

Smart Style ID



Streamlined Style Setup Update

What is Smart Style ID?

Smart Style ID is a way for Product Development to assign unique style numbers in a consistent manner to eliminate duplication

Why do we Smart Style ID?

- Creates standardized business rules, ownership and format for supply chain and support teams to follow and understand
- Limits the risk of style number duplication across Product Development
- Ensures style numbers are assigned at the appropriate level for import compliance and customs
- Provides streamlining of customer choices while driving clarity in production

How is a Smart Style ID Constructed?

There are two major sections within a Smart Style ID or SSID

- Base Style Number:

- **Silhouette “Design Sketch” & Fit Intent**

- **1st-8th** digits that indicate Division, Brand, Season, Year, Category & Unique #
- **Expectations:**
 - **Fabrics, Colorways and Size Ranges** with same fit intent & garment construction can be combined in a Base Style #.
 - Sweaters - One Stitch/Guage + Fit Intent = a unique Base
 - Denim - Fit Intent + Construction = a unique Base
 - **Single/ Simple variances** for garment constructions can be combined in a Base Style # for Dev. Choices and Size Ranges, if approved by Tech Design.
 - **Excluding** some **Children’s Safety requirements**. (See examples)
 - Consult/align w/Tech Design prior to style hand off to ensure downstream clarity for Manufacturing.

- Style Suffixes:

- **Development for Size & Dev Choice**

- **9th digit Size** indicator for size extensions based on consumers physique or product type sizing
- **10th-12th digits Dev Choice** indicator for different choices such as solid colors, prints, patterns, wash, graphics and/or fabric options within the same style

SSID Example:



Base Style
onePLM Style
1-8th digits
(Silhouette & Fit Intent)

Suffix Size
onePLM Offer
9th digit
(Size Indicator)

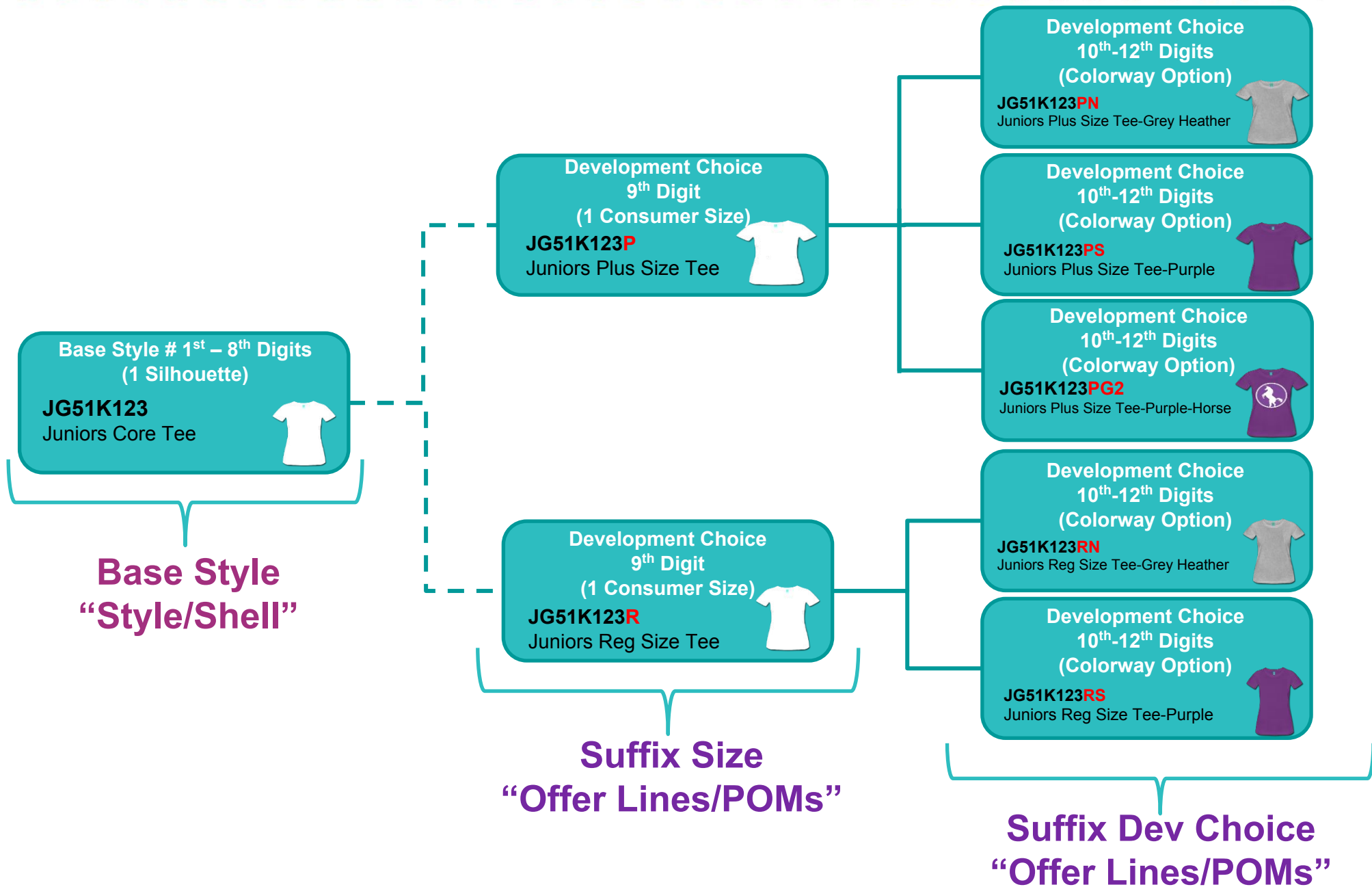
Suffix Dev Choice
onePLM Offer
10-12th digits
(Dev. Choice)

Total Style Number

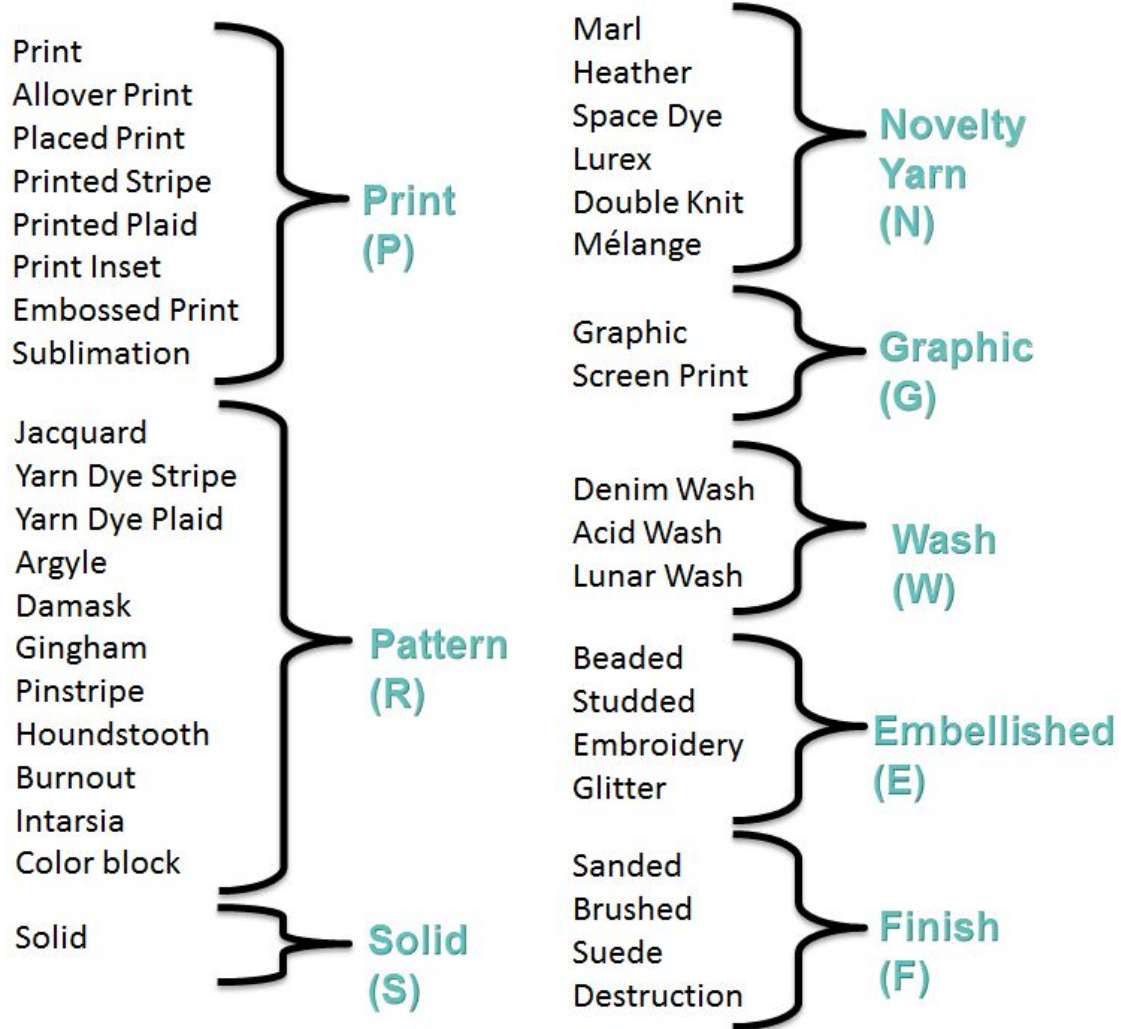
$+$ $+$ $=$

W	C	5	1	X	456	R	G1
Department	Brand	Year	Season	Category	Unique Style #	Size	Development Choice
1	2	3	4	5	6 7 8	9	10-12

SSID onePLM Example:



Development Suffixes



Inseam Length:

- as needed
- add after Dev Choice Suffix
- (L)** Long Inseam
- (R)** Regular Inseam
- (S)** Short Inseam

***To indicate different materials both “Suffix Letter” or “Suffix Numbers” can be leveraged**
 * See the Smart Style ID Numbering Convention Key for more details

Not included in suffix:

Ecom Exclusive, Test, Carryover } **Use onePLM & EDW Indicators**

Examples

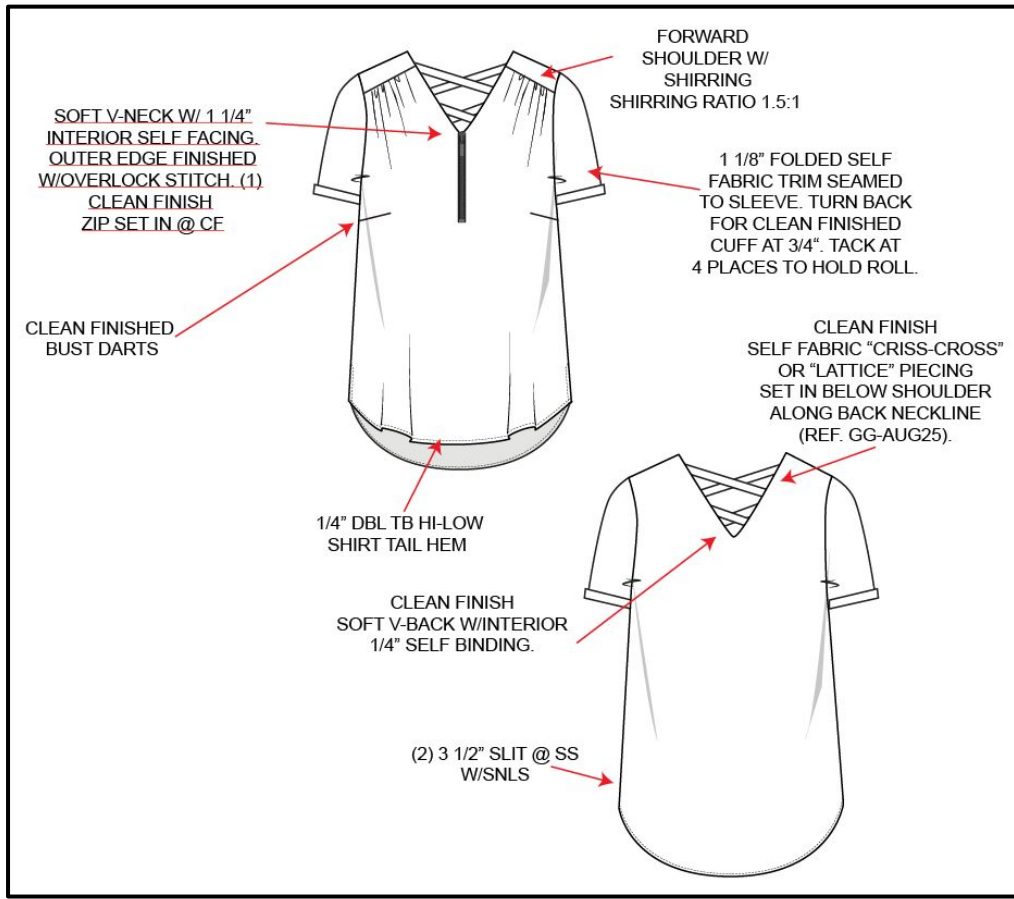
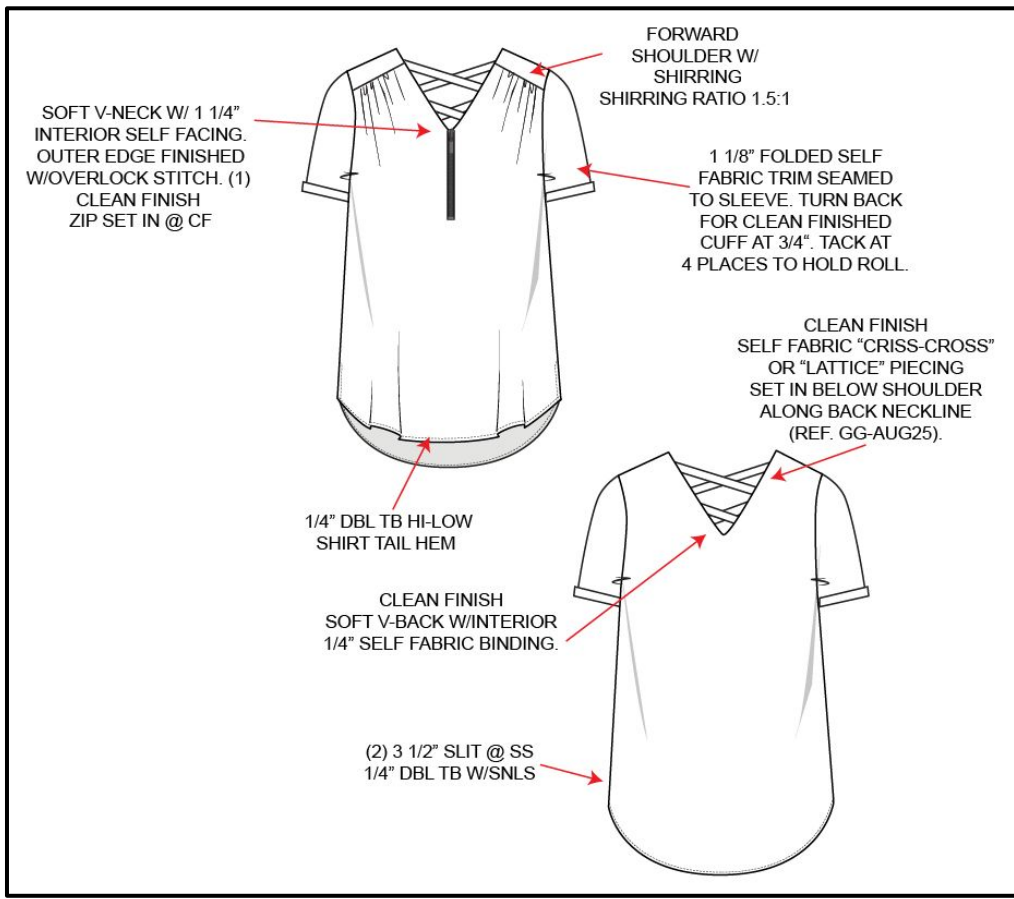


Acceptable Construction Variations = Same Base Style



Missy - No Bust Darts

Plus - Bust Darts



Multiple Size Ranges can be combined into one Base #. When one size range has a construction variation that is simple and clear to execute, like bust darts these can still be combined into one tech pack.

DESIGN - Must sketch both options (if applicable) & label accordingly
 TECH DESIGN - Must clearly label both options and point out differences for Manufacturing

Acceptable Construction Variations = Same Base Style

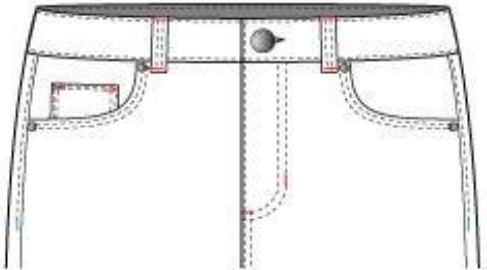


2 pc contour w.b. SN/CS 1/8" margin top & set edge. TS from end to end of band, finish c.f. edge with LS. One button closure with horizontal keyhole buttonhole and metal shank button.

Self belt loops - Loops are 1/2" wide X 2 1/4" long. 2N 1/4" space bottom coverstitch. Horizontal bartacks at top and bottom. Do NOT anchor side back loops on yoke

Front fly - Right hand pull - 1/8" 2N /LS 1 3/8" wide. Horizontal bartack at inner row of TS & vertical bartack 5/8" up on outer row.

Front j- pocket - 2N/LS 1/8" space 1/16" margin. Pocket bag extends into c.f. zipper setting - see separate image. Rivet at corners



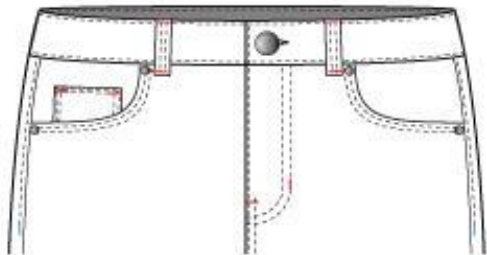
Missy Waistband = 2pc Contour

5 pc contour w.b. SN/CS 1/16" margin top & set edge. TS from end to end of band, finish c.f. edge with LS. One button closure with horizontal keyhole buttonhole and metal shank button.

Self belt loops - Loops are 1/2" wide X 2 1/4" long. 2N 1/4" space bottom coverstitch. Horizontal bartacks at top and bottom. Do NOT anchor side back loops on yoke

Front fly - Right hand pull - 1/8" 2N /LS 1 3/8" wide. Horizontal bartack 1/2" up from outer row of TS & vertical bartack 5/8" up on outer row.

Front j- pocket - 2N/LS 1/8" space 1/16" margin. Pocket bag extends into c.f. zipper setting - see separate image. Rivet at corners



Plus Waistband = 5pc Contour

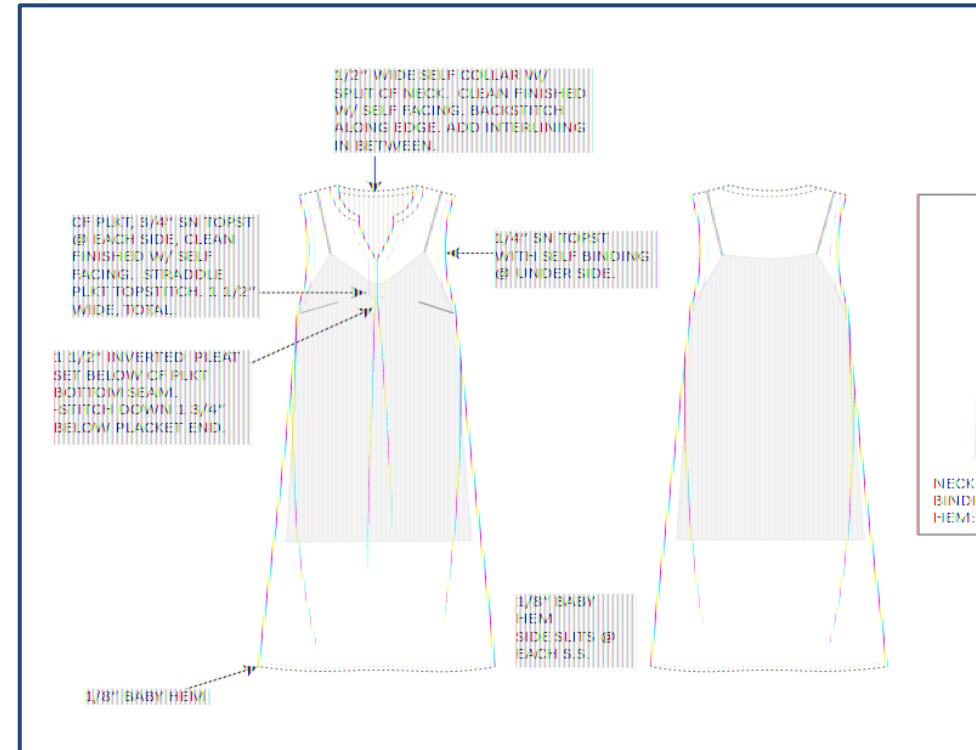
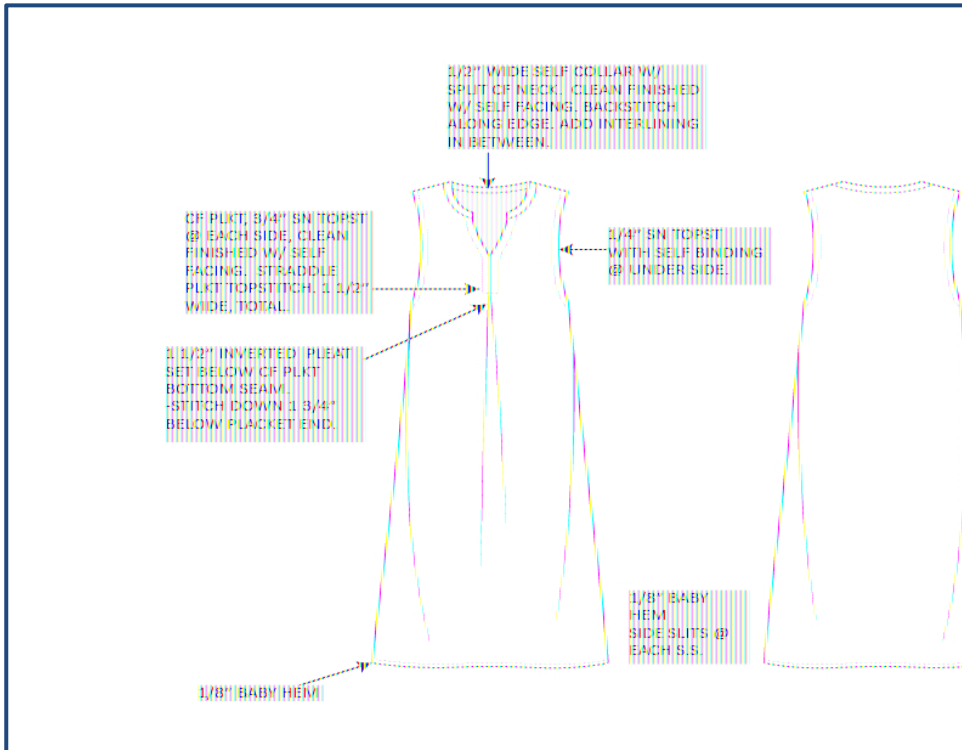
Multiple Size Ranges can be combined into one Base #. When one size range has a construction variation that is simple and clear to execute, like bust darts these can still be combined into one tech pack.

DESIGN - Must sketch both options (if applicable) & label accordingly
TECH DESIGN - Must clearly label both options and point out differences for Manufacturing

Acceptable Construction Variations = Same Base Style

Unlined Version

Lined Version



When one Dev Choice has a construction variation that is simple and clear to execute, like the white or light colored ground Dev choice needs a lining, these can still be combined into one tech pack.

DESIGN - Must sketch both options (if applicable) & label accordingly

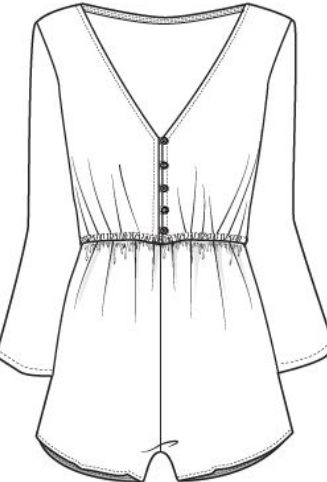
TECH DESIGN - Must clearly label both options and point out differences for Manufacturing

Acceptable Construction Variations = Same Base Style




Separate piecing at bottom hem for border print choice

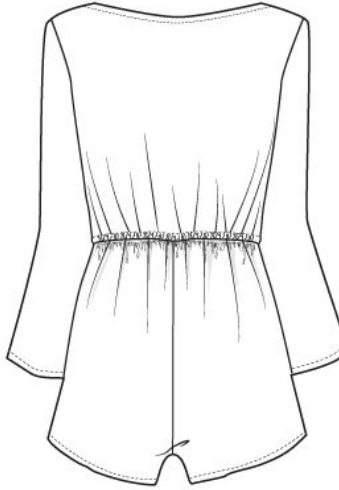
NECKLINE/PLACKET-
-Edges clean finished with 1/4" bias cut self fabric taping at inside, set w/ SN/LS.



PLACKET-
- Self fabric loops sandwiched between body and taping
- 1/2" facing on wearer's left clean finished and inserted between body and taping
- Loops are set at wearer's right and buttons at wearer's left.




ELASTIC WAIST-
-1/2" Elastic is completely encased in self fabric pieced-in wb,
-Elastic caught in seam
-Clean finished, SN/LS




BTTM AND SLEEVE HEM -
-Self turn back 2x, 1/4" SN/LS.

VENDOR CAN USE PINCH SEAMS WHERE APPLICABLE TO PASS KOHLS PI TESTING.

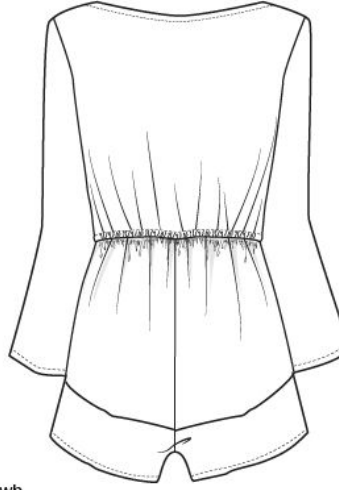
NECKLINE/PLACKET-
-Edges clean finished with 1/4" bias cut self fabric taping at inside, set w/ SN/LS.



PLACKET-
- Self fabric loops sandwiched between body and taping
- 1/2" facing on wearer's left clean finished and inserted between body and taping
- Loops are set at wearer's right and buttons at wearer's left.



ELASTIC WAIST-
-1/2" Elastic is completely encased in self fabric pieced-in wb,
-Elastic caught in seam
-Clean finished, SN/LS



BTTM AND SLEEVE HEM -
-Self turn back 2x, 1/4" SN/LS.

Border Print

PIECING:
- Safety stitch

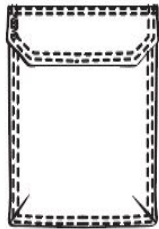
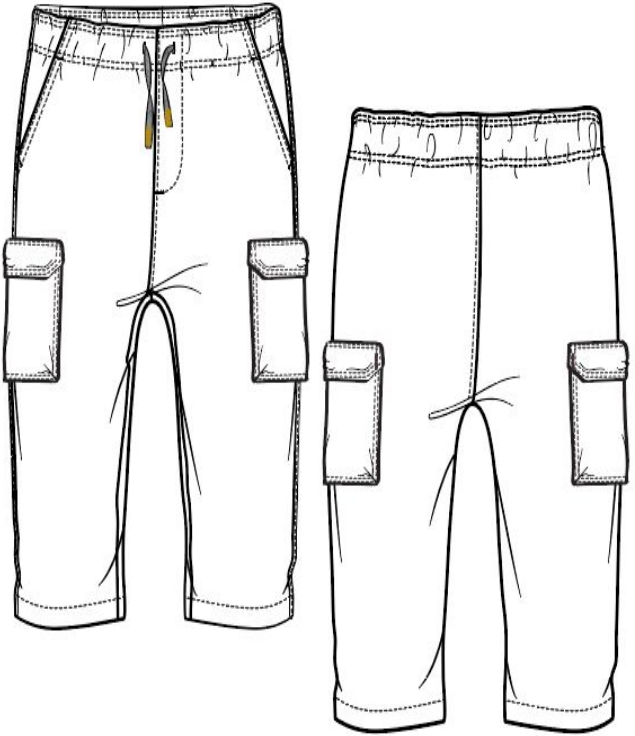
VENDOR CAN USE PINCH SEAMS WHERE APPLICABLE TO PASS KOHLS PI TESTING.

When one Dev Choice has a construction variation that is simple and clear to execute, like adding a border print or color block, these can still be combined into one tech pack.

- DESIGN - Must sketch both options (if applicable) & label accordingly
- TECH DESIGN - Must clearly label both options and point out differences for Manufacturing

Acceptable Construction Variations = Same Base Style



<p>WAISTBAND :</p> <ul style="list-style-type: none"> - Self turnback - Full elastic, caught in seam - ISO401 2N/CS, 1/4"gg, 1/8"em at top/bottom <p>FAUX FLY:</p> <ul style="list-style-type: none"> - "J" stitch with ISO301 SN/LS - 1/4" horizontal bartack at bottom of "J" stitch and 1" up from crotch point - ISO301 SN/LS, 1/16"em along front rise 	<p>3T/6 TODDLER/LITTLE BOY</p> <p>TIE: FUNCTIONAL</p> <ul style="list-style-type: none"> - 1pc with SN/LS linetack at CB - Exits through buttonholes spaced 3/4" apart - Ends are finished as per trim sheet 	
<p>RISES:</p> <ul style="list-style-type: none"> - FRONT RISE = SN/TS towards WL, 1/16"em - BACK RISE = SN/TS towards WL, 1/16"em <p>OUTSEAM:</p> <ul style="list-style-type: none"> - Rolled forward by 1/2" - ISO401 SN/CS, 1/8"em on back <p>LEG OPENING HEM:</p> <ul style="list-style-type: none"> - Double turn-back with - ISO301 SN/LS, 5/8"em <p>FRONT POCKETS: FUNCTIONAL</p> <ul style="list-style-type: none"> - Opening clean finished with self turnback - ISO301 2N/LS, 1/4"gg, 1/16"em topstitching - Bartack at bottom of waistband and bottom edge of pocket - 1pc pocket bag, folded at CF, french seamed at bottom <p>CARGO POCKET: FUNCTIONAL</p> <ul style="list-style-type: none"> - 1/2" double turn back opening hem with ISO 301 SN/LS - 1/4" horizontal bartacks at opening and corners - Pocket has dart at bottom corners - ISO301 2N/LS 1/4"gg 1/16"em top stitching 	<p>12M INFANT</p> <p>TIE: NON-FUNCTIONAL TIED AND TACKED</p> <ul style="list-style-type: none"> - 1pc coming from buttonholes - Buttonholes are 3/4" apart - SN/LS linetack at buttonholes <p>**ship tied and tacked see image page**</p>	

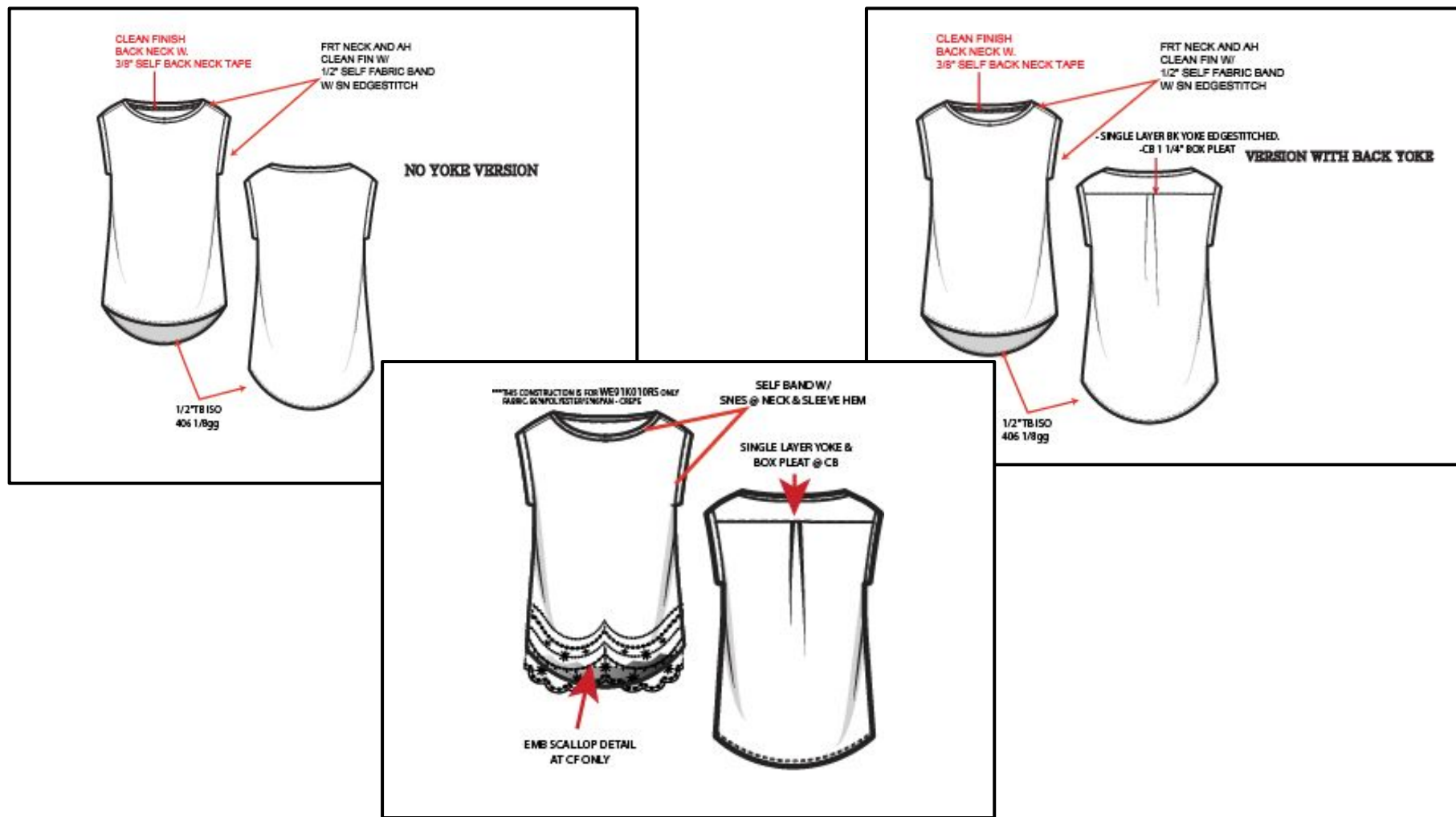
Different Drawstring constructions can be combined since all 3 ranges have same regulatory requirements.

Functional Drawstring vs Fixed Bow in one TP.

CHILDREN'S SAFETY REQUIREMENTS - Do not combine Tech Packs for size ranges that have drawstring in some size ranges and fixed **bow** in another range of same style. This will reduce risk of error in Manufacturing and Quality Assurance evaluations.

Unacceptable Construction Variations

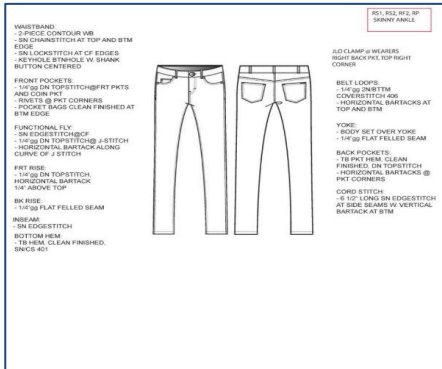
Unique Base Style # Required



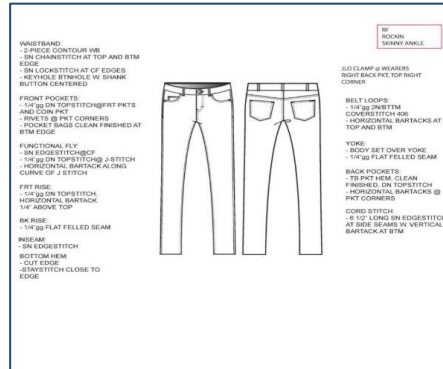
Too many variables in one Style. Only 1 variation is manageable.
Two yoke body options = same base style #.
Non yoke body = unique base style #

Denim

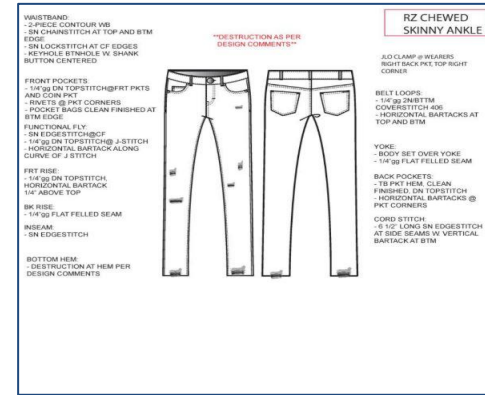
Variations in Wash & Fabrications = Same Base Style # Variations in Construction = Unique Base Style



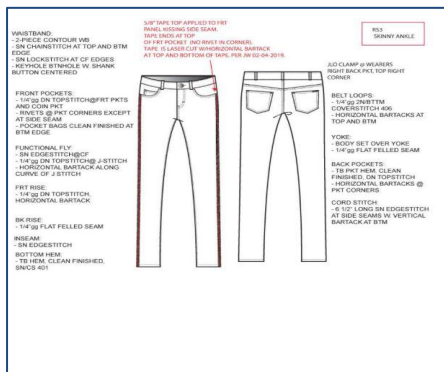
REGULAR CONSTRUCTION



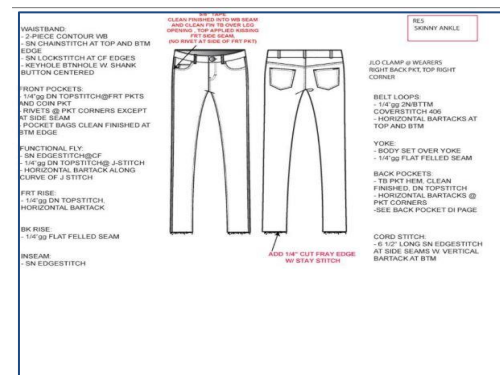
CUT EDGE HM W/ STAYSTITCH



BODY DESTROYED W/ CHEWED HEM



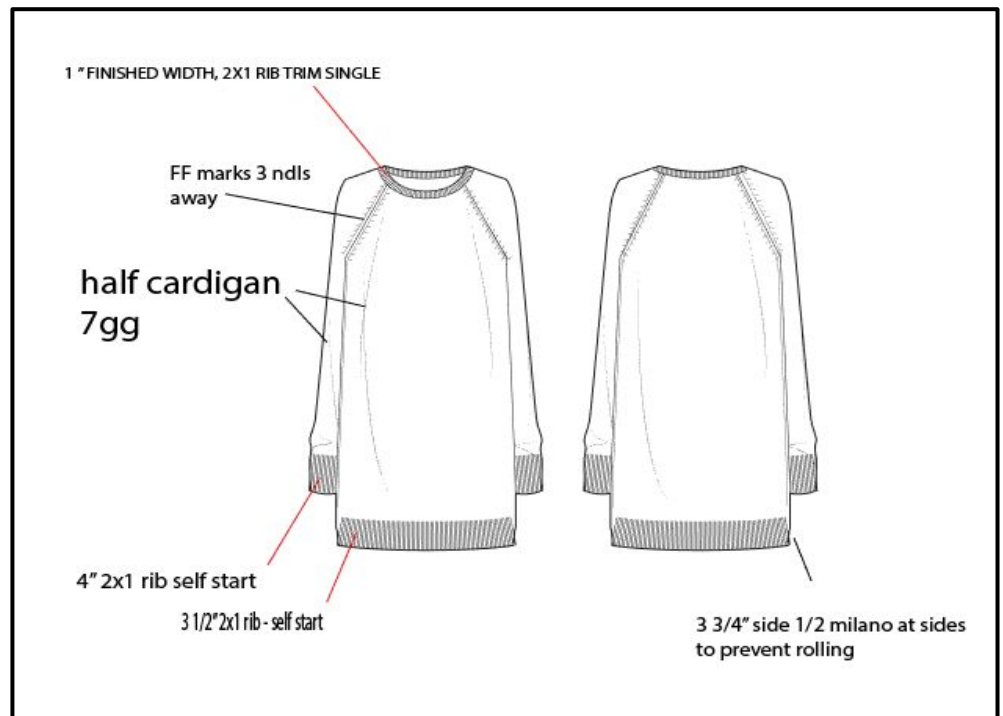
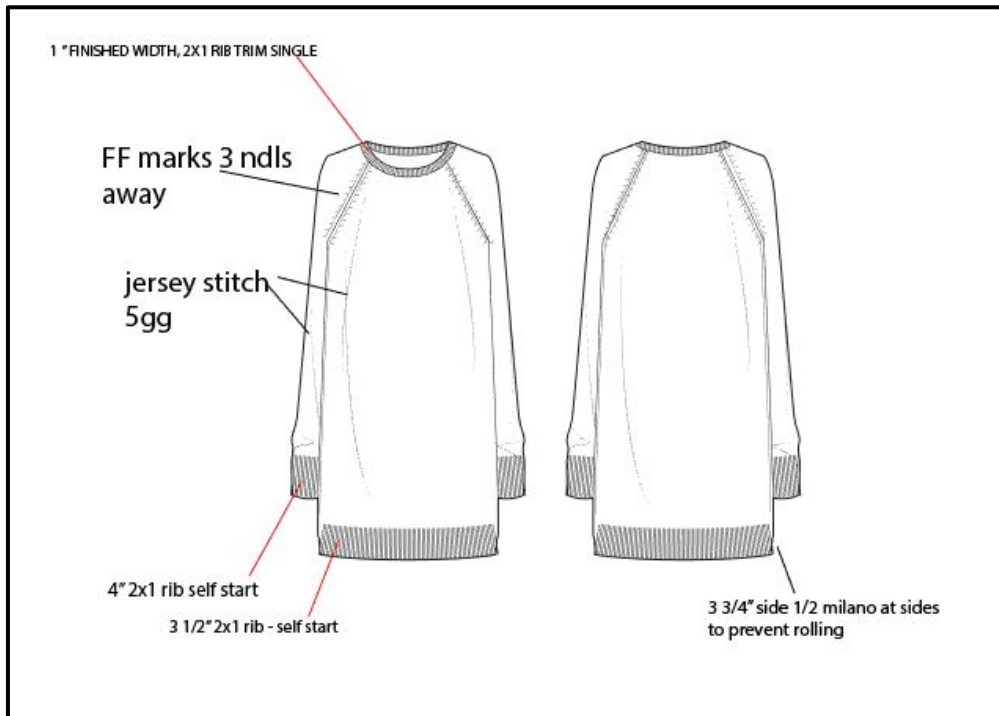
TAPE TOP APPLIED TO FRT SIDE SEAM
ENDS AT FRT PKT (NO RIVET)
LAZER CUT ENDS OF TAPE



FRAYED HEM, TAPE TOP APPLIED TO FRT SIDE SEAM TO WB SEAM
CLEAN FINISHED

Sweaters

Variations in Yarn + (1) Stitch/Gauge = Same Base Style #
Variations in Stitch/Gauge = Unique Base Style #



Jersey Stitch Vs Half Cardigan Stitch

Sweater Stitches = Construction.

By combining stitches it becomes too many variables in one Style.

These should be each a unique Base #.

NOTE: You can associate unique styles together using the "Buy Program" function in OnePLM to group styles when searching.

Sweaters

Variations in Yarn + (1) Stitch/Gauge = Same Base Style #
 Variations in Stitch/Gauge = Unique Base Style #



Cardigan Stitch vs Cable Stitch

Sweater Stitches = Construction.

By combining stitches it becomes too many variables in one Style.

These should be each a unique Base #.

NOTE: You can associate unique styles together using the "Buy Program" function in OnePLM to group styles when searching.

Sweaters

Change in Knitting Direction = Unique Base Style

* ALL PANELS MUST BE KNIT TO SHAPE & SEAMS MUST BE LINKED WITH YARN
 * SIDE BUTTON, COWL NECK PONCHO
 * BODY = CABLE / RIB, VERTICAL KNITTING
 * ARROWS INDICATE KNITTING DIRECTION

SILHOUETTE:

BOTTOM AH	STRAIGHT
-----------	----------

Side seams are knit on the same wale from bottom trim transfer to chest. No shaping.
 ABOVE BOTTOM TRIM TRANSFER

COLLAR:
 SHAKER STITCH, LINKED-ON
 2 BACK LINK SEAMS, EXPOSED ON OUTSIDE (FOR TURNBACK)

SIDE TRIM: FRONT AND BACK
 2X2 RIB,
 LINKED ON HORIZONTAL
 NO TRUE SIDE SEAMS
 SIDE TRIM = FLANGE

3 BUTTONS
 ATTACHED ON BACK SIDE
 BUTTONHOLES:
 HORIZONTAL ON
 FRONT SIDE

RED DOTTED LINES
 INDICATE VERTICAL
 * 1/2 SIDE SEAM* LINK SEAMS

BOTTOM TRIM:
 2X2 RIB START

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 All seams linked unless otherwise noted. All trims/thread quality/suppliers must be called out on the cover sheet
 any trims/thread not from a preferred supplier must go through INTERTEK for testing.

* ALL PANELS MUST BE KNIT TO SHAPE & SEAMS MUST BE LINKED WITH YARN
 * SIDE BUTTON, COWL NECK PONCHO
 * BODY = CABLE / RIB, TURN CLOTH
 * ARROWS INDICATE KNITTING DIRECTION

SILHOUETTE:

BOTTOM AH	STRAIGHT
-----------	----------

Side seams are knit on the same wale from bottom trim transfer to chest. No shaping.
 ABOVE BOTTOM TRIM TRANSFER

COLLAR:
 SHAKER STITCH, LINKED-ON
 2 BACK LINK SEAMS, EXPOSED ON OUTSIDE (FOR TURNBACK)

SIDE TRIM: FRONT AND BACK
 KNIT-IN 2X2 RIB,
 NO TRUE SIDE SEAMS
 SIDE TRIM = FLANGE

3 BUTTONS
 ATTACHED ON BACK SIDE
 BUTTONHOLES:
 HORIZONTAL ON
 FRONT SIDE

RED DOTTED LINES
 INDICATE VERTICAL
 * 1/2 SIDE SEAM* LINK SEAMS

BOTTOM TRIM:
 KNIT-IN GARTER STITCH
 (MIMICK 2X2 RIB)

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Stitch Change to Accomodate Plus Size Range

Sweater Stitches = Construction.

By combining stitches it becomes too many variables in one Style.

These should be each a unique Base #.


NOTE: You can associate unique styles together using the "Buy Program" function in OnePLM to group styles when searching.

Sweaters

Simple Variations in Construction for Extended Sizes = Same Base Style

* ALL PANELS MUST BE KNIT TO SHAPE & SEAMS MUST BE LINKED WITH YARN.
 * FRT BODY - 5X2 RIB MIXED W/ LINKS LINKS / SLEEVES - 5X2 RIB / BK BODY - JERSEY
 * STYLE REF # WA93S007R

NECK TRIM:
 2X2 RIB DOUBLE,
 LINKED ON



SHAPING PT

A-LINE

Decrease at side seams
 from bottom rib transfer to
 SHAPING PT


ABOVE BOTTOM
 TRIM TRANSFER

SET IN ARMHOLE/ L/S
 FRT & SLV: SHAPED AT EDGE
 BK: FF MARKS 2N FRM SM

BOTTOM CF VENT:
 SELF EDGE 1/2"
 HALF MILANO
 TO STABILIZE

BOTTOM TRIM:
 TECHNICAL 2X1 (2X2 IN HALF PITCH)
 SELF START.
 ADD DTM NYLON AT 1/4" OF START

*** BOTTOM TRIM LINKED
 AT BOTH SIDE SEAMS
 FOR PLUS SIZES ONLY,
 DUE TO BED WIDTHS**



CUFF TRIM:
 1/4" MINI
 1X1 RIB
 SELF START

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Construction Change
 Due to Width Limitations
 for Plus Size Range

Multiple Size Ranges can be combined into one Base #. When one size range has a construction variation that is simple and clear to execute, like adding a side panel these can still be combined into one tech pack.

DESIGN - Must sketch both options (if applicable) & label accordingly

TECH DESIGN - Must clearly label both options and point out differences for Manufacturing

Sweaters - Stitches

Examples

Jersey
Reverse Jersey
Basket
Thermal/Waffle
Racking
FNR
Cable
Pointelle
Rib (1,2,3,4,5,etc)
Floatback Jacq
Birds Eye Back Jacq
Ladderback Jacq
Tubular Jacq
Double Knit
Milano
1/2 Milano
Shaker
Garter (Links)
Intarsia
Ottoman
Cardigan stitch
Half-cardigan stitch