# **PROTOCOL # 604-40**

# Pillows / Pillow Inserts / Dec Pillows / Fiber Bed / Feather Bed / Cushions / Bed Rest / Chair Covers / Chair Pads / Slip Covers

Performance Test	Test Method	Requirement	
Initial Package			
Label Verification			
Label Review	Care Labeling 16 CFR 423	Verify Information on TRF matches the label	
	16 CFR 300/ 19 CFR 134	Fiber content, Care, Country of Origin, Manufacturers Registration Number, Wool Products Registration Number must	
	Textile Fiber Products	meet Federal Standards	
	Identification Act 16 CFR 303	If labeling or packaging is not attached to product, artwork must	
	Wool Products Labeling Act	be provided	
Flame Retardant Chemical Statement	TB 117-2013/SB1019	Implemented on and after January 1, 2020:	
N/A if Intended for Outdoor Use		Upholstered furniture shall indicate whether or not the product	
ONLY		contains added flame retardant chemicals by including the following "flame retardant chemical statement" and indicate	
ONE		with an "X" in one of the appropriate blanks.	
		NOTICE	
		THIS ARTICLE MEETS THE FLAMMABILITY REQUIREMENTS OF CALIFORNIA BUREAU OF HOUSEHOLD GOODS AND SERVICES TECHNICAL BULLETIN 117-2013. CARE SHOULD BE EXERCISED NEAR OPEN FLAME OR WITH BURNING CIGARETTES.	
		"The upholstery materials in this product:contain added flame retardant chemicalscontain NO added flame retardant chemicals	
		The State of California has updated the flammability standard and determined that the fire safety requirements for this product can be met without adding flame retardant chemicals. The state has identified many flame retardant chemicals as being known to, or strongly suspected of, adversely impacting human health or development."	
		Label requirement shall comply to Section 1374.3 of Title 4 of the California Code of Regulations for font size of 1/8 in min. and label size of 2 in x 3 in min.	
		Note: The statement shall follow TB 117 flammability compliance statement (on bottom or right hand side of the flammability compliance statement)	
		It is vendor responsibility to retain documentation to show whether flame retardant chemicals were added	
		Effective date: January 1, 2015	

Flammability Labeling	TB - 117 - 2013	Verify label is present and includes the following:  NOTICE
N/A if Intended for Outdoor Use ONLY		THIS ARTICLE MEETS THE FLAMMABILITY REQUIREMENTS OF CALIFORNIA BUREAU OF HOUSEHOLD GOODS AND SERVICES TECHNICAL BULLETIN 117-2013. CARE SHOULD BE EXERCISED NEAR OPEN FLAME OR WITH BURNING CIGARETTES.  Must meet: CA BFHTI Article 13 Sec. 1374
Law Label (Filled Products Only)	International Association of Bedding & Furniture Labeling Officials & CA Bureau of Home Furnishing and Thermal Insulation Act	Label must be included and all state laws must be met: CA BFHTI Article 2 Sec. 1125-1126  ***Refer to Kohl's Labeling Guideline Policy for Law Label Guidelines  If labeling or packaging is not attached to product, artwork must be provided
Performance Claims for Home Textile Products (1000)	Refer to Protocol 1000	All samples shall be reviewed against the requirements of the Performance Claims for Home Textile Products Protocol to determine if additional testing or labeling is required
Label Verification		
Law Label (Cushions Only)	CA Bureau of Home Furnishings and Thermal Insulation Act	Label must be included and all state laws must be met: CA BFHTI Article 13 Sec. 1374 ***Refer to Kohl's Labeling Guideline Policy for Law Label Guidelines
		If labeling or packaging is not attached to product, artwork must be provided
Pillow form label review (Dec pillows with removable covers only)	Section XI of the Kohl's Labeling Guidelines for Home Textiles	Verify that this label is present and that the fiber content and care instructions match the main label and the test results
Tracking Label:  Children's product: ALL ages	Consumer Product Safety Improvement Act of 2008 (CPSIA) SEC. 103	Refer to Kohl's Tracking Label Section in the Labeling Guideline Policy. Following information must be provided: Retailer's Name (Kohl's) Style Number/Name Factory Number Date (Month/Year)
Adult Tracking Label:  **If space limitations exist, contact Kohl's Quality Assurance & Product Integrity teams to discuss minimum required information (quality.assurance@kohls.com).**	Kohl's Requirement	TO BE MARKED AS PASS/FAIL  Can be included on packaging when necessary:  Kohl's Assigned Factory Number  Manufacture Date (Month/Year)  UPC #

Packaging Review	FPLA/ UPLR	Should be legibly marked with the following information and verified:
Actual packaging or artwork must be provided	16 CFR 500 & 19 CFR 134	-Distributor's name, trademark or other means of identification of the manufacturer or packer and address (City, State, Zip) -Product identification - Net quantity of the contents in terms of weight, measure or numerical count (metric & US standard) or a combination so as to give accurate information and facilitate value comparison by the consumer (if applicable) -Country of origin (if imported) -Product Size (if applicable) Refer to Kohl's FPLA/ UPLR guideline
Import Permit (For Natural Materials Only)	US Department of Agriculture Animal and Plant Health Inspection Service (APHIS), Plant Protection and Quarantine (PPQ)	Product shall not have prohibited materials present per US Department of Agriculture, Animal and Plant Health Inspection Service (APHIS), Plant Protection and Quarantine (PPQ)  Documentation and/ or proper permit(s) for specific product shall be supplied along with Testing Request form and samples.  Permit information may be found at: https://www.aphis.usda.gov/wps/portal/aphis/home/  It is the vendor's responsibility for the compliance to relevant requirements.
Tech Pack Verification* (Needs to be provided - Lab HOLD if not provided) (only for pillows/pillow inserts) (dept numbers: 211, 611)	Visual Check	Verify all claims mentioned in Tech Pack file
Physical Properties		
Fiber Content	AATCC 20/ 20A	One Fiber Only: No Tolerance
	Wool Products Labeling Act	Two or More Fibers: +/- 3% max deviation from contracted fiber content  Functional Fibers i.e. Spandex: +/- 2% max deviation from contracted fiber content
Count	ASTM D 3775/ ASTM 3887/ AATCC/ASTM TS-002	Report Actual Data
Fabric Weight	ASTM D 3776	Contracted Weight: +/- 5% max (oz/sqyd) deviation
Product Size	Kohl's TM-8	If claimed on packaging: Refer to applicable Minimum Construction Standard doc (under TD tab) for tolerances OR if not listed in Min Construction Standards: +3% max -0% max If not claimed on packaging: Report Actual
Yarn Size	ASTM D 1059	Contracted Yarn Size: +/- 5% max deviation

Weight of Filling Material	Kohl's TM-24	Contracted Weight: +/- 5% max (oz/sqyd, lbs, oz.) deviation
(if applicable)		
(not applicable to decorative pillows)		Contracted weight must be provided by supplier, if not provided report will be put on HOLD until supplied. If the supplier is not able to provide the contracted fill or down weight reach out to Kohl's QA/PI
Flammability	16 CFR 1632.4-5 (FF 4-72, Amended)	2 inch char length maximum
Flammability (includes chair pads)	CA Technical Bulletin 117-2013 If not applicable from above, test ASTM D 1230	Shall meet requirements of TB 117-2013  Class 1
Pillow Compression Test (for utility pillows only - this does NOT include decorative pillows. For any additional questions please contact Kohl's PI team quality.assurance@kohls.com)	Kohl's TM-34	Report the percentage of height loss under 10 lbs compression. State the average with all three samples. This is stated as PASS/FAIL.  Report the measurement (in inches) with the weight applied and difference.
		State the average with all three samples. This is stated as DATA ONLY.
Analytical	1	1
Formaldehyde - Adults & children over 5T	Kohl's TM-5 JIS L 1041:2011 Sec. 8.1.3 & 8.1.4	Negative, If Spot Test is Positive/ inconclusive, proceed with step 2
	Method A or B	Children <u>over 5T</u> & Adults = 75 ppm max.
Formaldehyde - Children's 0-5T	JIS L 1041:2011 - Sec. 8.1.3 & 8.1.4 Method A or B	Children 0-5T = 20 ppm max.
pH value	AATCC 81	5.0 - 8.0 (No tolerance)
Attachment Strength 0-5T* Applies to ALL trims	16 CFR 1500.51-53 Pt. F (Saf Q)	0-5T: No detachment at 17lbs for 10 seconds (no exceptions) **Must test in original state, after 1 wash, and after 5 washes
No fragile trims allowed		
CA Prop 65* (if applicable)	Refer to protocol 1300	All samples shall be reviewed against the requirements of California Prop 65
Softlines Regulatory Supplemental Protocol	Refer to Protocol 501	All samples shall be reviewed against the requirements of the Softlines Regulatory Supplemental Protocol to determine if additional testing or labeling is required.
Feather Fill (for feather filled products only)	Actual Measurement	Refer to Design Intent and Fabric ID located in Product Spec
Dimensional Change		
Dimensional Change to Home Laundering or Dry-cleaning	AATCC 150 (after 3 washes) / AATCC 158 (1 cycle)	Home Laundering: +/- 5%  Dry Clean: +/- 3%
(washable products only) (entire sample to be washed)	(Length x Width) Tide® Powder Detergent	
Appearance Retention	AATCC/ASTM TS-008 Modified Tide® Powder Detergent	Must meet all applicable Kohl's Appearance Evaluation Requirements
Appearance Retention to Spot Clean	Kohl's TM-9	Must meet all applicable Kohl's Appearance Evaluation Requirements

Strength & Durability				
Tensile Strength	ASTM D 5034	>2 to ≤ 4.0 oz/sq. yd 25 lbs min		
(wovens only)		> 4.0 to ≤ 8.0 oz/sq. yd 35 lbs min		
,,	(CRT/CRE Tensile Testing Machine)	> 8.0 oz/sq. yd 45 lbs min		
Tear Strength	ASTM D 1424	>2 to $\leq 4.0$ oz/sq. yd 2 lbs min		
(wovens only)		> 4.0 to ≤ 8.0 oz/sq. yd		
,	(Elmendorf)	> 8.0 oz/sq. yd		
Seam Slippage/ Seam Strength	ASTM D 1683	All seams and seam slippage:		
(wovens only)			25 lbs min	
Bursting Strength	ASTM D 3786	Fabric	30 lbs /sq. inch	
(knits only)			25 lbs /sq. inch	
Colorfastness			22 302 704	
Colorfastness to Chlorine Bleach and	AATCC/ASTM TS-001	Shade Change Grad	e 4.0 min	
Non-Chlorine Bleach	701100/13110113 001	Shade change Grad	1.0 mm	
Non emornic bleach				
Colorfastness to Crocking	AATCC 8/116	All fabrics/dyes (except listed be	elow):	
_		Dry - Grade 4.0 min		
		Wet - Grade 3 min.		
		Pigment Dyed/Printed, Direct D	ye, Vat Dye, Sulfur, Lightly	
		Brushed, Piled, Indigo:	_	
		Dry - Grade 3.5 min		
		Wet - Grade 2 min.		
Colorfastness to Light	AATCC 16 Option 3	All Colors (except listed below):	Shado Chango:	
Color lastriess to Light	10 AFU & 20 AFU	10 AFU: Grade 4.0 min	Shade Change.	
	10 AFO & 20 AFO			
		20 AFU: Grade 3.5 min.	Charle Characa	
		<u>Neons/Brights/Whites/Pastels:</u> Shade Change: 10 AFU: Grade 3.5 min		
		20 AFU: Grade 3.5 min		
		20 Aro. Grade 3.0 IIIII		
ADDITIONAL COLORWAY TESTING	•			
Appearance Retention	AATCC/ASTM TS-008 Modified	Must meet all applicable Kohl's Appearance Evaluation		
		Requirements		
	Tide <sup>®</sup> Powder Detergent			
Colorfastness to Chlorine Bleach and	AATCC/ASTM TS-001	Shade Change Grad	e 4.0 min	
Non-Chlorine Bleach	7.0.1.00,7.0.10.10			
	AATCC 0/44C	All Cab day / days / a see at Pate of b	-1- )	
Colorfastness to Crocking	AATCC 8/116	All fabrics/dyes (except listed be	elow):	
		Dry - Grade 4.0 min		
		Wet - Grade 3 min.		
		Pigment Dyed/Printed, Direct D	ye, Vat Dye, Sulfur, Lightly	
		Brushed, Piled, Indigo:		
		Dry - Grade 3.5 min		
		Wet - Grade 2 min.		
Colorfastness to Light	astness to Light AATCC 16 Option 3 All Colors (except listed below): Shade Change:		Shade Change:	
	10 AFU & 20 AFU	10 AFU: Grade 4.0 min		
		20 AFU: Grade 3.5 min.		
		Neons/Brights/Whites/Pastels:	Shade Change:	
		10 AFU: Grade 3.5 min		
		20 AFU: Grade 3.0 min		
Flammability (includes chair pads)	CA Technical Bulletin 117-2013	Shall meet requirements of TB 1	117-2013	
If not applicable from above, test ASTM D				
		I .		
	1230	Class 1		

Formaldehyde - Adults & children	Kohl's TM-5	Negative, If Spot Test is Positive/ inconclusive, proceed with step 2
over 31	JIS L 1041:2011 Sec. 8.1.3 & 8.1.4 Method A or B	Children over 5T & Adults = 75 ppm max.
Formaldehyde - Children's 0-5T	JIS L 1041:2011 - Sec. 8.1.3 & 8.1.4 Method A or B	Children's 0-5T = 20 ppm max.
pH value	AATCC 81	5.0 - 8.0 (No tolerance)
<b>OPTIONAL TESTING - Required wh</b>	ere applicable at additional cost	
Sharp Points & Edges	CPSC 16 CRF 1500.48-49	No sharp points or sharp edges-Refer to Product Safety Policy
Colorfastness to Water* (Color block fabrics & contrast trims)	AATCC 107	Shade Change: Grade 4.0 min Self Staining: Grade 4.0 min. Staining: Grade 3.5 min.
Performance Test	Test Method	Requirement
<b>OPTIONAL TESTING - Required wh</b>	1	
Resistance to Saliva for Children's Products*	64 LFGB B82.92-3 Part 1	Color Change: 4.0 min Staining: Grade 4.0 min
Flame retardants content - TDCPP and TCEP	Solvent extraction, GC-MS or HPLC- MS analysis / CPSD-AN-00051- MTHD / CPSD- AN-00176-MTHD	All accessible and inaccessible polyurethane foam shall not contain any detectable level of Tris(2- chloroethyl) phosphate (TCEP-cas no 115-96-8) and Tris (1,3-dichloro-2-propyl) phosphate (TDCPP – cas no 13674-87-8)
Attachment Strength* A) Applies to all Rings/Sliders	16 CFR 1500.51-53 Pt. F (Saf Q)	A) REQUIREMENT: No detachment at 25 lbs. DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs.
B) Applies to Buttons, Snaps, Small Parts, Belt Loops, Zipper Tab, etc.		B) REQUIREMENT:  Over 5T - Adult: No detachment at 17 lbs. for 10 seconds  Exceptions:
C) Over 5T-Adult: Fragile Trims: Beads, Rhinestones, etc.		Buttons: 20lbs  DATA ONLY: Report the point at which the trim fails, or if there is no detachment at 50 lbs.
		C) REQUIREMENT: 5 lbs. for 10 seconds minimum
DOWN & FEATHER TESTS		
Down Content/Filling Classification (feather & down products only)	IDFB 3	CA BFHTI: California Plumage Regulation - Article 5 Sec. 1192
Down Content Species	IDFB 12	CA BFHTI: California Plumage Regulation - Article 5 sec. 1193
Oxygen Number	IDFB 7	<10 mg
Fill Power	IDFB 10 Part B – Steam Conditioning	Record Actual Data
Turbidity Cleanliness	IDFB 11 Part A – Glass Turbidity Tube	Less than 10 NTU
Downproof of Bulk Fabric	IDFL 20-1 2020	Grade: 4.0 min

<b>OPTIONAL TESTING - CHILDREN'S</b>	PRODUCTS HAVING A CHILD'S APPEAL		
Law Label	PA Stuff Toy Regulation 47.317	Label must comply	
	, ,	If labeling or packaging is not attached to product, artwork must	
		be provided	
Small Parts, Sharp Edges, Sharp	ASTM F 963	16 CFR 1500 & 1501. No safety hazards	
Points*	Section 4.6, 4.7, 4.9		
Flammability *	ASTM F 963	Less than 0.1"/Sec. (15 CFR 1500.44)	
	Section 4.2		
Drop Test *	ASTM F 963 (Table 5)	16 CFR 1500. No safety hazards	
Torque Tests for Removal of	ASTM F 963 (Table 5)	16 CFR 1500. No safety hazards	
Components *			
Compression Test *	ASTM F 963 (Table 5)	16 CFR 1500. No safety hazards	
Flexure Test *	ASTM F 963 (Table 5)	16 CFR 1500. No safety hazards	
Tension Test for Removal of	ASTM F 963 (Table 5)	16 CFR 1500. No safety hazards	
Components *		<u> </u>	
Small Parts Warning	16 CFR 1500.19 and 16 CFR 1500.121	⚠ WARNING:	
(Applicable to children's products)			
*See page 7 for Warning Labeling		CHOKING HAZARD – Small parts.	
Requirements		Not for children under 3 yrs.	
Hangtag (If Applicable)	Visual Check	SAFETY WARNING: Remove all hangtags and accompanying	
		fasteners before giving this product to a child	
OPTIONAL TESTING - TOXICOLOGY	TESTING (required where applicable a	at additional cost)	
Lead Content in Surface Coating -	CPSC-CH-E1003-09.1	Children & Adult Products ≤ 90 ppm (0.009% total weight)	
Scrapeable in each color*			
Total Lead in Substrate Material*	CPSC-CH-E1002-08.3/	Children of ALL ages - Accessible components in each part/	
	CPSC-CH-E1001-08.3	material	
		≤ 100 ppm (0.010% total weight)	
Phthalates in each plasticized part/	CPSC-CH-C1001.09.3	Applies to ALL Children's Products	
material such as PVC, Vinyl *	C1 3C C11 C1001.03.3	≤ 1000 ppm max (0.1% max total) BBP, DBP, DEHP, DINP, DIDP,	
inacenarsaen as i ve, vinyi		DNOP	
		≤ 1000 ppm max (0.1% max each individual) DCHP, DIBP,	
		DnHP/DHEXP, DPP/DPENP	
		ALL Adult products	
		≤ 1000 ppm max (0.1% max total) BBP, DBP, DEHP, DINP, DIDP,	
		DNOP	
		≤ 1000 ppm max (0.1% max each individual) DCHP, DIBP,	
		DnHP/DHEXP, DPP/DPENP	
Soluble Heavy Metals *	ASTM F963	Children's Toys = Defined as a consumer product designed or	
		intended by the manufacturer for a child, for use by the child	
Applies to Children's Toys		when the child plays.	
		Required for children's toys of ALL ages	
		Mercury - 60 ppm Barium - 1000 ppm	
		Antimony - 60 ppm Cadmium - 75 ppm	
		Arsenic - 25 ppm Chromium - 60 ppm	
•	1	Selenium - 500 ppm Lead - 90 ppm	

Lead, Cadmium and Phthalate*	<u>Lead and Cadmium</u> EPA SW 846	Washington Children's Safe Products Act	
Applicable to children product including:  - Child car seats - Clothing - Cosmetics for children under the age of 12 - Jewelry for children under the age	Method # 3050B/3051 (Mod.) / CPSCCH- E1003-09.1/ CPSC-CHE1002-08.1 / CPSC- CHE1001-08.1  Phthalate CPSC-CH-C1001-09.3	≤ 90 ppm (lead) ≤ 40 ppm (Cadmium) ≤ 0.1% (max total) BBP, DBP, DEHP, DINP, DIDP, DNOP ≤ 0.1% (max each individual) DCHP, DIBP, DnHP/DHEXP, DPP/DPENP  Note: Actual test would be performed on below suggested accessible materials.	
of 12		Substances	Suggested materials
- Products to help a child with sucking		Lead	Follow CPSC lead
or teething, to facilitate sleep,		Cadmium	Follow CPSC lead
relaxation, or the feeding of a child		Phthalates	Coating & Plasticized materials
			cannot be enforced for products to
		which a federal standard a	
ORTIONAL TESTING (required wh	ove condicable at additional cost	Willer a rederal Standard a	pplies.
OPTIONAL TESTING - (required wh	Visual Check	Cize of hattam	
Packaging/Product (Shall Be	visuai Check	Size of battery Polarity of battery	
Permanently Marked on Battery Compartment)*		Voltage of battery	
Compartment)		voitage of battery	
Actual packaging or artwork must be provided			
FCC Labeling (If Applicable)*	FCC	Must be listed if product is a digital device with power consumption > 6nW; and with clock frequency greater than kHz for AC operated item (or greater than 1.705MHz for batt operated item)	
Packaging/Instructions*	ANSI C18.1M-1992 Sect. 7.5 (modified)	"Do Not Mix Old and New Standard (Carbon-Zinc) or Batteries"	an one battery, must include: Batteries. Do Not Mix Alkaline, Rechargeable (Nickel-Cadmium) and maintenance information, as well ormation
Rechargeable Batteries (if applicable)*	Battery act	"Ni-Cd" with the phrase "B DISPOSED PROPERLY" Reg labeled "Pb" or with words and if the regulated batter MUST BE RECYCLED". None Removable Regulate	must be labeled "Nickel-Cadmium" or ATTERY MUST BE RECYCLED OR ulated Lead-Acid batteries must be ELEAD, "RETURN", and "RECYCLE" ies are sealed, the phrase "BATTERY d Lead-Acid batteries must be labeled S SEALED LEAD BATTERY.

## **Warning Labeling Requirements:**

 $a \stackrel{\textstyle \Lambda}{\longrightarrow} \text{WARNING: } b$ 

c CHOKING HAZARD - Small parts. d

d Not for children under 3 yrs.

Area of Principal Display Panel (Square inches)	Triangle Height Size a	Signal Word Size b	Hazard Statement Size c	Other Cautionary Material Size d	Size f
0-2	3/64"	3/64"	3/64"	1/32"	
> 2-5	1/16"	1/16"	3/64"	3/64"	‡
> 5-10	3/32"	3/32"	1/16"	1/16"	width
> 10-15	7/64"	7/64"	3/32"	1/16"	the \
> 15-30	1/8"	1/8"	3/32"	5/64"	
> 30-100	5/32"	5/32"	7/64"	3/32"	At least of
> 100-400	1/4"	1/4"	5/32"	7/64"	At
> 400	1/2"	1/2"	1/4"	5/32"	

#### (\*) asterisk = ALL COLORWAYS MUST BE TESTED

#### Sample Sizes for Chair Pads:

# Minimum Sample Size Necessary for Testing

## **Initial Package**

Toxicology Testing = Consult with test lab for the number of samples Chair Pads = Flammability Testing

Minimum Sample Size Necessary for Testing Fiber/Feather Beds:

Recommended Size – Queen

For any other sections, please contact Testing Lab.

Toxicology Testing

Consult with lab for the number of samples.

#### Pricing:

Please refer to Kohl's preferred third party labs for individual pricing

Turn Around Time = 4-5 working days Toxicology Testing = 6 working days

Additional samples may be needed for items that contain two care instructions, i.e. "For Best Results, Dry Clean". Please consult with Test Lab for the number of samples. Down products are to be tested at a certified testing lab. Third party labs need to subcontract to IDFL where applicable.

PROTOCOL VERSION	PROTOCOL VERSION DESCRIPTION OF CHANGE	
604-1	1) Label Review – Added 16 CFR 300, 19 CFR 134. Lab is required to verify	August 2011/Amy Her
604-2	1) Add price package for ROW.	December 2011/ Amy Her
604-3	1) Added Ultra to the Tide ® detergent	January 2014/ Kristi Sachs
	2) Added packaging review	
	3) Added yarn size and product size to the initial testing package	
	4) For formaldehyde test included "if positive/inconclusive proceed with	
	step 2" also updated requirement for children to 20 ppm	
	5) Added pH testing to initial package testing	
	6) Updated the test method for fill weight to Kohl's TM-24	
	7) Updated count test method to include all test methods	
	8) Updated test method for the fit test to Kohl's TM-27	
	9) Added seam strength for wovens	
	10) Updated test method for toxicology tests	
604-4	1) For packaging review added that artwork can be submitted as well as	September 2014/ Kristi Sachs
	updated the product size to be if applicable	
	2) Added "Foam Mattress Toppers" to header	
604-5	1) Removed pricing from protocol	November 2014/Jackie Deppisch
604-6	1) Added phthalate requirement for adults	December 2014/Jackie Deppisch
	2) Added TB 117-2013 labeling and requirements	
604-7	1) Updated product size to include Tech Design's Minimum Construction	September 2015/Jackie
	Standard tolerances when applicable	Deppisch
604-8	1) Updated TB 117-2013/ SB 1019 labeling requirements	November 2015/Jackie Deppisch
	2) Updated Product Size requirements	
604-10	1) Added Lead, Cadmium, and Phthalate testing for children	May 2017/Charlene
604-11	1) Added optional battery testing if applicable	June 2017/Charlene Swanson
604-12	1) Disregard point #2 under protocol 604-4	July 2017/Charlene Swanson
	2) Added back Colorfastness tests, Additional Colorway tests, Optional	
	Testing, Down & Feather Testing, Testing for Child's Appeal	
	3) Added back sample sizing for chair pads, decorative pillows, etc.,	
	sample size and pricing guidelines	
604-13	1) Updated format	September 2017/Charlene
	2) Added Small Parts Warning for children	Swanson
	3) Added Hangtag Warning for children	
	4) Added Warning Label Requirements for children	
604-14	1) Updated Formaldehyde for children to be up to 5T	October 2017/Charlene
	2) Updated pH values to match for initial and additional colorway	Swanson
	packages	
604-15	1) Added CA Prop 65	November 2017/Charlene
COA 1C	d) Hadatad Land santant Court	Swanson
604-16	Updated Lead content format     Updated Phthalates requirements	December 2017/Charlene Swanson
COA 17		
604-17	1) Updated formaldehyde testing to be most current	February 2018/Charlene
	2) Updated Tide detergent to correct name	Swanson
604-18	Added DIDP to be tested under phthalates requirements  A Undeted phthalates for duplication.	June 2019/Charlene Courses
	1) Updated phthalates for duplication	June 2018/Charlene Swanson
604-19	1) Updated pH level to 5.0 - 8.0 no tolerance	July 2018/ Becky Becker

DROTOCOL VERSION	DESCRIPTION OF CHANGE	DATE REVISION/ APPROVED	
PROTOCOL VERSION	PROTOCOL VERSION DESCRIPTION OF CHANGE		
604-20	1) Updated Phthalates for Washington Law to include coated materials	October 2018/Charlene	
	2) Updated Soluble Heavy Metals to be ASTM F 963-17	Swanson	
604-21	1) Updated Tracking Label to include Adult Tracking Label requirements	March 2019/Jackie Deppisch	
604-22	Updated to separate Adult Tracking Label and mark as DATA ONLY	March 2019/Jackie Deppisch	
604-23	Added Import Permit testing as a requirement	April 2019/Charlene Swanson	
604-24	1) Updated ASTM F 963 tests to be latest version	May 2019/Charlene Swanson	
604-25	Moved Appearance Retention from Colorfastness testing to Additional Colorway testing	June 2019/Charlene Swanson	
604-26	1) Updated Attachment strength requirements for both performance and regulatory	August 2019/ Becky Becker	
604-27	1) Additional requirements made for Law Labels	August 2019/Charlene Swanson	
604-28	1) Updated Attachment strength requirements for both performance and regulatory	August 2019/Charlene Swanson	
604-29	1) Updated Law Label requirements	September 2019/Charlene	
	2) Added Flammability test for chair pads back into initial test lines	Swanson	
	3) Removed plastic hanger loops from attachment strength requirements		
604-30	1) Added Feather Fill product testing	October 2019/Charlene	
604-31	1) Updated TB-117 Requirements	November 2019/Charlene	
604-32	1) Updated Flammability Labeling requirements for TB 117	December 2019/Charlene	
604-33	1) Updated Adult Tracking Label to REQUIREMENT	March 2020/Jackie Depposch	
604-34	1) Updated Penetration Resistance to Filling Material to have Grade 4.0	February 2021/Charlene	
	minimum	Swanson	
	2) Updated email under tracking label		
604-35	1) Added test line for all performance claims	March 2022 / Becky Becker	
604-36	1) Updated Penetration Resistance to Filling Material to Downproof of Bulk Fabric TM	Oct 2022/ Jackie Deppisch	
604-37	1) Added Softlines Regulatory Supplemental Protocol testline	Violet Nelson / Oct. 28, 2022	
604-38	1) Updated "Downproof of Bulk Fabric" test method version from 2015 to 2020		
604-39	1) Made Weight of Filling Material mandatory before releasing test report	Elizabeth Armstrong / Charlene	
	2) Moved Tech Pack to Label Verification instead of Analytical	Swanson September 2023	
604-40	1) Added Pillow Compression Test method	Charlene Swanson / February	
	2) Removed year from ASTM F963	2024	
	3) Updated email address for adult tracking label		