

# Women's Extended Size Process

April 2024

WOMEN'S GLOBAL TECHNICAL DESIGN TEAM

**KOHL'S**

# Goal

- Streamline the process, add efficiencies
- Reduce approval time on extended sizes
- Reduce sampling cost
- Reduce the amount of change, rejected samples
- Empower the CTDs
- Establish a global conversion standard
- Ensure global fit consistency



# Process Highlights

## Sizes that ***always*** require a fit sample:

- Missy-Reg
- Plus takedowns from Missy
- Exclusive Plus/Petites

## Sizes that ***always*** require a PP sample:

- Missy-Reg
- Plus takedowns from Missy
- Exclusive Plus/Petites
- Petite Sweaters
- Missy Petite - Exaggerating styling details, CTD Level 1 vendor
- Curvy/Straight (Missy/Plus)

## Sizes that ***may*** bypass a fit sample:

- Petite/Tall (Missy/Plus)
- Curvy/Straight (Missy/Plus)
- Short/Long

## Sizes that ***may*** bypass a PP sample:

- Missy Petite Standard Conversion
- Plus Petite/Tall
- Petite Curvy (Missy/Plus)
- Short/Long (Missy/Plus)

# **Women's (Missy)**

**Petite, Curvy, Straight, Shorts, Longs & Talls**

# Dress form: Women's Regular (Missy), Petite, Curvy

## Regular (Missy)

Size 8: KOS-WMS0008-1509  
Size 10: KOS-WMS0010-1509  
Size 12: KOS-WMS0012-1604



## Missy Petite

Size 8: KOS-WPT0008-1604  
Size 10: KOS-WPT0010-1604  
Size 12: KOS-WPT0012-1604



## Missy Curvy

Size 8: KOS-WMS08FC-1604  
Size 10: KOS-WMS10FC-1903 (digital only)  
Size 12: KOS-WMS12FC-1903 (digital only)



## Petite Curvy

Size 8: KOS-WPT08FC-1604  
Size 10: Not Available  
Size 12: Not available



\* Base (fitting) size may vary between 8, 10, or 12 - depending on the brand, see [Kohls Dress Form chart](#)



# Extended Size Procedure for New Style development

| Special Size Range   | Costing POM/Spec Timing   | Fit Approval Procedure  | Required Samples   |
|--|---|---|--|
| <p>Women's (Missy) Petites / Petite Curvy: Same styling as Missy Reg w/ <b>styling details that should follow standard conversion</b> *</p>  | <p>Cost based on petite spec shown with Reg sizes on POM page and following same grade as Reg.</p>  | <p><b><u>Vendors CTD level 2 &amp; UP:</u></b></p> <ul style="list-style-type: none"> <li>• After Reg/Reg Curvy Fit approval, KTD sends threaded message to CTD to upload petite vs reg pattern overlay for approval.</li> <li>• Petite/Petite Curvy conversion applied to final Missy Reg/Reg Curvy pattern following <a href="#">petite pattern adjustment guidelines</a></li> <li>• CTD uploads Missy to Petite Pattern Comparison in Reg Fit approved Fit evaluation for review &amp; approval.</li> <li>• KTD/CTD Level 3 &amp; UP: approve Petite pattern comparison within the Reg Fit approval fit comment. CTD Level 2 defers to KTD.</li> <li>• KTD initiates <b>Reg PP sample round</b> after Petite pattern overlay approved.</li> <li>• CTD uploads approved Petite PP pattern on OnePLM Attachments Tab</li> </ul>  | <ul style="list-style-type: none"> <li>• No sample required.</li> <li>• Vendor may choose to make a PP sample for factory audit purposes but does not have to record in OnePLM unless requested by KTD.</li> </ul> |
|  |   | <p><b><u>Vendors CTD level 1 &amp; Sweaters:</u></b> Initial 1<sup>st</sup> season, choose 1-2 styles to verify understanding, then follow Historical Vendor process above.</p> <ul style="list-style-type: none"> <li>• KTD Initiate Petite Fit Eval from Reg/Petite POM page request pattern comparison for approval at Counter Sample round. (<b>Sweaters</b> = Approve Counter sample &amp; go straight to PP sample)</li> <li>• Vendor CTD upload Missy to Petite pattern comparison in Counter Sample round.</li> <li>• KTD approve Petite pattern comparison and mark Counter Sample = Approved.</li> <li>• Initiate Petite PP sample for KTD physical sample confirmation.</li> <li>• CTD uploads approved Petite PP pattern on OnePLM Attachments Tab</li> </ul>   | <ul style="list-style-type: none"> <li>• PP sample required</li> </ul>   |
| <p>Women's (Missy) Petites / Petite Curvy: Same styling as Missy Reg w/ <b>exaggerated styling details as <u>standard conversion may need to change</u></b> for correct proportions.</p> | <p>Cost based on petite spec shown with Reg sizes on POM page and following same grade as Reg.</p> <p><b>Exaggerated styling details include:</b></p> <ul style="list-style-type: none"> <li>• large neck openings</li> <li>• dropped shoulder/dolman</li> <li>• cropped or longer tunic/dress body lengths</li> <li>• fuller sweeps on skirts &amp; dresses</li> <li>• oversize ease over body</li> <li>• specific/marketed inseams</li> </ul> | <p><b><u>Petites w/ Exaggerated Styling Details:</u></b></p> <ul style="list-style-type: none"> <li>• <b>After Reg style is fit approved</b>, KTD: smart copy REG POM page to create Petite POM page with only Petite sizes revealed.</li> <li>• Petite POM page - KTD Change base size from 8R/10R/12R to 8P/10P/12P</li> <li>• KTD: Hide Petite sizes on REG POM page.</li> <li>• KTD: Create Petite Fit Evaluation from Petite POM pg.</li> <li>• KTD: reviews either 3D or physical sample to compare proportions between Reg &amp; Petite. Whichever method is more efficient for reviewing.</li> <li>• If standard Petite conversion is still applicable for exaggerated styling, approve and note that separate Petite spec is not required for future seasons.</li> <li>• <b>If Petite proportions need to be adjusted, revise Petite specs for proportion adjustments and request PP sample for confirmation. Add POM A000 – “Petite spec does not follow standard conversion” to POM page.</b></li> </ul> | <ul style="list-style-type: none"> <li>• Fit Sample for confirming conversion</li> <li>• PP sample</li> </ul>  |

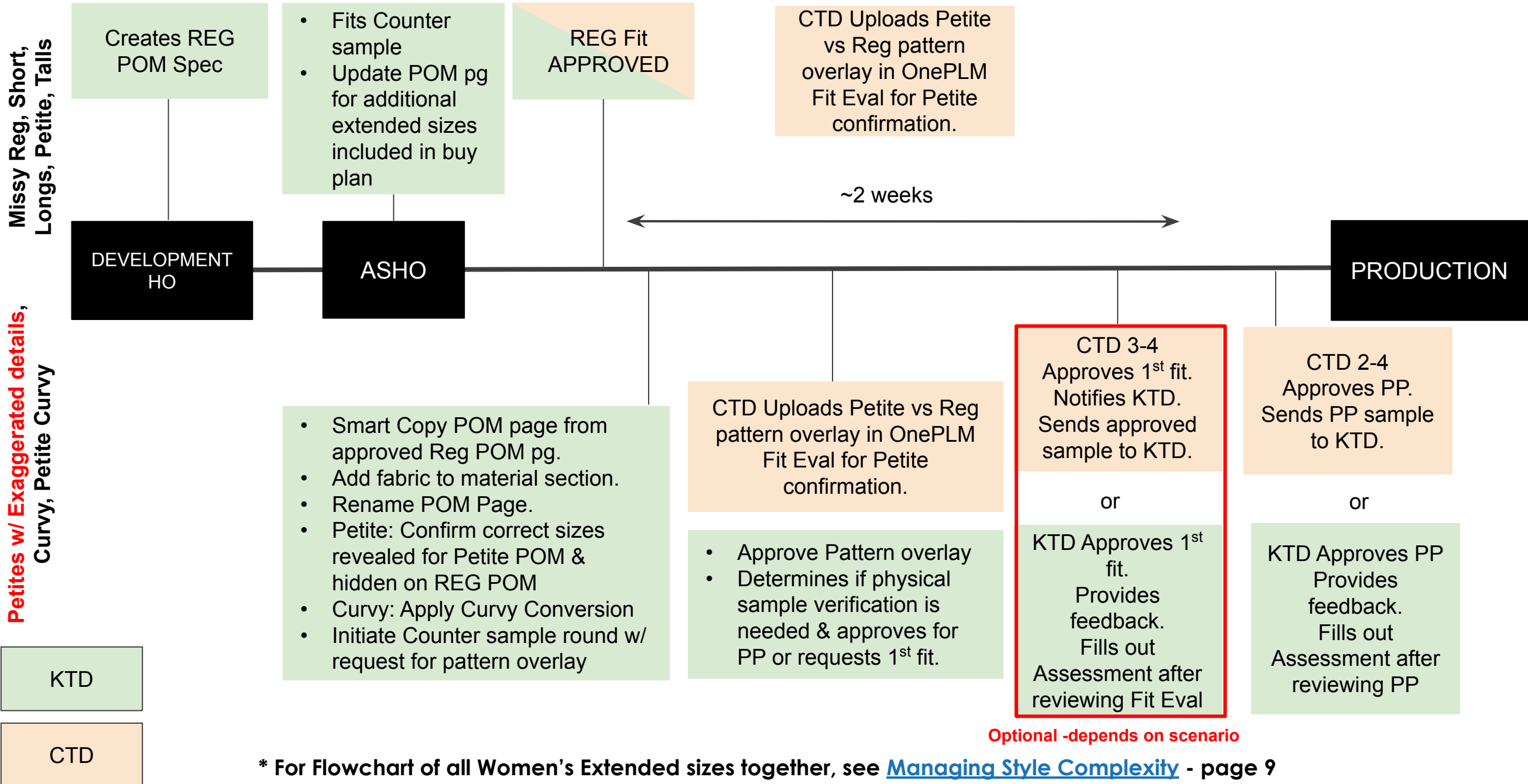
# Extended Size Procedure for New Style development

| Special Size Range                               | Costing POM/Spec Timing   | Fit Approval Procedure  | Required Samples  |
|--|---|---|---|
| Women's (Missy) Petites: Exclusive style details | POM page created at time of Design Hand-off.  | Follows regular fit approval process  | <ul style="list-style-type: none"> <li>Fit sample reviewed by KTD w/ Design - if design aesthetic is not already established</li> <li>PP sample</li> </ul>                |
| Women's (Missy) Curvy: Same styling as Missy Reg | Cost based on Curvy conversion or historical style. Curvy POM page will be created off of fit approved Reg POM page.                                  | <b>Known Fabrics:</b> <ul style="list-style-type: none"> <li>After Reg style is fit approved, KTD <a href="#">smart copy REG POM page</a> to create Curvy POM page. Update <a href="#">POM page description</a> and <a href="#">Size Indicator</a>.</li> <li>KTD Apply appropriate Curvy Conversion to Curvy POM Base size spec</li> <li>KTD <a href="#">Create Curvy Fit Evaluation</a> from Curvy POM page.</li> <li>Determine if fabrication stretch requires physical sample verification of conversion. (see Unknown fabrics below).</li> <li><a href="#">Initiate Counter Sample round</a> &amp; request Missy to Curvy Pattern comparison</li> <li>CTD upload Missy to Curvy Pattern Comparison Counter Sample round on fit evaluation for KTD for review &amp; approval.</li> <li>Counter sample = approved for approved pattern comparison</li> <li>Initiate a PP sample for physical sample confirmation.</li> <li><b>Add POM A000 – “Curvy spec follows Rigid OR High Stretch Conversion” to POM page.</b></li> <li>CTD uploads approved Curvy PP pattern to OnePLM Attachments Tab</li> </ul> | <ul style="list-style-type: none"> <li>No fit sample required.</li> <li>PP sample required</li> <li>New fabric or other exceptions: Fit sample may be required</li> </ul> |
|  |   | <b>Unknown Fabrics:</b> <ul style="list-style-type: none"> <li>Counter Sample = Not Approved after reviewing curvy pattern comparison.</li> <li>Initiate Fit sample for fabric confirmation. Fit sample = approved.</li> <li>Initiate PP sample</li> <li>CTD uploads approved Curvy PP pattern to OnePLM Attachments Tab</li> </ul>   | <ul style="list-style-type: none"> <li>Fit Sample Required</li> <li>PP sample required</li> </ul>   |
| Women's (Missy), Short, Long, & Tall             | Additional POMs are added to Reg POM page when extended size is requested<br>* Tall is smart copied from approved REG POM page and conversion applied | <ul style="list-style-type: none"> <li>Shorts, Longs, &amp; Talls are a mathematical conversions applied to final pattern/marker for production.</li> <li>Initial sample w/ New Direct Vendor: Review Reg vs Short, Long, or Tall pattern comparison to verify correct pattern application. Upload and record on Reg Fit evaluation after Reg fit approval &amp; before initiating Reg PP sample request.</li> </ul>  | No samples required   |

\* **Carry-Over styles:** Costing POM is copied from previously approved season and fit approval given if no changes to fit, vendor, fabric.

If Petite follows standard conversion - no exaggerated styling details, Missy & Petite Approval are given together on the Missy Fit Evaluation based on Fit approval from previous season

# Missy Extended Size Process Flow \*



\* For Flowchart of all Women's Extended sizes together, see [Managing Style Complexity](#) - page 9



# Process Flow- Fit Comment Template & Threaded Message

## Exceptions

- Some Petite/Curvy take-down styles may require Kohl's TD approval. Kohl's TD initiates fit sample request and proceeds to approval per standard fit process protocol.
- Petite seasonal bottoms may have an exclusive inseam length. Inseam and Leg Opening will be adjusted, not following standard conversion. Kohl's TD will provide the updated specs and may still allow for CTD Fit Approval ownership.
  - o **Need to add POM Code A000 - Petite spec does not follow standard conversion**

## **KTD:** *Threaded Message for Extended size request:*

### **Option 1: Petite style with exaggerated styling details that needs to be verified for spec conversion.**

Copy and Paste Threaded message to CTD: *Style # \_\_\_\_\_ is Adopted as Petite and Reg is fit approved. Petite conversion needs to be verified for exaggerated styling details. A separate Petite POM page has been created and materials are added. Proceed with Petite vs Missy Reg pattern overlay for TD Approval After pattern overlay approval, proceed to 1st fit and compare Petite sample against Reg Approved fit sample to confirm if additional adjustments should be made for Petite proportion.*

### **Option 2: Curvy style – known fabric stretch properties, No sample required**

Copy and Paste Threaded message to CTD: *Style # \_\_\_\_\_ is also being Adopted as Curvy. Curvy POM page is created and materials are added. Upload Curvy Pattern vs Reg Pattern overlay for Kohl's TD approval. After pattern overlay approved, copy & paste in Fit Eval: FIT APPROVED based on curvy pattern overlay. Proceed with Pre-Production Sample for approval.*

### **Option 3: Curvy style – unknown fabric stretch properties**

Copy and Paste Threaded message to CTD: *Style # \_\_\_\_\_ is also being Adopted as Curvy. Curvy POM page is created and materials are added. Upload Curvy Pattern vs Reg Pattern overlay for Kohl's TD approval. Proceed to 1<sup>st</sup> fit sample for fit approval (KTD or CTD level3) reviewing fit on available curvy dressform.*

## **CTD:** *Threaded Message for Pattern Overlay:*

### **Option 1: Most extended sizes.**

Copy and Paste Threaded message to KTD: *Extended Size vs Reg Pattern Overlay has been uploaded to the Fit Evaluation for KTD approval. Please confirm next steps after Extended Size pattern is approved.*

### **Option 2: CTD Level 3 Missy Petite/Petite Curvy Standard Conversion:**

Copy and Paste Threaded message to KTD: *Petite/Petite Curvy vs Reg/Reg Curvy Pattern Overlay has been approved. Reg PP sample has been initiated.*

## KTD Expectations

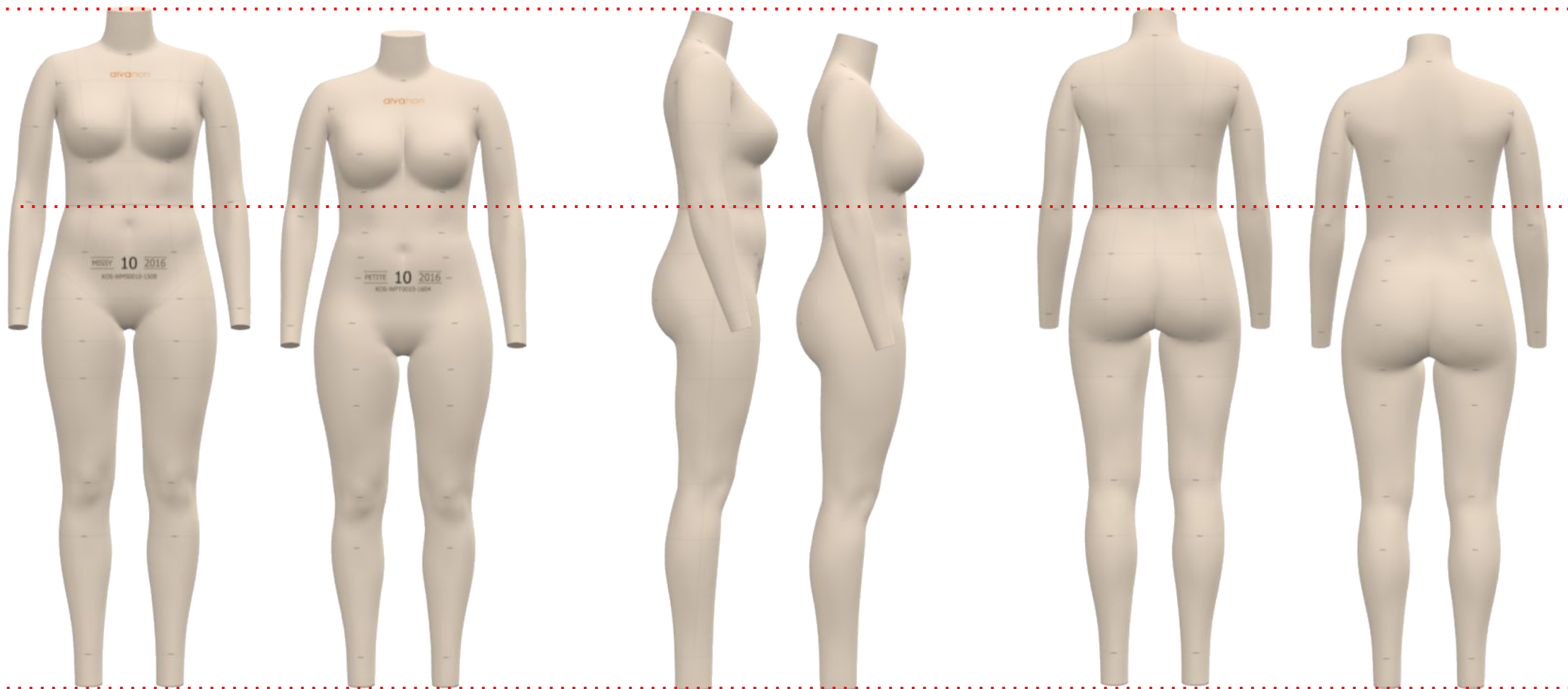
- Petite:
  - Ensure REG POMs with variable Petite conversions are using the correct POM code in Womens Reg POM page for correct Petite conversion
    - Example - Neck width , Dress length
  - Alert PM team:
    - Any time Womens Reg is significantly updated during fit process for styling/fit intent and confirm if Petite is being dropped or becoming exclusive
      - Tops: Changing from regular length to tunic (tunics don't work in petites)
      - Tops: Changing to a large exaggerated neckline (large neck opening usually don't work in petites)
      - Bottoms: inseam (not all inseams work in petites)
    - If Womens Reg styling/fabric/fit intent is changing significantly during fit process and may cause concern about CTD Petite approval. It is OK for Kohl's TD to revoke CTD approval ownership with an explanation to the CTD.
      - Example- Changing from known fabric to new/exclusive, details getting exaggerated, etc.
- Make sure to refresh the Womens Reg grade table
- Follow fit process protocol if KTD has approval ownership
  - Document CTD Assessment/feedback

# Women's (Missy) Reg to Petite

Petite size is a grade adjustment down from the Missy Reg Pattern

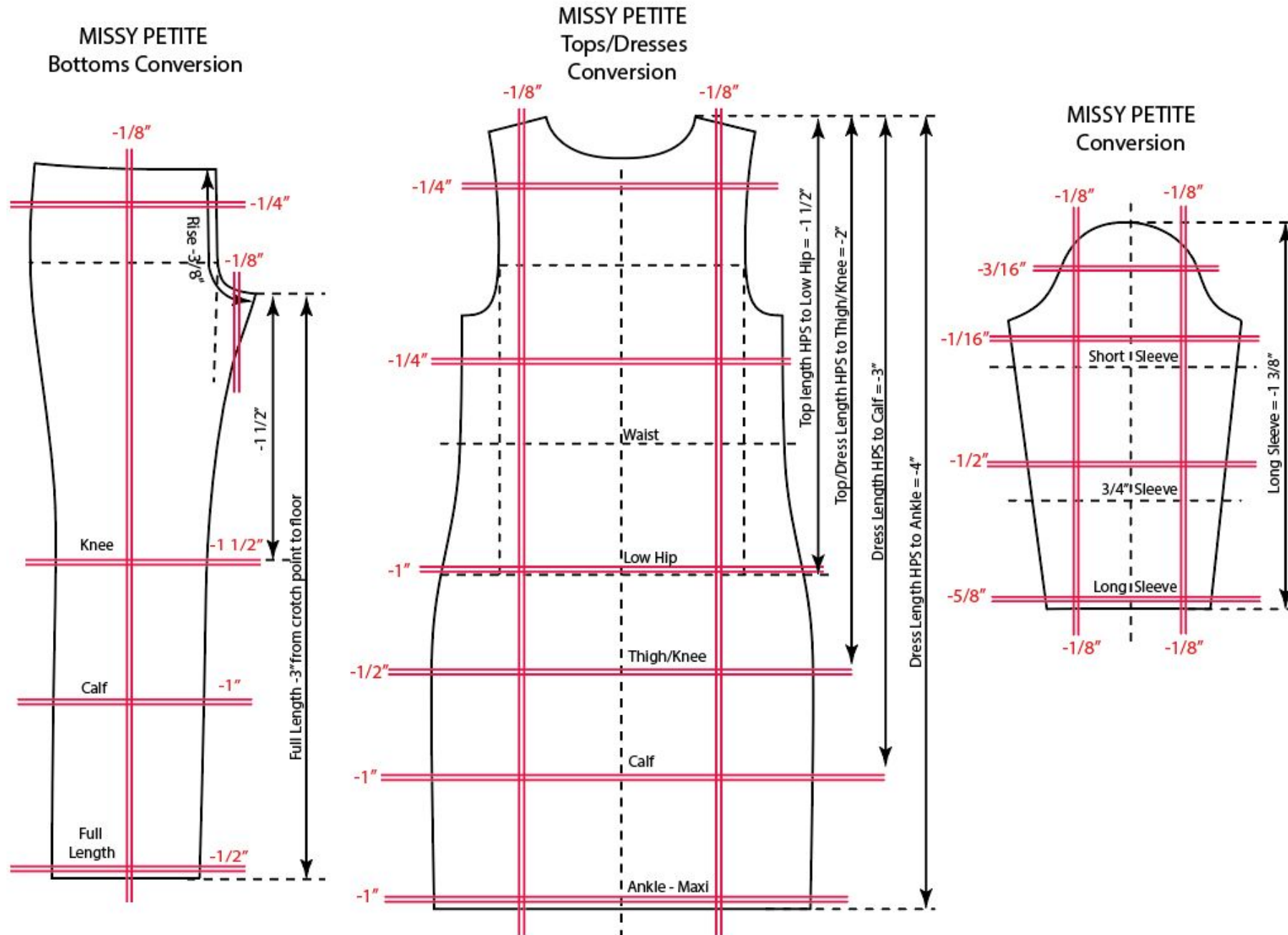
## Differences when converting Missy to Petite:

- Petite height: Shorter in torso/ body, inseam & arm length.
- Petite width/circumference: Adjusted at different points 1/4" to 1/2" (Bust, Waist, Hip, Etc)



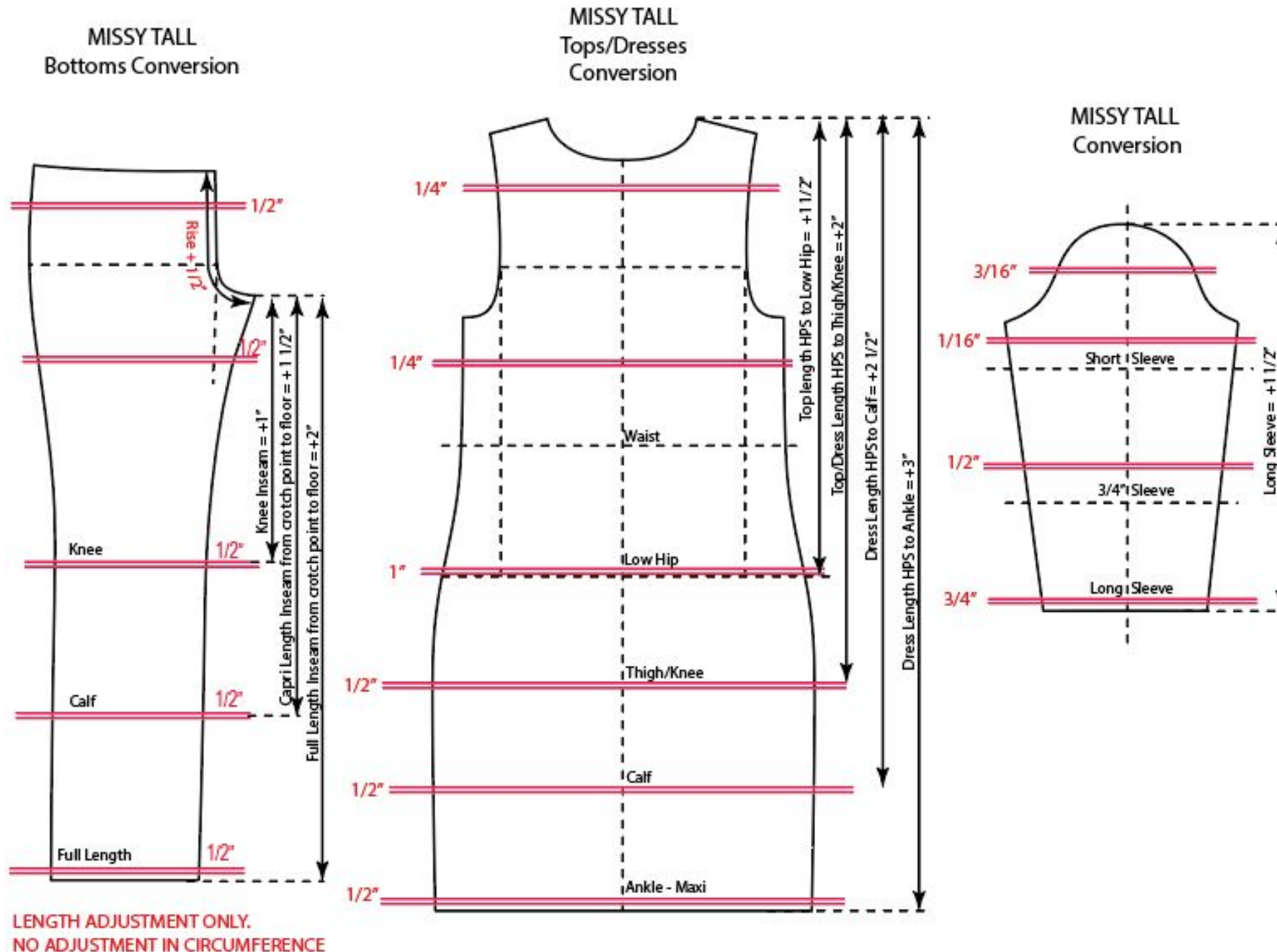
# Women's Missy to Petite Pattern Adjustment

See [Women's Extended Size Conversions \(Missy\) Reg to Petite](#) for measurement conversion



# Women's Missy to Tall Pattern Adjustment

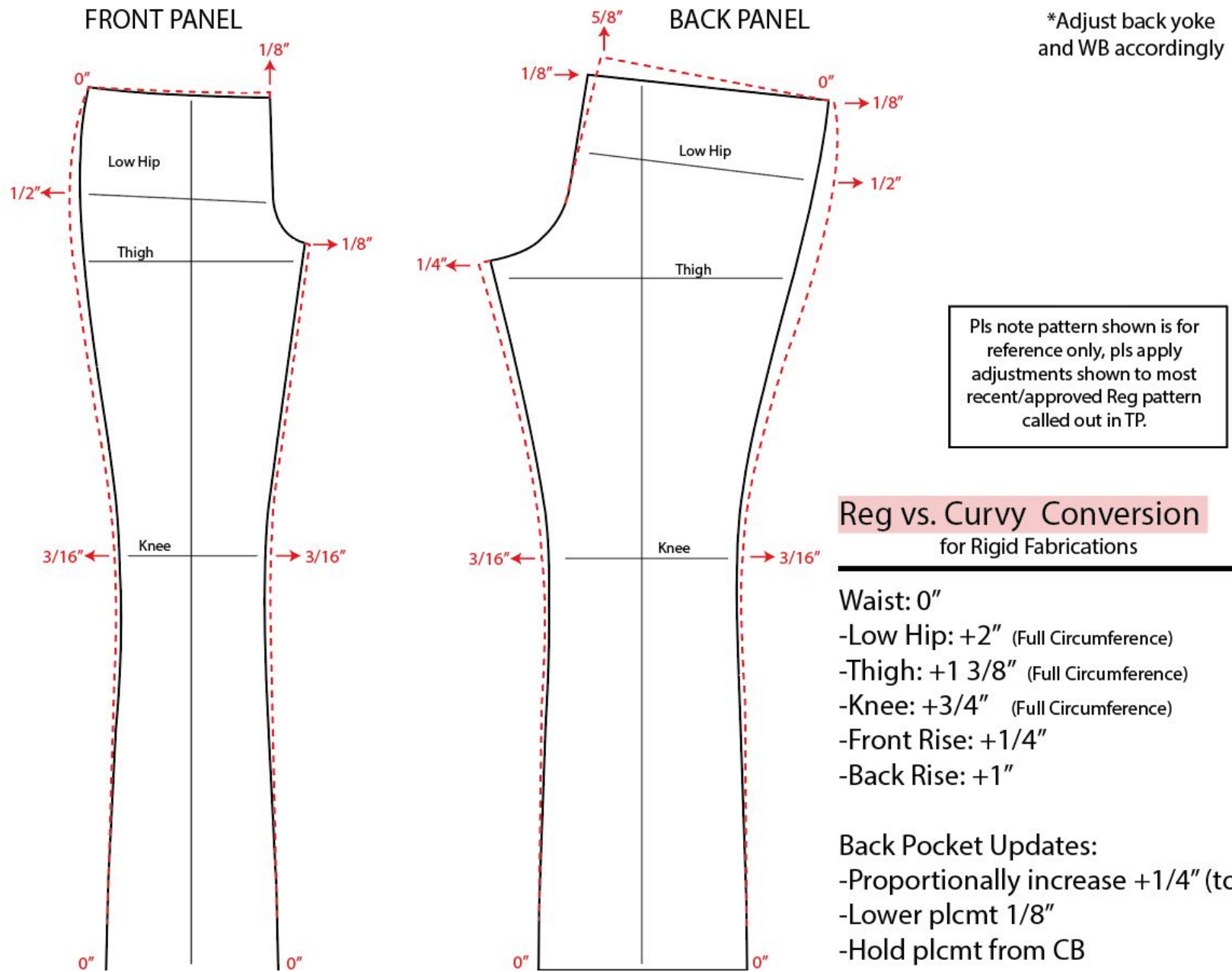
See [Women's Extended Size Conversions \(Missy\) Reg to Tall](#) for measurement conversion





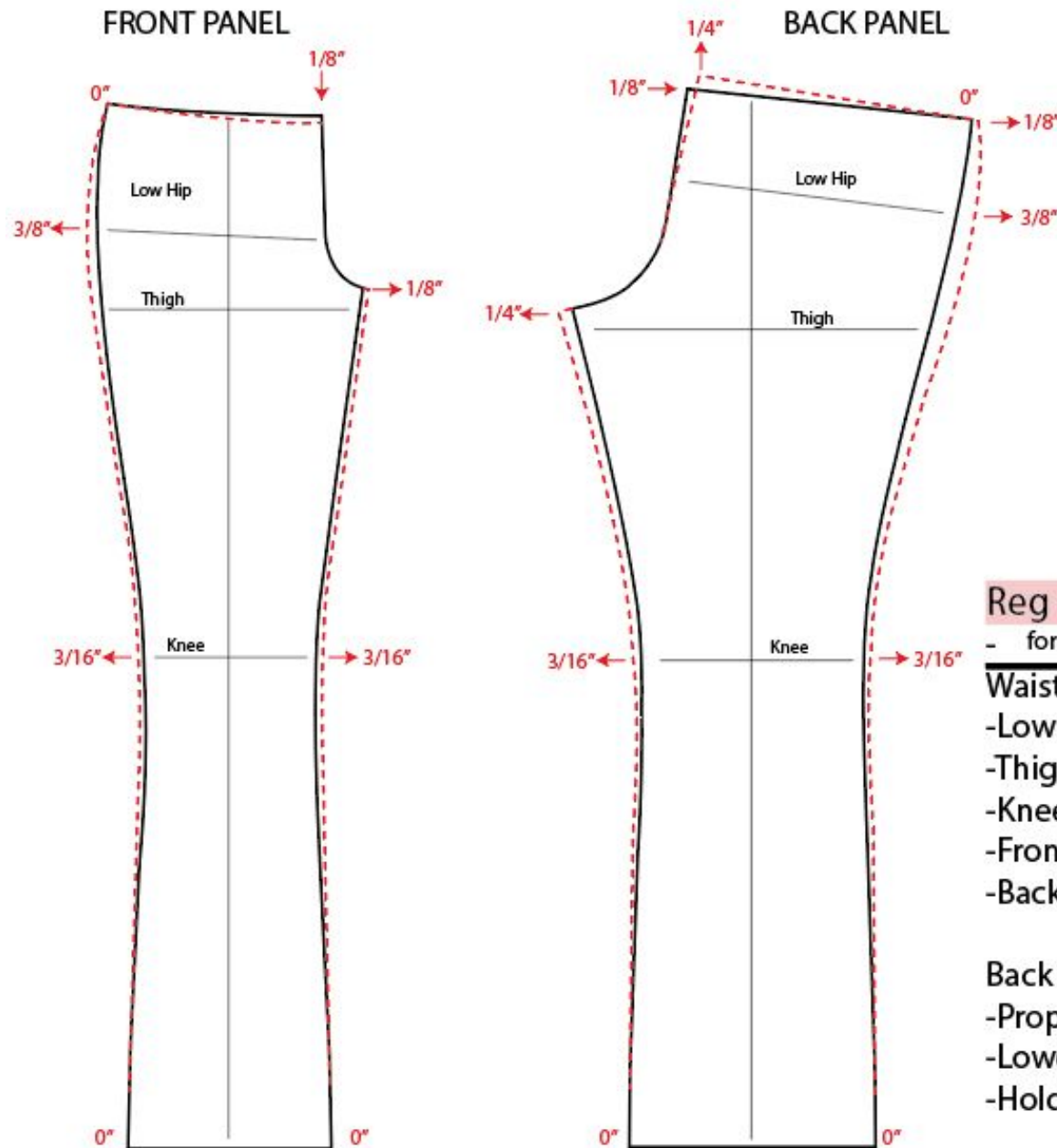
# Reg to Curvy Pattern Adjustment – Rigid Fabric

See [Women's Extended Size Conversions \(Missy\) Reg to Curvy for measurement conversion](#)



# Reg to Curvy Pattern Adjustment – High Stretch Fabric

See [Women's Extended Size Conversions \(Missy\) Reg to Curvy](#) for measurement conversion



\*Adjust back yoke and WB accordingly

Pls note pattern shown is for reference only, pls apply adjustments shown to most recent/approved Reg pattern called out in TP.

## Reg vs. Curvy Conversion

- for Denim/High Stretch Fabrications

**Waist: 0"**

-Low Hip: +1 1/2" (Full Circumference)

-Thigh: +3/4" (Full Circumference)

-Knee: +3/4" (Full Circumference)

-Front Rise: 0"

-Back Rise: +1/2"

**Back Pocket Updates:**

-Proportionally increase +1/4" (total)

-Lower plcmt 1/8"

-Hold plcmt from CB

# Petite to Petite Curvy Conversion

WOMEN'S/ YOUNG WOMEN'S  
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**KOHL'S**

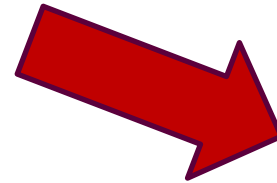
# Petite to Petite Curvy Conversion

There are multiple ways to convert to Petite Curvy.

Option 1:

**Convert from  
Missy Curvy to Petite Curvy**

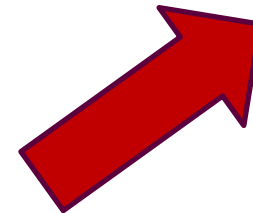
**Execute by revealing Petite Curvy  
sizes on Missy Curvy POM page**



Option 2:

**Convert from  
Petite to Petite Curvy**

**Execute by using the  
“Reg to Curvy” Conversion**



**Petite Curvy**

# OnePLM

For additional OnePLM Instructions see [CTD OnePLM Manual](#) on K-Link

## Updating TP

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# Update POM page-Adding Missy Petite Sizes to Reg POM page

## \*Process is same for Reg Curvy & Petite Curvy

- **'Change Size Range'** to activate new petite sizes available within POM page
- Select "Ladies (000-20) Reg & Petite"
- Grading Model Name should update to new (Reg & Petite) model
- **Add Petite dress form number into Dress Form 2 box** (for standard conversion)
- **Rename POM Page Description** according to the [POM Page Naming Convention](#) in OnePLM Manual, but add R.E. for Reg and Petite at the beginning of the POM Page description for combined sizing on same POM page.
  - Example: R.E.Cotton Jersey
- **Change Size Indicator** from Regular to Regular/Petite

# Update POM page- Missy Petite- Standard Conversion

- The Petite size range will populate after size 20 within the Missy POM page
  - Sizes 000P-20P are available
- No need to convert for size 8 or 12 base size. Petite conversion will populate correctly or all base sizes.
- Create fit eval for base Missy size only

|     | Size/Active Hide / Show             |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |
|-----|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
|     | 18                                  | 20                                  | 000P                                | 00P                                 | 0P                                  | 2P                                  | 4P                                  | 6P                                  | 8P                                  | 10P                                 |
| (+) | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
|     | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |
|     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     | 0                                   |
|     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     | 0                                   |
| 1/2 | 1                                   | 1 1/4                               |                                     | -2 3/4                              | -2 3/4                              | -2 1/2                              | -2 1/4                              | -2                                  | -1 3/4                              | -1 1/2                              |
|     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |
| 1/2 | 1                                   | 1 1/4                               |                                     | -2 3/4                              | -2 3/4                              | -2 1/2                              | -2 1/4                              | -2                                  | -1 3/4                              | -1 1/2                              |
|     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |
| 1/4 | 1/2                                 | 5/8                                 |                                     | -3/4                                | -5/8                                | -1/2                                | -3/8                                | -1/4                                | -1/8                                | 0                                   |
|     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |
| 1/8 | 1/4                                 | 1/4                                 |                                     | -3/8                                | -1/4                                | -1/4                                | -1/8                                | -1/8                                | 0                                   | 0                                   |
|     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |
| 1/8 | 1/4                                 | 3/8                                 |                                     | -3/8                                | -3/8                                | -1/4                                | -1/4                                | -1/8                                | -1/8                                | 0                                   |
|     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |
| 1/8 | 1/8                                 | 1/4                                 |                                     | -1/4                                | -1/4                                | -1/8                                | -1/8                                | -1/8                                | -1/8                                | 0                                   |
|     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |                                     |
| 1/8 | 1 1/4                               | 1 1/2                               |                                     | 1 7/8                               | 1 1/2                               | 1 1/4                               | 7/8                                 | 5/8                                 | 1/4                                 | 0                                   |

**\*Missy Petite process only.**  
**Plus Petite will continue to be smart copied from Plus and converted to Plus Petite manually.**

# Update Reg Fit Eval- Missy Petite Pattern Approval - CTD Level 2-3 No Petite sample required

- Once Missy/Reg size is fit approved, vendor will upload Missy to Petite pattern overlay image into Attachments tab of the REG Fit Evaluation:
  - CTD levels 3 and up will attach graded Petite pattern file and will document approval within Missy/Reg approved sample fit comments, then initiate Reg PP sample.
  - CTD level 2 will attach Reg to Petite overlay image w/ Petite pattern file and will defer to KTD for approval
    - KTD will document approval within Missy/Reg approved fit sample comments
- CTD to advise KTD via threaded message that pattern overlay is available for review and/or approval
- KTD/CTD should initiate Missy/Reg PP sample round **after** Petite pattern overlay approved.

**Measurer 1 Fit Comments**

Date: 3/31/2021  
 Sample Type: Fit  
 Sample Color:  
 KTD:  
 KTD FIT EVAL STATUS:

DESIGN AESTHETIC NEXT STEP:

KTD/CTD approval is pending review of sample/mock-up/photos of corrections uploaded in OnePLM for Design Aesthetic confirmation.

PATTERNS: Please attach a screenshot of before and after corrections with next sample fit round. Attach electronic pattern in One PLM as a .dxf or .dsn format. Fit sample patterns to be uploaded to the Fit Eval Page & Final Approved Fit or PP patterns to be uploaded to the Attachment Page. Pattern should include a 10in. X 10in. square.

GENERAL COMMENTS:  
 See comments and photos attached. KTD response is provided in CAPS next to CTD comments in Measurer 1 Comments.

1. Trim info  
 - Preferred suppliers must be used for zippers, buttons, elastic, thread, and interlining.  
 K-Link: <https://link.kohls.com/resources/subcategory/preferred-suppliers>  
 - Any other trim types can be non-preferred supplier but must go through Kohls Approved 3rd Party Lab for testing/approval prior to production.  
 K-Link: <https://link.kohls.com/resources/subcategory/private-and-exclusive-brands>  
 Link>Resources>Private and Exclusive Brands (view all)

2. Label Placement and attachment method - as marked

CONSTRUCTION COMMENTS:  
 1. Updated to chainstitch at neckline binding attach to achieve minimum neck stretch  
 - approved via email w/ KTD on 3/22.

FIT COMMENTS:  
 1. See fit images for all comments.  
 2. Missy to Petite pattern overlay attached and Approved by CTD- 3/31/21

Item: 123406

Attachments **Change Tracking 7**

| Attachment No | Description  |
|---------------|--|
|               | MISSY/PETITE PATTERN OVERLAY-F1-SP20-WC01X015PS-VENDOR |

ATTACHMENT

L R E VER

**Vendor to follow pattern naming convention for pattern overlay attachment**

**CTD level 2: KTD will approve in Measurer 2 fit comments**

**CTD levels 3 & up will review and approve either pattern overlay or grading (sweaters specific)**

**FIT COMMENTS (SWEATERS):**  
 1. Missy to Petite grading has been checked and approved by CTD- 3/31/21

# Update Reg Fit Eval- Missy Petite Pattern Approval - CTD Level 2-3 No Petite sample required

## APPLIES TO FOLLOWING PETITE STYLES:

- Follows same styling as Missy Reg
- NO exaggerated styling details - follows the standard Missy to Petite pattern conversion
- **Vendor has CTD level 2 or 3**
- **No Petite PP sample required**

| Advanced Search: Fit Evaluation |                        |                      |      |            |  |                |              |                 |
|---------------------------------|------------------------|----------------------|------|------------|--|----------------|--------------|-----------------|
| Fit Evaluation List             |                        |                      |      |            |  |                |              |                 |
| <input type="checkbox"/>        | Fit Eval Id            | POM Page Description | Size | Fit Sample |  | Sample Type    | Fit Status   | Evaluation Type |
| <input type="checkbox"/>        | <a href="#">123848</a> | R.E.COTTON JERSEY    | 10   | Sample 1   |  | COUNTER SAMPLE | NOT APPROVED | FIT EVAL        |
| <input type="checkbox"/>        | <a href="#">123848</a> | R.E.COTTON JERSEY    | 10   | Sample 2   |  | FIT SAMPLE     | APPROVED     | FIT EVAL        |

Petite pattern file and overlay are uploaded in the same Fit Evaluation as Missy REG on the Fit Approval Sample round before initiating the REG PP sample request.



# Create Petite Fit Eval- Missy Petite- for PP approval w/ CTD Level 1 & Sweaters

- Once Missy/Reg size is fit approved. KTD creates a separate Petite Fit Evaluation for recording Petite PP sample.
- Petite Fit Evaluation will be created from Reg/Petite POM page, but has a **separate POM Page description (E) on the Fit Evaluation to differentiate as Petite size.**
- Petite Fit Evaluation will default to Base size 10 for sample 1. KTD Marks 'Not Evaluated' and initiates a Counter Sample in size 10P for recording Reg to Petite Pattern Overlay approval.
- KTD sends threaded message to request CTD Level 1 upload Reg vs Petite pattern overlay to attachments tab of Counter Sample Round.
- CTD sends threaded message to alert KTD when pattern overlay & pattern file has been uploaded.
- KTD reviews pattern overlay and if approved, marks Counter Sample round as 'Approved' then initiates Pre-Production Sample for approval.

The screenshot displays the 'Fit Evaluation: 123405' interface. It is divided into several sections:

- Parent Information:** Shows details for 'WMNS 10 GRADE EXERCISE SP22' with request number 00613184, brand SONOMA, and division WOMENS.
- Sample Selection Table:**

| Fit Sample | Size | Sample # | Sample Type           | Fit Status |
|------------|------|----------|-----------------------|------------|
| All        | 10   |          |                       |            |
| Sample 1   | 10   |          |                       | NOT EVAL   |
| All        | 10P  |          |                       |            |
| Sample 2   | 10P  | 1183761  | PRE-PRODUCTION SAMPLE | APPROVED   |
| Sample 1   | 10P  | 1183759  | COUNTER SAMPLE        | APPROVED   |
- Evaluation Information:** Includes fields for Agent (LI & FUNG TAIWAN), Vendor (ECLAT TEXTILE CO., ...), Factory, Adopted Style Handoff (03/29/2021), PP Deadline (05/31/2021), and UTM (IN). A blue box highlights the 'POM Page Description' field containing 'E.COTTON JERSEY'.
- Sample Information:** Shows details for 'Sample 2' (PRE-PRODUCTION SA...) with an APPROVED status, Date Received (03/31/2021), Ownership (KOHLS TD), and Decision Date (03/31/2021).
- Attachments:** A red box highlights an attachment with the description 'MISSY/PETITE PATTERN OVERLAY-F1-SP20-WC01X015PS-VENDOR'. A callout box below it states: 'Vendor to follow pattern naming convention for pattern overlay attachment'.



# Create Petite Fit Eval- Missy Petite- for PP approval w/ CTD Level 1 & Sweaters

## APPLIES TO FOLLOWING PETITE STYLES:

- Follows same styling as Missy Reg
- NO exaggerated styling details - follows the standard Missy to Petite pattern conversion
- **Vendor has CTD level 1**
- **All Sweaters**
- **Petite PP sample required**

Missy Reg & Petite Fit Evaluations are generated from the SAME POM page.

PLM Points of Measurement

View Fit Evals | Create Fit Eval | Add Points of Measure | Copy POM Code(s) | Change Size Range | Change Tolerance | Calculate Specification | Multi Window | POM

Points of Measurement < 1 2 3 4 > Go To R.E.COTTON JERSEY

Base Style Information

Image

Description: WMNS 10 GRADE EXERCISE SP22

Development Stage: TEMPLATE | Style Status: NEW | Technical Designer: ANDREA PEASE | Designer:

Tolerance Information

Page Sort: | POM Page Description: R.E.COTTON JERSEY | Create Date: 03/09/2020 | Hide Grading: --Select-- | Dress Form 1: KOS-WMS0010-1509 | Customer: WOMENS | Size Indicator: REGULAR/PETITE

Grading Information

Size Range: LADIES (000-20) REG&PETI... | Grading: 10 | Grading Method: Cumulative | UM: IN | Grading Model Name: LADIES 000-20 (REG & PETI... | Number Format: Fraction

| Fit Eval Id | POM Page Description | Size | Fit Sample | Sample Type           | Fit Status    | Evaluation Type |
|-------------|----------------------|------|------------|-----------------------|---------------|-----------------|
| 123848      | R.E.COTTON JERSEY    | 10   | Sample 1   | COUNTER SAMPLE        | NOT APPROVED  | FIT EVAL        |
| 123848      | R.E.COTTON JERSEY    | 10   | Sample 2   | FIT SAMPLE            | APPROVED      | FIT EVAL        |
| 123405      | E.COTTON JERSEY      | 10   | Sample 1   |                       | NOT EVALUATED | FIT EVAL        |
| 123405      | E.COTTON JERSEY      | 10P  | Sample 2   | PRE-PRODUCTION SAMPLE | APPROVED      | FIT EVAL        |
| 123405      | E.COTTON JERSEY      | 10P  | Sample 1   | COUNTER SAMPLE        | APPROVED      | FIT EVAL        |

Petite pattern file and overlay are uploaded to the a separate Petite Fit Evaluation that is pulling from same POM page as the Missy Reg.

# Create Missy Petite Pom Page-‘Exaggerated Details’

## After Missy/Reg is fit approved:

- Update size range & Size Indicator on Reg POM page
- Hide petite sizes on Missy/Reg POM page
- Smart copy Missy/Reg POM page and **rename** following [OnePLM POM naming convention](#)
  - Update base size to 8P, 10P or 12P
  - **Reveal only petite sizes**
  - **Change Dressform from Regular to Petite form**
  - **Change Size Indicator from Regular to Petite**
  - **Replace A001-LA Ladies Alpha Sizes w/ A001-LP Ladies Petite Alpha POM**
- Create fit eval from Petite POM page. Mark Counter Sample Not Evaluated and request 1st fit.

## TD/CTD Level 3 & up

- Reviews Petite sample with either 3D or physical sample to compare proportions between Reg & Petite

## CTD Levels 0-2:

- Submit sample or 3D asset to KTD for review/approval
- If standard Petite conversion is still applicable for exaggerated styling, approve.
  - Add POM A000 - “Petite spec follows standard conversion, combine with REG POM page next season”
- If Petite proportions need to be adjusted, revise specs and request PP sample for confirmation.
  - Add POM A000 – “Petite spec does not follow standard conversion” to POM page.

The screenshot displays the PLM system interface for creating and managing a Petite POM page. Key elements include:

- Points of Measure Table:** A table with columns for HTM, Code, POM Description, Tol(-), Tol(+), and size indicators (00P, 0P, 2P). A modal window titled "Hide / Show Sizes" is overlaid, allowing selection of sizes to hide or show. The "Select All" option is checked, and various size indicators (000, 00, 0, 2, 4, 6, 8, 10, 12, 14, 16, 18, 20, 100P, 00P, 0P, 2P, 4P, 6P, 8P, 10P, 12P, 14P, 16P, 18P, 20P) are visible.
- Tolerance Information Panel:** Located on the right, it includes fields for Page Sort, Create Date (03/23/2021), Hide Grading, Dress Form 1 (WPT0010-1604), Customer (WOMENS), Size Indicator (PETITE), Vendor, Business (SPORTSWEAR), and Meas ID (LADIES TOPS ALPHA).
- POM Page Description:** A text field containing "E.COTTON JERSEY".
- Fit Evaluation Table:** A table showing tolerance values for various measurements, such as -1 1/4, -3/4, -1/2, -1/4, 0, 1/4, 28 1/2, 27 1/4, 6 1/2, 3 5/8, 0, 0, -3/8, -1/4, -1/4, -1/8, -1/8, 0, 0, -3/8, -3/8, -1/4, -1/4, -1/8, -1/8, 0, 0, and 11.
- POM List:** A list of POM entries with columns for Code and POM Description. Two entries are highlighted: A000 (PETITE SPEC DOES NOT FOLLOW STAND...) and A001-LP 00... (PETITE ALPHA SIZE PXXS(000-00)PXS(0-2)...).

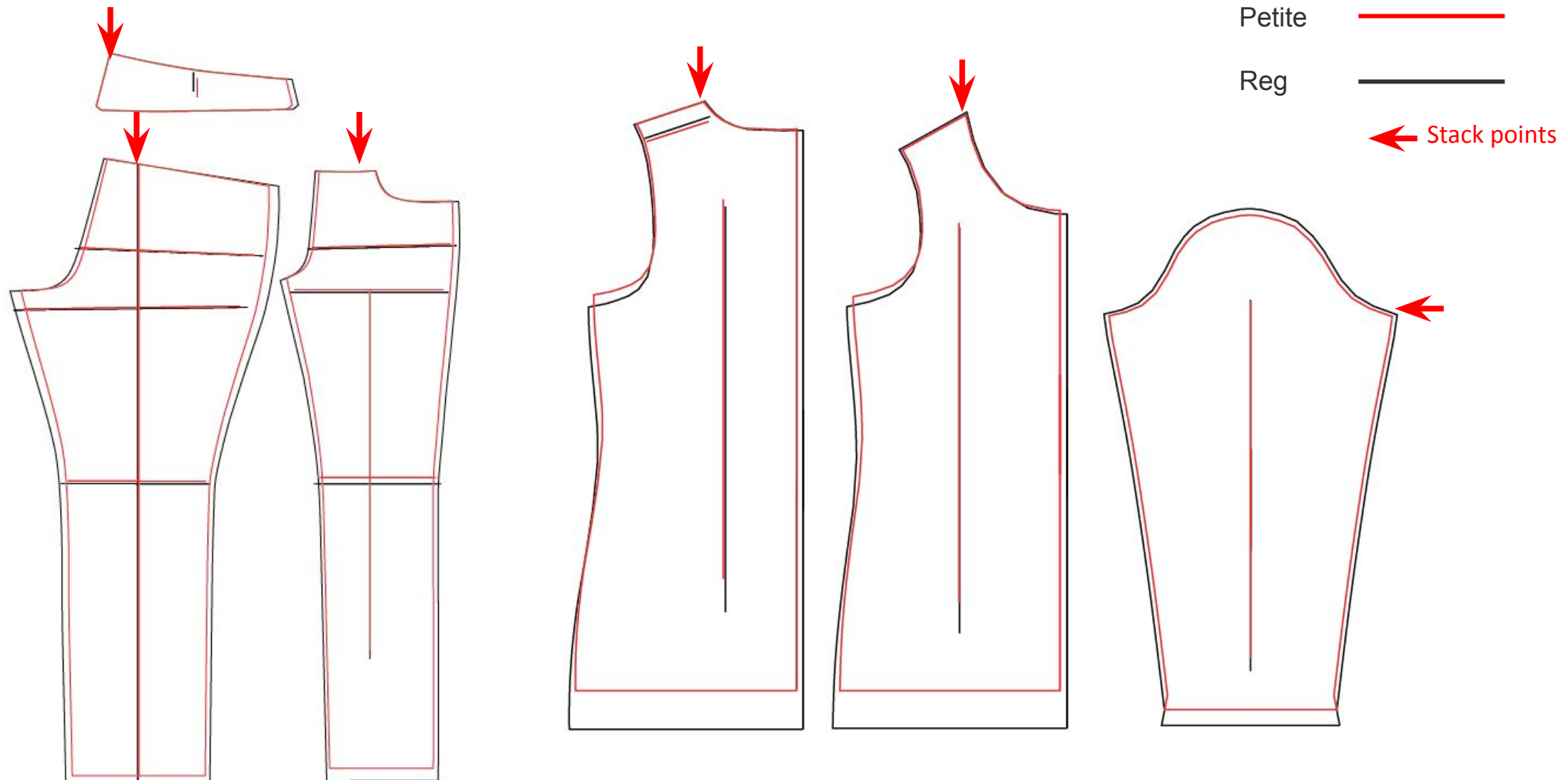
# Attachments For Pattern & PP Approval

WOMEN'S GLOBAL TECHNICAL DESIGN TEAM

**KOHL'S**

# Pattern Overlay Example

Provide a screenshot of pattern conversion overlay to validate the extended size pattern shape before proceeding with any sampling.





# Exception Based: Reviewing PP sample: Extended Size Comparison Example

When comparing Extended size PP sample back to the Reg/Plus approval, always try to compare side by side on dressform as in shown example:

Womens Reg and Petite should have the same fit aesthetic and look the same when on the form.

- Compare side by side on the form.
- Front/Side/Back comparison images should be uploaded on the Fit Eval Attachment page

Body length hits at same place on the form.

\*Note: the low hip tick mark on the dress form has a 1/4" discrepancy from the missy to the petite (the petite tick mark is 1/4" too low). Follow the conversion.

Missy

Petite



Neckline shapes look the same, and there is the same amount of space from neck trim edge to neckline seam on the form

Same amount of ease over body



Sleeve length hits at the same place on the form. (Both samples hit 1/4" past end of arm)



# Women's Plus

Plus Petite, Plus Curvy, Plus Straight,  
Shorts, Longs, & Talls

# Dress form: Women's Plus (Regular), Petite, Curvy, Straight

**Plus (Regular)**  
**KOS-WPL0018-1511**



**Plus Petite**  
*Not Available*

**Plus Curvy**  
**KOS-WPL018C-1805**



**Plus Straight**  
**KOS-WPL018-1805**



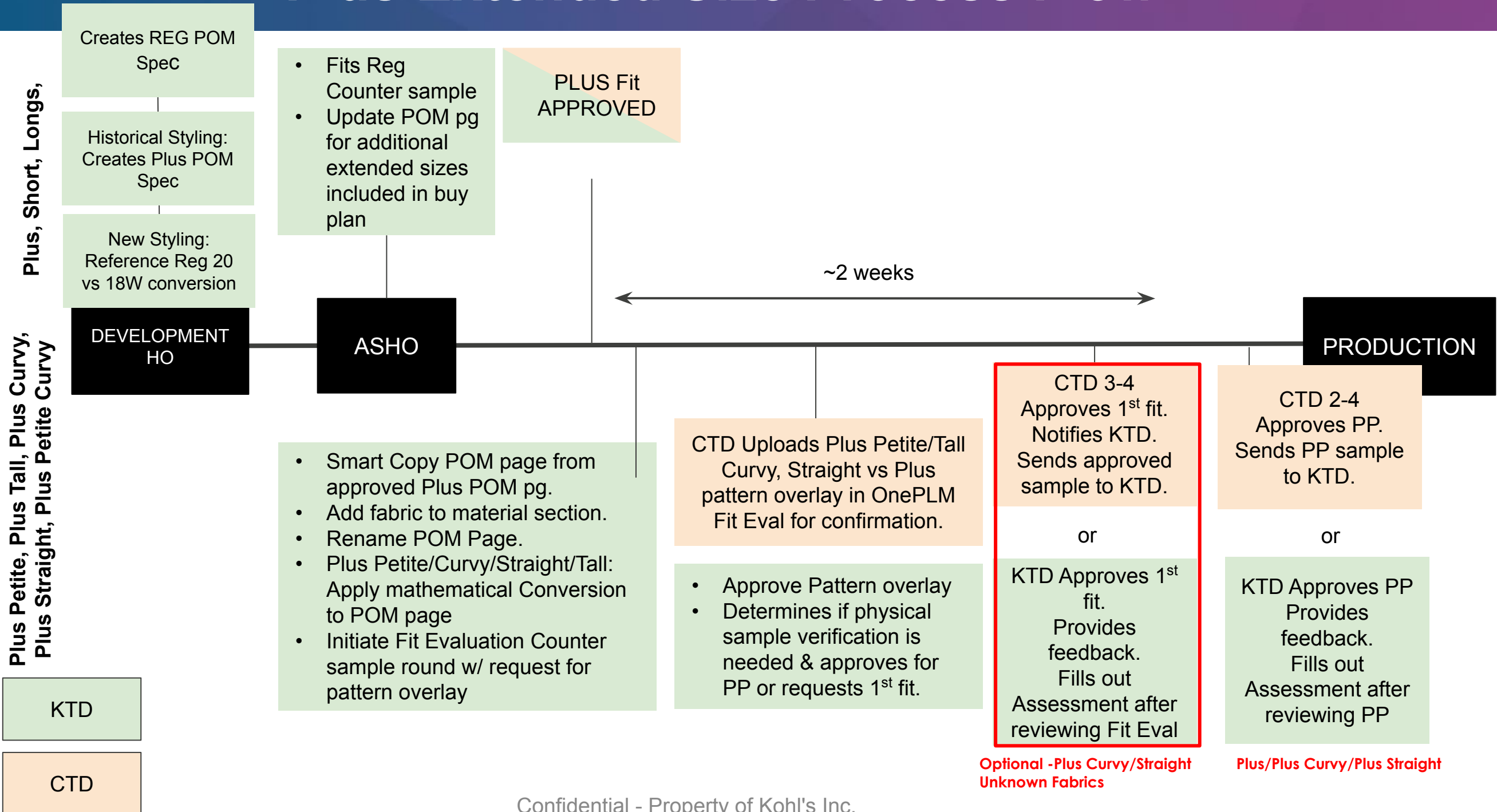
# Extended Size Procedure for New Style development

| Special Size Range                           | Costing POM/Spec Timing   | Fit Procedure   | Required Samples  |
|--|---|---|---|
| Women's Plus:<br>Same styling as Missy Reg   | <b>New styles based on historical fit/styling:</b> POM page is created.   | Initially Fit by Kohls TD, then empowered to CTD no later than PP stage.  | <ul style="list-style-type: none"> <li>• Fit sample required</li> <li>• PP sample required</li> </ul>   |
|  | <b>New style aesthetics not following historical fit/styling:</b> <ul style="list-style-type: none"> <li>• Follow <a href="#">conversion spec</a> from Size XXL with Plus Grade on Attachments tab.</li> <li>• Plus POM will be created after REG ASHO/Counter Sample comments finalizing Design/Fit intent details.</li> </ul> |   |   |
| Women's Plus:<br>Exclusive Styling           | POM page created at time of Design Hand-off   | Initially Fit by Kohls TD, then empowered to CTD no later than PP stage.  | <ul style="list-style-type: none"> <li>• Fit sample reviewed by KTD w/ Design - if design aesthetic is not already established</li> <li>• PP sample required</li> </ul> |
| Plus Curvy/Straight:<br>Same styling as Plus | Cost based on provided conversion or historical style. Curvy/Straight POM page will be created off of fit approved Plus POM page.   | <b>Known Fabrics:</b> <ul style="list-style-type: none"> <li>• After Plus style is fit approved, KTD <a href="#">smart copy PLUS POM page</a> to create Plus Curvy/Straight POM page. Update <a href="#">POM page description</a> and <a href="#">Size Indicator</a>.</li> <li>• KTD Apply Plus Curvy/Straight Conversion to Plus Curvy/Straight POM Base size spec (CTD Level 3 have KTD verify this step).</li> <li>• KTD Create Plus Curvy/Straight Fit Evaluation from Plus Curvy/Straight POM page.</li> <li>• KTD Determine if fabrication stretch requires physical sample verification of conversion. (see Unknown fabrics below).</li> <li>• KTD Initiate Counter Sample round &amp; request Plus to Plus Curvy/Straight Pattern comparison</li> <li>• CTD upload Plus to Plus Curvy/Straight Pattern Comparison Counter Sample round on fit evaluation for KTD for review &amp; approval.</li> <li>• Counter sample = approved for approved pattern comparison</li> <li>• Initiate a PP sample for physical sample confirmation.</li> <li>• <b>Plus Curvy: Add POM A000 – “Curvy spec follows Rigid OR High Stretch Conversion” to POM page.</b></li> </ul> | <ul style="list-style-type: none"> <li>• No fit sample required.</li> <li>• PP sample required</li> </ul>   |

# Extended Size Procedure for New Style development

| Special Size Range  | Costing POM/Spec Timing   | Fit Procedure   | Required Samples  |
|---|---|---|---|
| Plus Curvy/Straight:<br>Same styling as Plus                                  | Cost based on provided conversion or historical style. Curvy/Straight POM page will be created off of fit approved Plus POM page.   | <b>Unknown Fabrics:</b> <ul style="list-style-type: none"> <li>Counter Sample = Not Approved after reviewing curvy/straight pattern comparison.</li> <li>Initiate Fit sample for fabric confirmation. Fit sample = approved.</li> <li>Initiate PP sample</li> <li>CTD uploads approved Curvy/Straight PP pattern to OnePLM Attachments Tab</li> </ul> | <ul style="list-style-type: none"> <li>Fit sample required</li> <li>PP sample required</li> </ul>       |
| Women's Plus Petites / Plus Petite Curvy / Plus Tall:<br>Same styling as Plus | Cost based conversion spec shown for Plus and following same size/grade as Plus. Plus Petite/ Plus Petite Curvy POM page will be created off of fit approved Plus POM page. | <ul style="list-style-type: none"> <li>Plus Petite/Plus Petite Curvy/Plus Tall mathematical conversion applied to final Plus pattern.</li> <li>Plus to Plus Petite/Plus Petite Curvy/Plus Tall Pattern Comparison uploaded for KTD for review &amp; approval.</li> </ul>  | <ul style="list-style-type: none"> <li>Pattern overlay required</li> <li>No sample required.</li> </ul> |
| Women's Plus, Short, Long   | Additional POMs are added to Plus POM page when extended size is requested  | Shorts, Longs, & Talls are a mathematical conversion applied to final pattern/marker for production.  | No samples required.  |

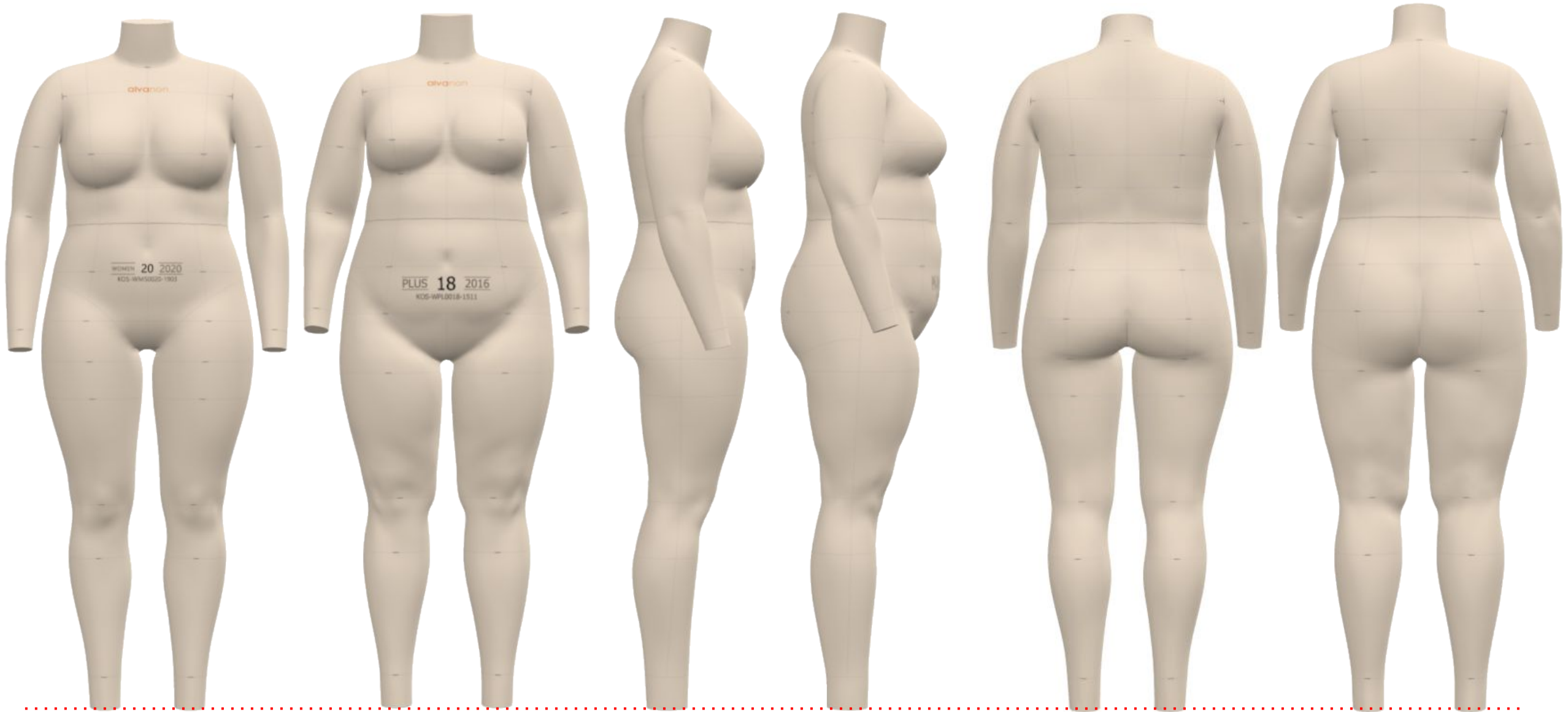
# Plus Extended Size Process Flow





# Missy Reg 20 to Plus 18

Plus has different bust-waist-hip ratio and overall shape than size Missy 20 requiring a different pattern starting point



# PLUS POM Costing Guidance - for New Styling w/ No Historical reference

Cost Plus based on:

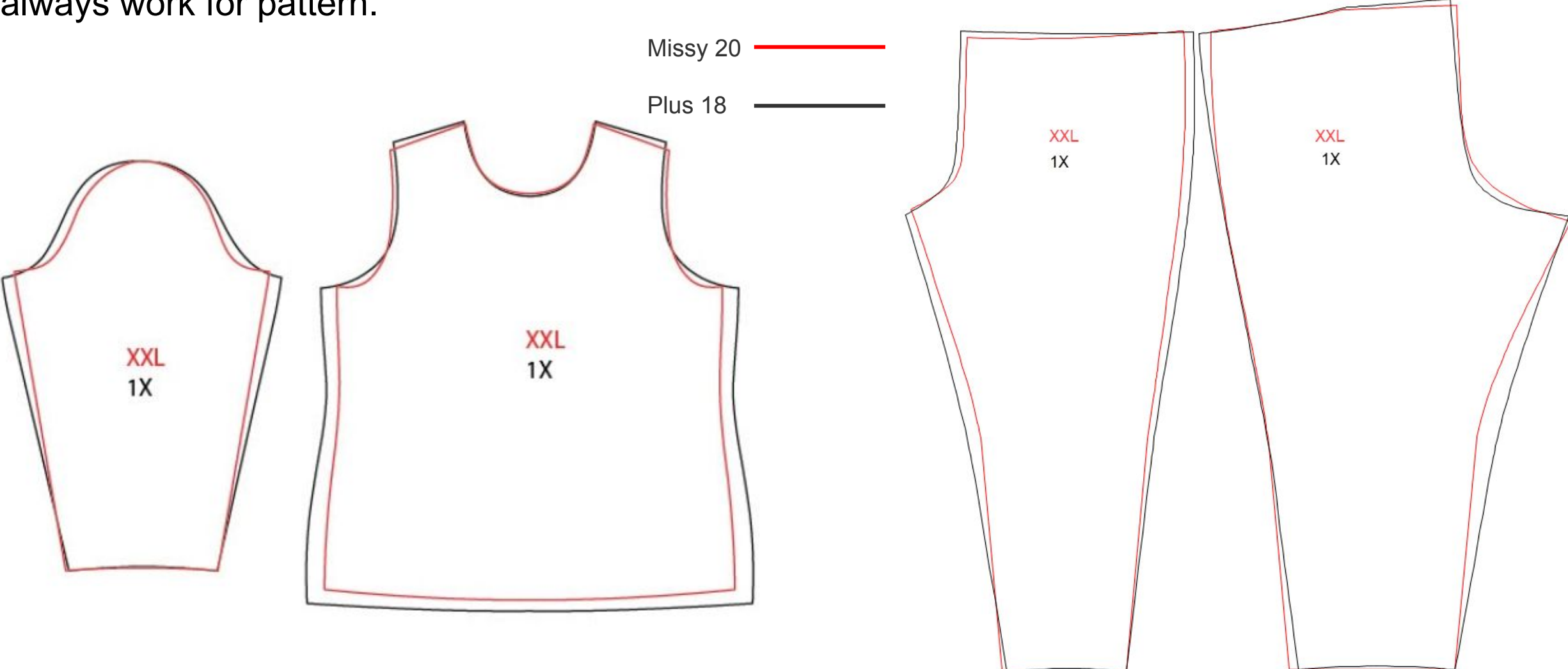
- Size XXL given on REG POM page *with* [Plus Grade/POM conversion](#) shown in attachment (by category)
- Plus POM page will be created after REG ASHO/Counter Sample comments finalizing Design/Fit intent details

| POM Page Description: |               |   |           | P.SZ18.COSTING |        |            |     |
|-----------------------|---------------|---|-----------|----------------|--------|------------|-----|
| Brand                 | SONOMA        | Division  | INTIMATES | Customer       | WOMENS | Tech Desig |     |
| Grade Table           |               | LADIES PLUS   |           |                |        |            |     |
| P/S                   | POM Code      | POM Description   | TOL (-)   | TOL (+)        | 18W    | 22W        | 26W |
| P                     | A001-LAP14-30 | LADIES PLUS ALPHA SIZES 0X(14W)<br>1X(16W-18W) 2X(20W-22W) 3X(24W-26W)<br>4X(28W-30W) |           |                |        |            |     |
|                       | A000          | REFERENCE SZ XXL & 1X CONVERSION ON ATTACHMENTS FOR COSTING GUIDANCE                  |           |                |        |            |     |

# Missy XXL(20) Pattern vs. Plus 18

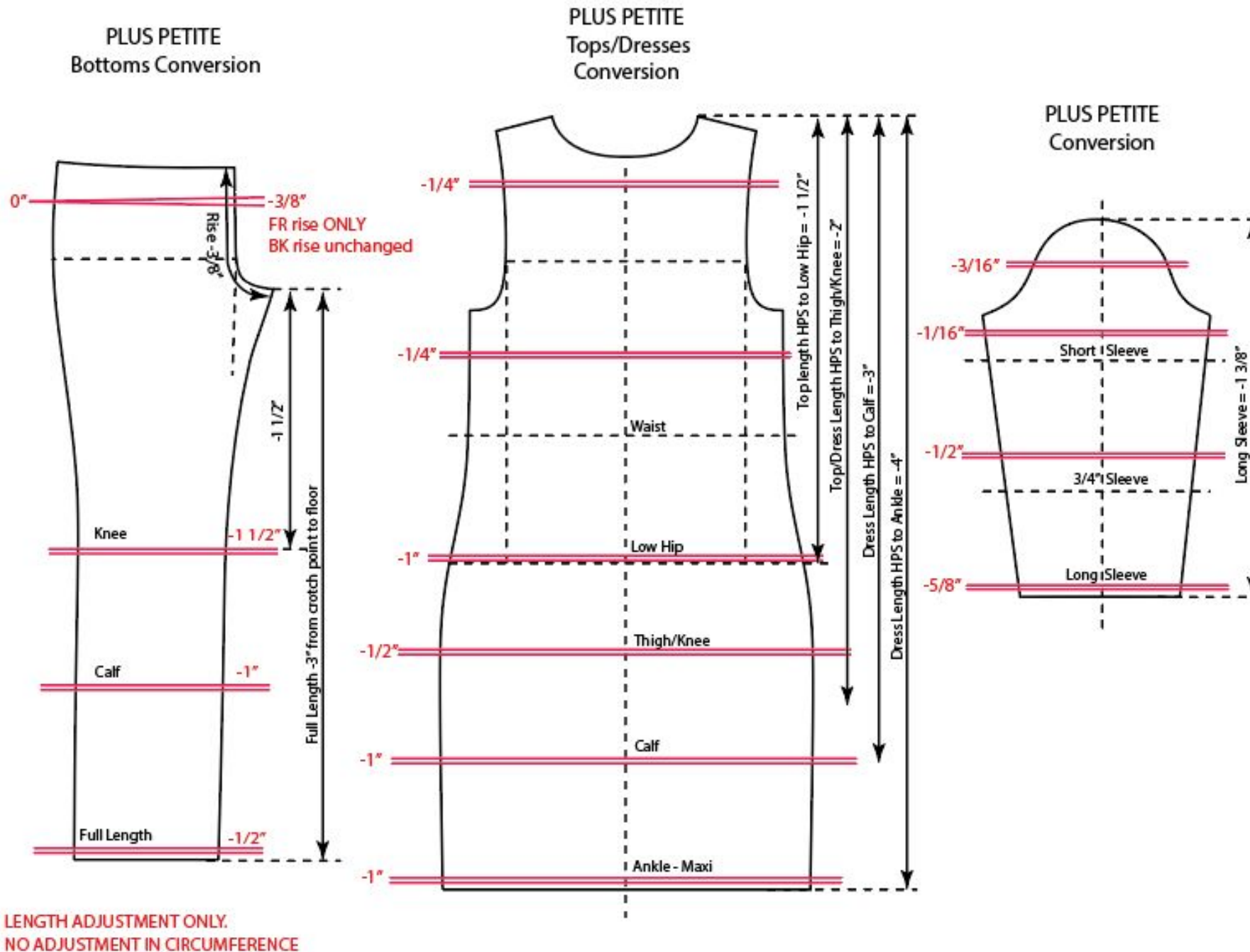
**Goal:**

Develop and execute well balanced and proportionate fit for the Plus customer. Similar to Missy, start pattern development with a proven Plus body since proportions are different, conversion doesn't always work for pattern.



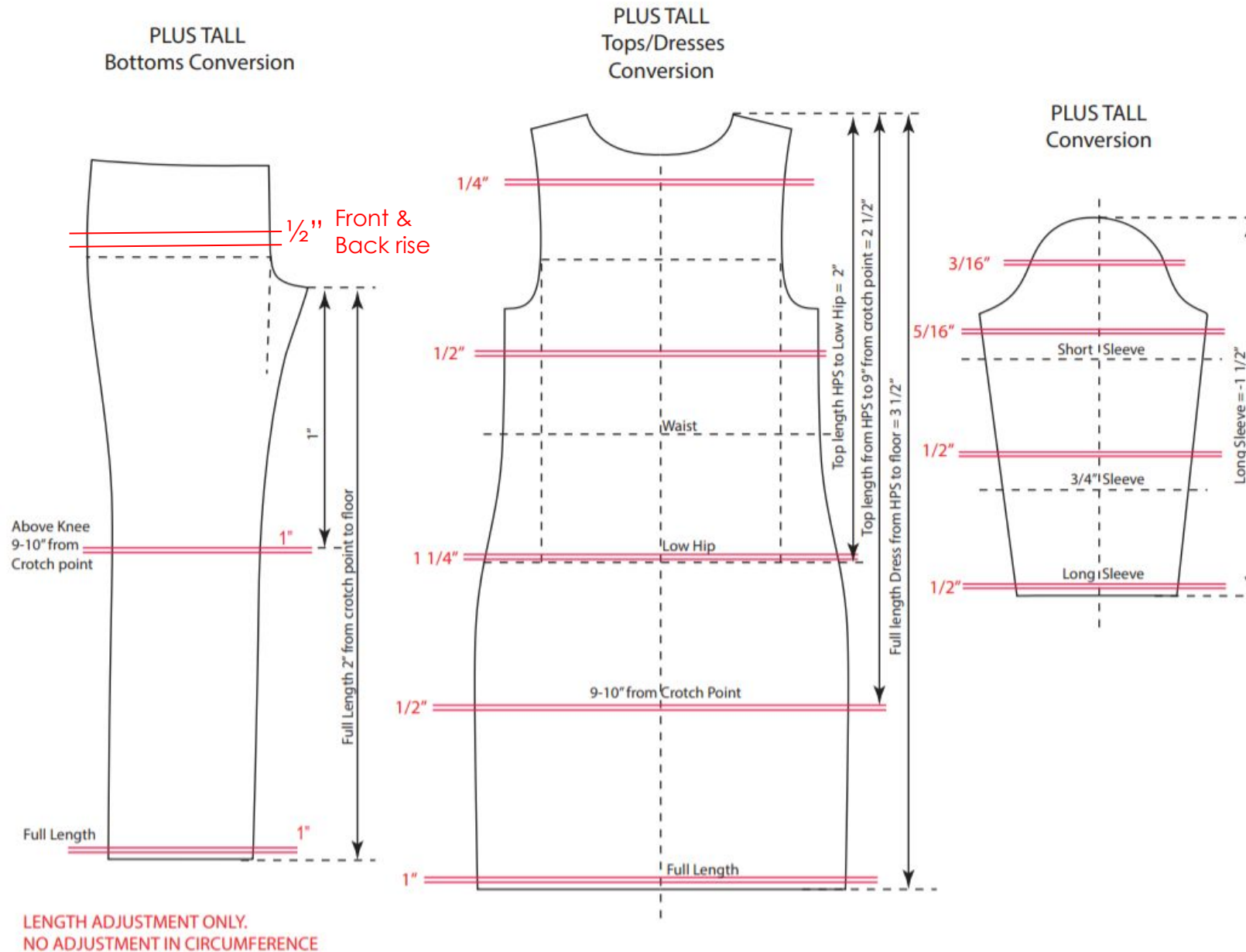
# Women's Plus to Plus Petite Pattern Adjustment

See [Women's Extended Size Conversions](#) Plus to Plus Petite for measurement conversion



# Women's Plus to Plus Tall Pattern Adjustment

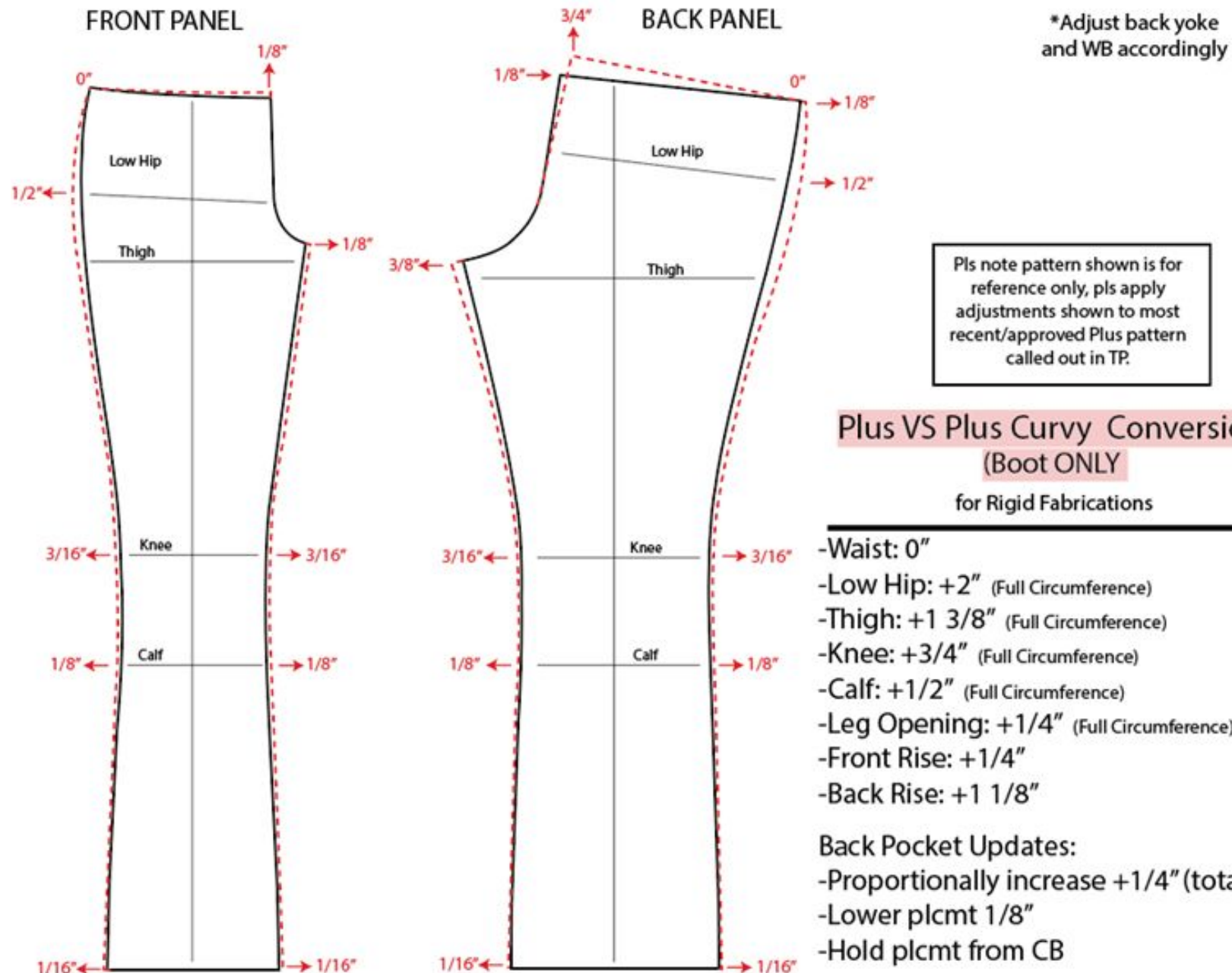
See [Women's Extended Size Conversions](#) Plus to Plus Tall for measurement conversion





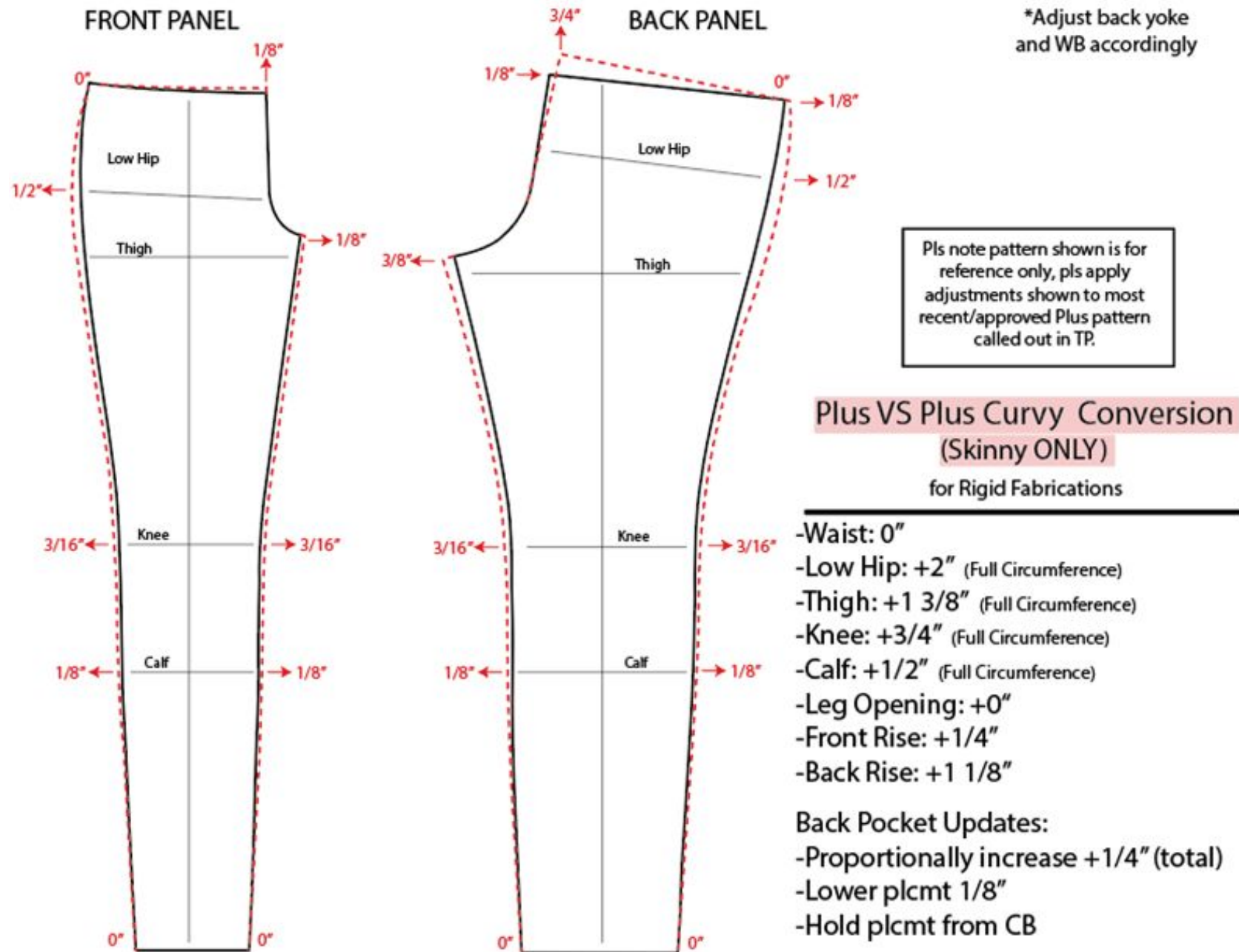
# Plus to Plus Curvy Pattern Adjustment – Rigid Fabric-Boot

See [Women's Extended Size Conversions](#) Plus to Plus Curvy for measurement conversion



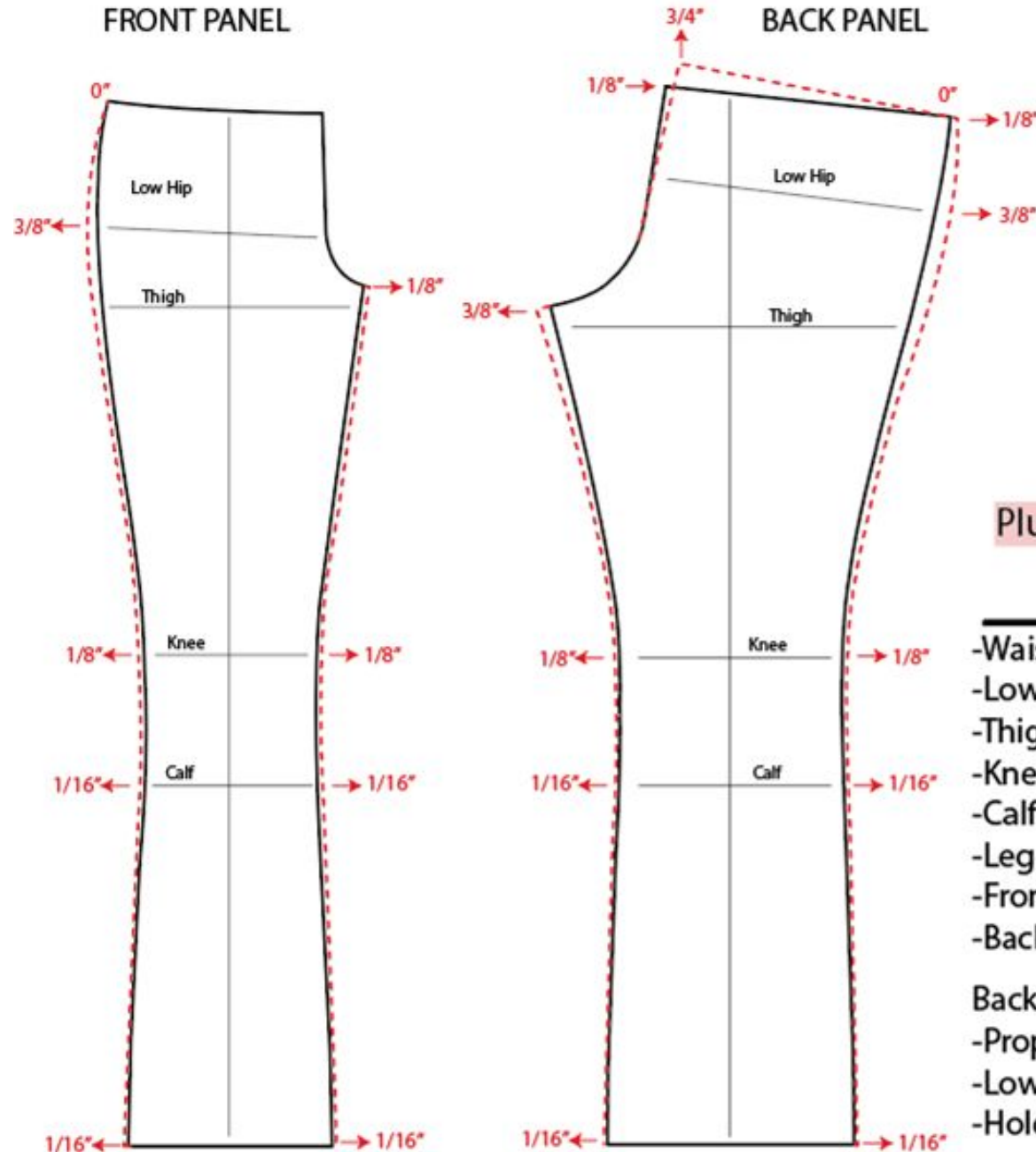
# Plus to Plus Curvy Pattern Adjustment – Rigid Fabric-Skinny

See [Women's Extended Size Conversions](#) Plus to Plus Curvy for measurement conversion



# Plus to Plus Curvy Pattern Adjustment – High Stretch Fabric-Boot

See [Women's Extended Size Conversions](#) Plus to Plus Curvy for measurement conversion



\*Adjust back yoke and WB accordingly

Pls note pattern shown is for reference only, pls apply adjustments shown to most recent/approved Plus pattern called out in TP.

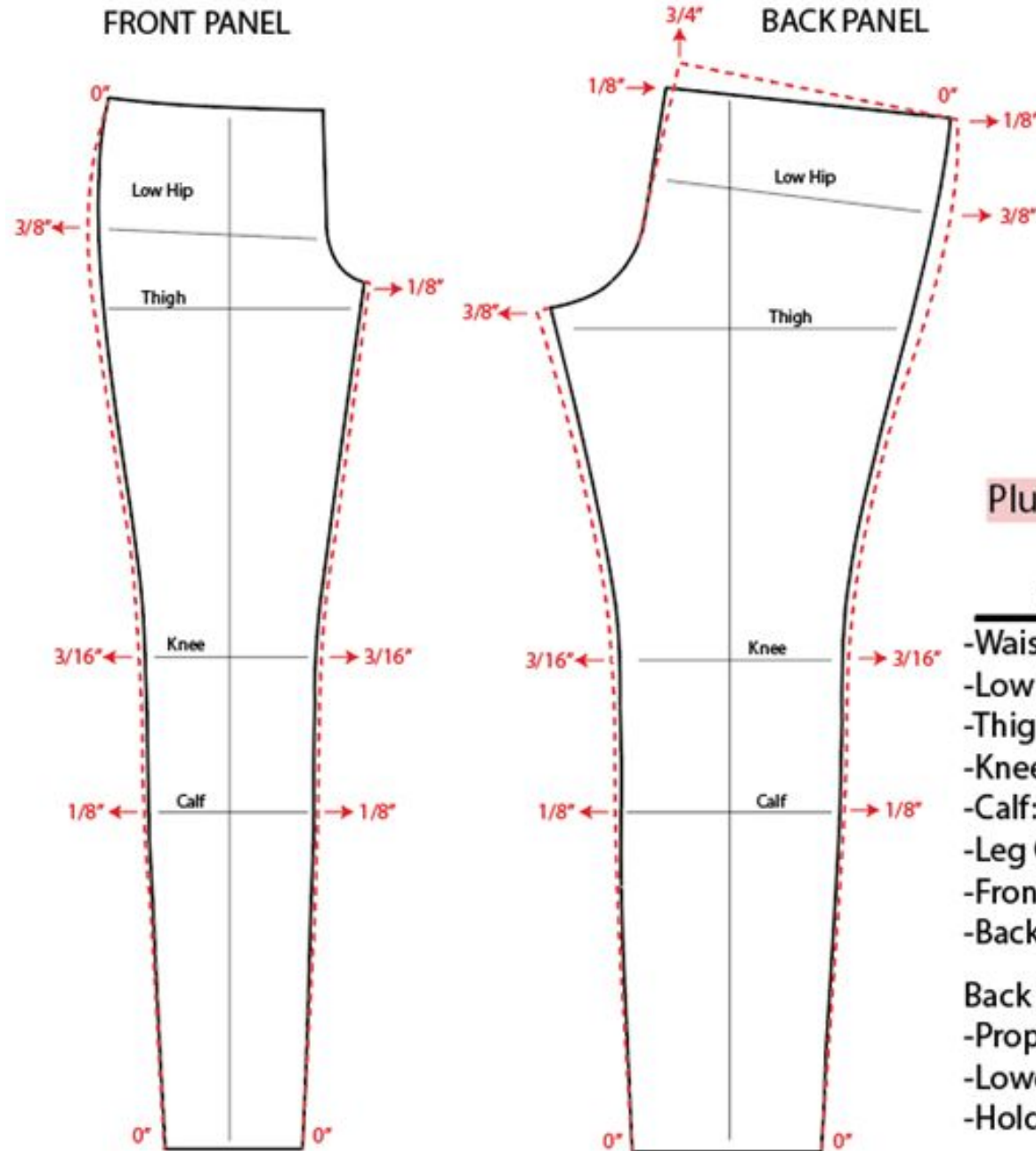
## Plus VS Plus Curvy Conversion (Boot ONLY) for Denim/High Stretch Fabrications

- Waist: 0"
- Low Hip: +1 1/2" (Full Circumference)
- Thigh: +1" (Full Circumference)
- Knee: +1/2" (Full Circumference)
- Calf: +1/4" (Full Circumference)
- Leg Opening: +1/4" (Full Circumference)
- Front Rise: +1/8"
- Back Rise: +1 1/8"

- Back Pocket Updates:
- Proportionally increase +1/4" (total)
  - Lower plcmt 1/8"
  - Hold plcmt from CB

# Plus to Plus Curvy Pattern Adjustment – High Stretch Fabric-Skinny

See [Women's Extended Size Conversions](#) Plus to Plus Curvy for measurement conversion



\*Adjust back yoke and WB accordingly

Pls note pattern shown is for reference only, pls apply adjustments shown to most recent/approved Plus pattern called out in TP.

## Plus VS Plus Curvy Conversion (Skinny ONLY)

for Denim/High Stretch Fabrications

- Waist: 0"
  - Low Hip: +1 1/2" (Full Circumference)
  - Thigh: +1" (Full Circumference)
  - Knee: +3/4" (Full Circumference)
  - Calf: +1/2" (Full Circumference)
  - Leg Opening: +0"
  - Front Rise: +1/8"
  - Back Rise: +1 1/8"
- Back Pocket Updates:
- Proportionally increase +1/4" (total)
  - Lower plcmt 1/8"
  - Hold plcmt from CB



**PLUS COSTING CONVERSIONS**



**Women's Plus KNIT TOP  
XXL to 1X CONVERSIONS**

# PLUS ACTIVE TOP Grade (Tek Gear Sz10) Average Spec Differences XXL vs 1X for Costing Guidance

| Table         | LADIES PLUS   | Reference 20 on REG POM pg & apply adjustment below for 1X spec |         |              |     |       |       |       |
|---------------|---|---|---------|--------------|-----|-------|-------|-------|
| POM Code      | POM Description   | TOL (-)   | TOL (+) | 18W          | 22W | 26W   | 30W   | 34W   |
| A001-LAP14-34 | LADIES PLUS ALPHA<br>0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(32W-34W) |   |         | 1X<br>XXL 20 | 2X  | 3X    | 4X    | 5X    |
| A300          | LEN HPS TO HEM > 26" (REG LGTH=28" OR CRTOCH)                                       | -1/2  | 1/2     | 0 +1/2       | 1   | 2     | 3     | 4     |
| A300          | LEN HPS TO HEM <=26" (CROP LGTH)  | -1/2  | 1/2     | 0 +1         | 1   | 2     | 3     | 4     |
| A100          | NK WIDTH@SEAM/EDGE  | -1/4  | 1/4     | 0            | 1/4 | 1/2   | 3/4   | 1     |
| A110          | FRT NK DROP@SEAM/EDGE   | -1/8  | 1/8     | 0            | 1/8 | 1/4   | 3/8   | 1/2   |
| A120          | BK NK DROP@SEAM/EDGE  | -1/8  | 1/8     | 0            | 1/8 | 1/8   | 1/4   | 3/8   |
| A250          | ACROSS SHOULDER   | -3/8  | 3/8     | 0 -3/4       | 1   | 2     | 3     | 4     |
| A253          | XFRT/BK PLCMT #" FM HPS   | 0   | 0       | 0            | 1/8 | 1/4   | 3/8   | 1/2   |
| A254          | ACROSS FRONT  | -3/8  | 3/8     | 0 -3/4       | 1   | 2     | 3     | 4     |
| A255          | ACROSS BACK   | -3/8  | 3/8     | 0 -3/4       | 1   | 2     | 3     | 4     |
| A260H         | CHEST 1" BLW AH RLXD-1/2 MEAS   | -1/2  | 1/2     | 0 +1         | 2   | 4     | 6     | 8     |
| A272HPS       | WAIST PLCMT FM HPS  | 0   | 0       | 0            | 1/2 | 7/8   | 1 1/8 | 1 3/8 |
| A270H         | WAIST RLXD-TOPS-1/2 MEAS  | -1/2  | 1/2     | 0 +1         | 2   | 4     | 6     | 8     |
| A290H         | SWEEP RLXD@EDGE HEM-1/2 MEAS  | -1/2  | 1/2     | 0+1 1/2      | 2   | 4     | 6     | 8     |
| A330          | ARMHOLE DROP-FROM HPS   | -1/4  | 1/4     | 0            | 1/4 | 1/2   | 3/4   | 1     |
| A340H         | UA/MUSCLE 1" BLW AH-1/2 MEAS  | -1/4  | 1/4     | 0 +1/2       | 5/8 | 1 1/8 | 1 5/8 | 2 1/4 |
| A352H-1B      | SLV OPENING RLXD-1/2 MEAS S/SLV   | -3/8  | 3/8     | 0 +1/2       | 5/8 | 1 1/8 | 1 5/8 | 2 1/8 |
| A360-1B       | SLV LEN FROM CB NK-S/SLV  | -3/8  | 3/8     | 0            | 5/8 | 1 3/8 | 2 1/8 | 2 7/8 |
| A352H-4W      | SLV OPENING RLXD-1/2 MEAS. L/SLV  | -1/4  | 1/4     | 0            | 1/4 | 1/2   | 3/4   | 1     |
| A360-4W       | SLV LEN FROM CB NK-L/SLV  | -1/2  | 1/2     | 0 -1/4       | 3/4 | 1 1/2 | 2 1/4 | 3     |

\*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).



# PLUS SONOMA and C&B KNIT TOPS Average Spec differences XXL vs 1X

| M1            | KOS-WPL0018-1511  |         |         |              | FORM2 |       |       |       |
|---------------|---|---------|---------|--------------|-------|-------|-------|-------|
| Table         | LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec         |         |         |              |       |       |       |       |
| POM Code      | POM Description   | TOL (-) | TOL (+) | 18W          | 22W   | 26W   | 30W   | 34W   |
| A001-LAP14-34 | LADIES PLUS ALPHA<br>0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(32W-34W) |         |         | 1X<br>XXL 20 | 2X    | 3X    | 4X    | 5X    |
| A300          | LEN HPS TO HEM > 26" (REG LGTH=28" OR CRTOCH)                                       | -1/2    | 1/2     | 0 +3/4       | 1     | 2     | 3     | 4     |
| A300          | LEN HPS TO HEM <=26" (CROP LGTH)  | -1/2    | 1/2     | 0            | 1     | 2     | 3     | 4     |
| A100          | NK WIDTH@SEAM/EDGE  | -1/4    | 1/4     | 0 -1/4       | 1/4   | 1/2   | 3/4   | 1     |
| A110          | FRT NK DROP@SEAM/EDGE   | -1/8    | 1/8     | 0            | 1/8   | 1/4   | 3/8   | 1/2   |
| A120          | BK NK DROP@SEAM/EDGE  | -1/8    | 1/8     | 0            | 1/8   | 1/8   | 1/4   | 3/8   |
| A250          | ACROSS SHOULDER   | -3/8    | 3/8     | 0 -3/8       | 1     | 2     | 3     | 4     |
| A253          | XFRT/BK PLCMT # FM HPS  | 0       | 0       | 0            | 1/8   | 1/4   | 3/8   | 1/2   |
| A254          | ACROSS FRONT  | -3/8    | 3/8     | 0 +3/8       | 1     | 2     | 3     | 4     |
| A255          | ACROSS BACK   | -3/8    | 3/8     | 0 +1/8       | 1     | 2     | 3     | 4     |
| A260H         | CHEST 1" BLW AH RLXD-1/2 MEAS   | -1/2    | 1/2     | 0 +3/4       | 2     | 4     | 6     | 8     |
| A272HPS       | WAIST PLCMT FM HPS  | 0       | 0       | 0 -1/2       | 1/2   | 7/8   | 1 1/8 | 1 3/8 |
| A270H         | WAIST RLXD-TOPS-1/2 MEAS  | -1/2    | 1/2     | 0 +1         | 2     | 4     | 6     | 8     |
| A290H         | SWEEP RLXD@EDGE HEM-1/2 MEAS  | -1/2    | 1/2     | 0 +1 1/2     |       | 4     | 6     | 8     |
| A330          | ARMHOLE DROP-FROM HPS   | -1/4    | 1/4     | 0 +1/2       | 1/4   | 1/2   | 3/4   | 1     |
| A340H         | UA/MUSCLE 1" BLW AH-1/2 MEAS  | -1/4    | 1/4     | 0 +1/2       | 5/8   | 1 1/8 | 1 5/8 | 2 1/4 |
| A352H-1B      | SLV OPENING RLXD-1/2 MEAS S/SLV   | -3/8    | 3/8     | 0 +1/4       | 5/8   | 1 1/8 | 1 5/8 | 2 1/8 |
| A360-1B       | SLV LEN FROM CB NK-S/SLV  | -3/8    | 3/8     | 0 +1 3/4     | 5/8   | 1 3/8 | 2 1/8 | 2 7/8 |
| A352H-4W      | SLV OPENING RLXD-1/2 MEAS. L/SLV  | -1/4    | 1/4     | 0 1/4        | 1/4   | 1/2   | 3/4   | 1     |
| A360-4W       | SLV LEN FROM CB NK-L/SLV  | -1/2    | 1/2     | 0 -1/4       | 3/4   | 1 1/2 | 2 1/4 | 3     |

\*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).





**Women's Plus SWEATERS  
XXL to 1X CONVERSIONS**

# PLUS SWEATERS (Sonoma & C&B) Average Spec differences XXL vs 1X

| M1            | KOS-WPL0018-1511  |         |         |              | FORM2 |       |       |       |  |
|---------------|---|---------|---------|--------------|-------|-------|-------|-------|--|
| Table         | LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec         |         |         |              |       |       |       |       |  |
| POM Code      | POM Description   | TOL (-) | TOL (+) | 18W          | 22W   | 26W   | 30W   | 34W   |  |
| A001-LAP14-34 | LADIES PLUS ALPHA<br>0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(32W-34W) |         |         | 1X<br>XXL 20 | 2X    | 3X    | 4X    | 5X    |  |
| A300          | LEN HPS TO HEM > 26" (REG LGTH=28" OR CRTOCH)                                       | -1/2    | 1/2     | 0 +3/4       | 1     | 2     | 3     | 4     |  |
| A300          | LEN HPS TO HEM <=26" (CROP LGTH)  | -1/2    | 1/2     | 0 +1 1/2     | 1     | 2     | 3     | 4     |  |
| A100          | NK WIDTH@SEAM/EDGE  | -1/4    | 1/4     | 0            | 1/4   | 1/2   | 3/4   | 1     |  |
| A110          | FRT NK DROP@SEAM/EDGE   | -1/8    | 1/8     | 0            | 1/8   | 1/4   | 3/8   | 1/2   |  |
| A120          | BK NK DROP@SEAM/EDGE  | -1/8    | 1/8     | 0            | 1/8   | 1/8   | 1/4   | 3/8   |  |
| A250          | ACROSS SHOULDER   | -3/8    | 3/8     | 0 - 3/8      | 1     | 2     | 3     | 4     |  |
| A253          | XFRT/BK PLCMT # FM HPS  | 0       | 0       | 0            | 1/8   | 1/4   | 3/8   | 1/2   |  |
| A254          | ACROSS FRONT  | -3/8    | 3/8     | 0            | 1     | 2     | 3     | 4     |  |
| A255          | ACROSS BACK   | -3/8    | 3/8     | 0            | 1     | 2     | 3     | 4     |  |
| A260H         | CHEST 1" BLW AH RLXD-1/2 MEAS   | -1/2    | 1/2     | 0 +1         | 2     | 4     | 6     | 8     |  |
| A272HPS       | WAIST PLCMT FM HPS  | 0       | 0       | 0            | 1/2   | 7/8   | 1 1/8 | 1 3/8 |  |
| A270H         | WAIST RLXD-TOPS-1/2 MEAS  | -1/2    | 1/2     | 0            | 2     | 4     | 6     | 8     |  |
| A290H         | SWEEP RLXD@EDGE HEM-1/2 MEAS  | -1/2    | 1/2     | 0 +1         | 2     | 4     | 6     | 8     |  |
| A330          | ARMHOLE DROP-FROM HPS   | -1/4    | 1/4     | 0            | 1/4   | 1/2   | 3/4   | 1     |  |
| A340H         | UA/MUSCLE 1" BLW AH-1/2 MEAS  | -1/4    | 1/4     | 0 +1/4       | 5/8   | 1 1/8 | 1 5/8 | 2 1/4 |  |
| A352H-1B      | SLV OPENING RLXD-1/2 MEAS S/SLV   | -3/8    | 3/8     | 0            | 5/8   | 1 1/8 | 1 5/8 | 2 1/8 |  |
| A360-1B       | SLV LEN FROM CB NK-S/SLV  | -3/8    | 3/8     | 0            | 5/8   | 1 3/8 | 2 1/8 | 2 7/8 |  |
| A352H-4W      | SLV OPENING RLXD-1/2 MEAS. L/SLV  | -1/4    | 1/4     | 0 +1/4       | 1/4   | 1/2   | 3/4   | 1     |  |
| A360-4W       | SLV LEN FROM CB NK-L/SLV  | -1/2    | 1/2     | 0 +1/4       | 3/4   | 1 1/2 | 2 1/4 | 3     |  |

\*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).

A331 AH Straight fm Shoulder Pt

-1/4



**Women's Plus WOVEN TOPS  
XXL to 1X CONVERSIONS**

# PLUS WOVEN TOPS (Sonoma & C&B) Average Spec differences XXL vs 1X

| M1            | KOS-WPL0018-1511  |         |         |              | FORM2 |       |       |       |
|---------------|---|---------|---------|--------------|-------|-------|-------|-------|
| Table         | LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec         |         |         |              |       |       |       |       |
| POM Code      | POM Description   | TOL (-) | TOL (+) | 18W          | 22W   | 26W   | 30W   | 34W   |
| A001-LAP14-34 | LADIES PLUS ALPHA<br>0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(32W-34W) |         |         | 1X<br>XXL 20 | 2X    | 3X    | 4X    | 5X    |
| A300          | LEN HPS TO HEM > 26" (REG LGTH=28" OR CRTOCH)                                       | -1/2    | 1/2     | 0 +3/4       | 1     | 2     | 3     | 4     |
| A300          | LEN HPS TO HEM <=26" (CROP LGTH)  | -1/2    | 1/2     | 0            | 1     | 2     | 3     | 4     |
| A100          | NK WIDTH@SEAM/EDGE  | -1/4    | 1/4     | 0 +1/4       | 1/4   | 1/2   | 3/4   | 1     |
| A110          | FRT NK DROP@SEAM/EDGE   | -1/8    | 1/8     | 0            | 1/8   | 1/4   | 3/8   | 1/2   |
| A120          | BK NK DROP@SEAM/EDGE  | -1/8    | 1/8     | 0            | 1/8   | 1/8   | 1/4   | 3/8   |
| A250          | ACROSS SHOULDER   | -3/8    | 3/8     | 0 +1/4       | 1     | 2     | 3     | 4     |
| A253          | XFRT/BK PLCMT # FM HPS  | 0       | 0       | 0            | 1/8   | 1/4   | 3/8   | 1/2   |
| A254          | ACROSS FRONT  | -3/8    | 3/8     | 0 +1/4       | 1     | 2     | 3     | 4     |
| A255          | ACROSS BACK   | -3/8    | 3/8     | 0 +1/4       | 1     | 2     | 3     | 4     |
| A260H         | CHEST 1" BLW AH RLXD-1/2 MEAS   | -1/2    | 1/2     | 0 +3/4       | 2     | 4     | 6     | 8     |
| A272HPS       | WAIST PLCMT FM HPS  | 0       | 0       | 0 -1/2       | 1/2   | 7/8   | 1 1/8 | 1 3/8 |
| A270H         | WAIST RLXD-TOPS-1/2 MEAS  | -1/2    | 1/2     | 0 +3/4       | 2     | 4     | 6     | 8     |
| A290H         | SWEEP RLXD@EDGE HEM-1/2 MEAS  | -1/2    | 1/2     | 0 +3/4       | 2     | 4     | 6     | 8     |
| A330          | ARMHOLE DROP-FROM HPS   | -1/4    | 1/4     | 0 +1/4       | 1/4   | 1/2   | 3/4   | 1     |
| A340H         | UA/MUSCLE 1" BLW AH-1/2 MEAS  | -1/4    | 1/4     | 0 +1/4       | 5/8   | 1 1/8 | 1 5/8 | 2 1/4 |
| A352H-1B      | SLV OPENING RLXD-1/2 MEAS S/SLV   | -3/8    | 3/8     | 0 +1/4       | 5/8   | 1 1/8 | 1 5/8 | 2 1/8 |
| A360-1B       | SLV LEN FROM CB NK-S/SLV  | -3/8    | 3/8     | 0 +1         | 5/8   | 1 3/8 | 2 1/8 | 2 7/8 |
| A352H-4W      | SLV OPENING RLXD-1/2 MEAS. L/SLV  | -1/4    | 1/4     | 0            | 1/4   | 1/2   | 3/4   | 1     |
| A360-4W       | SLV LEN FROM CB NK-L/SLV  | -1/2    | 1/2     | 0 -1/2       | 3/4   | 1 1/2 | 2 1/4 | 3     |

\*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).

**Women's Plus DRESSES  
XXL to 1X CONVERSIONS**

# PLUS DRESSES (Sonoma & C&B) Average Spec differences XXL vs 1X

| M1            | KOS-WPL0018-1511  |         |         |                                      | FORM2 |       |       |       |  |
|---------------|---|---------|---------|--------------------------------------|-------|-------|-------|-------|--|
| Table         | LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec         |         |         |                                      |       |       |       |       |  |
| POM Code      | POM Description   | TOL (-) | TOL (+) | 18W                                  | 22W   | 26W   | 30W   | 34W   |  |
| A001-LAP14-34 | LADIES PLUS ALPHA<br>0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(32W-34W) |         |         | 1X<br>XXL 20                         | 2X    | 3X    | 4X    | 5X    |  |
| A300          | LEN HPS TO HEM > 26" (REG LGTH=28" OR CRTOCH)                                       | -1/2    | 1/2     | 0<br>+1 (maxi)<br>+1/2 (Knee Length) | 1     | 2     | 3     | 4     |  |
| A300          | LEN HPS TO HEM <=26" (CROP LGTH)  | -1/2    | 1/2     | 0                                    | 1     | 2     | 3     | 4     |  |
| A100          | NK WIDTH@SEAM/EDGE  | -1/4    | 1/4     | 0<br>+1/4                            | 1/4   | 1/2   | 3/4   | 1     |  |
| A110          | FRT NK DROP@SEAM/EDGE   | -1/8    | 1/8     | 0                                    | 1/8   | 1/4   | 3/8   | 1/2   |  |
| A120          | BK NK DROP@SEAM/EDGE  | -1/8    | 1/8     | 0                                    | 1/8   | 1/8   | 1/4   | 3/8   |  |
| A250          | ACROSS SHOULDER   | -3/8    | 3/8     | 0<br>+1/4                            | 1     | 2     | 3     | 4     |  |
| A253          | XFRT/BK PLCMT #" FM HPS   | 0       | 0       | 0                                    | 1/8   | 1/4   | 3/8   | 1/2   |  |
| A254          | ACROSS FRONT  | -3/8    | 3/8     | 0<br>+1/4                            | 1     | 2     | 3     | 4     |  |
| A255          | ACROSS BACK   | -3/8    | 3/8     | 0<br>+1/4                            | 1     | 2     | 3     | 4     |  |
| A260H         | CHEST 1" BLW AH RLXD-1/2 MEAS   | -1/2    | 1/2     | 0<br>+3/4                            | 2     | 4     | 6     | 8     |  |
| A272HPS       | WAIST PLCMT FM HPS  | 0       | 0       | 0<br>+3/4                            | 1/2   | 7/8   | 1 1/8 | 1 3/8 |  |
| A270H         | WAIST RLXD-TOPS-1/2 MEAS  | -1/2    | 1/2     | 0<br>+1                              | 2     | 4     | 6     | 8     |  |
| A290H         | SWEEP RLXD@EDGE HEM-1/2 MEAS  | -1/2    | 1/2     | 0<br>+1                              | 2     | 4     | 6     | 8     |  |
| A330          | ARMHOLE DROP-FROM HPS   | -1/4    | 1/4     | 0<br>+1/4                            | 1/4   | 1/2   | 3/4   | 1     |  |
| A340H         | UA/MUSCLE 1" BLW AH-1/2 MEAS  | -1/4    | 1/4     | 0<br>+1/4                            | 5/8   | 1 1/8 | 1 5/8 | 2 1/4 |  |
| A352H-1B      | SLV OPENING RLXD-1/2 MEAS S/SLV   | -3/8    | 3/8     | 0<br>+1/4                            | 5/8   | 1 1/8 | 1 5/8 | 2 1/8 |  |
| A360-1B       | SLV LEN FROM CB NK-S/SLV  | -3/8    | 3/8     | 0<br>+1                              | 5/8   | 1 3/8 | 2 1/8 | 2 7/8 |  |
| A352H-4W      | SLV OPENING RLXD-1/2 MEAS. L/SLV  | -1/4    | 1/4     | 0                                    | 1/4   | 1/2   | 3/4   | 1     |  |
| A360-4W       | SLV LEN FROM CB NK-L/SLV  | -1/2    | 1/2     | 0<br>+1/2                            | 3/4   | 1 1/2 | 2 1/4 | 3     |  |

\*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).

**Women's Plus KNIT BOTTOMS  
XXL to 1X CONVERSIONS**



# PLUS ACTIVE BOTTOM Grade (Tek Gear Sz10)/ Average Spec Differences XXL vs 1X for Costing Guidance

Updated 12/1/20

| Table         | LADIES PLUS   | Reference 20 on REG POM pg & apply adjustment below for 1X spec |         |                     |       |       |       |       |
|---------------|---|---|---------|---------------------|-------|-------|-------|-------|
| POM Code      | POM Description   | TOL (-)   | TOL (+) | 18W                 | 22W   | 26W   | 30W   | 34W   |
| A001-LAP14-34 | LADIES PLUS ALPHA<br>0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(32W-34W)             |   |         | 1X<br><b>XXL 20</b> | 2X    | 3X    | 4X    | 5X    |
| A400H         | WAIST@TOP EDGE-RLXD 1/2 MEAS  | -1/2  | 1/2     | 0 <b>+1/4</b>       | 2     | 4     | 6     | 8     |
| A401H         | WAIST@TOP EDGE-EXTD-1/2 MEAS  | 0   | 1/2     | 0 <b>+1/2</b>       | 2     | 4     | 6     | 8     |
| A412H         | LOW HIP #" FM TOP EDGE-1/2 MEAS   | -1/2  | 1/2     | 0 <b>+3/4</b>       | 2     | 4     | 6     | 8     |
| A425H         | THIGH@1" BLW CROTCH PT-1/2 MEAS   | -1/4  | 1/4     | 0 <b>+1/2</b>       | 1 1/4 | 2 1/2 | 3 3/4 | 5     |
| A430H         | KNEE #" FM CROTCH POINT-1/2 MEAS  | -1/4  | 1/4     | 0 <b>+1/2</b>       | 1/2   | 1     | 1 1/2 | 2     |
| A438H-08P     | LEG OPENING RLXD-FULL LENGTH 1/2 MEAS   | -1/4  | 1/4     | 0 <b>-1/2</b>       | 3/8   | 3/4   | 1 1/8 | 1 5/8 |
| A450          | FRT RISE TO TOP EDGE  | -1/4  | 1/4     | 0 <b>+3/4</b>       | 3/4   | 1 1/2 | 2 1/4 | 3     |
| A460          | BK RISE TO TOP EDGE   | -1/4  | 1/4     | 0 <b>+1 3/4</b>     | 3/4   | 1 1/2 | 2 1/4 | 3     |
| A500-3K-NG    | INSEAM-KNEE-NG  | -1/2  | 1/2     | 0 <b>+1 1/2</b>     | 0     | 0     | 0     | 0     |
| A500-9P-NG    | INSEAM-FULL LENGTH-NG   | -1/2  | 1/2     | 0                   | 0     | 0     | 0     | 0     |
| A506          | SKIRT LENGTH CB TOP EDGE  | -1/2  | 1/2     | 0 <b>+1 1/2</b>     | 1/4   | 1/2   | 3/4   | 1     |
| A000          | COMPRESSION <b>STYLES have greater change from XXL to 20 See compression differences below.</b> |   |         |                     |       |       |       |       |
| A400H         | WAIST@TOP EDGE-RLXD 1/2 MEAS  | -1/2  | 1/2     | 0 <b>+1/2</b>       | 2     | 4     | 6     | 8     |
| A401H         | WAIST@TOP EDGE-EXTD-1/2 MEAS  | 0   | 1/2     | 0                   | 2     | 4     | 6     | 8     |
| A412H         | LOW HIP #" FM TOP EDGE-1/2 MEAS   | -1/2  | 1/2     | 0 <b>+1/2</b>       | 2     | 4     | 6     | 8     |
| A438H-08P     | LEG OPENING RLXD-FULL LENGTH 1/2 MEAS   | -1/4  | 1/4     | 0 <b>+1/4</b>       | 3/8   | 3/4   | 1 1/8 | 1 5/8 |
| A425H         | THIGH@1" BLW CROTCH PT-1/2 MEAS   | -1/4  | 1/4     | 0                   | 1 1/4 | 2 1/2 | 3 3/4 | 5     |
| A430H         | KNEE #" FM CROTCH POINT-1/2 MEAS  | -1/4  | 1/4     | 0 <b>-5/8</b>       | 1/2   | 1     | 1 1/2 | 2     |
| A450          | FRT RISE TO TOP EDGE  | -1/4  | 1/4     | 0 <b>-1/2</b>       | 3/4   | 1 1/2 | 2 1/4 | 3     |
| A460          | BK RISE TO TOP EDGE   | -1/4  | 1/4     | 0 <b>-1/4</b>       | 3/4   | 1 1/2 | 2 1/4 | 3     |

\*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).



# PLUS SONOMA LEGGING BOTTOM Grade/ with XXL Spec differences for Costing Guidance

| FORM1         |   | KOS-WPL0018-1511 |         |              |       |       |       |       |
|---------------|---|------------------|---------|--------------|-------|-------|-------|-------|
| Table         | LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec         |                  |         |              |       |       |       |       |
| POM Code      | POM Description   | TOL (-)          | TOL (+) | 18W          | 22W   | 26W   | 30W   | 34W   |
| A001-LAP14-34 | LADIES PLUS ALPHA<br>0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(32W-34W) |                  |         | 1X<br>XXL 20 | 2X    | 3X    | 4X    | 5X    |
| A400H         | WAIST@TOP EDGE-RLXD 1/2 MEAS  | -1/2             | 1/2     | 0 -3/4       | 2     | 4     | 6     | 8     |
| A401H         | WAIST@TOP EDGE-EXTD-1/2 MEAS  | 0                | 1/2     | 0 -1/2       | 2     | 4     | 6     | 8     |
| A412H         | LOW HIP #" FM TOP EDGE-1/2 MEAS   | -1/2             | 1/2     | 0 +3/4       | 2     | 4     | 6     | 8     |
| A425H         | THIGH@1" BLW CROTCH PT-1/2 MEAS   | -1/4             | 1/4     | 0 0          | 1 1/4 | 2 1/2 | 3 3/4 | 5     |
| A430H         | KNEE #" FM CROTCH POINT-1/2 MEAS  | -1/4             | 1/4     | 0 0          | 1/2   | 1     | 1 1/2 | 2     |
| A438H-08P     | LEG OPENING RLXD-FULL LENGTH 1/2 MEAS   | -1/4             | 1/4     | 0 -1/2       | 3/8   | 3/4   | 1 1/8 | 1 5/8 |
| A450          | FRT RISE TO TOP EDGE  | -1/4             | 1/4     | 0 +1         | 3/4   | 1 1/2 | 2 1/4 | 3     |
| A460          | BK RISE TO TOP EDGE   | -1/4             | 1/4     | 0 +2         | 3/4   | 1 1/2 | 2 1/4 | 3     |
| A500-3K-NG    | INSEAM-KNEE-NG  | -1/2             | 1/2     | 0 0          | 0     | 0     | 0     | 0     |
| A500-9P-NG    | INSEAM-FULL LENGTH-NG   | -1/2             | 1/2     | 0 0          | 0     | 0     | 0     | 0     |

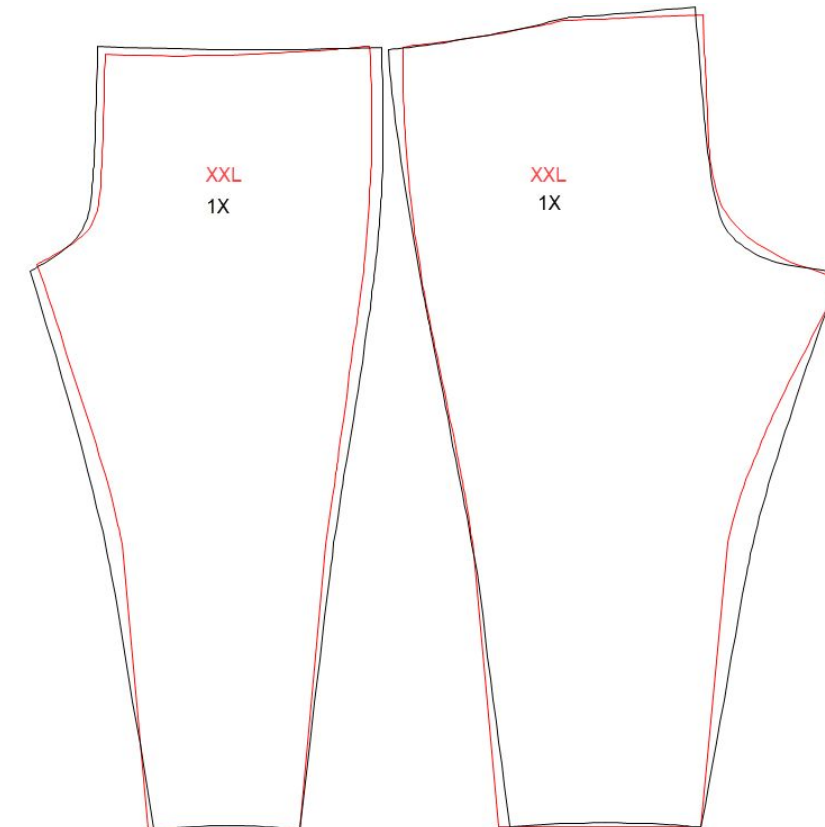
\*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).



# PLUS C&B/SONOMA KNIT BOTTOM Average Grade/ with XXL Spec differences for Costing Guidance

| FORM1         |   | KOS-WPL0018-1511 |         |              |       |       |       |       |
|---------------|---|------------------|---------|--------------|-------|-------|-------|-------|
| Table         | LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec         |                  |         |              |       |       |       |       |
| POM Code      | POM Description   | TOL (-)          | TOL (+) | 18W          | 22W   | 26W   | 30W   | 34W   |
| A001-LAP14-34 | LADIES PLUS ALPHA<br>0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(32W-34W) |                  |         | 1X<br>XXL 20 | 2X    | 3X    | 4X    | 5X    |
| A400H         | WAIST@TOP EDGE-RLXD 1/2 MEAS  | -1/2             | 1/2     | 0<br>0       | 2     | 4     | 6     | 8     |
| A401H         | WAIST@TOP EDGE-EXTD-1/2 MEAS  | 0                | 1/2     | 0<br>-1/2    | 2     | 4     | 6     | 8     |
| A412H         | LOW HIP #" FM TOP EDGE-1/2 MEAS   | -1/2             | 1/2     | 0<br>+3/4    | 2     | 4     | 6     | 8     |
| A425H         | THIGH@1" BLW CROTCH PT-1/2 MEAS   | -1/4             | 1/4     | 0<br>+1/2    | 1 1/4 | 2 1/2 | 3 3/4 | 5     |
| A430H         | KNEE #" FM CROTCH POINT-1/2 MEAS  | -1/4             | 1/4     | 0<br>+1/2    | 1/2   | 1     | 1 1/2 | 2     |
| A438H-08P     | LEG OPENING RLXD-FULL LENGTH 1/2 MEAS   | -1/4             | 1/4     | 0<br>-1/2    | 3/8   | 3/4   | 1 1/8 | 1 5/8 |
| A450          | FRT RISE TO TOP EDGE  | -1/4             | 1/4     | 0<br>+1      | 3/4   | 1 1/2 | 2 1/4 | 3     |
| A460          | BK RISE TO TOP EDGE   | -1/4             | 1/4     | 0<br>+2      | 3/4   | 1 1/2 | 2 1/4 | 3     |
| A500-3K-NG    | INSEAM-KNEE-NG  | -1/2             | 1/2     | 0<br>0       | 0     | 0     | 0     | 0     |
| A500-9P-NG    | INSEAM-FULL LENGTH-NG   | -1/2             | 1/2     | 0<br>0       | 0     | 0     | 0     | 0     |
| A506          | SKIRT LENGTH CB TOP EDGE  | -1/2             | 1/2     | 0<br>+1      | 1/4   | 1/2   | 3/4   | 1     |

\*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).



**Women's Plus WOVEN BOTTOMS  
XXL to 1X CONVERSIONS**

# PLUS C&B/SONOMA WOVEN BOTTOM Average Grade/ with XXL Spec differences for Costing Guidance

| FORM1         |   | KOS-WPL0018-1511 |         |     |             |       |       |       |       |
|---------------|---|------------------|---------|-----|-------------|-------|-------|-------|-------|
| Table         | LADIES PLUS Reference 20 on REG POM pg & apply adjustment below for 1X spec         |                  |         |     |             |       |       |       |       |
| POM Code      | POM Description   | TOL (-)          | TOL (+) | 18W | 22W         | 26W   | 30W   | 34W   |       |
| A001-LAP14-34 | LADIES PLUS ALPHA<br>0X(14W)1X(16W-18W)2X(20W-22W)3X(24W-26W)4X(28W-30W)5X(32W-34W) |                  |         |     |             |       |       |       |       |
| A400H         | WAIST@TOP EDGE-RLXD 1/2 MEAS  | -1/2             | 1/2     | 0   | <b>+1/2</b> | 2     | 4     | 6     | 8     |
| A401H         | WAIST@TOP EDGE-EXTD-1/2 MEAS  | 0                | 1/2     | 0   |             | 2     | 4     | 6     | 8     |
| A412H         | LOW HIP #" FM TOP EDGE-1/2 MEAS   | -1/2             | 1/2     | 0   | <b>+1</b>   | 2     | 4     | 6     | 8     |
| A425H         | THIGH@1" BLW CROTCH PT-1/2 MEAS   | -1/4             | 1/4     | 0   | <b>+1/2</b> | 1 1/4 | 2 1/2 | 3 3/4 | 5     |
| A430H         | KNEE #" FM CROTCH POINT-1/2 MEAS  | -1/4             | 1/4     | 0   | <b>+1/2</b> | 1/2   | 1     | 1 1/2 | 2     |
| A438H-08P     | LEG OPENING RLXD-FULL LENGTH 1/2 MEAS   | -1/4             | 1/4     | 0   | <b>0</b>    | 3/8   | 3/4   | 1 1/8 | 1 5/8 |
| A450          | FRT RISE TO TOP EDGE  | -1/4             | 1/4     | 0   | <b>+1</b>   | 3/4   | 1 1/2 | 2 1/4 | 3     |
| A460          | BK RISE TO TOP EDGE   | -1/4             | 1/4     | 0   | <b>+2</b>   | 3/4   | 1 1/2 | 2 1/4 | 3     |
| A500-3K-NG    | INSEAM-KNEE-NG  | -1/2             | 1/2     | 0   | <b>0</b>    | 0     | 0     | 0     | 0     |
| A500-9P-NG    | INSEAM-FULL LENGTH-NG   | -1/2             | 1/2     | 0   | <b>0</b>    | 0     | 0     | 0     | 0     |
| A506          | SKIRT LENGTH CB TOP EDGE  | -1/2             | 1/2     | 0   | <b>+1</b>   | 1/4   | 1/2   | 3/4   | 1     |

\*Measurements given in **RED** are adjustments needed from size XXL(20) to convert to a size 1X(18W).

