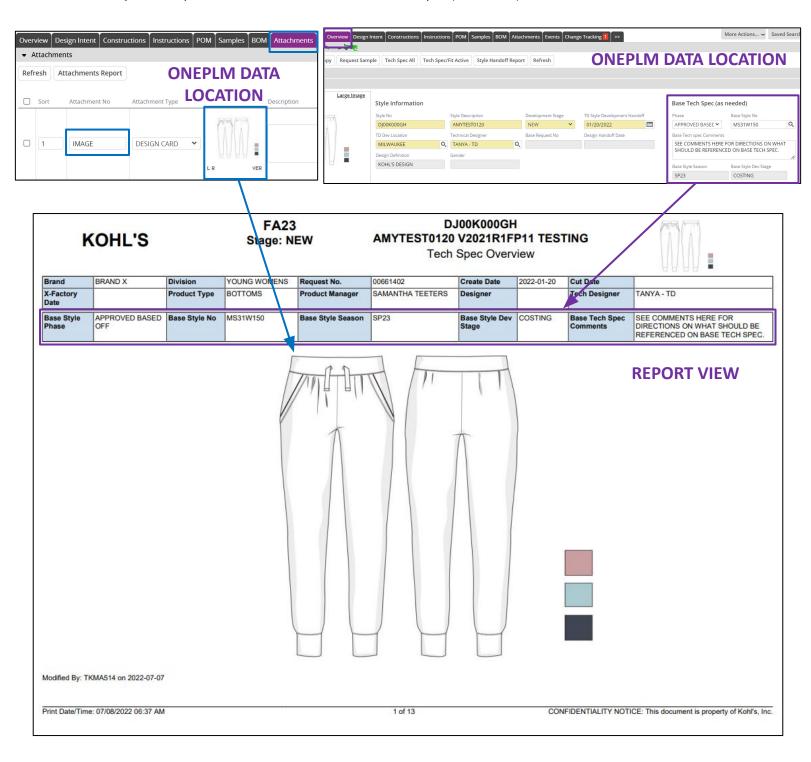


#### **TECH SPEC OVERVIEW**

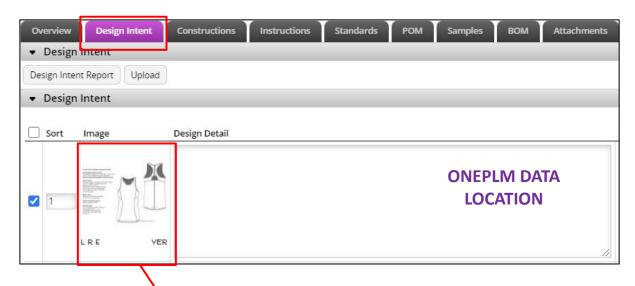
- 1. Plain sketch image pulls from the Attachments Tab, first image.
- 2. First image must say "IMAGE" in Attachment No field in order for thumbnail image to show.
- 3. Base Style Phase pulls from the Overview Tab, Base Tech Spec (as needed).

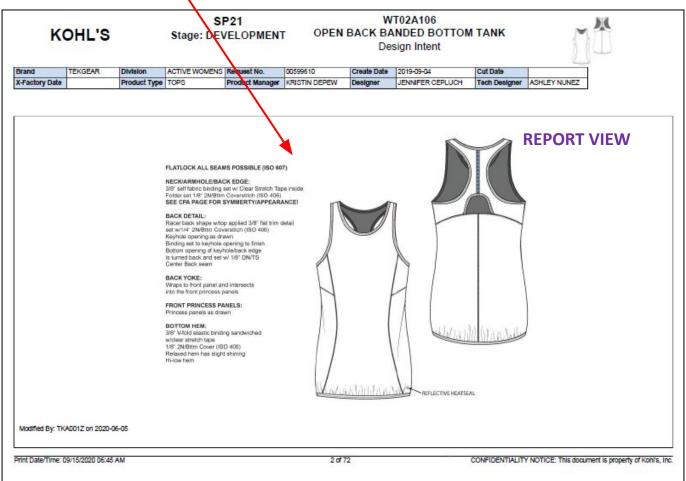




#### **TECH SPEC DESIGN INTENT**

- **1. APPAREL ONLY:** Technical construction sketch pulls from the Design Intent Tab.
- 2. HOME ONLY: Technical construction sketch, fabric ID, bill of materials, and assembly instructions pull from the Design Intent Tab.

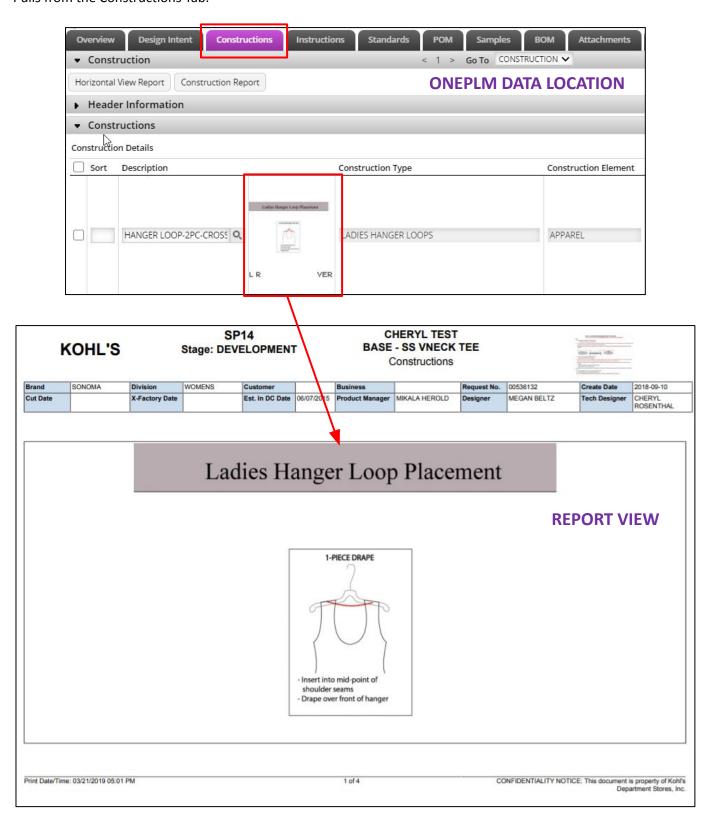






### **APPAREL ONLY: TECH SPEC CONSTRUCTIONS**

- 1. May be left blank OR contain special constructions that repeat across many styles.
- 2. Pulls from the Constructions Tab.



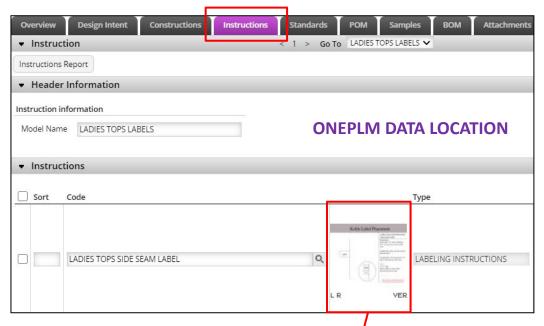


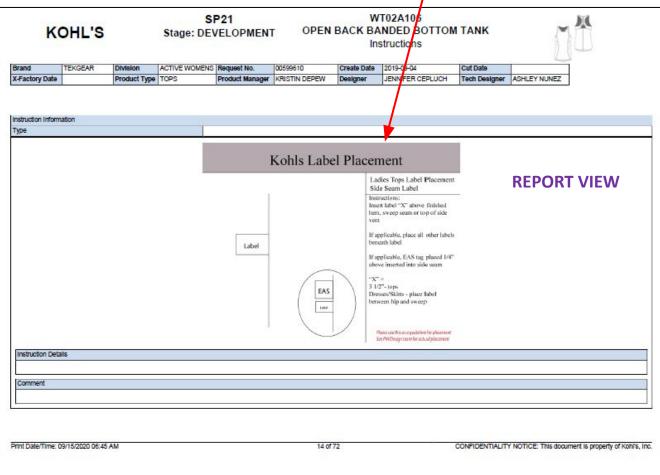
#### **TECH SPEC INSTRUCTIONS**

1. **APPAREL ONLY:** May be left blank OR contain label placement options that do not fall into standard options found under Labels and Packaging on K-link.

**Example:** Reversible styles

2. **HOME ONLY:** Label information pulls from the Instructions tab.

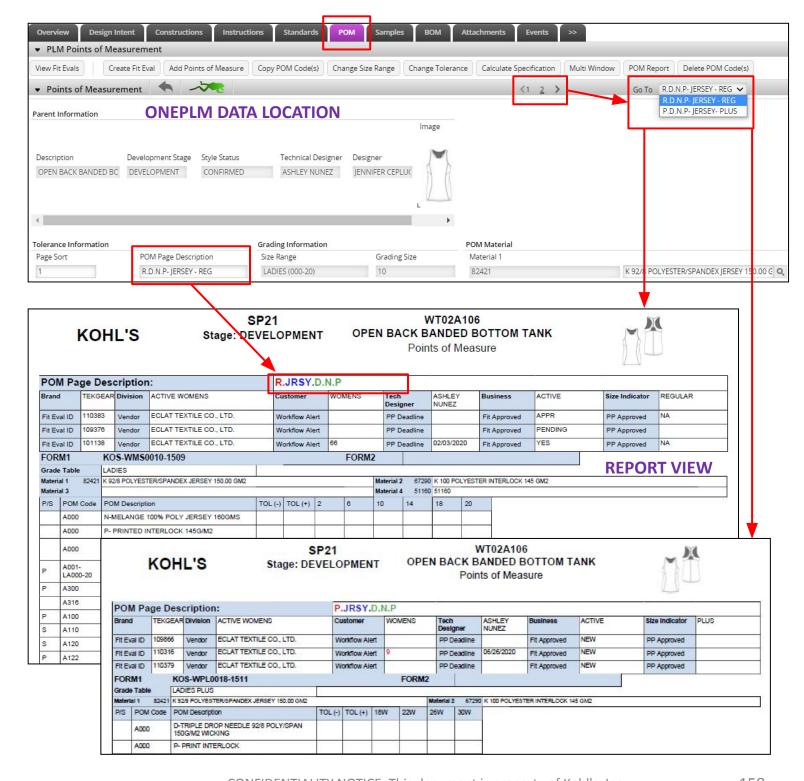






#### **TECH SPEC POM – POINTS OF MEASURE**

- 1. The graded measurement specifications pull from the POM Tab.
- 2. Multiple POM pages can be found in the same tech spec for fabrication and special sizing.
- 3. APPAREL ONLY: POM page descriptions are named in the below order:
  - **SECTION 1:** Size (R, E, P, B, T, 12M, 3T, 6)
  - SECTION 2: (may not be required) Additional size or garment in a set. Ex: C curvy fit OR TOP/BTM 2 piece set
  - **SECTION 3:** Generic fabric description
  - SECTION 4: (may not be required) Vendor or additional fabric information





### TECH SPEC POM - POINTS OF MEASURE (CONT'D)

- 1. P = PRIMARY critical for fit
- 2. S = Secondary measurements
- 3. Multiple fabrications can be tied to one POM page. If the fabrication needs to be evaluated, it will have a separate fit eval and fit eval status listed for FIT APPROVAL and PP APPROVAL.
- 4. Production cannot start until both:

FIT APPROVED: YES

PP APPROVED: YES OR N/A

#### If the FIT APPROVED field =

- BLANK Fit sample has not been requested.
- PENDING Fit sample was requested but not yet approved.
- YES Approved.

#### If the PP APPROVED field =

- BLANK Fit sample is not approved.
- N/A PP is not required.

SP21
KOHL'S Stage: DEVELOPMENT

# WT02A106 OPEN BACK BANDED BOTTOM TANK Points of Measure



**POM Page Description:** R.JRSY.D.N.P Brand TEKGEAR Division ACTIVE WOMENS Customer WOMENS ASHLEY ACTIVE REGULAR Business Size Indicator NUNEZ 110383 ECLAT TEXTILE CO., LTD. APPR NA Fit Eval ID Vendor Workflow Alert PP Deadline Fit Approved PP Approved Fit Eval ID 109376 Vendor ECLAT TEXTILE CO., LTD. Workflow Alert PP Deadline Fit Approved PENDING PP Approved Fit Eval ID 101138 ECLAT TEXTILE CO., LTD. Workflow Alert 66 PP Deadline 02/03/2020 YES NA Fit Approved PP Approved

FILE	valid lotts		vendor	ECENT TEXTILE CO., ETD.	N.	VORKTIOW AI	ent ou		PPL	eadline	02/03/2	020	Fit Approved	163		
FOR	RM1	KC	S-WMS	010-1509				FORM	12					- 1-		
Grad	e Table	LA	DIES			8										
Mater	Material 1 82421 Material 3		2/8 POLYEST	TER/SPANDEX JERSEY 150.00 GM2	N.A.				Material:		K 100 POLYESTER INTERLOCK 145 GM2 51160					
Mater								-	Material 4							
P/S	POM Code	PO	M Descripti	on	TOL (-	) TOL (+)	2	6	10	14	18	20				
	A000	N-I	MELANGE	100% POLY JERSEY 160GMS												
	A000	P-	PRINTED II	NTERLOCK 145G/M2									- 69			
	A000		RIPLE DR	OP NEEDLE 92/8 POLY/SPAN KING												
Р	A001- LA000-20			A SIZES XXS(000-00) XS(0-2) ) L(12-14) XL(16-18) XXL(20)					Î			li li	8			
Р	A300	LE	N HPS TO	HEM CF	-1/2	1/2	26	26 1/2	27	27 1/2	28	28 1	/4			
	A316	FR	T/BK LENG	TH DIFFERENCE	-1/4	1/4	3/4	3/4	3/4	3/4	3/4	3/4				
Р	A100	NK	WIDTH@E	DGE	-1/4	1/4	6 1/4	6 1/4	6 1/2	6 3/4	7	7 1/	В			
S	A110	FR	T NK DROP	@EDGE	-1/8	1/8	6 1/4	6 3/8	6 1/2	6 3/4	6 7/8	6 7/	8			
s	A120	ВК	NK DROP	@EDGE	-1/8	1/8	1 1/8	1 1/8	1 1/4	1 1/4	1 3/8	1 1/	2			
Р	A122	MII	NIMUM HEA	AD STRETCH	0		24	24	24	24	24	24	- 0			
	A165		G* STRAP S	WIDTH TOTAL MSR @ EAM	-1/8	1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 3/	4			
s	A253	XF	RT/BK PLC	MT #" FM HPS	0	0	5 3/4	5 7/8	6	6 1/4	6 3/8	6 3/	8			
S	A254	AC	ROSS FRO	ONT :	-3/8	3/8	10 1/4	10 3/4	11 1/4	12	12 5/8	12 7	7/8			
	A257X	ХВ	K PLCMT F	M CB NK-RACERBK	-1/8	1/8	4 1/4	4 3/8	4 1/2	4 3/4	4 7/8	4 7/	8			
00	A257	ХВ	K#'FM CE	NK-RACERBACK	-1/4	1/4	3 1/2	3 3/4	4	4 1/4	4 1/2	4 5/	8			
Р	A260H	СН	EST 1" BLV	W AH RLXD-1/2 MEAS	-1/2	1/2	16	17	18	19 1/2	21 1/4	22 1	/4			

**REPORT VIEW** 

Print Date/Time: 09/16/2020 02:47 PM

1 of 2



#### **TECH SPEC FIT EVAL**

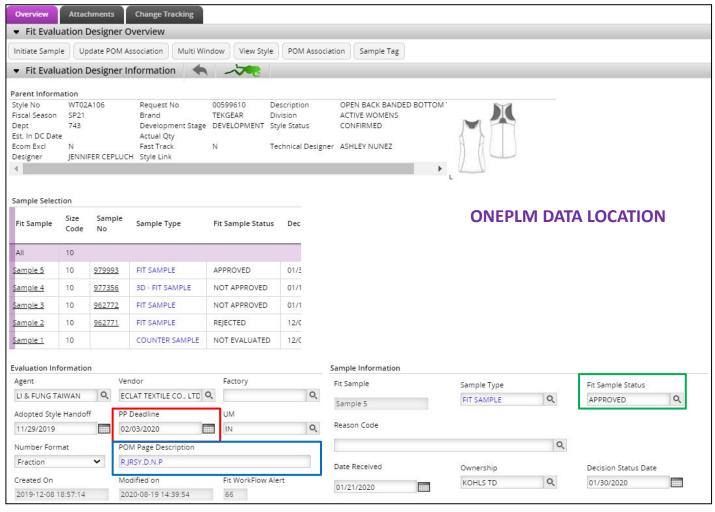
- 1. The fit eval contains all sample evaluation comments for all fit samples submitted during the Development Stage.
- 2. The fit eval report pulls from each fit evaluation of the tech spec.

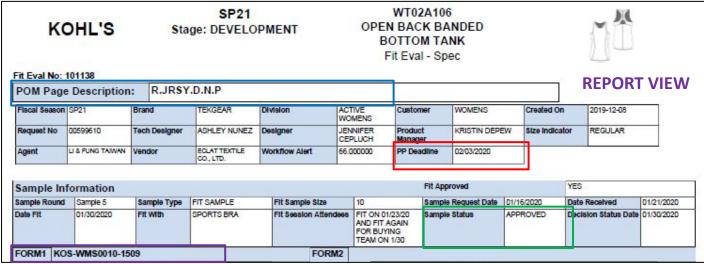
#### **POM Page Description**

FORM 1 & 2: Kohl's dressform to be used for fit evaluation.

PP Deadline: Date that PP sample must be approved.

Sample Status: Status of the fit approval for fabrication/size on this fit eval.





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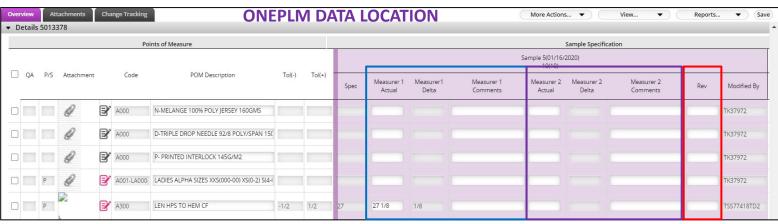
### **TECH SPEC FIT EVAL - MEASUREMENTS**

1. The fit eval report pulls from each fit evaluation of the tech spec.

Measurer 1: Vendor CTD fills in their sample measurements.

Measurer 2: Kohls TD OR CTD Mentor fills in their measurements.

Rev: Revised spec based on fit eval. KTD or CTD fills in based on sample ownership.



Fit Eval N		HL'S					MENT		WT02A106 OPEN BACK BANDED BOTTOM TANK Fit Eval - Spec												
		Description	: R.JRS	Y.D.N.	P													REPORT	VI	<b>EW</b>	
Fiscal Sea	_		Brand	TEKO	EAR	Di	vision	T	ACTI	IVE	Custon	mer	Twe	OMENS		Create	d On	2019-12-08	-	1	
risual asasuli			Cidio		TENGEN			١	WON	MENS								25/3/12/05			
Request No		00599610	Tech Designer	ASHL	ASHLEY NUNEZ		esigner			NIFER	Produc		KRISTIN DEPE		EW	W Size Indicat		tor REGULAR			
Agent		LI & FUNG TAIWAN	Vendor		ECLAT TEXTILE W		orkflow Alert		56.00	5.000000 PP D		1000	02/03/2020		- 2				- 1		
								7.0													
Sample	Inf	ormation										FIT App	rove	d			YE	S			
Sample Ro		Sample 5	Sample Type	FITSA	MDIF		Fit Sample	9170		10			11000	quest Date	01/16/	/2020		te Received	01/2	1/2020	
Date Fit	ullu	01/30/2020	Fit With	SPORTS BRA			Part Service Control	n Attendees		The second second second		Sample Statu				100 miles		AND REAL PROPERTY AND REAL PROPERTY.			
Date Fit		0.002020		0.0.0					AND FIT AGAI FOR BUYING TEAM ON 1/30		GAIN IG				35.8.3.3.3.3.4.5.2						
FORM1	KOS	S-WMS0010-15	09	-				FORM2	2			100			1000		-				
Material 1	82421	K 92/8 POLYESTER	R/SPANDEX JERSE	Y 150.00	0.00 GM2			Material 2 67290 K 100			POLYESTER INTERLOCK 145 GM2								_	_	
Material 3								Material 4		51160 K 100 POLYESTER JERSEY 135 GA											
Code		100000000000000000000000000000000000000	eber.												la-minus						
		Descript	ion	Tol(-)	Tol(+)	Spec	Measurer 1 Actuals	Measure 1 Delta		feas 1 Comi	nents		- 5	Measurer 2 Actuals	Measu 2 Delta		leas 2 Co	mments		Rev	
A000		LANGE 100% POL		Tol(-)	Tol(+)	Spec				Meas 1 Com	nents		- 5				leas 2 Co	mments		Rev	
A000	160G	LANGE 100% POU	LYJERSEY	Tol(-)	Tol(+)	Spec				feas 1 Com	nents		- 5				leas 2 Co	mments		Rev	
ADDD 000A	160G P- PR	LANGE 100% POL	LY JERSEY CK 145G/M2	Tol(-)	Tol(+)	Spec				Meas 1 Comm	nents		- 5				leas 2 Co	mments		Rev	
A000 A000 A000	P- PR D-TR SPAN	LANGE 100% POUMS MS RINTED INTERLOC IPLE DROP NEED N 150G/M2 WICKIN	LY JERSEY CK 145G/M2 LE 92/8 POLY/ kG	Tol(-)	Tol(+)	Spec				feas 1 Comm	nents		- 5				leas 2 Co	mments		Rev	
A000 A000 A000 A001- LA000-20	D-TRI SPAN LADIE XS(D-	ELANGE 100% POUMS RINTED INTERLOC IPLE DROP NEED IN 150G/M2 WICKIN ES ALPHA SIZES I 2) S(4-6) M(8-10) I	LY JERSEY  CK 145G/M2  LE 92/8 POLY/ kG  XXS(000-00)	Tol(-)	Tol(+)	Spec				feas 1 Com	nents		- 5				leas 2 Co	mments		Rev	
A000 A000 A000 A001- LA000-20	D-TRI SPAN LADIE XS(D- XL(16	ELANGE 100% POL MS RINTED INTERLOC IPLE DROP NEED I 150G/M2 WICKIN ES ALPHA SIZES I	LY JERSEY  CK 145G/M2  LE 92/8 POLY/ kG  XXS(000-00)	Tol(-)	Tol(+)	Spec				fisas 1 Comi	nents		- 5				leas 2 Co	mments		Rev	
A000 A000 A000 A001- LA000-20	D-TRI SPAN LADIE XS(D- XL(16	ELANGE 100% POL MS RINTED INTERLOC IPLE DROP NEED IN 150G/M2 WICKIN ES ALPHA SIZES : 2) S(4-6) M(8-10) I 5-18) XXL(20)	LY JERSEY  OK 145G/M2  LE 92/8 POLY/  IG  XX(S(000-00))  L(12-14)				1 Actuals	1 Delta		fisas 1 Comi	nents		- 5				leas 2 Co	mments		Rev	
A000 A000 A000 A001- LA000-20 A300 A316	160G P- PR D-TR SPAN LADIE XS(D- XL(16 LEN H	ELANGE 100% POL MS KINTED INTERLOC IPLE DROP NEED N 150G/M2 WICKIN ES ALPHA SIZES I 2.0 S(4-6) M(8-10) I 5-18) XXL(20) HPS TO HEM CF	LY JERSEY  OK 145G/M2  LE 92/8 POLY/  IG  XX(S(000-00))  L(12-14)	-1/2	1/2	27	1 Actuals 27 1/8	1 Delta		fisas 1 Comi	nents		- 5				leas 2 Co	mments		Rev	
A000 A000 A000 A001- LA000-20 A300 A316 A100 A110	160G P- PR D-TRI SPAN LADIE XS(D- XL(16 LEN II FRT/E NK W	ELANGE 100% POI MS  KINTED INTERLOC IPLE DROP NEED  I 150G/M2 WICKIN 2) S(4-6) M(8-10) I 5-18) XXL(20)  HPS TO HEM CF HPS TO HEM CF K LENGTH DIFFE I/IDTH@EDGE  NK DROP@EDGE	LY JERSEY  OK 145G/M2  LE 92/8 POLY/  IG  XX(S(000-00))  L(12-14)	-1/2 -1/4	1/2 1/4 1/4 1/8	27 3/4	27 1/8 3/4 6 3/4 6 1/2	1/8 0 1/4		feas 1 Comr	nents		- 5				leas 2 Co	mments		Rev	
A000 A000 A000 A001- LA000-20 A300 A316 A100 A110 A120	160G P- PR D-TRI SPAN LADIE XS(D- XL(16 LEN H FRT/E NK W FRT H BK NI	ELANGE 100% POL MS RINTED INTERLOC IPLE DROP NEED N 150G/M2 WICKIN 2] S(4-6) M(8-10) I 5-18) XXL(20) HPS TO HEM CF BK LENGTH DFF BK LENGTH DFF K DROP@EDGE K DROP@EDGE K DROP@EDGE	LY JERSEY  CK 145G/M2  LE 92/8 POLY/ kG  XXS(000-00)  L(12-14)  ERENCE	-1/2 -1/4 -1/4 -1/8 -1/8	1/2 1/4 1/4	27 3/4 6 1/2 6 1/2 1 1/4	27 1/8 3/4 6 3/4 6 1/2 1 3/8	1/8 0 1/4 0 1/8		feas 1 Comr	nents		- 5				leas 2 Co	mments		Ren	
A000 A000 A000 A000 A001- LA000-20 A300 A316 A100 A100 A110 A120 A120	160G P- PR D-TRI SPAN LADIE XS(D- XL(16 LEN H FRT/E NK W FRT I BK NI MININ	ELANGE 100% POL MS  KINTED INTERLOC IPLE DROP NEED N 150G/M2 WICKIN 2) S(4-6) M(8-10) I 5-18) XXL(20) HPS TO HEM CF BK LENGTH DIFFE NK DROP@EDGE K DROP@EDGE K UROP@EDGE K UROP@EDGE K UROP@EDGE MUM HEAD STREE	LY JERSEY  CK 145G/M2  LE 92/8 POLY/ IG  XXCS(000-00)  L(12-14)  ERENCE	-1/2 -1/4 -1/4 -1/8 -1/8 0	1/2 1/4 1/4 1/8 1/8	27 3/4 6 1/2 6 1/2 1 1/4 24	27 1/8 3/4 6 3/4 6 1/2 1 3/8 24	1/8 0 1/4 0 1/8 0		feas 1 Comm	nents		- 5				leas 2 Co	mments		Rev	
A000 A000 A000 A000 A000 A000 A000 A00	160G P- PR D-TRI SPAN LADIE XS(D- XL(16 ERT/E NK W FRT I BK NI MININ 'MG'	ELANGE 100% POL MS RINTED INTERLOC IPLE DROP NEED N 150G/M2 WICKIN 2] S(4-6) M(8-10) I 5-18) XXL(20) HPS TO HEM CF BK LENGTH DFF BK LENGTH DFF K DROP@EDGE K DROP@EDGE K DROP@EDGE	LY JERSEY  CK 145G/M2  LE 92/8 POLY/ IG  XXCS(000-00)  L(12-14)  ERENCE	-1/2 -1/4 -1/4 -1/8 -1/8	1/2 1/4 1/4 1/8	27 3/4 6 1/2 6 1/2 1 1/4	27 1/8 3/4 6 3/4 6 1/2 1 3/8	1/8 0 1/4 0 1/8		feas 1 Comm	ments		- 5				leas 2 Co	mments		Rev	
A000 A000 A000 A000 A000 A000 A000 A00	160G P- PR SPAN LADIE XS(D- XL(16 LEN H FRT/E NK W FRT H BK NI MININ "MG" SHOU XFRT	ELANGE 100% POL MS  RINTED INTERLOC IPLE DROP NEED N 150G/M2 WICKIN 2] S(4-6) M(8-10) I 5-18) XXL(20) HPS TO HEM CF NOTH @EDGE NK DROP@EDGE KUM HEAD STRET STRAP WIDTH THE STRAP WIDTH THE LUDER SEAM INEK PLCMT #FM	LY JERSEY CK 145G/M2 LE 92/8 POLY/ IG XXS(000-00) L(12-14) ERENCE	-1/2 -1/4 -1/4 -1/8 -1/8 0	1/2 1/4 1/4 1/8 1/8	27 3/4 6 1/2 6 1/2 1 1/4 24	27 1/8 3/4 6 3/4 6 1/2 1 3/8 24	1/8 0 1/4 0 1/8 0		feas 1 Comm	ments		- 5				leas 2 Co	mments		Ren	
A000 A000 A000 A000 A001- LA000-20 A300 A316 A110 A110 A120 A122 A165 A253	160G P- PR SPAN LADIE XS(D- XL(16 LEN H FRT/E NK W FRT H BK NI MININ "MG" SHOU XFRT	ELANGE 100% POL MS  KINTED INTERLOC  IPLE DROP NEED  I 150G/M2 WICKIN  23 (34-6) M(8-10) I  5-18) XXL(20)  HS) XXL(20)  BK LENGTH DIFFE  INTERLOCATION  K DROP@EDGE  K DROP@EDGE  KUM HEAD STREI  JULDER SEAM	LY JERSEY CK 145G/M2 LE 92/8 POLY/ IG XXS(000-00) L(12-14) ERENCE	-1/2 -1/4 -1/4 -1/8 -1/8 0 -1/8	1/2 1/4 1/4 1/8 1/8	27 3/4 6 1/2 6 1/2 1 1/4 24 1 1/2	27 1/8 3/4 6 3/4 6 1/2 1 3/8 24 1 1/2	1/8 0 1/4 0 1/8 0		Assa 1 Comm	ments		- 5				leas 2 Co	mments		Ren	
A000 A000 A000 A000 A001- LA000-20 A300 A316 A110 A110 A120 A122 A165 A253 A254	160G P- PR D-TR SPAN LADIE XS(D- XL(16 LEN H FRT/E NK W FRT H BK NI MININ 'MG' SHOU XFRT ACRO	ELANGE 100% POL MS  RINTED INTERLOC IPLE DROP NEED N 150G/M2 WICKIN 2] S(4-6) M(8-10) I 5-18) XXL(20) HPS TO HEM CF NOTH @EDGE NK DROP@EDGE KUM HEAD STRET STRAP WIDTH THE STRAP WIDTH THE LUDER SEAM INEK PLCMT #FM	LY JERSEY  CK 145G/M2  LE 92/8 POLY/ IG  CXCS(000-00)  L(12-14)  ERENCE  TCH  DTAL MSR @	-1/2 -1/4 -1/4 -1/8 -1/8 0 -1/8	1/2 1/4 1/4 1/8 1/8	27 3/4 6 1/2 6 1/2 1 1/4 24 1 1/2	27 1/8 3/4 6 3/4 6 1/2 1 3/8 24 1 1/2 6	1/8 0 1/4 0 1/8 0		feas 1 Com	ments		- 5				leas 2 Co	mments		Rev	
A000 A000 A000 A000 A000 A001- LA000-20 A300 A316 A100 A110 A122 A165 A165 A253 A254 A257 A257	160G P- PR D-TRI SPAN LADIE XS(D- XL(16 HEN) FRTE NK W FRTE SHOU XFRT ACRO XBRE XBRE XBRE XBRE XBRE XBRE XBRE XBRE	ELANGE 100% POL MIS  RINTED INTERLOC IPLE DROP NEED N 150G/M2 WICKIN 2] S(4-6) M(8-10) I 5-18) XXL(20) HPS TO HEM CF BK LENGTH DIFFE NK DROP@EDGE KUM DROP@EDGE KUM HEAD STRE STRAP WIDTH TO LIDER SEAM JOSS FRONT	LY JERSEY CK 145G/M2 LE 92/8 POLY/ IG XXS(000-00) L(12-14) ERENCE TCH DTAL MSR @ IHPS -RACERBIK ERBACK	-1/2 -1/4 -1/4 -1/8 -1/8 0 -1/8 0 -3/8	1/2 1/4 1/4 1/8 1/8 1/8	27 3/4 6 1/2 6 1/2 1 1/4 24 1 1/2 6	27 1/8 374 6 1/2 1 3/8 24 1 1/2 6 11 3/8	1/8 0 1/4 0 1/8 0 0 1/8 0		fees 1 Comm	nents		- 5				leas 2 Co	mments		Ren	

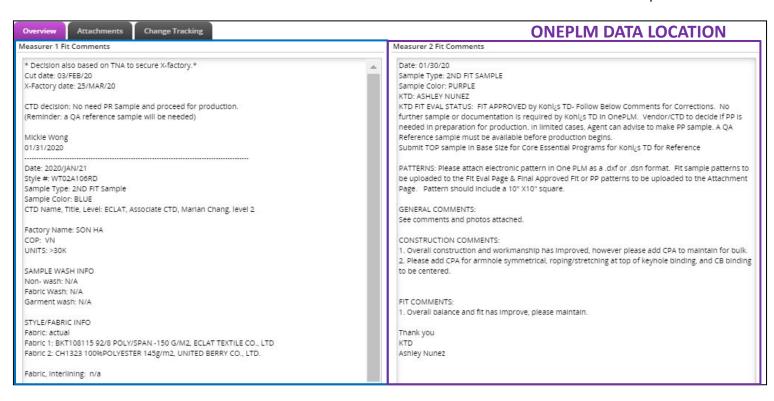


#### **TECH SPEC FIT EVAL - COMMENTS**

The fit eval report pulls from each fit evaluation of the tech spec.

Measurer 1: Vendor CTD's evaluation of the fit sample.

Measurer 2: Kohls TD OR CTD mentor's feedback and additional evaluation comments of the fit sample.



# KOHL'S

SP21 Stage: DEVELOPMENT

WT02A106 OPEN BACK BANDED



REPORT VIEW	BOTTOM TANK Fit Eval - Spec								
Measurer 1 Fit Comments	Measurer 2 Fit Comments								
" Decision also based on TNA to secure X-factory."  Cut date: 03/FEB/20  X-Factory date: 25/MAR/20  CTD decision: No need PR Sample and proceed for production. (Reminder: a QA reference sample will be needed)  Mickle Wong 01/31/2020	Date: 01/30/20 Sample Type: 2ND FIT SAMPLE Sample Color: PURPLE KTD: ASHLEY NUNEZ KTD FIT EVAL STATUS: FIT APPROVED by Kohl¿s TD- Follow Below Comments for Corrections. N further sample or documentation is required by Kohl¿s TD in OnePLM. Vendor/CTD to decide if PP is needed in preparation for production. In limited cases, Agent can advise to make PP sample. A QA Reference sample must be available before production begins. Submit TOP sample in Base Size for Core Essential Programs for Kohl¿s TD for Reference								
Date: 2020/JAN/21 Style #: WT02A106RD Sample Type: 2ND FIT Sample Sample Color: BLUE CTD Name, Title, Level: ECLAT, Associate CTD, Martan Chang, level 2	PATTERNS: Please attach electronic pattern in One PLM as a .dxf or .dsn format. Fit sample patterns be uploaded to the Fit Eval Page & Final Approved Fit or PP patterns to be uploaded to the Attachmet Page. Pattern should include a 10" X10" square.  GENERAL COMMENTS: See comments and photos attached.								
Factory Name: SON HA COP: VN UNITS: >30K  SAMPLE WASH INFO Non- wash: NI/A	CONSTRUCTION COMMENTS:  1. Overall construction and workmanship has improved, however please add CPA to maintain for bulk  2. Please add CPA for armhole symmetrical, roping/stretching at top of keyhole binding, and CB bindi  to be centered.								
Fabric Wash: NIA  STYLE/FABRIC INFO Fabric: actual Fabric 1: BKT108115 92/8 POLY/SPAN -150 G/M2, ECLAT TEXTILE CO., LTD Fabric 2: CH1323 100%POLYESTER 145g/m2, UNITED BERRY CO., LTD.	FIT COMMENTS:  1. Overall balance and fit has improve, please maintain.  Thank you  KTD  Ashley Nunez								
Fabric, Interlining: n/a	nonley rounez								

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#### **TECH SPEC FIT EVAL - ATTACHMENTS**

1. The fit eval attachments pull from the Attachments Tab of each fit evaluation.

**FRONT/BACK/SIDE PHOTO:** Photos of fit sample on dress form. Must say "IMAGE" in Attachment No field and be number 1 in sort order in order to for thumbnail image to show.

PATTERN: Digital pattern file used to make fit sample uploaded by CTD.

**HOME ONLY:** Photos of sample review.

