



WHERE PASSION  
MEETS EXCELLENCE





# Company History

With technological innovation and advancement of management to become a world-class zipper manufacturer.

1991,  
Established in 1991.

1992,  
Purchased our first painting machine. With a 100 square meters office and workshop, the company produced 90 tons per month.

1995,  
Company is incorporated in Hong Kong.

1998,  
Purchased stitching and moulding machinery.

1999,  
In June, HSD acquired Yishan Dyeing factory and Yi Ming Co., Ltd. New office building was built. High-end equipment was purchased. Staff expanded to 45 people and monthly output increased to 100 tons.

1999, DEC  
In December, the factory was relocated from Shiyan to Guangming Industrial Park.

2000,  
Received ISO 9000 Certification.

2001,  
Huashengda ( HSD ) Zipper Shenzhen Co. Ltd is established.

2001, AUG  
Production is expanded to Tangwei to product finished zippers for clothing manufactures.

2003, JAN  
Small production facility relocated to HSD Industrial zone.

2004,  
Opened an electroplating facility in QuanChang.

2005  
Cooperation with industry peers from Belgium, Turkey, Morocco, Columbia.

Nov.  
Received ISO 14001 Certification.

DEC.  
HSD Zipper is recognized as "Top Ten Famous Brand" in zipper industry.

2007,  
Implement new ERP system.

2008,  
Additional investment to finalize new finishing workshop.

2010,  
A significant renovation of sewage treatment plant, in order to meet the requirements of the countries with environmental control.

2012,  
Expanded the electroplating mill and set up a new hanger plating line.

2013,  
Became bluesign system partner.

2014,  
Expanding overseas. HSD factory in Cambodia is established, being the first Chinese owned zipper manufacturing abroad. Awarded "Shenzhen Famous Brand."

2015,  
Implement 6S lean production system. Awarded "Guangdong Well-know Trademark."

2016,  
Sep.  
Passed the certification of Adidas laboratory.

Passed the national high-tech enterprise recognition.

2017,  
Zipper product approved by bluesign system.

Hong Kong Star Brand Award

New factory planned in Jiashan for completion in 2020.





## Corporate Headquarters

Professional Produce of Chain and Zippers  
Annual output of over 360 million zippers



HSD Zipper Co. Ltd was established in 2001. Headquarters is located in Guang Ming new district, Shenzhen. The modern industrial park covers over 60,000 square meters and more than 300 million RMB were invested to develop our manufacturing facilities.

HSD is a large-scale manufacturing center handling the processing and testing for weaving, moulding, dyeing, die-casting, spray painting, electroplating for coil, plastic molded and metal zippers. HSD has obtained numerous certifications backed by third party testing and has an annual output of more than 360 million pieces of zippers.



## HSD Cambodia Factory

HSD Cambodia Factory

Our Cambodia factory opened in September 2014 and is located in Kampong Speu approximately 40 kilometers from Cambodia's capital, Phnom Penh. With a total investment of more than three million dollars, the facility covers an area of two hundred and fifty thousand square meters. As the only zipper factory in Cambodia, we are able to offer our customers shorter lead-time with more convenient service to meet the requirements of the international market.



The advantages of working with HSD's factory in Cambodia:

1. At present Cambodia has become one of the largest garment production bases in the world.
2. Our location makes it easy to ship zippers to Vietnam, which is also one of the world's largest production base for apparel.



## Jiashan Factory 2020 Start Out !

HSD has already completed construction planning for its new Jiashan Factory  
Total Investment of 50 million USD

**33,000** m<sup>2</sup>

The total land

HSD  
JIASHAN





# Global Customers

Win-Win Co-operation, for a Brighter Future







## Development & Design

We have a specialized research and development team devoted to promoting the design features and performances of HSD zippers. We continue to improve the product's creative design (application for Men, Women and Kids wear, Outdoor, Sport, Bags... ) to promote added value for our customers.

HSD currently targets Men, Women and Kids wear, Sport and Casual wear and Bags...

Comprehensively orientated products developed for trend and style , function, design, and environmentally friendly orientated products.

We have developed an extensive and diverse line of zippers and sliders designs and we welcome you to consult with your local HSD sales and marketing office.





## Development & Design

HSD has product development capabilities and professional technology centers. We have many professional designers and technical engineers. The team work together to develop innovative products and allow customers to develop a variety of creative ideas. We continue to strive for excellence and patent any innovative developments and technologies in order to meet the various needs of our global customers thus providing them with novel ideas and new ways of thinking.

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### *Product Development*

HSD invest 3% of the annual turnover into research and development.

A number of our machines, equipments, product developments and key technologies are patented.



### *Technology Center*

Research and development employees exceed 50

Sound patents and R & D incentive system.



## Trend Development



### *HSD Trend Report*

Observing and creating future trends.

Our designers and engineers absorb international market trends from various levels of life's influences and present them every year at Intertextile Shanghai and other leading international fairs. This provides customers and the consumer market place with a unique industrial insight from HSD.



### *Trend Setting Developments*

Participate in and fulfill customer's trend needs.

HSD works with Global brand clients and customers to help achieve their wish list for the next season's apparel trends.

At the same time, our R & D engineers and designers will regularly reference fashion trend information from the market place in the development of our latest collections. Through ongoing discussions and market analysis, the team will also publish the next year's brand fashion trends at the annual Intertextile Show in Shanghai.



# Material Recycle System

## 【 Metal Material-Zinc Alloy 】



1. Waste Material Recovery



2. Melting



3. Zinc Alloy Slider

## 【 Metal Material-Copper 】



1. Waste Material Recovery and recycling



2. Copper Rods



3. Copper Wire



4. Chain

## 【 Plastic Material-Plastic Teeth 】



1. Waste Material Recovery



2. Waste Material Processing

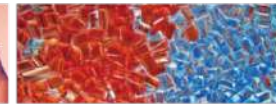


3. Chain Completed

## 【 Plastic Material-Tape Recycle Produce 】



1. Waste Material Recovery and recycling



2. Waste Material Processing



3. Yarn Making  
制造纱线



4. Tape Weaving



5. Recycle Tape Completed

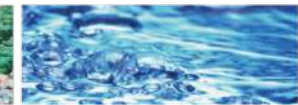
## 【 Ocean Recycled Yarn 】



1. OceanPlasticCollection



2. Plastic Bale



3. Friction Washes



4. Shred & Flake



5. Re-polymerization



6. Recycled Chip

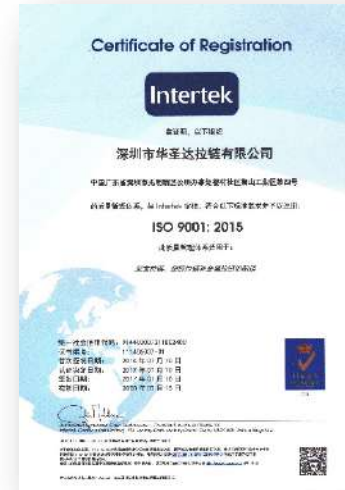


7. Bionic Yarn

# International Requirements

In order to ensure the highest quality products, HSD has received ISO 14001:2004 (Environment Management System) and ISO 9001:2008 (Quality Management System) certifications.

We have also developed a set of strict product quality inspection processes guaranteeing our compliance to international standards such as EU EN 16732, BS-3084, US ASTM2061, DIN3419.



ISO 9001:2015 (Quality Management System) certification



Oeko-Tex Standard 100 HKAO 041277 certification



ISO 14001:2015 (Environment Management System) certification



## Advanced Dyeing Equipment & High-quality Dyestuff.

We only use Dystar dyes and advanced color matching system in order to meet the high standards of customers like Adidas, Puma and other international brands.



**adidas**  
GROUP



**Color Process Management Accreditation Program**

***Shenzhen Hua Sheng Da Zipper Co.,Ltd.***

has successfully completed all the requirements of the adidas-Group Color Process Management Accreditation Program(CMAP)



**Level A1**

*On this, the 17th day of August, 2016*

naticf Representative *Claudia Dubler*  
Expires Two Years from Issue Date

## Certification of Adidas Laboratory

Our lab has obtained acceptance by Adidas adult physical performance wear and uploaded the approved certificate to ITS website.





bluesign®

bluesign® technologies AG is a company located in Switzerland, advocating environmental protection, rational utilization of resources and consumer safety, strictly demanding that all processes from raw material processing, through manufacturing and sales should be run with environmental friendly systems.

There are 5 attestation rules for those who want to become a bluesign system partner: productivity, consumer safety, exhaust emission, wastewater discharge and environmental protection. The partners and members of bluesign must be responsible for consumer's safety as well as guarantee the entire supply chain sustainability.

HSD is the first Chinese zipper company to be approved by bluesign® system and gets the certificate for zipper products in 2017, just following YKK.



2017, HSD zipper product approved by bluesign® system.

The bluesign® certificate attests that the article range: Zipper for Apparel, Outdoor and Sportswear.

WWW.HSDZIPPER.COM



Shishan Industrial Zone,  
Guangming New District, Shenzhen, China





# Welcome to Contact Us

HSD was established in 1991 and has accumulated more than 25 years of professional experience in manufacturing, sales and customer service. At present, HSD has offices in Shenzhen, Beijing, Tianjin, Shanghai, Ningbo, Hangzhou, Guangzhou, Dalian, Dongguan, Hong Kong, Taiwan, Korea, US, France, Italy, UK, Vietnam, Bangladesh, Cambodia, and Pakistan.

In addition to Shenzhen Headquarters and Cambodia factory we plan a new factory in Jiashan. HSD will continue to actively expand our business network to meet the increasing demands of our valued customers.

## Two Main Produce Factory of Chain & Zippers



### Shenzhen Headquarter

广东省深圳市光明新区公明镇楼村狮山工业区第四号  
Shishan Industrial Zone, Guangming New District,  
Shenzhen, China

TEL : +86-755-2740-0000  
FAX : +86-755-2740-1186



### Cambodia Production

Phum Borey Kamkor, Sangkat Chbarmon, Krongchbarmon ,  
Kampong Speu Province, Cambodia

TEL : +855-25-210006  
FAX : +855-25-210001

Commencing in 2020



### Jiashan Factory



## US Office

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