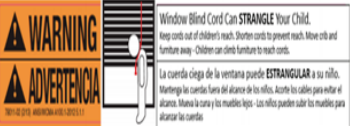


**Protocol 913-16**



**Cordless Blinds (Custom)**

PERFORMANCE	TEST METHOD	REQUIREMENT												
<b>Initial Package</b>														
<b>Label Verification</b>														
Labeling / Packaging Review	FPLA 16 CFR 500 & 19 CFR 134	Should be legibly marked with the following information: - Distributor's name, trademark or other means of identification of the manufacturer or packer & address (City, State & Zip) - Product identification - Net quantity of the contents in terms of weight, measure or numerical count (Metric & US Standard) or a combination so as to give accurate information and facilitate value comparison by the consumer - Country of origin (if imported)												
Tracking Label: <b>Adult product:</b> <i>**If space limitations exist, contact Kohl's Quality Assurance &amp; Product Integrity teams to discuss minimum required information (quality.assurance@kohls.com).**</i>	Consumer Product Safety Improvement Act of 2008 (CPSIA)  SEC. 103	<b>TO BE MARKED AS PASS/FAIL</b> <b>If necessary, this is acceptable on packaging:</b> Kohl's Assigned Factory Number Manufacture Date (Month/Year) UPC #												
Plastic Bag Warning	Massachusetts – 105 CMR 630.000 / New York – 10 NYCRR § 12.12 / Rhode Island – R.I. Gen. Laws § 11-9-16 / California – Cal Bus & Prof Code § 22200	Plastic bags with a thickness of less than 1 mil (0.001 inch) having an opened end larger than 5 inches in diameter shall contain the following warning statement or equivalent: <b>WARNING:</b> To avoid danger of suffocation, keep this plastic bag away from babies and children. Do not use this bag in cribs, beds, carriages or playpens. This bag is not a toy. The warning shall be printed clearly so as to prevent the ink from smearing, or upon a gummed label securely attached to the plastic bag, and shall be printed in a prominent place with legible bold face type which shall be contrasted by typography, layout or color from the contents of the bag and from other printed matter on the bag, if any. The size of the print shall be as follows. If the total length and width of the bag is more than 40 inches, the warning shall be repeated at intervals of 20-inches or less. NOTE: the requirement for bags intended for freshly clean clothes is per state of Virginia.  <table border="1"> <thead> <tr> <th align="center">Total length and width of bag (X)</th> <th align="center">Size of print</th> </tr> </thead> <tbody> <tr> <td align="center">X ≥ 60 inches</td> <td align="center">≥ 24 point</td> </tr> <tr> <td align="center">40 ≤ X &lt; 60 inches</td> <td align="center">≥ 18 point</td> </tr> <tr> <td align="center">25 ≤ X &lt; 40 inches</td> <td align="center">≥ 14 point</td> </tr> <tr> <td align="center">X &lt; 25 inches</td> <td align="center">≥ 10 point</td> </tr> <tr> <td align="center">Bags intended for freshly clean clothes</td> <td align="center">≥ 36 point</td> </tr> </tbody> </table>	Total length and width of bag (X)	Size of print	X ≥ 60 inches	≥ 24 point	40 ≤ X < 60 inches	≥ 18 point	25 ≤ X < 40 inches	≥ 14 point	X < 25 inches	≥ 10 point	Bags intended for freshly clean clothes	≥ 36 point
Total length and width of bag (X)	Size of print													
X ≥ 60 inches	≥ 24 point													
40 ≤ X < 60 inches	≥ 18 point													
25 ≤ X < 40 inches	≥ 14 point													
X < 25 inches	≥ 10 point													
Bags intended for freshly clean clothes	≥ 36 point													
Verify Label Claims	Visual Check	The labeling must comply and valid with all claims.												
Instructional Literature / Assembly Instruction	Visual Check / Actual Use	Shall provide safe use, or proper assembly or both, and care instruction. Shall be legible and easy to read.												
Carton box labeling - Ecom only products	CPSD-GB-01057-MTHD	Should be legibly marked with the following information: - Distributor's name, trademark or other means of identification of the manufacturer or packer - Country of origin												
Softlines Regulatory Supplemental Protocol	Refer to Protocol 501	All samples shall be reviewed against the requirements of the Softlines Regulatory Supplemental Protocol to determine if additional testing or labeling is required.												

Performance Claims for Home Textile Products (1000)	Refer to Protocol 1000	All samples shall be reviewed against the requirements of the Performance Claims for Home Textile Products Protocol to determine if additional testing or labeling is required.
<b>Label Verification</b>		
Labeling	ANSI/WCMA A100.1-18 Sec. 5.1	Manufacturers shall provide warning labels on all window coverings described in 4.3.2.4, 4.3.2.5, 4.3.2.6, and 4.3.2.7. All warning labels and warning tags shall comply with the requirements below and shall adhere to ANSI Z535 standards (see Appendix A: Reference Documents), and shall be provided in both English and Spanish. If a single long label containing both languages is used instead of two separate labels, only one set of pictograms is required.
Generic warning bottom rail label(s)	ANSI/WCMA A100.1-18 Sec. 5.1.1	<p>The signal word ("Warning" in English and "Advertencia" in Spanish) shall be in all uppercase letters measuring not less than 5/16 in (8 mm) in height and preceded by an ANSI safety alert symbol (an equilateral triangle surrounding an exclamation point) of at least the same size. The rest of the warning message text shall be in both uppercase and lowercase letters (sentence capitalization), with capital letters measuring not less than 1/8 in (3 mm) (English) or 3/32 in (2 mm) (Spanish). The warning label shall also include a pictogram that represents the hazard of a cord wrapping around a young child's neck, as depicted in the example below. The label shall be permanent marking affixed to all products with Accessible Operating Cords. The label shall be placed on the bottom rail of the window covering, and printed in a color that contrasts the bottom rail color. For products without bottom rails, the label shall be placed in an alternative location on the product, to be determined by the manufacturer or importer, that is visible to the user. The generic warning label(s) shall read as follows:</p> 
Generic warning bottom rail label for narrow product	ANSI/WCMA A100.1-18 Sec. 5.1.2	A warning label of reduced size may be used only on product less than 18 in (457 mm) width where space limitations prevent the use of label(s) described in 5.1.1 The signal word ("Warning" in English and "Advertencia" in Spanish) shall be in all uppercase letters measuring not less than 5/32 in (4 mm) and preceded by an ANSI safety alert symbol (an equilateral triangle surrounding an exclamation point) of at least the same size. The rest of the warning message text shall be in both uppercase and lowercase letters (sentence capitalization), with capital letters measuring not less than 1/16 in (2 mm). The warning label shall also include a pictogram that represents the hazard of a cord wrapping around a young child's neck as depicted in the example above. The label shall be affixed to all products with Accessible Operating Cords. The label shall be placed on the bottom rail of the window covering, and printed in a color that contrasts the bottom rail color. For products without bottom rails, the label shall be placed in an alternative location on the product, to be determined by the manufacturer or importer, that is visible to the user. The generic warning label(s) shall read as shown in 5.1.1.

<p>Labels for merchandising for custom corded products</p>	<p>ANSI/WCMA A100.1-18 Sec. 5.1.3</p>	<p>A warning label is to be placed on product merchandising materials which includes, but not limited to, the sample book, or the website. The warning label shall include pictogram that represents the hazard of a cord wrapping around a young child's neck as depicted in the example below. The warning label shall be placed conspicuously on the merchandising materials. For the United States, the language shall be English and Spanish. The signal word ("Warning" in English, and "Advertencia" in Spanish) shall be in all uppercase letters measuring not less than 5/16 in (8mm) and preceded by an ANSI safety alert symbol (an equilateral triangle surrounding an exclamation point) of at least the same size. The rest of the warning message text shall be in both uppercase and lowercase letters (sentence capitalization), with capital letters measuring not less than 1/8 in (3 mm). The generic warning label(s) shall read as shown in 5.1.3.</p> <div data-bbox="787 604 1182 814" style="border: 1px solid black; padding: 5px;"> </div>
<p>Operational Warning Tags</p>	<p>ANSI/WCMA A100.1-18 Sec. 5.2</p>	<p>The manufacturer shall provide an operational warning tag on the product. This tag shall include, at a minimum, all information presented in the following operational warning tags based on the characteristics of the product or the safety devices included on the product. The "Warning" word shall be typeset no less than 5/16 in (8 mm) in capital letters and preceded by the ANSI safety alert symbol (an equilateral triangle surrounding an exclamation point). The rest of the message is in upper and lower case with the capital letters not less than 1/8 in (3 mm). The warning tag shall include a pictogram that represents the hazard of a cord wrapping around a young child's neck as depicted in the example below. The warning tag(s) shall be used on all window covering products that have Accessible Operating Cords.</p>
<p>All accessible operating cords warning tag</p>	<p>ANSI/WCMA A100.1-18 Sec. 5.2.1</p>	<p>Shall comply with the specified requirements.</p> <div data-bbox="792 1272 1156 1625" style="border: 1px solid black; padding: 5px;"> </div>

**Label Verification**

<p>Tension device warning tag (attach to cord or tension device)</p>	<p>ANSI/WCMA A100.1-18 Sec. 5.2.2</p>	<p>Shall comply with the specified requirements.</p> 
<p>Roll up style shade warning tag</p>	<p>ANSI/WCMA A100.1-18 Sec. 5.2.3</p>	<p>The warning tag must be attached to the lower most section of the inner cord of a roll up style shade that has accessible cord(s) and be visible from the front of the shade upon installation.</p> 
<p>Manufacturer label</p>	<p>ANSI/WCMA A100.1-18 Sec. 5.3</p>	<p>There shall be a permanent label or marking on all finished window covering products identifying:</p> <ol style="list-style-type: none"> <li>1. The readily distinguishable name, city, and state of the manufacturer or importer of record or fabricator.</li> <li>2. The month and year of manufacture.</li> <li>3. The designation of the window coverings as “Custom” or “stock”, per the definition in 3, using “C” or the word “Custom” or an “S” or the word “Stock”, respectively.</li> <li>4. Custom products must also include customer order information (e.g. customer name, customer order number) to match the product with a specific order.</li> <li>5. This label is to be located within or on the headrail or on the roller tube so it is easily referenced by the user or inspecting agency.</li> </ol>
<p>Import Permit (For Natural Materials Only)</p>	<p>US Department of Agriculture Animal and Plant Health Inspection Service (APHIS), Plant Protection and Quarantine (PPQ)</p>	<p>Product shall not have prohibited materials present per US Department of Agriculture, Animal and Plant Health Inspection Service (APHIS), Plant Protection and Quarantine (PPQ)</p> <p>Documentation and/ or proper permit(s) for specific product shall be supplied along with Testing Request form and samples. Permit information may be found at: <a href="https://www.aphis.usda.gov/wps/portal/aphis/home/">https://www.aphis.usda.gov/wps/portal/aphis/home/</a></p> <p>It is the vendor's responsibility for the compliance to relevant requirements.</p>

Formaldehyde Emission of Composite Wood Product - EPA <i>(if applicable)</i>	40 CFR 770.10/40 CFR 770.17/40 CFR 770.18	Composite wood products (i.e., hardwood plywood (HWPW) made with either a combination core (CC) or a veneer core (VC), particleboard (PB), and medium-density fiberboard (MDF)), panels, finished goods containing composite wood products finished goods made from panels manufacture in accordance with 40 CFR 770.17 and/or 40 CFR 770.18, or finished goods made from panels made with a combination of complaint composite wood, no-added formaldehyde-based (NAF-based) resins, and ultra-low emitting formaldehyde (ULEF) resins, shall not release formaldehyde exceeding the regulatory limits.  <i>*In lieu of testing, valid certificate or test report or certificate can be submitted if dated within one year</i>
<b>Label Verification</b>		
Labeling of Composite Wood Product - Formaldehyde Emission - EPA <i>(if applicable)</i>	40 CFR 770.45	<p>Finished goods containing regulated composite wood shall comply with the labeling requirements found in 40 CFR 770.45(c).</p> <ul style="list-style-type: none"> <li>- At a minimum, the label must be on the product OR the packaging</li> <li>- The label may be applied as a stamp, tag, or sticker</li> <li>- The label shall include, at a minimum, in legible English text: <ul style="list-style-type: none"> <li>1. Fabricator's name</li> <li>2. Date the finished good was produced (in month/year format)</li> <li>3. A statement of compliance to denote that the finished good complies with TSCA Title VI</li> </ul> </li> </ul> <p>Example:  XXX Company  MM/YYYY  EPA TSCA Title VI compliant for formaldehyde</p> <p>Notes:  Client does not allow the use of the de minimis exception found in 40 CFR 770.45(e). All finished goods containing regulated composite wood shall include labeling pursuant to the above requirements of 40 CFR 770.45(c). A statement of compliance that denotes the finished good complies with CARB's ATCM for formaldehyde will be accepted in lieu of a TSCA Title VI compliance statement until March 22, 2019.</p> <p>Rating Schedule:  - On or after June 1, 2018:  Compliant submission shall be rated as pass  Non-compliant submission shall be rated as fail</p>
Formaldehyde Emission of Composite Wood Product - State of California <i>(if applicable)</i>	Airborne Toxic Control Measure (ATCM), California Code of Regulations, Title 17, § 93120	Composite wood products (i.e., hardwood plywood (HWPW) made with either a combination core (CC) or a veneer core (VC), particleboard (PB), and medium-density fiberboard (MDF)), or finished goods composed of such products made with no-added formaldehyde based (NAF-based) resins or ultra-low emitting formaldehyde (ULEF) resins, shall be labeled in accordance with the regulations and meet all applicable requirements.  <i>*In lieu of testing, valid certificate or test report or certificate can be submitted if dated within one year</i>

<p>Labeling of Composite Wood Product - Formaldehyde Emission - State of California <i>(if applicable)</i></p>	<p>Airborne Toxic Control Measure (ATCM), California Code of Regulations, Title 17, § 93120</p>	<p>Finished goods containing regulated composite wood shall comply with the labeling requirements for fabricators found in §93120.7(d).</p> <p>A finished good containing regulated composite wood requires the following:</p> <ul style="list-style-type: none"> <li>- At a minimum, the label must be on the product OR the packaging</li> <li>- The label shall be applied as a stamp, tag, sticker, or bar code</li> <li>- The label shall include, at a minimum:             <ol style="list-style-type: none"> <li>1. Fabricator's name</li> <li>2. Date the finished good was produced (in month/year format)</li> <li>3. A statement of compliance to denote that the finished good complies with the ATCM</li> </ol> </li> </ul> <p>Example: XXX Company MM/YYYY California 93120 phase 2 compliant for formaldehyde</p> <p>Notes: If a finished good is labeled with the EPA compliance statement, a separate statement of compliance to the CARB ATCM is not required. It is not required for the label to state the level of emissions (Phase 2, NAF, ULEF). Labels for finished goods should not include the number of the TPC associated with the composite wood products contained in the finished good.</p>
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**Physical Properties/Construction Qualities**

<p>Kohl's Workmanship Review</p>	<p>Visual Check</p>	<ul style="list-style-type: none"> <li>• All components shall be provided as claimed and shall not be deformed or fractured.</li> <li>• All hardware shall be provided.</li> <li>• All welds shall be smoothly finished and free from pits and splatter.</li> <li>• All components shall not contain any burrs or sharp edges (test by touch or sight).</li> <li>• Product shall not contain any loose components or unsecured fastening where rigidity is required.</li> <li>• No observational defects such as:             <ul style="list-style-type: none"> <li>-Cracks, tears, or breaks on the product or its accessories</li> <li>-Serious scratches on external surfaces</li> <li>-Discernible surface degradation, including loose threads, crazing, shivering, denting, bubbles, cracks, stains, deformations, chips, fractures, heavy lines, waves, shear marks, scratches, scuff marks, indentations, or blisters.</li> <li>-Shall be free of contamination, dirt, and debris.</li> <li>-Components missing, malformed, and/or fractured.</li> </ul> </li> </ul>
<p>Sharp Points / Edges</p>	<p>With reference to 16 CFR 1500.48 / 1500.49</p>	<p>Shall have no sharp points or edges as received, other than those required for function.</p>
<p>Flammability of Solids <i>(if applicable)</i></p>	<p>16 CFR 1500.44</p>	<p>Shall not burn at a rate exceeding 0.1 in./sec.</p>
<p>Flammability of Textiles <i>(if applicable)</i></p>	<p>ASTM D1230</p>	<p>Class 1</p>
<p>Overall Dimension (L X W X H)</p>	<p>Std. Measure</p>	<p>Report overall dimensions; shall meet label claims (if applicable).</p>
<p>Blind Thickness</p>	<p>Std. Measure</p>	<p>Report overall thickness of a single blind; shall meet label claims (if applicable).</p>
<p>Weight</p>	<p>Std. Measure</p>	<p>Report overall weight; shall meet label claims (if applicable).</p>
<p>*Wood Moisture Content</p>	<p>Std. Measure</p>	<p>Shall be between 8-12%. Report the actual moisture content.</p>
<p>Parts Inventory <i>(if applicable)</i></p>	<p>Visual Check</p>	<p>All components/parts shall be present as claimed, and shall not be deformed or fractured. Note: Check all materials as per factory submitted material bill.</p>

<b>Analytical</b>		
*Total lead in window coverings	ANSI/WCMA A100.1-2018 Sec. 4.1	Exterior components including all accessible surface coatings and substrate materials of the window covering which are 12in (31cm) or more below the bottom of the headrail, shall not contain lead in excess of 0.01% (100 mg/kg) by the weight of the total content and follow the methodology and exemptions described in the CPSIA Act of 2008, Public Law 110-314, 122 Stat. 3016, and regulations promulgated thereunder. Note: Non-suspect materials as defined by the Consumer Products Safety Commission in 16 CFR 1500.91 (d) and (e) will be exempted from testing. It is the vendor's responsibility to ensure compliance of all accessible non-suspect materials and inaccessible materials. Client requirement
*CA Prop 65	Refer to Protocol 1300	All samples shall be reviewed against the requirements of California Proposition 65 to determine if additional testing or labeling is required.
pH value	AATCC 81	All colorways: 5.0-8.0 (No Tolerance)
Attachment Strength 0-5T* Applies to ALL trims	16 CFR 1500.51-53 Pt. F (Saf Q)	0-5T: No detachment at 17lbs for 10 seconds (no exceptions)
<b>Dimensional Change</b>		
Appearance Retention to Spot Clean	Kohl's TM-9	Must meet all applicable Kohl's Appearance Evaluation Requirements
Appearance Retention to Vacuum Cleaning	Verify Claim	Must meet all applicable Kohl's Appearance Evaluation Requirements Any deformation/bending of the blind after vacuuming is to marked as a fail
<b>Colorfastness</b>		
Colorfastness to Light	AATCC 16 Option 3  40 AFU	All Colors (except listed below): Shade Change: 40 AFU: Grade 4.0 min.  Neons/Brights/Whites/Pastels: Shade Change: 40 AFU: Grade 3.5 min.
Colorfastness to Dry Heat	AATCC 117	Color Change: Grade 4 min. after 48 hours without appreciable deformation. Multifiber Staining: Grade 4 min. after 48 hours without appreciable deformation. Staining: Grade 4 min. after 48 hours without appreciable deformation.
Colorfastness to Water	AATCC 107	Shade Change           Grade 4 min. Self-Staining           Grade 4 min. Staining                 Grade 4 min.
<b>Strength &amp; Durability</b>		
Drop Test <i>(non-fragile items only)</i>	Actual Use	Drop randomly 3 times from a height of 3 ft. onto a vinyl-tiled concrete floor, at room temperature. There shall be no damage or deterioration of the product.
Tensile Strength <i>(wovens only)</i> <i>(if applicable)</i>	ASTM D 5034  (CRT/CRE Tensile Testing Machine)	Tier 1
		≤ 4.0 oz/sq yd   25 lbs min
		> 4.0 to ≤ 8.0 oz/sq yd   35 lbs min
		> 8.0 oz/sq yd   45 lbs min
		Tier 2: Use same requirements as Tier 1, evaluate original state & after spot clean
Tear Strength <i>(wovens only)</i> <i>(if applicable)</i>	ASTM D 1424 (Elmendorf)	Tier 1
		≤ 4.0 oz/sq yd   2 lbs min
		> 4.0 to ≤ 8.0 oz/sq yd   2.5 lbs min
		> 8.0 oz/sq yd   3 lbs min
		Tier 2: Use same requirements as Tier 1, evaluate original state & after 5 washes or 1 dry clean

Seam Strength (wovens only) (if applicable)	ASTM D 1683	All seams and seam slippage:	Tier 1
			25 lbs
		Tier 2: Use same requirements as Tier 1, evaluate original state & after spot clean	
Attachment Strength* A) Applies to all Rings/Sliders  B) Applies to Buttons, Snaps, Small Parts, Belt Loops, Zipper Tab, etc.	16 CFR 1500.51-53 Pt. F (Saf Q)	<p>A) REQUIREMENT: No detachment at 25 lbs. DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs.</p> <p>B) REQUIREMENT: Over 5T - Adult: No detachment at 17 lbs. for 10 seconds DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs.</p>	
Functionality	Actual Use	Shall function as intended as received.	
<b>PERFORMANCE</b>			
*Ease of Assembly (if applicable)	Actual Use	Shall be easy to follow with assembly, installation, use, maintenance, and safety information as required with no errors, or spelling mistakes.	
Odor	Sensory	Shall have no adverse or objection odor.	
Cycle Test/Test for Buttons, Switches, and/or Moving Components (if applicable)	Actual Use	All movable parts shall have no damage after 500 cycles.	
Effects of Low and High Temperature	Actual Use	No change after 24 hrs. @ 0°F and 120°F/95% RH	
Slat flexibility	Actual Use	Measure force necessary to bend a 3" span at the mid-point (simply supported to cause a 1" deflection at room temperature). The force shall not change more than 10% at 120°F or more than 20% at 32°F. Report result at (32°F, Room Temperature, and 120°F).	
Small Parts	ANSI/WCMA A100.1-18 Sec. 4.2	Any safety component or device intended to separate from product shall meet the requirement of Federal Standard: 16 CFR 1501.	
Operating System - Stock Blinds, Shades, and Shadings (if applicable)	ANSI/WCMA A100.1-18 Sec. 4.3.1	Where more than one method is utilized, at least one shall meet the applicable requirement.	
Cordless Operating System	ANSI/WCMA A100.1-18 Sec. 4.3.1.1	The product shall have no Operating Cords.	
Short Static or Access Cords	ANSI/WCMA A100.1-18 Sec. 4.3.1.2	The product shall have a Short Static or Access Cord.	
Inaccessible Operating Cords	ANSI/WCMA A100.1-18 Sec. 4.3.1.3	The Operating Cords shall be inaccessible as determined per the test requirements in Appendix C: Test Procedure for Accessible Cords.	
Operating System -Custom Blinds, Shades, and Shadings (if applicable)	ANSI/WCMA A100.1-18 Sec. 4.3.2	Where more than one method is utilized, at least one shall meet the applicable requirement in 6.	
Cordless Operating System	ANSI/WCMA A100.1-18 Sec. 4.3.2.1	The product shall have no Operating Cords.	



Short Static or Access Cords	ANSI/WCMA A100.1-18 Sec. 4.3.2.2	The product shall have a Short Static or Access Cord.
Inaccessible Operating Cords	ANSI/WCMA A100.1-18 Sec. 4.3.2.3	The Operating Cords shall be inaccessible as determined per the test requirements in Appendix C: Test Procedure for Accessible Cords.
Single Retractable Cord Lift System	ANSI/WCMA A100.1-18 Sec. 4.3.2.4	The product shall contain a permanently attached Cord Retraction Device that meets the requirements in 6.2. All window covering products with Accessible Operating Cords require warning labels and warning tags as described in 5.1 and 5.2.
Continuous Loop Operating System	ANSI/WCMA A100.1-18 Sec. 4.3.2.5	Where more than one method is utilized, at least one shall meet the applicable requirement in 6. All window covering products with Accessible Operating Cords require warning labels and warning tags as described in 5.1 and 5.2.
Standard Operating System	ANSI/WCMA A100.1-18 Sec. 4.3.2.6	All window covering products with Accessible Operating Cords require warning labels and warning tags as described in 5.1 and 5.2. Multi-Cord Lift System: Where more than one method is utilized, at least one shall meet the applicable requirement in 6. Cord Loop Lift Operating System: All window covering products with Accessible Operating Cords require warning labels and warning tags as described in 5. If the product is a Roll Up Style Shade, Accessible Inner Cords shall meet the requirements in 6.1 and Appendix E: Test for Roll Up Style Shade Inner Cord Release Device.
Operating Cord Length	ANSI/WCMA A100.1-18 Sec. 4.4	For all products with Accessible Operating Cords which are free hanging (not restrained), the default Cord length should be no more than 40% of the product height when the window covering is fully deployed for maximum privacy. The exception is when a custom length is required to ensure user accessibility.
Inner cords	ANSI/WCMA A100.1-18 Sec. 4.5	All products with Inner Cords must meet the requirements in Appendix C and Appendix D
Cord Cleats	ANSI/WCMA A100.1-18 Sec. 4.6	For all products with Accessible Operating Cords which are free hanging (not restrained) and not Short Static or Accessible Cords, Cord Cleats must be provided with instructions for use and mounting.
<b>ADDITIONAL COLORWAY TESTING</b>		
Flammability of Solids <i>(if applicable)</i>	16 CFR 1500.44	Shall not burn at a rate exceeding 0.1 in./sec.
Flammability of Textiles <i>(if applicable)</i>	ASTM D1230	Class 1
pH value	AATCC 81	All colorways: 5.0-8.0 (No Tolerance)
Appearance Retention to Spot Clean	Kohl's TM-9	Must meet all applicable Kohl's Appearance Evaluation Requirements
Appearance Retention to Vacuum Cleaning	Verify Claim	Must meet all applicable Kohl's Appearance Evaluation Requirements Any deformation/bending of the blind after vaccuming is to marked as a fail

Formaldehyde Emission of Composite Wood Product - EPA <i>(if applicable)</i>	40 CFR 770.10/40 CFR 770.17/40 CFR 770.18	Composite wood products (i.e., hardwood plywood (HWPW) made with either a combination core (CC) or a veneer core (VC), particleboard (PB), and medium-density fiberboard (MDF)), panels, finished goods containing composite wood products finished goods made from panels manufacture in accordance with 40 CFR 770.17 and/or 40 CFR 770.18, or finished goods made from panels made with a combination of complaint composite wood, no-added formaldehyde-based (NAF-based) resins, and ultra-low emitting formaldehyde (ULEF) resins, shall not release formaldehyde exceeding the regulatory limits. <i>*In lieu of testing, valid certificate or test report or certificate can be submitted if dated within one year</i>
Labeling of Composite Wood Product - Formaldehyde Emission - EPA <i>(if applicable)</i>	40 CFR 770.45	Finished goods containing regulated composite wood shall comply with the labeling requirements found in 40 CFR 770.45(c). - At a minimum, the label must be on the product OR the packaging - The label may be applied as a stamp, tag, or sticker - The label shall include, at a minimum, in legible English text: 1. Fabricator's name 2. Date the finished good was produced (in month/year format) 3. A statement of compliance to denote that the finished good complies with TSCA Title VI  Example: XXX Company MM/YYYY EPA TSCA Title VI compliant for formaldehyde Notes: Client does not allow the use of the de minimis exception found in 40 CFR 770.45(e). All finished goods containing regulated composite wood shall include labeling pursuant to the above requirements of 40 CFR 770.45(c). A statement of compliance that denotes the finished good complies with CARB's ATCM for formaldehyde will be accepted in lieu of a TSCA Title VI compliance statement until March 22, 2019. Rating Schedule: - On or after June 1, 2018: Compliant submission shall be rated as pass Non-compliant submission shall be rated as fail
Formaldehyde Emission of Composite Wood Product - State of California <i>(if applicable)</i>	Airborne Toxic Control Measure (ATCM), California Code of Regulations, Title 17, § 93120	Composite wood products (i.e., hardwood plywood (HWPW) made with either a combination core (CC) or a veneer core (VC), particleboard (PB), and medium-density fiberboard (MDF)), or finished goods composed of such products made with no-added formaldehyde based (NAF-based) resins or ultra-low emitting formaldehyde (ULEF) resins, shall be labeled in accordance with the regulations and meet all applicable requirements. <i>*In lieu of testing, valid certificate or test report or certificate can be submitted if dated within one year</i>

Labeling of Composite Wood Product - Formaldehyde Emission - State of California (if applicable)	Airborne Toxic Control Measure (ATCM), California Code of Regulations, Title 17, § 93120	<p>Finished goods containing regulated composite wood shall comply with the labeling requirements for fabricators found in §93120.7(d).</p> <p>A finished good containing regulated composite wood requires the following:</p> <ul style="list-style-type: none"> <li>- At a minimum, the label must be on the product OR the packaging</li> <li>- The label shall be applied as a stamp, tag, sticker, or bar code</li> <li>- The label shall include, at a minimum:             <ol style="list-style-type: none"> <li>1. Fabricator's name</li> <li>2. Date the finished good was produced (in month/year format)</li> <li>3. A statement of compliance to denote that the finished good complies with the ATCM</li> </ol> </li> </ul> <p>Example:            XXX Company            MM/YYYY            California 93120 phase 2 compliant for formaldehyde</p> <p>Notes:            If a finished good is labeled with the EPA compliance statement, a separate statement of compliance to the CARB ATCM is not required.            It is not required for the label to state the level of emissions (Phase 2, NAF, ULEF).            Labels for finished goods should not include the number of the TPC associated with the composite wood products contained in the finished good.</p>						
Colorfastness to Crocking	AATCC 8/116	<p><u>All fabrics/dyes (except listed below):</u>            Dry - Grade 4 min            Wet - Grade 3 min</p> <p><u>Pigment Dyed/Printed, Direct Dye, Vat Dye, Sulfur, Lightly Brushed, Piled, Indigo:</u>            Dry - Grade 3.5 min            Wet - Grade 2 min</p>						
Colorfastness to Water	AATCC 107	<table border="0"> <tr> <td>Shade Change</td> <td>Grade 4 min.</td> </tr> <tr> <td>Self-Staining</td> <td>Grade 4 min.</td> </tr> <tr> <td>Staining</td> <td>Grade 4 min.</td> </tr> </table>	Shade Change	Grade 4 min.	Self-Staining	Grade 4 min.	Staining	Grade 4 min.
Shade Change	Grade 4 min.							
Self-Staining	Grade 4 min.							
Staining	Grade 4 min.							
Colorfastness to Light	AATCC 16 (option 3) 20 AFU	<table border="0"> <tr> <td>Color Change</td> <td>Grade 3.5 min.</td> </tr> </table>	Color Change	Grade 3.5 min.				
Color Change	Grade 3.5 min.							
<b>OPTIONAL TESTING - Required where applicable at additional cost</b>								
Light Blocking Effect of Curtain Materials *	AATCC 203	<p>Blackout Claim: 100%-98% min.            Room Darkening Claim: 97.9%-93% min.            Light Filtering Claim: 92.9%-50% min.            Percentage Listed on Packaging: Must meet percentage claimed</p>						
Corrosion Resistance (metal only)	Kohl's TM-6 Option A	No corrosive oxidation or discoloration						
Sharp Points & Sharp Edges*	CPSC 16 CFR 1500.48 - 49	No sharp points or sharp edges – Refer to Product Safety Policy						
<b>OPTIONAL TESTING – TOXICOLOGY TESTING (Required where applicable at additional cost)</b>								
Lead Content in Surface Coating – Scrapeable in each color *	CPSC-CH-E1003-09.1	Children & Adult Products <90 ppm (0.009% total weight)						
Total Lead in Substrate Material *	CPSC-CH-E1002-08.3/ CPSC-CH-E1001-08.3	Children's of ALL ages - Accessible components in each part/material  <100 ppm (0.010% total weight)						

Phthalates in each plasticized part/material such as PVC, Vinyl *	CPSC-CH-C1001.09.3	<p><b>Applies to ALL Children's Products</b></p> <p>≤ 1000 ppm max (0.1% max total) BBP, DBP, DEHP, DINP, DIDP, DNOP  ≤ 1000 ppm max (0.1% max each individual) DCHP, DIBP, DnHP/DHEXP, DPP/DPENP</p> <p><b>ALL Adult products</b></p> <p>≤ 1000 ppm max (0.1% max total) BBP, DBP, DEHP, DINP, DIDP, DNOP  ≤ 1000 ppm max (0.1% max each individual) DCHP, DIBP, DnHP/DHEXP, DPP/DPENP</p>								
Soluble Heavy Metals *  Applies to Children's Toys	ASTM F963	<p>Children's Toys = Defined as a consumer product designed or intended by the manufacturer for a child, for use by the child when the child plays.  Required for children's toys of ALL ages</p> <p>Mercury - 60 ppm                      Barium - 1000 ppm  Antimony - 60 ppm                      Cadmium - 75 ppm  Arsenic - 25 ppm                      Chromium - 60 ppm  Selenium - 500 ppm                      Lead - 90 ppm</p>								
Lead, Cadmium and Phthalate*  Applicable to children product including:  - Child car seats - Clothing - Cosmetics for children under the age of 12 - Jewelry for children under the age of 12 - Products to help a child with sucking or teething, to facilitate sleep, relaxation, or the feeding of a child	<p>Lead and Cadmium  EPA SW 846  Method # 3050B/3051 (Mod.) / CPSCCH-E1003-09.1/ CPSC-CHE1002-08.1 / CPSC-CHE1001-08.1</p> <p>Phthalate  CPSC-CHC1001-09.3</p>	<p>Washington Children's Safe Products Act</p> <p>≤ 90 ppm (lead)  ≤ 40 ppm (Cadmium)  ≤ 0.1% (max total) BBP, DBP, DEHP, DINP, DIDP, DNOP  ≤ 0.1% (max each individual) DCHP, DIBP, DnHP/DHEXP, DPP/DPENP</p> <p>Note: Actual test would be performed on below suggested accessible materials.</p> <table border="1"> <thead> <tr> <th>Substances</th> <th>Suggested materials</th> </tr> </thead> <tbody> <tr> <td>Lead</td> <td>Follow CPSC lead</td> </tr> <tr> <td>Cadmium</td> <td>Follow CPSC lead</td> </tr> <tr> <td>Phthalates</td> <td>Coating &amp; Plasticized materials</td> </tr> </tbody> </table> <p>The Washington standard cannot be enforced for products to which a federal standard applies.</p>	Substances	Suggested materials	Lead	Follow CPSC lead	Cadmium	Follow CPSC lead	Phthalates	Coating & Plasticized materials
Substances	Suggested materials									
Lead	Follow CPSC lead									
Cadmium	Follow CPSC lead									
Phthalates	Coating & Plasticized materials									

(\* ) asterisk = ALL COLORWAYS MUST BE TESTED

<p><b>Minimum Sample Size Necessary for Testing</b></p> <p>Initial Package = 4 finished products</p> <p>Additional Colorways = 3 finished products</p> <p>Toxicology Testing = Consult with lab for the number of samples</p>	<p><b>Pricing</b></p> <p>Please refer to Kohl's preferred third party labs for individual pricing.</p> <p>Turn Around Time = 4-5 working days</p> <p>Toxicology Testing = 6 working days</p>
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PROTOCOL REVISION	DESCRIPTION OF CHANGE	DATE REVISION/
913-1	1) Initial protocol launch	October 2018/Charlene Swanson
913-2	1) Updated to add Adult Tracking Label requirements	February 2019/Jackie Deppisch
913-3	1) Deleted Toxic Packaging Test line	February 2019/Teana Robinette
913-4	1) Updated Adult Tracking Label to be marked as DATA ONLY	March 2019/ Jackie Deppisch
913-5	1) Added Import Permit label requirement 2) Updated phthalates testing requirements for max and individual totals	April 2019/Charlene Swanson
913-6	1) Updated Labeling of Composite Wood Product - Formaldehyde Emission - EPA, moved to labeling and updated requirements 2) Updated Labeling of Composite Wood Product - Formaldehyde Emission - State of California, moved to labeling and updated requirements	May 2019/Charlene Swanson

913-7	1) Updated attachment strength requirements and added regulatory testing for ages 0-5T	August 2019/Charlene Swanson
913-8	1) Updated attachment strength requirements and regulatory testing for ages 0-5T	August 2019/ Becky Becker
913-9	1) Removed "all garments" from attachment strength requirements	September 2019/Charlene Swanson
913-10	1) Updated Adult Tracking Label to REQUIRED	March 2020/ Jackie Deppisch
913-11	1) Updated tier requirements, removed Tier 3 2) Removed hanger loop testing from attachment strength requirements 3) Updated lightblocking claims to AATCC 203 4) Updated tracking label email contact information	August 2021/Charlene Swanson
913-12	1) Added Performance Claims for Home Textile Products (1000) line	March 2022/ Becky Becker
913-13	1) Added Softlines Regulatory Supplemental Protocol to be referenced during testing	Nov 2022/Elizabeth Armstrong
913-14	1) Updated Operating System, Operating System - Stock test lines and added Inner Cords testing 2) Added labeling warning, Short Static or Access Cords, Inaccessible Operating Cords, Single Retractable Cord Lift System, Continuous Loop Operating System, Standard Operating System, Operating Cord Length, Inner cords, and Cord Cleats test lines	November 2022/Charlene Swanson
913-15	1) Removed year from ASTM F963	February 2024/Charlene Swanson
913-16	1) Updated Colorfastness to Dry Heat to be more specific 2) Removed fragile trims and removed wash requirements since not applicable to this product 3) Removed other fragile trims for attachment strength	October 2024/Charlene Swanson