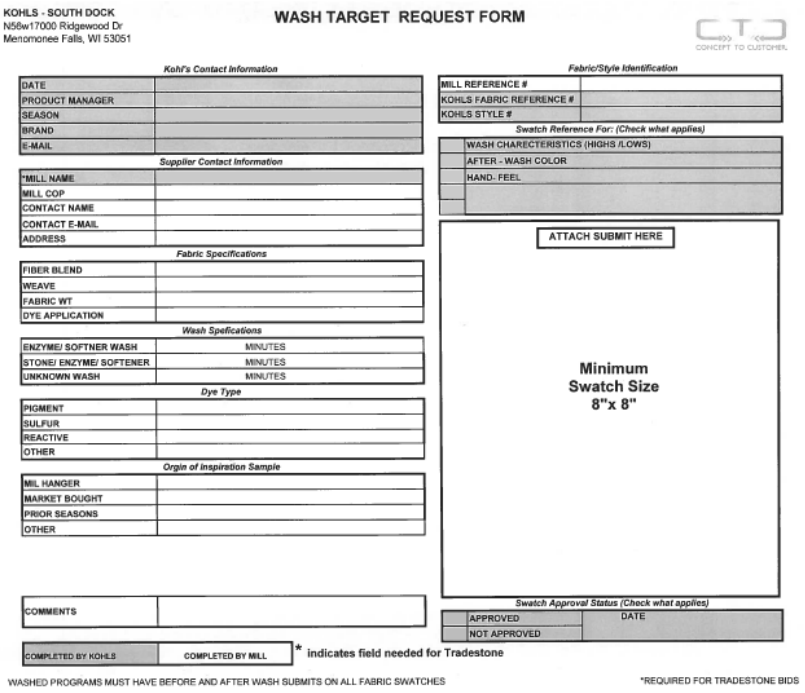
KOHL'S

NON-DENIM WASH PROCESS

The Non-Denim Wash Process has been created for our Li & Fung, Vendors, and Mill partners to understand the expectations of color execution & ownership for heavy washed garments.

How to correctly send a "Washed Target Request Form" to Kohl's

- A "Washed Target Request Form" is created and sent to Garment Supplier/Mill by Kohl's Design for overall after wash aesthetics
  - This form is used for development stage only to set the overall wash characteristics, color loss, and handfeel for the style
  - The type and time of wash should be determined during the development process before an order has been placed
- All areas in grey will be filled out by Kohl's
- All areas in white will be filled out by Garment Supplier/Mill upon return to Kohl's
- Garment Supplier will work with Kohl's Design to establish wash direction and achievability



KOHLS - SOUTH DOCK
N58w17000 Ridgewood Dr
Menomonee Falls, WI 53051

WASH TARGET REQUEST FORM

CONCEPT TO CUSTOMER

Kohl's Contact Information

DATE	
PRODUCT MANAGER	
SEASON	
BRAND	
E-MAIL	

Supplier Contact Information

*MILL NAME	
MILL COP	
CONTACT NAME	
CONTACT E-MAIL	
ADDRESS	

Fabric Specifications

FIBER BLEND	
WEAVE	
FABRIC WT	
DYE APPLICATION	

Wash Specifications

ENZYME/ SOFTNER WASH	MINUTES
STONE/ ENZYME/ SOFTENER	MINUTES
UNKNOWN WASH	MINUTES

Dye Type

PIGMENT	
SULFUR	
REACTIVE	
OTHER	

Orgin of Inspiration Sample

MIL HANGER	
MARKET BOUGHT	
PRIOR SEASONS	
OTHER	

COMMENTS	

COMPLETED BY KOHLS	COMPLETED BY MILL

* indicates field needed for Tradestone

Fabric/Style Identification

MILL REFERENCE #	
KOHLS FABRIC REFERENCE #	
KOHLS STYLE #	

Swatch Reference For: (Check what applies)

	WASH CHARECTERISTICS (HIGHS /LOWS)
	AFTER - WASH COLOR
	HAND- FEEL

ATTACH SUBMIT HERE

Minimum
Swatch Size
8"x 8"

Swatch Approval Status (Check what applies)

	APPROVED	DATE
	NOT APPROVED	

WASHED PROGRAMS MUST HAVE BEFORE AND AFTER WASH SUBMITS ON ALL FABRIC SWATCHES

*REQUIRED FOR TRADESTONE BIDS

Color Selection Process:

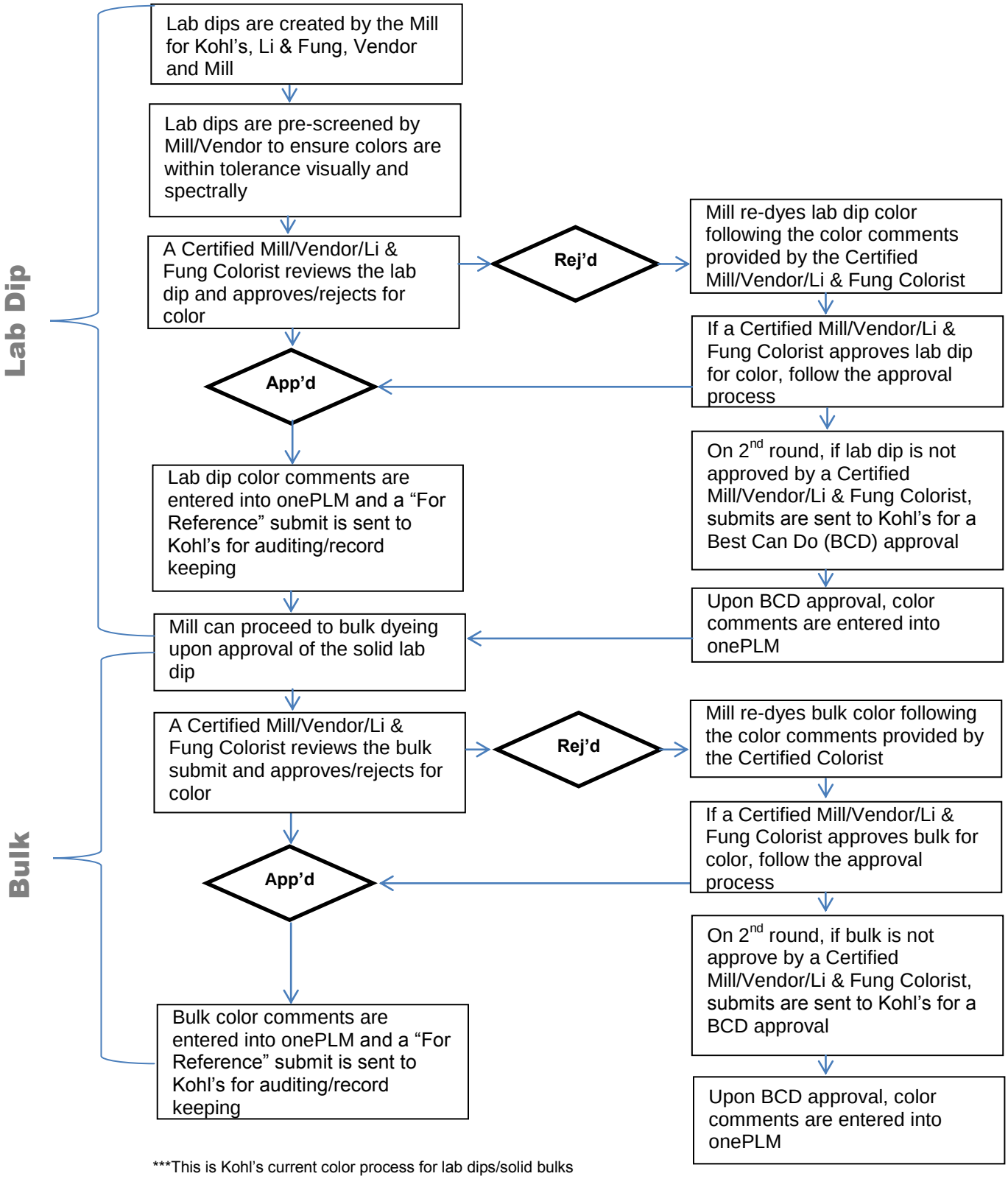
There are two scenarios that Kohl's Designers can follow when selecting colors for a heavy/aggressive washed program.

1. Choose a color standard from a Color Service Provider as the before wash color (CSI, Pantone, Archroma)
   a. Heavy wash applied to this color will cause loss/change
2. Chose an inspirational swatch from a market sample
   a. Mill tries to duplicate color and wash effect based on inspirational swatch

Definition of Heavy/Aggressive Wash:

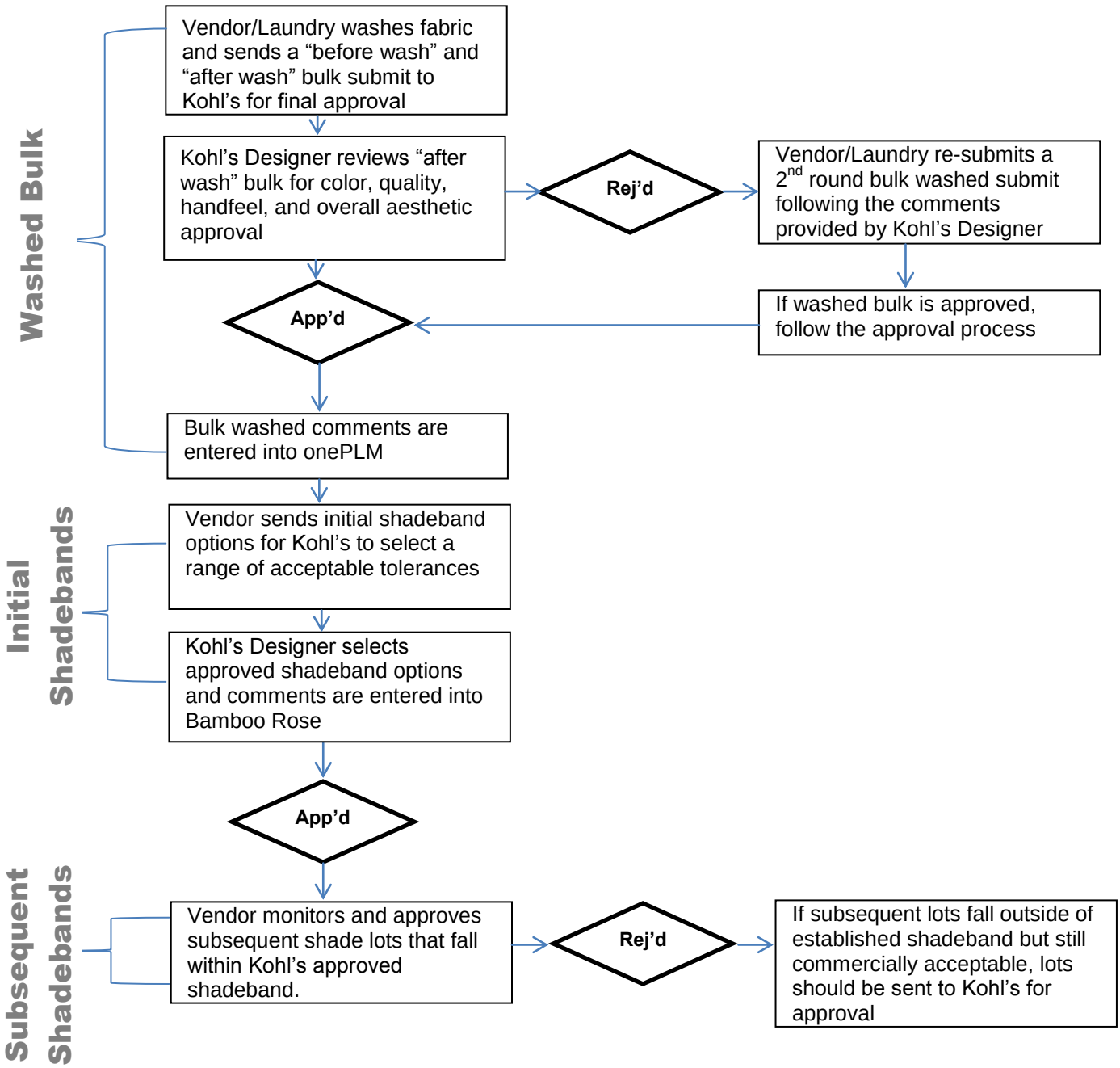
A chemical wash with an aggressive color loss of more than grade 4 on the AATCC Gray Scale for Color Change is expected.

UN-WASHED LAB DIP & SOLID BULK COLOR PROCESS



***This is Kohl's current color process for lab dips/solid bulks

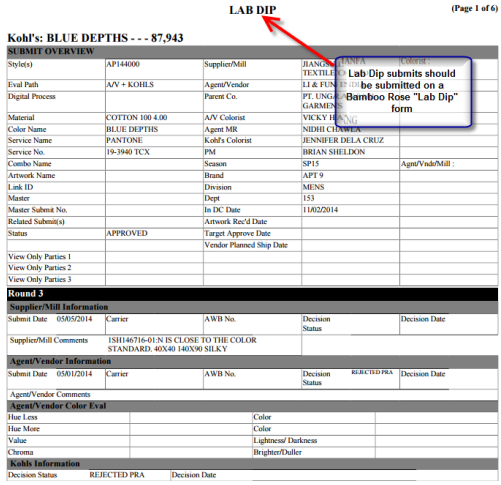
WASHED & SHADEBAND COLOR PROCESS



How to Correctly Send <u>Unwashed Lab Dip/Bulk</u> Submits to Kohl's

- Lab Dip/Bulk submits should be created by the Mill for:
  - Kohl's
  - Li & Fung Offices
  - Vendor/Mill

- onePLM submit forms to be used:
  - "Lab Dip" (see example below)
  - "Solid Bulk" (see example below)


LAB DIP (Page 1 of 6)

Kohl's: BLUE DEPTHS - - - 87,943

SUBMIT OVERVIEW

Style(s)	AP144000	Supplier/Mill	JIANGSU TIANJIA TEXTILE CO.	Colorist :
Eval Path	A/V + KOHLS	Agent/Vendor	LI & FUNG (DONGGUAN)	
Digital Process		Parent Co.	PT. UNGARAN GARMENT	
Material	COTTON 100 4.00	A/V Colorist	VICKY HSING	
Color Name	BLUE DEPTHS	Agent MR	NIDHI CHOPRA	
Service Name	PANTONE	Kohl's Colorist	JENNIFER DELA CRUZ	
Service No.	19-3940 TCX	PM	BRIAN SHELDON	
Combo Name		Season	SP15	Agmt/Vndr/Mill :
Artwork Name		Brand	APT 9	
Link ID		Division	MENS	
Master		Dept	153	
Master Submit No.		In DC Date	11/02/2014	
Related Submit(s)		Artwork Rec'd Date		
Status	APPROVED	Target Approve Date		
		Vendor Planned Ship Date		
View Only Parties 1				
View Only Parties 2				
View Only Parties 3				

Lab Dip submits should be submitted on a Bamboo Rose "Lab Dip" form

Round 3

Supplier/Mill Information

Submit Date 05/05/2014	Carrier	AWB No.	Decision Status	Decision Date
Supplier/Mill Comments	1SH146716-01:N IS CLOSE TO THE COLOR STANDARD. 40X40 140X90 SILKY			

Agent/Vendor Information

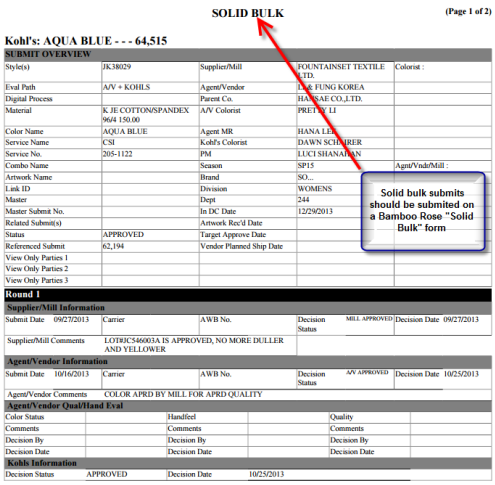
Submit Date 05/01/2014	Carrier	AWB No.	Decision Status REJECTED PRA	Decision Date
Agent/Vendor Comments				

Agent/Vendor Color Eval

Hue Less		Color	
Hue More		Color	
Value		Lightness/ Darkness	
Chroma		Brighter/Duller	

Kohls Information

Decision Status	REJECTED PRA	Decision Date	


SOLID BULK (Page 1 of 2)

Kohl's: AQUA BLUE - - - 64,515

SUBMIT OVERVIEW

Style(s)	JK38029	Supplier/Mill	FOUNTAINSET TEXTILE LTD.	Colorist :
Eval Path	A/V + KOHLS	Agent/Vendor	LI & FUNG KOREA	
Digital Process		Parent Co.	HANSAE CO.,LTD.	
Material	K JE COTTON/SPANDEX 96/4 150.00	A/V Colorist	PRETTY LI	
Color Name	AQUA BLUE	Agent MR	HANA LEE	
Service Name	CSI	Kohl's Colorist	DAWN SCHURER	
Service No.	205-1122	PM	LUCI SHANAHAN	
Combo Name		Season	SP15	Agmt/Vndr/Mill :
Artwork Name		Brand	SO...	
Link ID		Division	WOMENS	
Master		Dept	244	
Master Submit No.		In DC Date	12/29/2013	
Related Submit(s)		Artwork Rec'd Date		
Status	APPROVED	Target Approve Date		
Referenced Submit	62,194	Vendor Planned Ship Date		
View Only Parties 1				
View Only Parties 2				
View Only Parties 3				

Solid bulk submits should be submited on a Bamboo Rose "Solid Bulk" form

Round 1

Supplier/Mill Information

Submit Date 09/27/2013	Carrier	AWB No.	Decision Status MILL APPROVED	Decision Date 09/27/2013
Supplier/Mill Comments	LOTRJC546003A IS APPROVED, NO MORE DULLER AND YELLOWER			

Agent/Vendor Information

Submit Date 10/16/2013	Carrier	AWB No.	Decision Status A/V APPROVED	Decision Date 10/25/2013
Agent/Vendor Comments	COLOR APRD BY MILL FOR APRD QUALITY			

Agent/Vendor Qual/Hand Eval

Color Status		Handfeel		Quality	
Comments		Comments		Comments	
Decision By		Decision By		Decision By	
Decision Date		Decision Date		Decision Date	

Kohls Information

Decision Status	APPROVED	Decision Date	10/25/2013

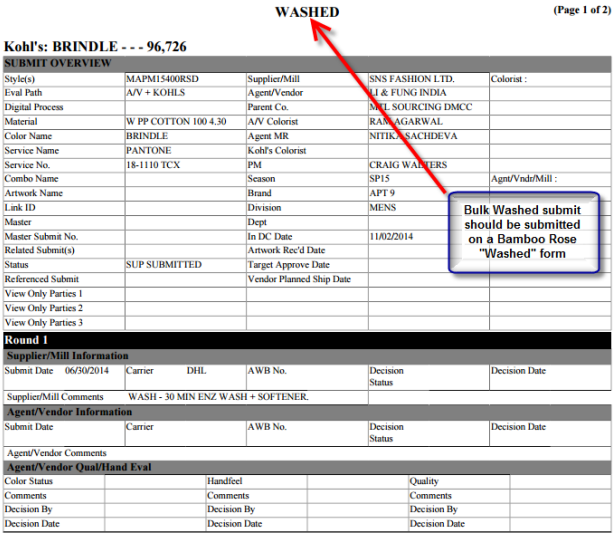
- Lab Dip/Bulk submits should be:
  - Submitted in the correct color, fiber content, construction, and weight
  - 3" x 3" for lab dips with 4 – 6 options
  - 6" x 6" is size for solid bulk

- Submit Comments in onePLM:
  - Will be added in the comments section within the color submit module
    - Color Certified Mills/Vendors/Li & Fung have approval authority to approve lab dip/bulk submissions on Kohl's behalf
    - If the lab dip/bulk is rejected, another round should be submitted for final approval. If after 2 rounds a lab dip/bulk cannot be approved, please send to Kohl's for a best can do approval
    - Once the solid bulk is approved, the Vendor should create a washed bulk submit in "before wash" and "after wash" to Kohl's Designer for overall aesthetic approval on color, handfeel, quality, etc.

How to Correctly Send <u>Bulk Washed</u> Submits to Kohl's

- Washed submits should be created by the Vendor for:
  - Kohl's
  - Li & Fung Offices
  - Vendor/Mill

- onePLM submit forms to be used:
  - "Washed" (see example below)



WASHED (Page 1 of 2)

Kohl's: BRINDLE - - - 96,726

SUBMIT OVERVIEW				
Style(s)	MAPM15400RSD	Supplier/Mill	SNS FASHION LTD.	Colorist :
Eval Path	A/V + KOHLS	Agent/Vendor	LI & FUNG INDIA	
Digital Process		Parent Co.	MFL SOURCING DMCC	
Material	W PP COTTON 100 4.30	A/V Colorist	RAM AGARWAL	
Color Name	BRINDLE	Agent MR	NITIKA SACHDEVA	
Service Name	PANTONE	Kohl's Colorist		
Service No.	18-1110 TCX	PM	CRAIG WALTERS	
Combo Name		Season	SP15	Agnt/Vnde/Mill :
Artwork Name		Brand	APT 9	
Link ID		Division	MENS	
Master		Dept		
Master Submit No.		In DC Date	11/02/2014	
Related Submit(s)		Artwork Rec'd Date		
Status	SUP SUBMITTED	Target Approve Date		
Referenced Submit		Vendor Planned Ship Date		
View Only Parties 1				
View Only Parties 2				
View Only Parties 3				

Bulk Washed submit should be submitted on a Bamboo Rose "Washed" form

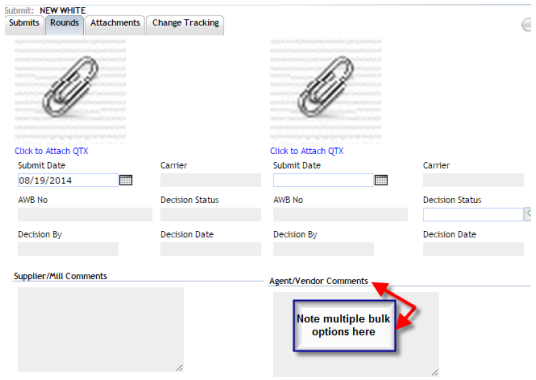
Round 1

Supplier/Mill Information				
Submit Date 06/30/2014	Carrier DHL	AWB No.	Decision Status	Decision Date
Supplier/Mill Comments	WASH - 30 MIN ENZ WASH + SOFTENER.			

Agent/Vendor Information				
Submit Date	Carrier	AWB No.	Decision Status	Decision Date
Agent/Vendor Comments				

Agent/Vendor Qual/Hand Eval					
Color Status		Handfeel		Quality	
Comments		Comments		Comments	
Decision By		Decision By		Decision By	
Decision Date		Decision Date		Decision Date	

- Washed submits should be:
  - Submitted with "before wash" and "after wash" options to see the color variation
  - Leg panel size and needs to be a minimum of 6" x 6"
  - Labeled and noted in the "Agent/Vendor Comments" in the color submit module if multiple options are sent for approval. Comments need to be saved in onePLM prior to submit form being printed (see example below)

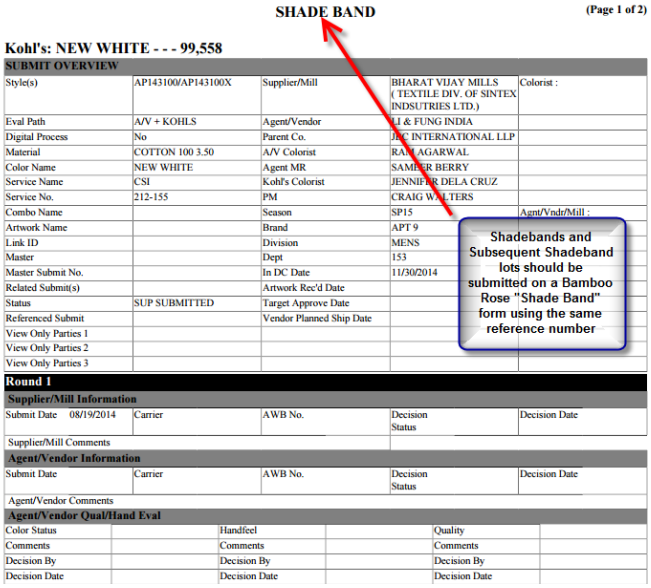


- Submit Comments in onePLM:
  - Will be added in the comments section within the color submit module
    - Kohl's Designer will approve/reject submit for overall aesthetic on color, handfeel, quality, etc. The more aggressive the wash, the wider range of tolerance needed for color approval.
    - If the washed submit is rejected, another round should be submitted for final approval
    - **Once the washed submit is approved for each colorway, it sets the washed standard for the program. The Vendor should then create shadebands for each colorway and send to Kohl's Design team for approval**.

How to Correctly Send <u>Shadeband</u> Submits to Kohl's

- Initial shadebands should be created by the Vendor for:
  - Kohl's
  - Li & Fung Offices

- onePLM submit forms to be used:
  - "Shade Band" (see example below)
    - Li & Fung will generate the submit forms for each shadeband approval
    - All shadeband lots should be submitted using one submit reference number



SHADE BAND (Page 1 of 2)

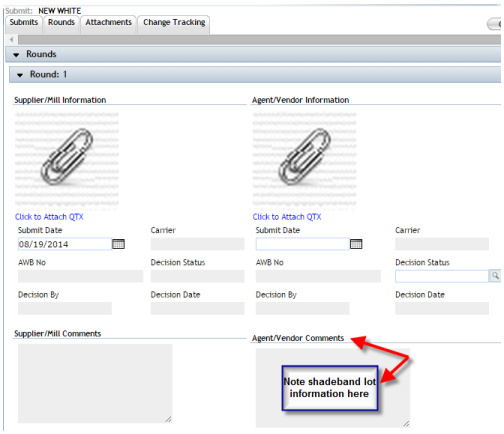
Kohl's: NEW WHITE - - - 99,558

SUBMIT OVERVIEW				
Style(s)	AP143100/AP143100X	Supplier/Mill	BHARAT VIJAY MILLS (TEXTILE DIV. OF SINTEX INDSUTRIES LTD.)	Colorist :
Eval Path	A/V + KOHLS	Agent/Vendor	LI & FUNG INDIA	
Digital Process	No	Parent Co.	JEC INTERNATIONAL LLP	
Material	COTTON 100 3.50	A/V Colorist	RAJ AGARWAL	
Color Name	NEW WHITE	Agent MR	SAMEER BERRY	
Service Name	CSI	Kohl's Colorist	JENNIFER DELA CRUZ	
Service No.	212-155	PM	CRAIG WALTERS	
Combo Name		Season	SP15	Agnt/Vndr/Mill :
Artwork Name		Brand	APT 9	
Link ID		Division	MENS	
Master		Dept	153	
Master Submit No.		In DC Date	11/30/2014	
Related Submit(s)		Artwork Rec'd Date		
Status	SUP SUBMITTED	Target Approve Date		
Referenced Submit		Vendor Planned Ship Date		
View Only Parties 1				
View Only Parties 2				
View Only Parties 3				

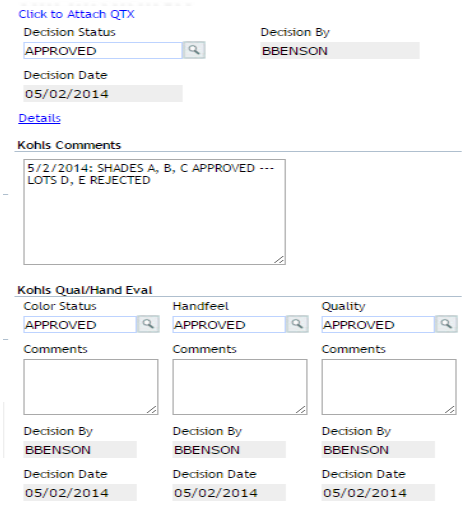
Shadebands and Subsequent Shadeband lots should be submitted on a Bamboo Rose "Shade Band" form using the same reference number

Round 1				
Supplier/Mill Information				
Submit Date 08/19/2014	Carrier	AWB No.	Decision Status	Decision Date
Supplier/Mill Comments				
Agent/Vendor Information				
Submit Date	Carrier	AWB No.	Decision Status	Decision Date
Agent/Vendor Comments				
Agent/Vendor Qual/Hand Eval				
Color Status		Handfeel		Quality
Comments		Comments		Comments
Decision By		Decision By		Decision By
Decision Date		Decision Date		Decision Date

- Shadebands should be:
  - Submitted to Kohl's Designer with 4 – 8 shadeband lot options for approval (The number of shadebands submitted will vary depending on the number of units bought by Kohl's)
  - In order from the lightest to darkest option to see the true color variance between lots
  - Clearly labeled A, B, C, D, etc.
  - Reviewed against the approved washed bulk option to ensure the color is consistent with what has been previously approved
  - Noted in the "Agent/Vendor Comments" box and saved in Bamboo Rose prior to submit form being printed (see example below). **Also, lot yardage must be specified.**
  - Leg panel size and needs to be a minimum of 6" x 6"



- Submit Comments in onePLM:
  - Will be added in the comments section within the color submit module (see example below)
  - When shadebands have been approved/rejected by Kohl's Designer:
    - The overall decision status will be set as "approved" when at least one shade lot is approved
    - Any rejected shade lots will be noted in the Kohl's comments section
    - All comments must be dated to keep a historical record



How to Correctly Send Subsequent Shadeband Submits to Kohl's

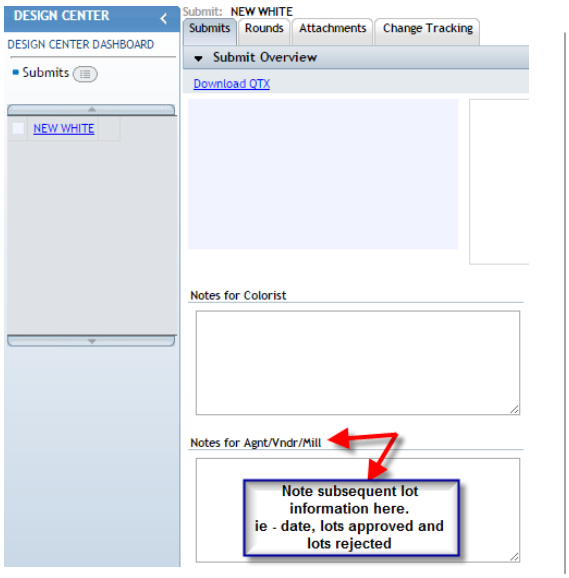
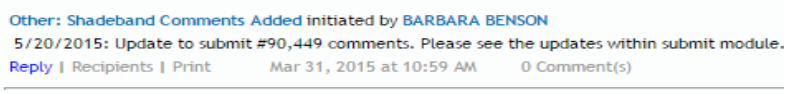
- Subsequent shadebands should be created by the Vendor for:
  - Kohl's
  - Li & Fung Offices

- onePLM submit forms to be used:
  - "Shade Band" (same form as initial shadeband)
    - Li & Fung will generate the submit forms for each shadeband approval
    - All shadeband lots should be submitted using one submit reference number

- Subsequent shadebands should be:
  - Approved and monitored by the Vendor
    - A "For Reference" submit needs to be sent to Kohl's for color auditing. A "For Reference" stamp should be stamped on the submit form.
  - Within tolerance of initial approved shadeband lots and initial bulk wash submit set by Kohl's
    - Any shadebands not within an acceptable tolerance must be sent to Kohl's for a Best Can Do approval
  - Clearly labeled A, B, C, D, etc.
  - Leg panel size and needs to be a minimum of 6" x 6"
  - Entered in the "Notes for Agent/Vendor/Mill" comments box (see example below)
    - Also include lot yardage information
    - In addition, please add comments in a threaded message and send to necessary cross functional partners (see example below)
    - Any rejected shade lots should be noted in the comments section
    - All comments must be dated to keep a historical record

- Best Can Do Approvals:
  - Must be sent to Kohl's for final approval
  - Comments will be updated in the "Notes for Agent/Vendor/Mill" comments box
  - A Notification will be sent via threaded messaging

"Notes for Agent/Vendor/Mill"



"Threaded Messaging"